Quality Management System Route Map to Documents and Procedures Viamed Ltd ISO13485:2016

Version Date: 26 Sep 2024

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	Revision Document	
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	2024 Reviewed 20 Aug 2024	
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	Scope	
	Revision Document ID70776	
	Date Revision 27 Sep 2021	
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	Reviewed 09 Sep 2024	
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	VM3COP02.02 Viamed	
	Company Responsibilitys	
	organisation chart structure	
	Revision Document ID27474	
	Date Revision 20 Sep 2018	
	Reviewed 18 Oct 2023	
	BS EN ISO 13485-2016	
	Revision Document ID19400	
	Date Revision 27 Mar 2017	
	Reviewed 27 Mar 2017	
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BS5750 Viamed

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Chart 40 Management review plan Issues followup

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Chart 42 Processes, Tasks and Audits Review

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Chart 43 Processes and Intrastats

Revision Document ID23561 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Intrastats overview

Revision Document ID23567 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Issues Overview

Revision Document ID23112 Date Revision 22 Oct 2017 Reviewed 22 Oct 2017

Document Index Overview

Revision Document ID8047 Date Revision 17 Mar 2011 Reviewed 17 Mar 2011

VM3COP00.01 Company objectives

Revision Document ID22842 Date Revision 17 Oct 2017 Reviewed 17 Oct 2017

Need Risks and **Expectations of External Parties Viamed** Revision Document

ID130432 Date Revision 27 Sep 2023 Reviewed 27 Sep 2023

4.1.1

The organization shall document a quality management system and maintain its effectiveness in accordance with the requirements of this International Standard and applicable regulatory requirements. The organization shall establish, implement and

maintain any requirement,

procedure, activity or

Top Level Document: Viamed ISO 13485:2016 Scope

Revision Document ID70776 Process: 41 Date Revision 27 Sep 2021 Reviewed 18 Oct 2023

Top Level Document: VOP 01 Documentation and Records, Control, Creation, Storage, Retrieval, Revision Control Process: 8025 and Online Records Revision Document

ID120321

Process: 7723

Audit 10b Process Verification Viamed 24 Aug 2016

Responsibility Allocation: Documentation Control 16 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Check We Do Not Require A EU European

Representatives 09 Mar 2023

arrangement required to be documented by this International Standard or applicable regulatory requirements. The organization shall document the role(s) undertaken by the organization under the applicable regulatory requirements. NOTE Roles undertaken by the organization can include manufacturer, authorized representative, importer or distributor.

Date Revision 01 Jun 2023 Reviewed 01 Jun 2023

Audit 10 Documentation **Control Viamed**

Revision Document ID159363

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 10 Documentation Control VST

Revision Document ID159361

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Process: 7743

Customer Complaints Paper File 26 Sep 2016

Process: 7723

Audit 10b Process Verification Viamed 24 Aug

2016

Audit 12 CE Files Viamed 24 Aug 2016

4.1.2

The organization shall: a) determine the processes needed for the quality management system and the application of these processes throughout the organization taking into account the roles undertaken by the organization; b) apply a risk based approach to the control of the appropriate processes

needed for the quality

management system; c) determine the sequence

and interaction of these

brocesses.

Top Level Document: VM3COP02.02 Viamed Company Responsibilitys organisation chart structure

Revision Document ID27474 Process: 7725 Date Revision 20 Sep 2018 Reviewed 18 Oct 2023

Top Level Document: VOP 21 Risk, Risk Management and Risk Analysis

Revision Document ID75935 Date Revision 24 Nov 2021 Reviewed 24 Nov 2021

Explanation Employee **Roles and Titles**

Revision Document ID22144 Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

Chart 00 System Model Revision Document ID8674 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 01 System and Documentation

Revision Document ID8675 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 02 Resource Management

Revision Document ID8676 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 03 Customer Requirements

Revision Document ID8677 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 04 Design and Development

Revision Document ID8678

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 05 Product Realisation

Revision Document ID8679
Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

Chart 06 General Process Control

Revision Document ID8680 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 07 Measurement and Analysis

Revision Document ID8681 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 08 Correction and Prevention

Revision Document ID8682 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 09 Management System

Revision Document ID8683 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 10 Documentation

Revision Document ID8684 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 11 Provision of Resources

Revision Document ID8685 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 12 Infrastructure and Environment

Revision Document ID8686 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 13 Sales Orders

Revision Document ID8687 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 15 Purchasing

Revision Document ID8688 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 16 Internal Audits

Revision Document ID8689 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 17 Design Repairs

Revision Document ID8690 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 18 Calibration

Revision Document ID8691 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 19 HSE Risk

Assesments

Revision Document ID8692 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 20 Production

Revision Document ID8693 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 21 Repairs

Revision Document ID8694 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 22 Stock Control

Revision Document ID8695 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 23 Picking and Packing

Revision Document ID8696 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 24 Goods Inwards

Revision Document ID8697 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 25 Inspection and Test

Revision Document ID8698 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 26 Data Analysis

Revision Document ID8699 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 27 Customer

Complaints Chart 27

Revision Document ID8700 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 28 Quarantine and Hold

Revision Document ID8701 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 29 Sales Acquisition

Revision Document ID8702 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 30 System Design Plan

Revision Document ID8703 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 31 Chart Interfaces

Revision Document ID8704 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 32 Generic Sales Process

Revision Document ID8705 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 33 Launch of a new product

Revision Document ID8706 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 34 Process Teams Org Chart

Revision Document ID8707 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Audit 20 Process

verification to Managment

Viamed

Revision Document ID159389

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

4.1.3

For each quality management system process, the organization shall: a) determine criteria and methods needed to ensure that both the operation and control of these processes are effective; b) ensure the availability of resources and information necessary to support the operation and

processes; c) implement actions necessary to achieve planned results and maintain the effectiveness of these processes;

monitoring of these

- d) monitor, measure as appropriate, and analyse these processes;
- e) establish and maintain records needed to demonstrate conformance to this International Standard and compliance with applicable regulatory requirements (see 4.2.5).

Top Level Document: VOP 13 Process Monitoring,

System Reviews, Audits, **Management Reviews Analysis Data PMS Post**

Market

Revision Document

ID135771

Date Revision 28 Nov 2023 Reviewed 28 Nov 2023

Explanation Employee **Roles and Titles**

Revision Document ID22144 Process: 7714 Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

VM3COP27.01 Searching **Intrastats Issues**

Revision Document ID6657 Date Revision 02 Nov 2009 Reviewed 02 Nov 2009

VM3COP27.17 Complete

Auto_calender Issues Revision Document ID16995 2016 Date Revision 26 May 2016

Reviewed 26 May 2016

Issues Overview

Date Revision 22 Oct 2017 Reviewed 22 Oct 2017

Intrastats overview

Revision Document ID23567 Process: 7721 Date Revision 28 Oct 2017

Process: 27

Management Reviews And Quality Audits 16 Feb 2016

Process: 7723

Audit 10b Process Verification Viamed 24 Aug

2016

Process: 7730

Audit 20 Process Verification To Managment

Viamed 24 Aug 2016

Process: 5889

Responsibility Allocation: Audit And Task -

Audit 24 Feb 2016

Audit 01 Picking Packing Viamed 24 Aug

2016

Process: 7715

Audit 02 Contract Review Viamed 24 Aug

2016

Process: 7716

Audit 03 Design Control Viamed 24 Aug 2016

Process: 7717

Audit 05 Purchasing Suppliers Viamed 24 Aug

Process: 7718

Audit 06 Calibration Viamed 24 Aug 2016

Process: 7719

Revision Document ID23112 Audit 07 Handling And Storage Viamed 24

Aug 2016 Process: 7720

Audit 08 Training Viamed 24 Aug 2016

Audit 09 Goods Inward And Product Identity

Reviewed 28 Oct 2017

Employee Roles

Date Revision 16 May 2017 Reviewed 16 May 2017

Employee roles Example Process

Revision Document ID20129 Process: 7725 Date Revision 16 May 2017

Reviewed 16 May 2017

VM3COP27.02 Collecting **Emails and Distributing**

Revision Document ID85362 Process: 7727

Date Revision 22 Mar 2022 Reviewed 22 Mar 2022

Employee Roles Individual Processes

Date Revision 16 May 2017

Reviewed 16 May 2017

Audit 20 Process

verification to Managment

Viamed

Revision Document

ID159389

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 18 Management **Review Viamed**

Revision Document

ID159471

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Viamed 24 Aug 2016

Process: 7722

Revision Document ID20125 Audit 10 Documentation Control Viamed 24

||Aug 2016 Process: 7724

Audit 11 Repairs And Service Viamed 24 Aug

2016

Audit 12 CE Files Viamed 24 Aug 2016

Process: 7726

Audit 14 Complaints And Corrective Actions

Viamed 24 Aug 2016

Audit 15 Production Viamed 24 Aug 2016

Process: 7728

Audit 17 Internal Audits Viamed 24 Aug 2016

Process: 7729

Revision Document ID20127 Audit 19 Health And Saftey Viamed 24 Aug

2016

Process: 7731

Audit 21 Audit Of Audit Viamed 24 Aug 2016

Process: 7732

Audit 22 Post Market Survellance Viamed 24

Aug 2016 Process: 7733

Audit 23 Analysis Of Data Viamed 24 Aug

2016

Process: 26

Company Resources 16 Feb 2016

Process: 8025

Check We Do Not Require A EU European

Representatives 09 Mar 2023

Process: 8028

Viamed Shopify Sales Report Export 11 Apr

2023

Process: 7725

Audit 12 CE Files Viamed 24 Aug 2016

Process: 7730

Audit 20 Process Verification To Managment

Viamed 24 Aug 2016

Process: 7878

Review Possible Upcoming Regulation

Changes 22 Oct 2017

Process: 8025

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Representatives 09 Mar 2023

4.1.4

be:

For each quality management system process, the organization shall: The organization shall manage these quality management system processes in accordance with the requirements of this International Standard and

a) evaluated for their impact on the quality management svstem:

requirements. Changes to be

applicable regulatory

b) evaluated for their impact on the medical devices produced under this quality management system

c) controlled in accordance

Top Level Document: VOP 01 Documentation and Records, Control,

Creation, Storage, Retrieval, Revision Control and Online Records

Revision Document

ID120321

Date Revision 01 Jun 2023 Reviewed 01 Jun 2023

Audit 20 Process verification to Managment made to these processes shall **Viamed**

Revision Document

ID159389

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 18 Management **Review Viamed**

Revision Document

ID159471

Date Revision 13 Aug 2024

with the requirements of this Reviewed 13 Aug 2024 International Standard and applicable regulatory requirements.

Issues Overview

Revision Document ID23112 Date Revision 22 Oct 2017 Reviewed 22 Oct 2017

Employee Roles

Revision Document ID20125 Date Revision 16 May 2017 Reviewed 16 May 2017

Employee roles Example Process

Revision Document ID20129 Date Revision 16 May 2017 Reviewed 16 May 2017

Employee Roles Individual Processes

Revision Document ID20127 Date Revision 16 May 2017 Reviewed 16 May 2017

Explanation Employee Roles and Titles

Revision Document ID22144 Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

Explanation Employee Roles Titles Responsibilitys **Processes and Repeating** Tasks Monitoring

Revision Document ID22287 Date Revision 27 Sep 2017 Reviewed 27 Sep 2017

Chart 43 Processes and Intrastats

Revision Document ID23561 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Chart 42 Processes, Tasks and Audits Review

Revision Document ID23559 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Chart 40 Management review plan Issues followup

Revision Document ID22458 Date Revision 05 Oct 2017

Reviewed 05 Oct 2017

VM3COP24.02 Document Change Performing a Risk Assessment

Revision Document ID75310 Date Revision 17 Nov 2021 Reviewed 17 Nov 2021

VM3COP24.01 Definitions of Risk

Revision Document ID75525 Date Revision 19 Nov 2021 Reviewed 19 Nov 2021 VM3COP24.00 Viamed

Overall Risk Analysis Program Risk Register

Revision Document ID47771 Date Revision 12 Nov 2020 Reviewed 12 Nov 2020

4.1.5

For each quality management system process, the organization shall: When the organization chooses to outsource any process that affects product conformity to requirements, it shall monitor and ensure control over such processes. The organization shall retain responsibility of conformity to this International Standard and to customer and applicable regulatory requirements for outsourced processes. The controls shall be proportionate to the risk involved and the ability of the external party to meet the requirements in accordance with 7.4. The controls shall include written quality agreements.

Top Level Document: VOP Process: 7717 05 Supplier Control, Supplier Review, Purchase Orders, Supplier Returns and Rejection

Revision Document ID75847 Date Revision 23 Nov 2021 Reviewed 23 Nov 2021

Audit 05 Purchasing suppliers Viamed

Revision Document

ID159433 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 05 Purchasing Suppliers Viamed 24 Aug

2016

Process: 7199

Non Conformities Review Viamed 09 Mar

2016

Process: 8025

Check We Do Not Require A EU European

Representatives 09 Mar 2023

|4.1.6|

4.2.5).

For each quality management system process, the organization shall: The organization shall document procedures for the validation of the application of computer software used in the quality management system. Such software applications shall be validated prior to initial use and, as appropriate, after changes to such software or its application. The specific approach and activities associated with software validation and revalidation shall be proportionate to the risk associated with the use of the software. Records of such activities shall be maintained (see

Top Level Document: VOP | Process: 7850 27 Software Validation

Revision Document ID91486 Oct 2017 Date Revision 10 Jun 2022

Reviewed 10 Jun 2022

Top Level Document: Audit 27 Software

Validation Viamed Revision Document

ID156701

Date Revision 12 Jul 2024

Reviewed 12 Jul 2024

Intrastats Amendment Log | Process: 7854

Date Revision 16 May 2017 Reviewed 16 May 2017

Validation of Intrastats

Revision Document ID20140 Date Revision 16 May 2017

Reviewed 16 May 2017

Software Validation Scan Incorrect Product 01

Process: 7851

Software Validation Scan Un-QA Product To

Order 01 Oct 2017 Process: 7852

Software Validation Expired Stock 01 Oct

2017

Process: 7853

Software Validation Non Sell Able Shelf 01

Oct 2017

Revision Document ID20136 Software Validation In Production List 01 Oct

Process: 7855

Software Validation - Production Lists 01 Oct

2017

Process: 7856

Software Validation Unchecked Orders 01 Oct 2017

Process: 7857

Software Validation Stock Tracking Check 01

Oct 2017 Process: 7858

Software Validation Attempt To QA Some

Stock 01 Oct 2017

26/09/2024, 10:20 QMS Route Map Viamed Ltd ISO13485:2016 Process: 7861 Software Validation Of Training Documents Forced Reading 03 Oct 2017 Process: 7865 Software Validation Conflicting Audits 07 Oct Process: 7870 Software Validation Non Conformance Product Risk Feedback Loop 15 Oct 2017 4.2 **Top Level Document: VOP** Documentation 01 Documentation and requirements Records, Control, Creation, Storage, Retrieval, Revision Control and Online Records Revision Document ID120321 Date Revision 01 Jun 2023 Reviewed 01 Jun 2023 Audit 10 Documentation **Control Viamed** Revision Document ID159363 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024 Audit 10 Documentation Control VST Revision Document ID159361 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024 4.2.1 **Top Level Document:** Process: 23 Company Objectives 16 Feb 2016 VM3COP00.00 VOP00.00 The quality management system documentation (see Viamed Quality Statement Process: 22 4.2.4) shall include: policy and objectives Company Policys 16 Feb 2016 a) documented statements of Revision Document ID22684 Process: 23 a quality policy and quality Date Revision 16 Oct 2017 Company Objectives 16 Feb 2016 objectives; Process: 7730 Reviewed 09 Sep 2024 b) a quality manual; Top Level Document: Audit 20 Process Verification To Managment c) documented procedures VM3COP00.00 VOP00.00 Viamed 24 Aug 2016 and records required by this VST Quality Statement Process: 7723 International Standard: policy and objectives Audit 10b Process Verification Viamed 24 Aug d) documents, including Revision Document ID22062 2016 records, determined by the Process: 7834 Date Revision 16 Sep 2017 organization to be necessary Reviewed 09 Sep 2024 Financial Review 20 Sep 2017 Top Level Document: VOP to ensure the Process: 7862 effective planning, operation 01 Documentation and Review The Audit Calender Screen 04 Oct and control of its processes; 2017 Records, Control, e) other documentation Creation, Storage, Process: 27 specified by applicable **Retrieval, Revision Control** Management Reviews And Quality Audits 16 regulatory requirements. Feb 2016 and Online Records Revision Document Process: 5877 ID120321 Review Company Data 17 Feb 2016 Date Revision 01 Jun 2023 Process: 6861 Reviewed 01 Jun 2023 Management Meeting Review Weekly Meeting

09 Mar 2016

Process: 7037

Explaination Quality

Objectives

Date Revision 18 Jan 2017 Reviewed 18 Jan 2017 **Explanation Employee**

Roles and Titles Revision Document ID22144 Process: 7070

Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

Audit 20 Process

verification to Managment

Viamed

Revision Document

ID159389

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 10 Documentation

Control Viamed Revision Document

ID159363

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

VM3COP00.01 Company

objectives

Revision Document ID22842 23 Sep 2017 Date Revision 17 Oct 2017 Reviewed 17 Oct 2017

Audit 10 Documentation Control VST

Revision Document

ID159361

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Revision Document ID18483 Responsibility Allocation: Responsibility, authority and communication 09 Mar 2016

Process: 7057

Responsibility Allocation : Complaints and Vigilance Notifications 09 Mar 2016

Management Review 09 Mar 2016

Process: 7713

Review Roles And Responsibilitys 17 Aug

2016

Process: 7830

Review Q.A. Failures Report 18 Sep 2017

Process: 7837

Review External Parties Influencing The QMS

VST / Viamed 23 Sep 2017

Process: 7838

Review VIAMED Feedback - Customer

Feedback Negative 23 Sep 2017

Process: 7839

Review VIAMED Feedback - Customer

Complaints 23 Sep 2017

Process: 7842

Review VIAMED Product Feedback Negative

Process: 7845

7.1.4 Environment Of Operations 25 Sep 2017

Process: 7848

Review ISO Scopes 27 Sep 2017

Process: 7849

Review Product Failures New Codes 28 Sep

2017

Process: 7120

General Maintenance Requirements 09 Mar

2016

Process: 28

Supplier Review 16 Feb 2016

Process: 5887

Review ISO/EN Documents 24 Feb 2016

Process: 5889

Responsibility Allocation: Audit And Task -

Audit 24 Feb 2016 Process: 6866

Internal Process Verification Complete

Systems Review 09 Mar 2016

Process: 7199

Non Conformities Review Viamed 09 Mar

2016

Process: 7828

Review The Quality Policy Viamed 16 Sep

2017

Process: 6821

Responsibility Allocation : VIAMED

Management Meeting Supplier Review 09 Mar

2016

Process: 7697

Yearly Pricing Review 09 May 2016

Process: 57

Temporary Stock Notices 17 Feb 2016

26/09/2024, 10:20 QMS Route Map Viamed Ltd ISO13485:2016 Process: 8029 Send Intercompany Invoices To Jean 12 Apr 2023 4.2.2 Process: 7723 Top Level Document: The organization shall VM3COP02.01 Exclusions Audit 10b Process Verification Viamed 24 Aug document a quality manual to Viamed ISO13485:2016 2016 that includes: boundaries of ISO Process: 7730 a) the scope of the quality Revision Document ID74571 Audit 20 Process Verification To Managment management system, Date Revision 10 Nov 2021 Viamed 24 Aug 2016 including details of and Reviewed 01 Aug 2024 justification for any **Top Level Document:** exclusion VM3COP02.02 Viamed **Company Responsibilitys** or non-application; b) the documented organisation chart procedures for the quality structure management system, or Revision Document ID27474 reference to them; Date Revision 20 Sep 2018 c) a description of the Reviewed 18 Oct 2023 interaction between the Top Level Document: processes of the quality Viamed ISO 13485:2016 management system. Scope The quality manual shall Revision Document ID70776 outline the structure of the Date Revision 27 Sep 2021 documentation used in the Reviewed 18 Oct 2023 Structure of the quality management documentation used in the system. quality management system Revision Document ID151811 Date Revision 21 May 2024 Reviewed 21 May 2024 Audit 20 Process verification to Managment Viamed Revision Document ID159389 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024 Audit 10 Documentation Control Viamed Revision Document ID159363 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024 Audit 10 Documentation Control VST Revision Document ID159361 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024 4.2.3 Top Level Document: VOP Process: 7716

For each medical device type or medical device family, the organization shall establish land maintain one or more files either

17 Design Research and Development

Date Revision 19 Mar 2018 Reviewed 19 Mar 2018

Audit 03 Design Control Viamed 24 Aug 2016

Process: 7723

Revision Document ID25632 Audit 10b Process Verification Viamed 24 Aug 2016

26/09/2024, 10:20 containing or referencing documents generated to demonstrate conformity with the requirement of this International Standard and compliance with applicable regulatory requirements. The content of the file(s) shall include, but is not limited to: a) general description of the medical device, intended use/purpose, and labelling, including any instructions for use; b) specifications for product; c) specifications or procedures for manufacturing, packaging, storage, handling and distribution; d) procedures for measuring and monitoring; e) as appropriate, requirements for installation; f) as appropriate, procedures for servicing. **Medical** device file Documentation

Route to Medical device files

Revision Document ID18495 Date Revision 18 Jan 2017 Reviewed 18 Jan 2017

4.2.4 Documents required by the

quality management system shall be controlled. Records are a special type of document and shall be controlled according to the requirements given in 4.2.5. A documented procedure

requirements

shall define the controls needed to:

- a) review and approve documents for adequacy prior to issue;
- b) review, update as necessary and re-approve documents;
- c) ensure that the current revision status of and changes to documents are lidentified;
- d) ensure that relevant versions of applicable documents are available at points of use;
- e) ensure that documents remain legible and readily

Top Level Document: VOP 01 Documentation and Records, Control, Creation, Storage, Retrieval, Revision Control and Online Records

Revision Document ID120321

Date Revision 01 Jun 2023 Reviewed 01 Jun 2023

Explanation Control of documents

Revision Document ID21322 Date Revision 06 Aug 2017 Reviewed 06 Aug 2017

DO NOT USE VM3COP01 **Document Updates /**

Amendment control

Revision Document ID22201 Date Revision 23 Sep 2017 Reviewed 23 Sep 2017

Audit 10 Documentation **Control Viamed**

Revision Document ID159363

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Process: 7722

Audit 10 Documentation Control Viamed 24 Aug 2016

Process: 8032

Review Contact Documentation 22 Aug 2023

identifiable; f) ensure that documents of external origin, determined by the organization to be necessary for the planning and operation of the quality management system, are identified and their distribution controlled; g) prevent deterioration or loss of documents: h) prevent the unintended use of obsolete documents and apply suitable identification to them. The organization shall ensure that changes to documents are reviewed and approved either by the original approving function or another designated function that has access to pertinent background information upon which to base its decisions. The organization shall define the period for which at least one copy of obsolete documents shall be retained. This period shall ensure that documents to which medical devices have been manufactured and tested are available for at least the lifetime of the medical device as defined by the organization, but not less than the retention period of any resulting record (see 4.2.5), or as specified by applicable

DO NOT USE VM3COP14 Documentation

Revision Document ID9276 Date Revision 18 Oct 2011 Reviewed 18 Oct 2011

Audit 23 Analysis of Data Viamed

Revision Document ID158752

Date Revision 06 Aug 2024 Reviewed 06 Aug 2024

VM3COP10.02 Product Recall locate products out in the Field

Revision Document ID74788 Date Revision 12 Nov 2021 Reviewed 12 Nov 2021

Audit 10 Documentation Control VST

Revision Document ID159361 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

4.2.5

Records shall be maintained to provide evidence of conformity to requirements and of the effective operation of the quality management system. The organization shall document procedures to define the controls needed for the identification, storage, security and

Control of documents

Documentation requirements

> Top Level Document: VOP 01 Documentation and Records, Control, Creation, Storage, **Retrieval, Revision Control** Audit 12 CE Files Viamed 24 Aug 2016 and Online Records Revision Document

ID120321

Date Revision 01 Jun 2023 Reviewed 01 Jun 2023

DO NOT USE VM3COP01 **Document Updates /**

Process: 7722

Audit 10 Documentation Control Viamed 24 Aug 2016

Process: 7725

Process: 8027

Update Pricing For Viamed Shopify 11 Apr

2023

integrity, retrieval, retention time and disposition of records.

The organization shall define Reviewed 23 Sep 2017 and implement methods for protecting confidential health of **Documents** / **Records**. information contained in records in accordance with the applicable regulatory requirements.

Records shall remain legible, readily identifiable and retrievable. Changes to a record shall remain identifiable.

The organization shall retain the records for at least the lifetime of the medical device as defined by the organization, or as specified by applicable regulatory requirements, but not less than two years from the medical device release by the organization. Control of records Documentation requirements

Amendment control

Revision Document ID22201 Date Revision 23 Sep 2017

VM3COP14.01 Disposition

Revision Document ID15464 Date Revision 14 Aug 2015 Reviewed 14 Aug 2015

Date Revision 22 Dec 2017 Reviewed 22 Dec 2017

Documentation

Date Revision 18 Oct 2011 Reviewed 18 Oct 2011

Revision Document ID159363

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 10 Documentation

Control VST

ID159361

Guide to Intrastats

Revision Document ID24779

Intrastats overview

Revision Document ID23567 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

DO NOT USE VM3COP14

Revision Document ID9276

Audit 10 Documentation **Control Viamed**

Revision Document

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

5 Management commitment

5.1

Top management shall provide evidence of its commitment to the development and implementation of the quality management system and maintenance of its effectiveness by:

a) communicating to the organization the importance of meeting customer as well as applicable

regulatory requirements; b) establishing the quality

policy;

c) ensuring that quality objectives are established;

d) conducting management reviews;

Top Level Document: VOP ||Process: 7730 02 Personnel and

Responsibility, Staff and Staffing Issues, Training,

Roles and Tasks Revision Document

ID151817

Date Revision 21 May 2024 Reviewed 21 May 2024

Top Level Document: VOP 18 Maintenance Building, Fabric and Infrastructure

Revision Document ID119029

Date Revision 15 May 2023 Reviewed 15 May 2023

Top Level Document: VM3COP00.00 VOP00.00 Viamed Quality Statement policy and objectives

Audit 20 Process Verification To Managment Viamed 24 Aug 2016

Process: 7715

Audit 02 Contract Review Viamed 24 Aug 2016

Process: 7833

Importance Of Effective Quality Management 20 Sep 2017

Process: 27

Management Reviews And Quality Audits 16 Feb 2016

Process: 7070

Management Review 09 Mar 2016

Process: 7848

Review ISO Scopes 27 Sep 2017

Process: 23

Company Objectives 16 Feb 2016

Process: 7686

Thorough Checking Of Awaiting Action Tray

resources. Management commitment

e) ensuring the availability of Revision Document ID22684 Priority 8s 21 Apr 2016 Date Revision 16 Oct 2017

Reviewed 09 Sep 2024

VM3COP02 Organisation Responsibilities Viamed

Revision Document ID17423 Date Revision 07 Sep 2016 Reviewed 07 Sep 2016

Chart 01 System and Documentation

Revision Document ID8675 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 02 Resource Management

Revision Document ID8676 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

VM3COP19 Health and Safety

Revision Document ID21800 Date Revision 05 Sep 2017 Reviewed 05 Sep 2017

Audit 20 Process verification to Managment Viamed

Revision Document ID159389

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Explaination Quality Objectives

Revision Document ID18483 Date Revision 18 Jan 2017 Reviewed 18 Jan 2017

Explanation Employee Roles and Titles

Revision Document ID22144 Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

Explanation Control of documents

Revision Document ID21322 Date Revision 06 Aug 2017 Reviewed 06 Aug 2017

How to Hold Intrastat Meetings

Revision Document ID8928 Date Revision 18 Oct 2011 Reviewed 18 Oct 2011

Viamed Top Level Quality **Objectives**

Revision Document ID130426

Date Revision 27 Sep 2023 Reviewed 27 Sep 2023

Chart 40 Management review plan Issues followup

Process: 7919

Send Debtors Overview To Derek 06 Dec 2018

Revision Document ID22458 Date Revision 05 Oct 2017 Reviewed 05 Oct 2017 Audit 18 Management **Review Viamed** Revision Document ID159471 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

5.2

Top management shall ensure that customer requirements and applicable regulatory requirements are determined and met.

Customer focus

Top Level Document: VOP Process: 7 03 Contract Review,

Enquires, Office Processes

Revision Document ID77875 Process: 11 Date Revision 15 Dec 2021

Reviewed 21 May 2024

Top Level Document: Audit 02 Contract Review and Sales Order Processing Process: 2

Viamed

Revision Document

ID159423

Date Revision 13 Aug 2024

Reviewed 13 Aug 2024

Top Level Document: VOP 19 Feedback Customer Complaints Vigilance and Notifications Viamed Ltd

Revision Document ID132118

Date Revision 18 Oct 2023

Reviewed 18 Oct 2023 Top Level Document: VOP

07 Stock Control, Handling, Control of Labelling, Storage,

Movement

Revision Document

ID137933

Date Revision 27 Dec 2023 Reviewed 27 Dec 2023

Audit 16 Sales and Marketing Viamed

Revision Document

ID159461

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Responsibility Allocation: Checking Of Sales

Orders 16 Feb 2016

Distribution Of Post 16 Feb 2016

Process: 5882

Responsibility Allocation : Send Post To

Humanmed 24 Feb 2016

Answering Telephones 16 Feb 2016

Process: 7715

Audit 02 Contract Review Viamed 24 Aug

2016

Process: 7743

Customer Complaints Paper File 26 Sep 2016

Process: 7716

Audit 03 Design Control Viamed 24 Aug 2016

Process: 7696

Send VIAMED Delivery Notifications 28 Apr

Process: 6898

GHX Web Pricing 09 Mar 2016

Process: 19

Maintaining Leaflet Stocks 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 7996

Verification Repairs Older Repairs 07 Feb

2022

Process: 7934

Test Website Questions 02 May 2019

Process: 8075

Tenders Review UK 14 Feb 2024

Process: 8076

Medica Review 21 Feb 2024

5.3

Top management shall ensure that the quality policy:

a) is applicable to the purpose of the organization; b) includes a commitment to

Top Level Document: VM3COP00.00 VOP00.00 Viamed Quality Statement policy and objectives

Revision Document ID22684 Process: 23 Date Revision 16 Oct 2017 Reviewed 09 Sep 2024

Process: 23

Company Objectives 16 Feb 2016

Process: 22

Company Policys 16 Feb 2016

Company Objectives 16 Feb 2016

Process: 7723

comply with requirements and to maintain the effectiveness of the quality management system; c) provides a framework for establishing and reviewing quality objectives; d) is communicated and understood within the organization; e) is reviewed for continuing

suitability. **Quality policy**

Top Level Document: VM3COP00.00 VOP00.00 VST Ouality Statement policy and objectives

Revision Document ID22062 20 Sep 2017 Date Revision 16 Sep 2017 Reviewed 09 Sep 2024

VM3COP00.01 Company objectives

Date Revision 17 Oct 2017 Reviewed 17 Oct 2017

Audit 18 Management **Review Viamed** Revision Document ID159471

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 20 Process verification to Managment Viamed

ID159389 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Revision Document

Audit 10b Process Verification Viamed 24 Aug 2016

Process: 7833

Importance Of Effective Quality Management

Process: 7828

Review The Quality Policy Viamed 16 Sep

2017

Process: 7827

Revision Document ID22842 Review The Quality Policy VST 16 Sep 2017

5.4 Planning

5.4.1 Top management shall ensure that quality objectives, including those needed to meet applicable regulatory requirements and requirements for product, are established at relevant functions and levels within the organization. The quality objectives shall be measurable and consistent with the quality policy.

Quality objectives

Top Level Document: VOP Process: 7730 07 Stock Control.

Handling, Control of Labelling, Storage,

Movement

Revision Document ID137933

Date Revision 27 Dec 2023

Reviewed 27 Dec 2023 Top Level Document: VOP 20 Goods in Purchases,

Returns, Repairs, Inspection / Rejection

Revision Document ID75943 Date Revision 24 Nov 2021 Reviewed 24 Nov 2021

VM3COP18 Post Market Surveilance

Revision Document ID75985 Date Revision 24 Nov 2021 Reviewed 24 Nov 2021

Explanation Employee Roles and Titles

Revision Document ID22144 Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

Explaination Quality Objectives

Revision Document ID18483 Date Revision 18 Jan 2017

Audit 20 Process Verification To Managment

Viamed 24 Aug 2016

Process: 7830

Review Q.A. Failures Report 18 Sep 2017

Process: 26

Company Resources 16 Feb 2016

Process: 5877

Review Company Data 17 Feb 2016

Reviewed 18 Jan 2017 Audit 20 Process verification to Managment Viamed Revision Document

ID159389

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Viamed Top Level Quality **Objectives**

Revision Document ID130426

Date Revision 27 Sep 2023 Reviewed 27 Sep 2023

5.4.2

Top management shall ensure that:

a) the planning of the quality management system is carried out in order to meet the requirements given in 4.1, as well as the quality objectives; b) the integrity of the quality management system is maintained when changes to the quality

Quality management system planning

management system are

planned and implemented.

Top Level Document: VM3COP02.02 Viamed **Company Responsibilitys** organisation chart structure

Revision Document ID27474 Process: 7723 Date Revision 20 Sep 2018 Reviewed 18 Oct 2023

Top Level Document: VM3COP00.00 VOP00.00 Viamed Quality Statement policy and objectives Revision Document ID22684

Date Revision 16 Oct 2017 Reviewed 09 Sep 2024

Top Level Document: VM3COP00.00 VOP00.00 VST Quality Statement policy and objectives

Revision Document ID22062 Date Revision 16 Sep 2017 Reviewed 09 Sep 2024

Top Level Document: VOP 21 Risk, Risk Management and Risk Analysis

Revision Document ID75935 Date Revision 24 Nov 2021 Reviewed 24 Nov 2021

Explanation Employee Roles and Titles

Revision Document ID22144 Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

Explaination Quality Objectives

Revision Document ID18483 Date Revision 18 Jan 2017 Reviewed 18 Jan 2017

Explanation Control of documents

Revision Document ID21322 Date Revision 06 Aug 2017 Reviewed 06 Aug 2017

Process: 11

Distribution Of Post 16 Feb 2016

Process: 5882

Responsibility Allocation : Send Post To

Humanmed 24 Feb 2016

Audit 10b Process Verification Viamed 24 Aug

2016

Process: 7730

Audit 20 Process Verification To Managment

Viamed 24 Aug 2016

	Route to Medical device	
	files	
	Revision Document ID18495	
	Date Revision 18 Jan 2017	
	Reviewed 18 Jan 2017	
	VM3COP20.01 Post In	
	Distributing the Post	
	Revision Document	
	ID103501	
	Date Revision 14 Nov 2022	
	Reviewed 14 Nov 2022	
	Audit 20 Process	
	verification to Managment	
	Viamed	
	Revision Document	
	ID159389 Date Revision 13 Aug 2024	
	Reviewed 13 Aug 2024	
	Viamed Top Level Quality	
	Objectives	
	Revision Document	
	ID130426	
	Date Revision 27 Sep 2023	
	Reviewed 27 Sep 2023	
	VM3COP00.01 Company	
	objectives	
	Revision Document ID22842	
	Date Revision 17 Oct 2017	
	Reviewed 17 Oct 2017	
5.5	Top Level Document: VOP	
Responsibility, authority	02 Personnel and	
II .	02 Personnel and Responsibility , Staff and	
Responsibility, authority	02 Personnel and	
Responsibility, authority	02 Personnel and Responsibility , Staff and	
Responsibility, authority	02 Personnel and Responsibility , Staff and Staffing Issues, Training,	
Responsibility, authority	02 Personnel and Responsibility , Staff and Staffing Issues, Training, Roles and Tasks	
Responsibility, authority	02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817	
Responsibility, authority	02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document	
Responsibility, authority	02 Personnel and Responsibility , Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817 Date Revision 21 May 2024	
Responsibility, authority	02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817 Date Revision 21 May 2024 Reviewed 21 May 2024	
Responsibility, authority	02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817 Date Revision 21 May 2024 Reviewed 21 May 2024 Top Level Document: QC	
Responsibility, authority	02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817 Date Revision 21 May 2024 Reviewed 21 May 2024 Top Level Document: QC 44 MHRA / CMDCAS Risk	
Responsibility, authority	02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817 Date Revision 21 May 2024 Reviewed 21 May 2024 Top Level Document: QC 44 MHRA / CMDCAS Risk Assessment Initial	
Responsibility, authority	02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817 Date Revision 21 May 2024 Reviewed 21 May 2024 Top Level Document: QC 44 MHRA / CMDCAS Risk Assessment Initial Assessment form Revision Document ID75549	
Responsibility, authority	02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817 Date Revision 21 May 2024 Reviewed 21 May 2024 Top Level Document: QC 44 MHRA / CMDCAS Risk Assessment Initial Assessment form Revision Document ID75549 Date Revision 19 Nov 2021	
Responsibility, authority	02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817 Date Revision 21 May 2024 Reviewed 21 May 2024 Top Level Document: QC 44 MHRA / CMDCAS Risk Assessment Initial Assessment form Revision Document ID75549 Date Revision 19 Nov 2021 Reviewed 19 Nov 2021	
Responsibility, authority	02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817 Date Revision 21 May 2024 Reviewed 21 May 2024 Top Level Document: QC 44 MHRA / CMDCAS Risk Assessment Initial Assessment form Revision Document ID75549 Date Revision 19 Nov 2021 Reviewed 19 Nov 2021 Top Level Document: VOP	
Responsibility, authority	02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817 Date Revision 21 May 2024 Reviewed 21 May 2024 Top Level Document: QC 44 MHRA / CMDCAS Risk Assessment Initial Assessment form Revision Document ID75549 Date Revision 19 Nov 2021 Reviewed 19 Nov 2021 Top Level Document: VOP 19 Feedback Customer	
Responsibility, authority	02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817 Date Revision 21 May 2024 Reviewed 21 May 2024 Top Level Document: QC 44 MHRA / CMDCAS Risk Assessment Initial Assessment form Revision Document ID75549 Date Revision 19 Nov 2021 Reviewed 19 Nov 2021 Top Level Document: VOP 19 Feedback Customer Complaints Vigilance and	
Responsibility, authority	02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817 Date Revision 21 May 2024 Reviewed 21 May 2024 Top Level Document: QC 44 MHRA / CMDCAS Risk Assessment Initial Assessment form Revision Document ID75549 Date Revision 19 Nov 2021 Reviewed 19 Nov 2021 Top Level Document: VOP 19 Feedback Customer Complaints Vigilance and Notifications Viamed Ltd	
Responsibility, authority	02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817 Date Revision 21 May 2024 Reviewed 21 May 2024 Top Level Document: QC 44 MHRA / CMDCAS Risk Assessment Initial Assessment form Revision Document ID75549 Date Revision 19 Nov 2021 Reviewed 19 Nov 2021 Top Level Document: VOP 19 Feedback Customer Complaints Vigilance and Notifications Viamed Ltd Revision Document	
Responsibility, authority	02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817 Date Revision 21 May 2024 Reviewed 21 May 2024 Top Level Document: QC 44 MHRA / CMDCAS Risk Assessment Initial Assessment form Revision Document ID75549 Date Revision 19 Nov 2021 Reviewed 19 Nov 2021 Top Level Document: VOP 19 Feedback Customer Complaints Vigilance and Notifications Viamed Ltd Revision Document ID132118	
Responsibility, authority	02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817 Date Revision 21 May 2024 Reviewed 21 May 2024 Top Level Document: QC 44 MHRA / CMDCAS Risk Assessment Initial Assessment form Revision Document ID75549 Date Revision 19 Nov 2021 Reviewed 19 Nov 2021 Top Level Document: VOP 19 Feedback Customer Complaints Vigilance and Notifications Viamed Ltd Revision Document ID132118 Date Revision 18 Oct 2023	
Responsibility, authority and communication	02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817 Date Revision 21 May 2024 Reviewed 21 May 2024 Top Level Document: QC 44 MHRA / CMDCAS Risk Assessment Initial Assessment form Revision Document ID75549 Date Revision 19 Nov 2021 Reviewed 19 Nov 2021 Top Level Document: VOP 19 Feedback Customer Complaints Vigilance and Notifications Viamed Ltd Revision Document ID132118 Date Revision 18 Oct 2023 Reviewed 18 Oct 2023	
Responsibility, authority and communication	02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817 Date Revision 21 May 2024 Reviewed 21 May 2024 Top Level Document: QC 44 MHRA / CMDCAS Risk Assessment Initial Assessment form Revision Document ID75549 Date Revision 19 Nov 2021 Reviewed 19 Nov 2021 Top Level Document: VOP 19 Feedback Customer Complaints Vigilance and Notifications Viamed Ltd Revision Document ID132118 Date Revision 18 Oct 2023 Reviewed 18 Oct 2023	Process: 7720
Responsibility, authority and communication 5.5.1 Top management shall	02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817 Date Revision 21 May 2024 Reviewed 21 May 2024 Top Level Document: QC 44 MHRA / CMDCAS Risk Assessment Initial Assessment form Revision Document ID75549 Date Revision 19 Nov 2021 Reviewed 19 Nov 2021 Top Level Document: VOP 19 Feedback Customer Complaints Vigilance and Notifications Viamed Ltd Revision Document ID132118 Date Revision 18 Oct 2023 Reviewed 18 Oct 2023 Top Level Document: VOP 02 Personnel and	Process: 7720 Audit 08 Training Viamed 24 Aug 2016
Responsibility, authority and communication 5.5.1 Top management shall ensure that responsibilities	02 Personnel and Responsibility , Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817 Date Revision 21 May 2024 Reviewed 21 May 2024 Top Level Document: QC 44 MHRA / CMDCAS Risk Assessment Initial Assessment form Revision Document ID75549 Date Revision 19 Nov 2021 Reviewed 19 Nov 2021 Top Level Document: VOP 19 Feedback Customer Complaints Vigilance and Notifications Viamed Ltd Revision Document ID132118 Date Revision 18 Oct 2023 Reviewed 18 Oct 2023 Top Level Document: VOP 02 Personnel and Responsibility , Staff and	Process: 7720 Audit 08 Training Viamed 24 Aug 2016 Process: 7730
Responsibility, authority and communication 5.5.1 Top management shall	02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817 Date Revision 21 May 2024 Reviewed 21 May 2024 Top Level Document: QC 44 MHRA / CMDCAS Risk Assessment Initial Assessment form Revision Document ID75549 Date Revision 19 Nov 2021 Reviewed 19 Nov 2021 Top Level Document: VOP 19 Feedback Customer Complaints Vigilance and Notifications Viamed Ltd Revision Document ID132118 Date Revision 18 Oct 2023 Reviewed 18 Oct 2023 Top Level Document: VOP 02 Personnel and	Process: 7720 Audit 08 Training Viamed 24 Aug 2016

documented and communicated within the organization.

Top management shall document the interrelation of all personnel who manage, perform and verify work affecting quality and shall ensure the independence and authority necessary to perform these tasks. Responsibility and

authority

Roles and Tasks

Revision Document ID151817

structure

Date Revision 21 May 2024 Reviewed 21 May 2024

Top Level Document: VM3COP02.02 Viamed Company Responsibilitys organisation chart

Revision Document ID27474 Date Revision 20 Sep 2018 Reviewed 18 Oct 2023

Explanation Employee **Roles and Titles**

Revision Document ID22144 Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

VM3COP02 Organisation **Responsibilities Viamed**

Revision Document ID17423 Date Revision 07 Sep 2016 Reviewed 07 Sep 2016

Chart 01 System and Documentation

Revision Document ID8675 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 02 Resource Management

Revision Document ID8676 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Viamed Company Format Company format 1

Revision Document ID9039 Date Revision 18 Oct 2011 Reviewed 18 Oct 2011

Viamed Company Format Company format 2

Revision Document ID9040 Date Revision 18 Oct 2011 Reviewed 18 Oct 2011

Viamed Company Format **Company format 3**

Revision Document ID9041 Date Revision 18 Oct 2011 Reviewed 18 Oct 2011

Viamed Company Format Company format 4

Revision Document ID9042 Date Revision 18 Oct 2011 Reviewed 18 Oct 2011

Audit 08 Training, Competence and Human Resources Viamed Revision Document

ID162725

Viamed 24 Aug 2016

Process: 7713

Review Roles And Responsibilitys 17 Aug 2016

Process: 6837

Personnel Requirements and Training 09 Mar

2016

**Date Revision 19 Sep 2024 Reviewed 19 Sep 2024 Audit 20 Process

verification to Managment Viamed

Revision Document

ID159389 Date Revision 13 Aug 2024

Reviewed 13 Aug 2024

Audit 19 Health and Safety, Working **Conditions and Building** Fabric Issues Viamed

Revision Document ID159483

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

5.5.2

Top management shall appoint a member of management who, irrespective of other responsibilities, has responsibility and authority that includes: a) ensuring that processes needed for the quality management system are documented; b) reporting to top

management on the effectiveness of the quality management system and any need for improvement;

c) ensuring the promotion of awareness of applicable regulatory requirements and quality management system

requirements throughout the organization. **Management**

representative

Top Level Document: VOP Process: 7730

02 Personnel and

Responsibility, Staff and Staffing Issues, Training,

Roles and Tasks

Revision Document

ID151817

Date Revision 21 May 2024 Reviewed 21 May 2024

Top Level Document: VM3COP02.02 VST

Company Responsibilitys organisation chart

structure

Revision Document ID29373 Date Revision 23 Apr 2019 Reviewed 25 Jan 2024

Top Level Document: VM3COP02.02 Viamed Company Responsibilitys organisation chart structure

Revision Document ID27474 Date Revision 20 Sep 2018 Reviewed 18 Oct 2023

Explanation Employee Roles and Titles

Revision Document ID22144 Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

Audit 20 Process verification to Managment Viamed

Revision Document ID159389

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

VM3COP02 Organisation Responsibilities Viamed Revision Document ID17423

Audit 20 Process Verification To Managment

Viamed 24 Aug 2016

Process: 7833

Importance Of Effective Quality Management

20 Sep 2017

0/09/2024, 10:20	QMS коите мар	viamed Ltd iSO13485:2016
	Date Revision 07 Sep 2016	
	Reviewed 07 Sep 2016	
	VM3COP02 Organisation	
	VST	
	Revision Document ID13954	
	Date Revision 19 May 2014	
	Reviewed 19 May 2014	
5.5.3	VM3COP27.01 Searching	
Top management shall	Intrastats Issues	
ensure that appropriate	Revision Document ID6657	
communication processes are	Date Revision 02 Nov 2009	
established within	Reviewed 02 Nov 2009	
the organization and that	Intrastats overview	
communication takes place	Revision Document ID23567	
regarding the effectiveness	Date Revision 28 Oct 2017	
of the quality	Reviewed 28 Oct 2017	
1	Issues Overview	
management system.	II .	
Internal communication	Revision Document ID23112	
	Date Revision 22 Oct 2017	
	Reviewed 22 Oct 2017	
	Overview Issues Meeting	
	Headers List	
	Revision Document ID22169	
	Date Revision 22 Sep 2017	
	Reviewed 22 Sep 2017	
	Chart 42 Processes, Tasks	
	and Audits Review	
	Revision Document ID23559	
	II .	
	Date Revision 28 Oct 2017	
	Reviewed 28 Oct 2017	
	Chart 43 Processes and	
	Intrastats	
	Revision Document ID23561	
	Date Revision 28 Oct 2017	
	Reviewed 28 Oct 2017	
	Chart 37 New Processes	
	Revision Document ID23563	
	Date Revision 28 Oct 2017	
	II .	
	Reviewed 28 Oct 2017	
5.6		
Management review		
	Tara I and D	D 704C
5.6.1	-	Process: 7846
The organization shall	13 Process Monitoring,	ISO System Management Review Viamed 26
document procedures for	System Reviews, Audits,	Sep 2017
management review. Top	Management Reviews	Process: 27
management shall review	Analysis Data PMS Post	Management Reviews And Quality Audits 16
the organization's quality	Market	Feb 2016
management system at	Revision Document	Process: 7070
documented planned	ID135771	Management Review 09 Mar 2016
intervals to ensure its	Date Revision 28 Nov 2023	International Review 00 Ivial 2010
II .	I I	
continuing suitability,	Reviewed 28 Nov 2023	
adequacy, and effectiveness.	How to Hold Intrastat	
The review shall include	Meetings	
assessing opportunities for	Revision Document ID8928	
improvement and the need	Date Revision 18 Oct 2011	
for changes to the quality	Reviewed 18 Oct 2011	
	!	

management system, including the quality policy and quality objectives. Records from management reviews shall be maintained General

Audit 18 Management Review Viamed

Revision Document ID159471

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Management Review

Revision Document ID30851 Date Revision 18 Sep 2019 Reviewed 18 Sep 2019

Management reviews

Revision Document ID19801 Date Revision 05 May 2017 Reviewed 05 May 2017

Audit 10 Documentation **Control Viamed**

Revision Document ID159363

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 10 Documentation Control VST

Revision Document ID159361

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Customer Complaints Paper File 26 Sep 2016

Process: 7743

Customer Complaints Paper File 26 Sep 2016

Process: 7743

Customer Complaints Paper File 26 Sep 2016

Process: 7838

Review VIAMED Feedback - Customer

Feedback Negative 23 Sep 2017

Process: 7839

Review VIAMED Feedback - Customer

Complaints 23 Sep 2017

Process: 7842

Review VIAMED Product Feedback Negative

23 Sep 2017 Process: 7846

ISO System Management Review Viamed 26

Sep 2017

Process: 7848

Review ISO Scopes 27 Sep 2017

Process: 7849

Review Product Failures New Codes 28 Sep

2017

Process: 7871

Review Exclusion From Viamed 13485:2016

And VST 9001:2015 15 Oct 2017

Process: 7837

Review External Parties Influencing The QMS

VST / Viamed 23 Sep 2017

Process: 7830

Review Q.A. Failures Report 18 Sep 2017

5.6.2

The input to management review shall include, but is not limited to, information arising from:

- a) feedback;
- b) complaint handling;
- c) reporting to regulatory authorities;
- d) audits:
- e) monitoring and measurement of processes;
- f) monitoring and
- measurement of product;
- g) corrective action;
- h) preventive action;
- i) follow-up actions from previous management reviews:
- i) changes that could affect the quality management system;
- k) recommendations for improvement;
- l) applicable new or revised regulatory requirements.

General Review input

Top Level Document: VOP Process: 7743 19 Feedback Customer

Complaints Vigilance and Notifications Viamed Ltd

Revision Document

ID132118 Date Revision 18 Oct 2023

Reviewed 18 Oct 2023

Top Level Document: VM3COP02.02 Viamed

Company Responsibilitys organisation chart

structure

Revision Document ID27474 Date Revision 20 Sep 2018

Reviewed 18 Oct 2023

Top Level Document: VOP 13 Process Monitoring, System Reviews, Audits, Management Reviews **Analysis Data PMS Post**

Market

Revision Document

ID135771

Date Revision 28 Nov 2023 Reviewed 28 Nov 2023

Chart 27 Customer Complaints Chart 27

Revision Document ID8700 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

VM3COP18 Post Market Surveilance

Revision Document ID75985 Process: 7713

Date Revision 24 Nov 2021 Reviewed 24 Nov 2021

How to Hold Intrastat Meetings

Revision Document ID8928 Date Revision 18 Oct 2011 Reviewed 18 Oct 2011

Audit 21 Audit of Audit Viamed

Revision Document ID159485

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 22 Post Market Survellance Viamed

Revision Document ID159383

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 23 Analysis of Data

Viamed

Revision Document

ID158752

Date Revision 06 Aug 2024 Reviewed 06 Aug 2024

Audit 18 Management Review Viamed

Revision Document

ID159471

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Viamed Management **Review Blank Minutes**

20xx

Revision Document

ID126137

Date Revision 04 Aug 2023 Reviewed 04 Aug 2023

QC 21 Non Conformance

Form

Revision Document ID74728 Date Revision 11 Nov 2021 Reviewed 25 Nov 2022

Process: 7741

Review Ethical Policy 14 Sep 2016

Review Roles And Responsibilitys 17 Aug

2016

Process: 7070

Management Review 09 Mar 2016

Process: 6931

Customer Complaints 09 Mar 2016

Process: 7091

Calibration Index 09 Mar 2016

Process: 8014

Review VIAMED Product Feedback Positive

25 Jul 2022 Process: 8016

Review VIAMED Customer Feedback Positive

25 Jul 2022

5.6.3

The output from management review shall be recorded (see 4.2.5) and include the input reviewed land

any decisions and actions related to:

a) improvement needed to maintain the suitability, adequacy, and effectiveness Top Level Document: QC **Assessment Initial**

Assessment form Revision Document ID75549

Date Revision 19 Nov 2021 Reviewed 19 Nov 2021

Issues Overview

Revision Document ID23112 Date Revision 22 Oct 2017 Reviewed 22 Oct 2017

Process: 7730

44 MHRA / CMDCAS Risk Audit 20 Process Verification To Managment

Viamed 24 Aug 2016

of the quality VM3COP27.01 Searching management system and its Intrastats Issues processes; Revision Document ID6657 b) improvement of product Date Revision 02 Nov 2009 related to customer Reviewed 02 Nov 2009 requirements; Management Review c) changes needed to respond Revision Document ID30851 to applicable new or revised Date Revision 18 Sep 2019 regulatory requirements; Reviewed 18 Sep 2019 d) resource needs. **Review** Management reviews output Revision Document ID19801 Date Revision 05 May 2017 Reviewed 05 May 2017 Management reviews minutes Revision Document ID19803 Date Revision 05 May 2017 Reviewed 05 May 2017 **Audit 20 Process** verification to Managment Viamed Revision Document ID159389 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024 Audit 18 Management Review Viamed Revision Document ID159471 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

6 Resource management

Top Level Document: VOP	Process: 7723
02 Personnel and	Audit 10b Process Verification Viamed 24 Aug
Responsibility , Staff and	2016
Staffing Issues, Training,	Process: 7730
Roles and Tasks	Audit 20 Process Verification To Managment
Revision Document	Viamed 24 Aug 2016
II	
verification to Managment	
Viamed	
II — — — — — — — — — — — — — — — — — —	
Reviewed 13 Aug 2024	
Top Level Document: VOP	Process: 7720
02 Personnel and	Audit 08 Training Viamed 24 Aug 2016
Responsibility , Staff and	
Staffing Issues, Training,	
	Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID151817 Date Revision 21 May 2024 Reviewed 21 May 2024 Audit 20 Process verification to Managment Viamed Revision Document ID159389 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024 Top Level Document: VOP 02 Personnel and Responsibility, Staff and

26/09/2024, 10:20 basis of appropriate education, training, skills and experience. The organization shall document the process(es) for establishing competence, providing needed training, and ensuring awareness of personnel. The organization shall: a) determine the necessary competence for personnel performing work affecting product quality; b) provide training or take other actions to achieve or maintain the necessary competence; c) evaluate the effectiveness of the actions taken; d) ensure that its personnel are aware of the relevance and importance of their activities and how they contribute to the achievement of the quality objectives; e) maintain appropriate records of education, training, skills and experience (see 4.2.5). NOTE The methodology

used to check effectiveness is proportionate to the risk associated with the work for which the training or other action is being provided. Human resources

document the requirements

for the infrastructure needed

conformity to product

requirements, prevent

Roles and Tasks Revision Document ID151817

Date Revision 21 May 2024 Reviewed 21 May 2024

Top Level Document: VOP 12 Training

Revision Document ID31024 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Explanation Employee Roles and Titles

Revision Document ID22144 Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

Audit 08 Training, Competence and Human Resources Viamed

Revision Document ID162725

**Date Revision 19 Sep 2024 Reviewed 19 Sep 2024

Audit 19 Health and Safety, Working **Conditions and Building Fabric Issues Viamed** Revision Document ID159483

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

06 Measurement Control Viamed VST, Calibration, OA Stock Date Revision 11 Feb 2021 Reviewed 11 Feb 2021 Top Level Document: VOP 18 Maintenance Building, Fabric and Infrastructure Revision Document ID119029 Date Revision 15 May 2023

Reviewed 15 May 2023 Top Level Document: VOP 16 Health and Safety, **Company Personnel** Manual

Top Level Document: VOP Process: 7719

Audit 07 Handling And Storage Viamed 24 Aug 2016

Process: 7721

Revision Document ID53615 Audit 09 Goods Inward And Product Identity

Viamed 24 Aug 2016 Process: 6855

Risk Assessment HSE 09 Mar 2016

Process: 6856

Fire Alarms 09 Mar 2016

Process: 54

Responsibility Allocation : Gents Toilets 17

Feb 2016 Process: 5907

Hoover Warehouse 03 Mar 2016

Process: 5908

Sweep Warehouse 03 Mar 2016

Process: 5909

Revision Document ID31032 Empty Warehouse Bins 03 Mar 2016

The organization shall

to achieve

product mix-up and ensure orderly handling of product. Infrastructure includes, as appropriate: a) buildings, workspace and associated utilities; b) process equipment (both hardware and software); c) supporting services (such as transport, communication, or information systems). The organization shall

document requirements for the maintenance activities, lincluding the interval of performing the maintenance activities, when such maintenance activities, or lack thereof, can affect product quality. As appropriate, the requirements shall apply to equipment used in production, the control of the work environment and monitoring and measurement.

Infrastructure

shall be maintained

Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Top Level Document: VOP Process: 5856 11 Equipment Control, Office, Warehouse, Pcs and Process: 7802

Equipment

Revision Document ID31008 Process: 7803 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

DO NOT USE VM3COP11 Calibration

Revision Document ID8713 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Records of such maintenance **HSE Fire / Exit Escape** route Ground Floor plans

Revision Document ID127734

Date Revision 25 Aug 2023 Reviewed 25 Aug 2023

HSE Fire Exit / Escape **Route Ground Floor plans** Document

Revision Document ID2558 Date Revision 01 Aug 2007 Reviewed 01 Aug 2007

HSE Fire Risk Assessment

Revision Document ID21790 Date Revision 04 Sep 2017 Reviewed 04 Sep 2017

HSE Fire Safety Risk Assessment

Revision Document ID892 Date Revision 25 Oct 2006 Reviewed 25 Oct 2006

HSE Fire / Exit Escape route Basement floor plans

Revision Document ID127738

Date Revision 25 Aug 2023 Reviewed 25 Aug 2023

HSE Fire / Exit Escape route Ghyll House floor plans

Revision Document ID95898 Date Revision 04 Aug 2022 Reviewed 04 Aug 2022

Ghyll House Fire Certificate

Revision Document ID12303 Process: 52 Date Revision 15 Mar 2013 Reviewed 15 Mar 2013

CPM 21 Fire Exit / Escape Route Procedures

Revision Document ID21892 Mar 2016 Date Revision 07 Sep 2017 Reviewed 07 Sep 2017 FIRE Report Premisis

Process: 5911

Clear Cardboard 03 Mar 2016

Cleaning The Kitchen 17 Feb 2016

Clean Kitchen Sides 22 May 2017

Dishwashing 22 May 2017

Process: 7804

Sweep Kitchen Floor 22 May 2017

Process: 7805

Empty Kitchen Bins 22 May 2017

Process: 7806

Watering Plants 22 May 2017

Process: 56

Warehouse Outside Heating Guard 17 Feb

2016

Process: 5919

Check Out Side Drain 05 Mar 2016

Process: 5921

Clearing Water Downstairs 05 Mar 2016

Process: 7120

General Maintenance Requirements 09 Mar

2016

Process: 7742

Boiler Check 26 Sep 2016

Process: 7756

Carbon Monoxide Alarm 05 Jan 2017

Process: 7820

North Yorkshire Council Waste Tranfer 15 Jun

2017

Process: 7821

Controlled Waste Description And Transfer 15 Jun 2017

Process: 7835

Electrics Need Checking 20 Sep 2017

Process: 7836

Central Heating For Winter 20 Sep 2017

Process: 7713

Review Roles And Responsibilitys 17 Aug

2016

Process: 7845

7.1.4 Environment Of Operations 25 Sep 2017

Process: 45

Responsibility Allocation : Main Server Status

16 Feb 2016 Process: 48

Responsibility Allocation: Internet 16 Feb

2016

Software Verification Clear Down Backup

Emails 16 Feb 2016

Process: 5903

Responsibility Allocation: Weather Station 02

Process: 5939

Responsibility Allocation: Email ISP Routing

05 Mar 2016

Revision Document ID82517 **Process: 7121** Date Revision 15 Feb 2022

Reviewed 15 Feb 2024

VM3COP20.35 Ups

Calculator

Revision Document ID88671 Updates 09 Mar 2016

Date Revision 05 May 2022 Reviewed 05 May 2022

VM3COP20.07 UPS

Procedures

Revision Document ID8722 Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

VM3COP03.05 Procedures Oct 2017 for customer returning goods on our UPS account

number

Revision Document ID17155 Process: 7852

Date Revision 05 Jul 2016 Reviewed 05 Jul 2016

Explanation Employee

Roles and Titles

Revision Document ID22144 Oct 2017

Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

Audit 07 Handling and Storage Viamed

Revision Document

ID159437

Date Revision 13 Aug 2024

Reviewed 13 Aug 2024

Audit 15 Production

Viamed

Revision Document

ID159459

Date Revision 13 Aug 2024

Reviewed 13 Aug 2024

Audit 19 Health and Safety, Working

Conditions and Building Fabric Issues Viamed

Revision Document

ID159483

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Responsibility Allocation : General Computer

Maintenance 09 Mar 2016

Process: 7129

Intrastats Cross Reference Database Tables

Process: 7672

Off Site Backup 09 Mar 2016

Process: 7704

Responsibility Allocation: Computer Failure

Diagnostics 24 May 2016

Process: 7850

Software Validation Scan Incorrect Product 01

Process: 7851

Software Validation Scan Un-QA Product To

Order 01 Oct 2017

Software Validation Expired Stock 01 Oct

2017

Process: 7853

Software Validation Non Sell Able Shelf 01

Process: 7854

Software Validation In Production List 01 Oct

2017

Process: 7855

Software Validation - Production Lists 01 Oct

2017 Process: 7856

Software Validation Unchecked Orders 01 Oct

2017

Process: 7857

Software Validation Stock Tracking Check 01

Oct 2017

Process: 7858

Software Validation Attempt To QA Some

Stock 01 Oct 2017 Process: 7861

Software Validation Of Training Documents

Forced Reading 03 Oct 2017

Process: 7832

Cleardown Emailed Invoices 20 Sep 2017

Process: 7755

Fast Hosts Invoice 08 Dec 2016

Process: 7739

Intrastats Amendment Log 12 Sep 2016

Process: 5853

Vacuuming Of The Office, Hall And Meeting

Room 17 Feb 2016 Process: 5878

Empty Office Bins 18 Feb 2016

Process: 5906

Empty Paper Bins 03 Mar 2016

Process: 5910

Clean Duckets 03 Mar 2016

Process: 7961

R D Room - Tidy, Empty Bins, Remove Cups.

Caution Around Oxygen Supply 05 Oct 2020

Process: 7896

Tree In Car Park 22 Dec 2017

Process: 7864

ESD Work Stations 07 Oct 2017

Process: 46

Responsibility Allocation : Backup Server

Status 16 Feb 2016

Process: 44

Secure Socket Level Certificate 16 Feb 2016

Process: 49

Responsibility Allocation: Wifi 16 Feb 2016

Process: 50

Responsibility Allocation: Guest Access Wifi

16 Feb 2016 Process: 51

Responsibility Allocation: Printers 16 Feb

2016

Process: 53

Emails 16 Feb 2016

$6.\overline{4}$

Work environment and contamination control

Top Level Document: VM3COP27.51 Incoming / Goods in Contamination Control

Revision Document ID74855 Date Revision 12 Nov 2021 Reviewed 12 Nov 2021

6.4.1

The organization shall document the requirements for the work environment needed to achieve conformity to product requirements.

If the conditions for the work environment can have an adverse effect on product quality, the organization shall document the requirements for the work environment and the procedures to monitor and control the work environment.

The organization shall: a) document requirements for health, cleanliness and clothing of personnel if contact between such personnel and the product or work environment could affect medical device safety or performance; b) ensure that all personnel

who are required to work

temporarily under special

environmental

Top Level Document: VOP Process: 7719 18 Maintenance Building, Fabric and Infrastructure

Revision Document ID119029

Date Revision 15 May 2023 Reviewed 15 May 2023

Top Level Document: VOP 16 Health and Safety, **Company Personnel**

Manual

Revision Document ID31032 Process: 5919 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

CPM 15 Disciplinary Procedures

Revision Document ID142873

Date Revision 21 Feb 2024 Reviewed 21 Feb 2024

CPM 16 Dress Code

Revision Document ID7055 Date Revision 26 Apr 2010 Reviewed 22 Jul 2014

CPM 25 Health and Safety **Policy Viamed**

Date Revision 25 Sep 2014 Reviewed 04 Sep 2017 CPM 39 Smoking Policy

Audit 07 Handling And Storage Viamed 24

Aug 2016

Process: 7720

Audit 08 Training Viamed 24 Aug 2016

Process: 7729

Audit 19 Health And Saftey Viamed 24 Aug

2016

Process: 56

Warehouse Outside Heating Guard 17 Feb

2016

Check Out Side Drain 05 Mar 2016

Process: 5921

Clearing Water Downstairs 05 Mar 2016

Process: 7120

General Maintenance Requirements 09 Mar

2016

Process: 7742

Boiler Check 26 Sep 2016

Process: 7756

Carbon Monoxide Alarm 05 Jan 2017

Process: 7820

North Yorkshire Council Waste Tranfer 15 Jun

2017

Process: 7821

Revision Document ID14332 Controlled Waste Description And Transfer 15

Jun 2017 Process: 7835

Electrics Need Checking 20 Sep 2017

conditions within the work environment are competent or supervised by a competent Reviewed 15 Feb 2010 person.

NOTE Further information can be found in ISO 14644 and ISO 14698 Work environment

Revision Document ID6782 **Process: 7836** Date Revision 15 Feb 2010

Audit 07 Handling and Storage Viamed Revision Document

ID159437

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 08 Training, Competence and Human Resources Viamed

Revision Document ID162725

**Date Revision 19 Sep 2024 Reviewed 19 Sep 2024

Audit 19 Health and Safety, Working **Conditions and Building** Fabric Issues Viamed Revision Document

ID159483

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Central Heating For Winter 20 Sep 2017

Process: 7864

ESD Work Stations 07 Oct 2017

Process: 7873

On Site Environment Review 18 Oct 2017

Process: 54

Responsibility Allocation : Gents Toilets 17

Feb 2016

Process: 5906

Empty Paper Bins 03 Mar 2016

Process: 5907

Hoover Warehouse 03 Mar 2016

Process: 5908

Sweep Warehouse 03 Mar 2016

Process: 5909

Empty Warehouse Bins 03 Mar 2016

Process: 5910

Clean Duckets 03 Mar 2016

Process: 5911

Clear Cardboard 03 Mar 2016

Process: 7698

Clean Toilets 17 May 2016

6.4.2

As appropriate, the organization shall plan and document arrangements for the control of contaminated or potentially contaminated product in order to prevent contamination of the work environment, personnel, or product. For sterile medical devices, the organization shall document requirements for control of contamination with microorganisms or particulate matter and maintain the required cleanliness during assembly packaging processes.

Contamination control

Top Level Document:

VM3COP02.01 Exclusions to Viamed ISO13485:2016 boundaries of ISO

Date Revision 10 Nov 2021 Reviewed 01 Aug 2024

Top Level Document: VOP 20 Goods in Purchases, Returns, Repairs, Inspection / Rejection

Revision Document ID75943 Viamed 24 Aug 2016 Date Revision 24 Nov 2021

Reviewed 24 Nov 2021

Top Level Document: VOP 09 Repairs and Servicing Revision Document

ID137919

Date Revision 27 Dec 2023 Reviewed 27 Dec 2023

Top Level Document: VOP 05 Supplier Control, Supplier Review, Purchase Orders, Supplier Returns and Rejection

Revision Document ID75847 Date Revision 23 Nov 2021 Reviewed 23 Nov 2021

Top Level Document: VM3COP27.51 Incoming / Goods in Contamination Control

Revision Document ID74855

Process: 39

Enviromental Policy Document Review 16 Feb 2016

Process: 7719

Revision Document ID74571 Audit 07 Handling And Storage Viamed 24

Aug 2016 Process: 7714

Audit 01 Picking Packing Viamed 24 Aug

2016

Process: 7721

Audit 09 Goods Inward And Product Identity

Date Revision 12 Nov 2021
Reviewed 12 Nov 2021
Audit 09 Goods Inward
and Product Identity
Viamed
Revision Document
ID159592
Date Revision 14 Aug 2024
Reviewed 14 Aug 2024

7 Product realization

Product realization Top Level Document: Process: 7732 The organization shall plan VM3COP27.11 Performing Audit 22 Post Market Survellance Viamed 24 and develop the processes Aug 2016 a Technical File PMS and needed for product risk assessment Process: 7716 realization. Planning of Revision Document ID75465 Audit 03 Design Control Viamed 24 Aug 2016 product realization shall be Date Revision 18 Nov 2021 consistent with the Reviewed 18 Nov 2021 requirements of the other Top Level Document: VOP processes of the quality 08 Production, Reworks, management system. New Production The organization shall Revision Document ID31072 document one or more Date Revision 30 Sep 2019 processes for risk Reviewed 30 Sep 2019 management in product VM3COP24.00 Viamed realization. Overall Risk Analysis Records of risk management Program Risk Register Revision Document ID47771 activities shall be maintained (see 4.2.5). Date Revision 12 Nov 2020 Reviewed 12 Nov 2020 VM3COP27.12 Clinical In planning product realization, the organization **Evaluation Risk assessment** shall determine the Technical Files following, as appropriate: Revision Document ID15453 a) quality objectives and Date Revision 11 Aug 2015 requirements for the product; Reviewed 11 Aug 2015 b) the need to establish Audit 22 Post Market processes and documents Survellance Viamed (see 4.2.4) and to provide Revision Document resources specific to the ID159383 product, including Date Revision 13 Aug 2024 linfrastructure and work Reviewed 13 Aug 2024 environment; Audit 03 Design Control c) required verification, Viamed validation, monitoring, Revision Document measurement, inspection and ID159133 test, handling, Date Revision 09 Aug 2024 storage, distribution and Reviewed 09 Aug 2024 traceability activities specific Audit 07 Handling and to the product together with Storage Viamed the criteria Revision Document for product acceptance; ID159437 d) records needed to provide Date Revision 13 Aug 2024

evidence that the realization processes and resulting product meet requirements (see 4.2.5). The output of this planning shall be documented in a form suitable for the organization's method of operations.

NOTE Further information can be found in ISO 14971.

Planning of product realization

Reviewed 13 Aug 2024 Audit 09 Goods Inward

and Product Identity

Viamed

Revision Document

ID159592

Date Revision 14 Aug 2024 Reviewed 14 Aug 2024

Audit 23 Analysis of Data

Viamed

Revision Document

ID158752

Date Revision 06 Aug 2024 Reviewed 06 Aug 2024

Audit 10 Documentation

Control Viamed

Revision Document

ID159363

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 10 Documentation

Control VST

Revision Document

ID159361

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

7.2

Customer-related processes

The organization shall determine:

- a) requirements specified by the customer, including the requirements for delivery and postdelivery activities;
- b) requirements not stated by the customer but necessary for specified or intended use, as known;
- c) applicable regulatory requirements related to the product;
- d) any user training needed to ensure specified performance and safe use of

the medical device: e) any additional

requirements determined by the organization

Determination of requirements related to product

Top Level Document:

Audit 02 Contract Review and Sales Order Processing Aug 2016

Viamed

Revision Document

ID159423

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Top Level Document: VM3COP03.07

Humanmed Order

Checking

Revision Document ID22266 Process: 7825

Date Revision 27 Sep 2017 Reviewed 27 Sep 2017

Top Level Document:

VM3COP03.08

Humanmed Order

Processing

Date Revision 22 Dec 2017

Reviewed 22 Dec 2017

Top Level Document: VM3COP12.01 Viamed

Policy on End User

Training UK

Revision Document ID85827 Date Revision 29 Mar 2022

Reviewed 29 Mar 2022

Process: 7732

Audit 22 Post Market Survellance Viamed 24

Process: 7715

Audit 02 Contract Review Viamed 24 Aug 2016

Process: 7825

Responsibility Allocation: Order Picking 06

Sep 2017 Process: 5

Responsibility Allocation: Processing Of Sales

Orders 16 Feb 2016

Responsibility Allocation: Order Picking 06

Sep 2017

Process: 7825

Responsibility Allocation: Order Picking 06

Sep 2017 Process: 7

Revision Document ID24775 Responsibility Allocation: Checking Of Sales

Orders 16 Feb 2016

Process: 7734

Responsibility Allocation: Humanmed Order

Processing 25 Aug 2016

Process: 5

Responsibility Allocation: Processing Of Sales

Orders 16 Feb 2016

Process: 7734

Responsibility Allocation: Humanmed Order

Top Level Document: VOP Processing 25 Aug 2016 03 Contract Review,

Revision Document ID77875 Sep 2017 Date Revision 15 Dec 2021

Reviewed 21 May 2024 Audit 22 Post Market Survellance Viamed

Revision Document

ID159383

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

VM3COP20.31 Export

Order Processing

Revision Document ID114755

Date Revision 28 Mar 2023 Reviewed 28 Mar 2023

VM3COP03.01 Order **Processing Priorities**

Revision Document ID20049 Date Revision 15 May 2017

Reviewed 15 May 2017

VM3COP20.30 UK Order

Processing

Revision Document ID157581

Date Revision 23 Jul 2024 Reviewed 23 Jul 2024

Oxygen Sensor Training Powerpoint

Revision Document ID15736 Date Revision 24 Sep 2015 Reviewed 25 Oct 2016

Oxygen Sensor Training Video

Revision Document ID15737 Date Revision 24 Sep 2015 Reviewed 24 Sep 2015

Resuscitation Unit and TC400 Training

Information Resuscitation **Cabinet Training**

Revision Document ID4111 Date Revision 09 Jul 2008

Reviewed 09 Jul 2008

Resuscitation Unit Maintenance Therapy

Equipment Suction

Controller Unit and TC400

Training Information

Therapy Workshop Inst. Revision Document ID4122

Date Revision 09 Jul 2008 Reviewed 09 Jul 2008

Single Use Surgical

Training Information certificates

Process: 7825

Enquires, Office Processes Responsibility Allocation : Order Picking 06

Revision Document ID20220 Date Revision 19 May 2017 Reviewed 19 May 2017

SpO2 800 series Training Information

Revision Document ID12687 Date Revision 02 Jul 2013 Reviewed 02 Jul 2013

TECcare Training Material

Revision Document ID11826 Date Revision 11 Jun 2012 Reviewed 11 Jun 2012

Temperature Probe Training Material

Revision Document ID18169 Date Revision 05 Dec 2016 Reviewed 05 Dec 2016

Tom Thumb Training Information

Revision Document ID7880 Date Revision 07 Mar 2011 Reviewed 07 Mar 2011

Tom Thumb Training Information 2009

Revision Document ID15644 Date Revision 16 Sep 2015 Reviewed 16 Sep 2015

Tom Thumb Training Information Training Manual Training Information

Revision Document ID2973 Date Revision 31 Jan 2008 Reviewed 31 Jan 2008

Tom Thumb Training Information Training V1.1

Revision Document ID15641 Date Revision 16 Sep 2015 Reviewed 16 Sep 2015

Training information Infant Resusitation Unit

Revision Document ID8665 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

VM-2500 Product Training Materials - Frequently Asked Questions

Revision Document ID6967 Date Revision 17 Mar 2010 Reviewed 17 Mar 2010

VM-2500 Product Training Materials Capnography Product Application Notes

Revision Document ID6749 Date Revision 08 Feb 2010 Reviewed 08 Feb 2010

VM-2500 Product Training Materials Capnography

Product Presentation MASTER

Revision Document ID6750 Date Revision 08 Feb 2010 Reviewed 08 Feb 2010

VM-2500 Product Training Materials Mainstream or Sidestream Capnography

Revision Document ID6753 Date Revision 08 Feb 2010 Reviewed 08 Feb 2010

Audit 01 Picking packing Viamed

Revision Document ID159399

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Infant Resuscitation

Cabinet - Training

Assessment Form

Revision Document ID14334 Date Revision 25 Sep 2014 Reviewed 25 Sep 2014

VM3COP20.32 Order Checking

Revision Document ID34889 Date Revision 01 Apr 2020

Reviewed 01 Apr 2020

Audit 16 Sales and **Marketing Viamed**

Revision Document ID159461

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

7.2.2

The organization shall review the requirements related to product. This review shall be conducted prior to the organization's commitment to supply product to the customer (e.g. submission of tenders, acceptance of contracts or orders, acceptance of changes to contracts or orders) and shall ensure that: a) product requirements are defined and documented; b) contract or order requirements differing from those previously expressed are resolved;

c) applicable regulatory

identified in accordance with

requirements are met;

d) any user training

Top Level Document:

Audit 02 Contract Review and Sales Order Processing 2016

Viamed

Revision Document ID159423

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Top Level Document: VOP 03 Contract Review,

Enquires, Office Processes Revision Document ID77875 Aug 2016

Date Revision 15 Dec 2021 Reviewed 21 May 2024

Audit 11 Repairs, Servicing Process: 5872 and Returns Viamed

Revision Document ID159586

Date Revision 14 Aug 2024 Reviewed 14 Aug 2024

Audit 20 Process verification to Managment Viamed

Process: 7715

Audit 02 Contract Review Viamed 24 Aug

Process: 7724

Audit 11 Repairs And Service Viamed 24 Aug 2016

Process: 7723

Audit 10b Process Verification Viamed 24 Aug 2016

Process: 7722

Audit 10 Documentation Control Viamed 24

Process: 5871

Check Sale Or Returns 17 Feb 2016

Check Sale Or Returns Export 17 Feb 2016

Process: 7990

Verification Invoice Details Accounts 07 Feb

2022

7.2.1 is available or planned to be available;

e) the organization has the ability to meet the defined requirements.

Records of the results of the review and actions arising from the review shall be maintained (see 4.2.5).

When the customer provides no documented statement of requirement, the customer requirements shall be confirmed by the

organization before acceptance.

When product requirements are changed, the organization shall ensure that relevant documents are amended and that relevant personnel are made aware of the changed requirements. **Review of requirements**

related to product 7.2.3

The organization shall plan and document arrangements

for communicating with

a) product information; b) enquiries, contracts or

order handling, including

c) customer feedback,

including complaints;

The organization shall

communicate with regulatory

authorities in accordance

regulatory requirements.

d) advisory notices.

with applicable

Communication

amendments:

customers in relation

to:

Top Level Document: VOP 03 Contract Review,

Enquires, Office Processes

Date Revision 15 Dec 2021 Reviewed 21 May 2024

Top Level Document: VOP 19 Feedback Customer

Complaints Vigilance and Notifications Viamed Ltd

Revision Document ID132118

Date Revision 18 Oct 2023 Reviewed 18 Oct 2023

Top Level Document: Audit 02 Contract Review

Viamed

Revision Document ID159423

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

VM3COP27.31 Processing Proforma Invoices and **Quotations**

Revision Document ID69812 Process: 7760 Date Revision 15 Sep 2021

Reviewed 15 Sep 2021 VM3COP20.05 New

Orders - How to enter into Opera Viamed

Revision Document ID13695 08 Feb 2017

Reviewed 13 Aug 2024

Date Revision 13 Aug 2024

Audit 10 Documentation Control Viamed

Revision Document ID159363

Revision Document

ID159389

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 10 Documentation Control VST

Revision Document ID159361

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Process: 2

Answering Telephones 16 Feb 2016

Process: 7710

Revision Document ID77875 Responsibility Allocation: Proforma And

Quote Processing 29 Jun 2016

Process: 7825

Responsibility Allocation: Order Picking 06

Sep 2017

Process: 7743

Customer Complaints Paper File 26 Sep 2016

Process: 7743

Customer Complaints Paper File 26 Sep 2016

Process: 7726

Audit 14 Complaints And Corrective Actions

Viamed 24 Aug 2016

Process: 7715

and Sales Order Processing Audit 02 Contract Review Viamed 24 Aug

2016

Process: 5943

Check Cardea And Multiquote 08 Mar 2016

Process: 7678

Check Catalog 360 Circle For Quotes And

Orders 08 Apr 2016

Process: 7758

Check For GHX Orders 17 Jan 2017

Send Service Offers 31 Jan 2017

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7782

Remove Started But Not Used Order Numbers

Date Revision 12 May 2014 | Process: 7797 Reviewed 12 May 2014

VM3COP20.32 Order Checking

Date Revision 01 Apr 2020 Reviewed 01 Apr 2020

VM3COP20.49 Informing **Customers of Price**

Amends

Revision Document ID18357 Date Revision 05 Jan 2017 Reviewed 05 Jan 2017 VM3COP20.031 Viamed

Repair Procedures Invoicing / customer paperwork

Revision Document ID24753 Process: 7748 Date Revision 21 Dec 2017 Reviewed 21 Dec 2017

VM3COP20.22 Quoting Customer Special prices.

Revision Document ID15613 Date Revision 09 Sep 2015 Reviewed 09 Sep 2015

VM3COP10.02 Product Recall locate products out in the Field

Date Revision 12 Nov 2021 Reviewed 12 Nov 2021

Audit 14 Complaints and Corrective Actions Viamed

Revision Document

ID159455

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 01 Picking packing

Viamed

Revision Document

ID159399

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 04 Accounts and Finance Viamed

Revision Document

ID159427

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 16 Sales and Marketing Viamed Revision Document

ID159461

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024 Audit 22 Post Market

Survellance Viamed Revision Document

Check Order Are Being Picked In Priority

Order 10 May 2017 Process: 7798

Revision Document ID34889 Orders And Items Shipped Per Month 10 May 2017

Process: 7957

Warehouse Requests 29 May 2020

Process: 6959

Responsibility Allocation: Sales Forward

Orders Review 09 Mar 2016

Process: 6921

Responsibility Allocation: Customer pricing

agreements 09 Mar 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb

2016

Check Repair Orders 10 Oct 2016

Process: 7860

Goods Out Picking 03 Oct 2017

Process: 5

Responsibility Allocation: Processing Of Sales

Orders 16 Feb 2016

Process: 6

Responsibility Allocation : Updating Contact

Management System 16 Feb 2016

Process: 7

Revision Document ID74788 Responsibility Allocation: Checking Of Sales

Orders 16 Feb 2016

Process: 8

Responsibility Allocation : Order And Status Liaison With Customers 16 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Post 16 Feb 2016

Process: 12

Responsibility Allocation: Sales And

Technical Information Processing 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5850

Purchase Order Log 17 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

Process: 5857

Customer Service Logs 17 Feb 2016

Process: 5891

Processing Of Repair Quotes And Orders 25

Feb 2016

Process: 5892

Checking EBay And Amazon For Orders And

Messages 25 Feb 2016

Process: 5893

Answering Website Questions 25 Feb 2016

Process: 5899

ID159383

Date Revision 13 Aug 2024 Proforma And Quote Chasing 25 Feb 2016 Reviewed 13 Aug 2024 Process: 5901 Link Call Log Contacts To The CRM 02 Mar 2016 Process: 5913 Check For Humanmed Orders In Logistics Mailbox 03 Mar 2016 Process: 6958 Responsibility Allocation : Shipped Order Queries 09 Mar 2016 Process: 7686 Thorough Checking Of Awaiting Action Tray -Priority 8s 21 Apr 2016 Process: 7734 Responsibility Allocation : Humanmed Order Processing 25 Aug 2016 Process: 7735 Ensure SOR's Are Followed Up 01 Sep 2016 Process: 7792 Shipped Order Success Report 13 Mar 2017 Process: 7990 Verification Invoice Details Accounts 07 Feb 2022 Process: 7993 Verification Warranty Repairs Customer Approval 07 Feb 2022 Process: 7172 **Design and development** Responsibility Allocation : CE Technical Files 09 Mar 2016 7.3.1 Top Level Document: VOP Process: 7716 The organization shall 17 Design Research and Audit 03 Design Control Viamed 24 Aug 2016 document procedures for Development Process: 7723 design and development Revision Document ID25632 Audit 10b Process Verification Viamed 24 Aug General Date Revision 19 Mar 2018 2016 Reviewed 19 Mar 2018 Process: 7172 Audit 03 Design Control Responsibility Allocation: CE Technical Files Viamed 09 Mar 2016 Revision Document ID159133 Date Revision 09 Aug 2024 Reviewed 09 Aug 2024 **Audit 20 Process** verification to Managment Viamed Revision Document ID159389 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024 **BSI Technical File Design** File Requirements Dosier Revision Document ID4959 Date Revision 29 Dec 2008 Reviewed 29 Dec 2008 CE & Design files reorganisation Revision Document ID9085

Date Revision 18 Oct 2011 Reviewed 18 Oct 2011

Chart 04 Design and Development

Revision Document ID8678 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 17 Design Repairs Revision Document ID8690

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 30 System Design Plan

Revision Document ID8703 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

New Project Design File Content

Revision Document ID9093 Date Revision 18 Oct 2011 Reviewed 18 Oct 2011

VM3COP16 Design and Design Changes Design requirements

Revision Document ID7396 Date Revision 10 Jan 2011 Reviewed 10 Jan 2011

Audit 12 CE Files Viamed Revision Document ID159449

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

7.3.2

The organization shall plan and control the design and development of product. As appropriate, design and development planning documents shall be maintained and updated as the design and development progresses. During design and development planning, the organization shall document: a) the design and development stages; b) the review(s) needed at each design and development stage; c) the verification, validation, and design transfer activities that are

appropriate at each design

d) the responsibilities and

development stage;

and

Top Level Document:

a Technical File PMS and risk assessment

Revision Document ID75465 2016 Date Revision 18 Nov 2021 Reviewed 18 Nov 2021

Top Level Document: VOP 17 Design Research and Development

Revision Document ID25632 Date Revision 19 Mar 2018 Reviewed 19 Mar 2018

Top Level Document: VOP 02 Personnel and Responsibility, Staff and Staffing Issues, Training, **Roles and Tasks**

Revision Document ID151817

Date Revision 21 May 2024 Reviewed 21 May 2024

VM3COP16 Design and Design Changes Design requirements

Process: 7716

VM3COP27.11 Performing Audit 03 Design Control Viamed 24 Aug 2016

Process: 7723

Audit 10b Process Verification Viamed 24 Aug

Process: 7720

Audit 08 Training Viamed 24 Aug 2016

Process: 7172

Responsibility Allocation : CE Technical Files

09 Mar 2016

authorities for design and development;
e) the methods to ensure traceability of design and development outputs to design and development inputs;
f) the resources needed including necessary competence of personnel **Design and development** planning

Revision Document ID7396
Date Revision 10 Jan 2011
Reviewed 10 Jan 2011

VM3COP27.07 Project

Manager

Revision Document ID12734 Date Revision 11 Jul 2013

Reviewed 11 Jul 2013
VM3COP27.12 Clinical

Evaluation Risk assessment Technical Files

Revision Document ID15453 Date Revision 11 Aug 2015 Reviewed 11 Aug 2015

Audit 03 Design Control Viamed

Revision Document ID159133

Date Revision 09 Aug 2024 Reviewed 09 Aug 2024

Audit 20 Process verification to Managment Viamed

Revision Document ID159389

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 08 Training, Competence and Human Resources Viamed

Revision Document ID162725

**Date Revision 19 Sep 2024 Reviewed 19 Sep 2024

Audit 12 CE Files Viamed

Revision Document ID159449

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

QC 28B Design Changes

Revision Document ID25508 Date Revision 05 Mar 2018 Reviewed 05 Mar 2018

Generic CE File Attached to All Assignment of responsibility Risk Management

Revision Document ID7742 Date Revision 02 Mar 2011 Reviewed 02 Mar 2011

7.3.3

Inputs relating to product requirements shall be determined and records maintained (see 4.2.5). These inputs shall include:

a) functional, performance,

Top Level Document: VOP 17 Design Research and Development

Revision Document ID25632 Date Revision 19 Mar 2018 Reviewed 19 Mar 2018

Audit 03 Design Control

Process: 7716

Audit 03 Design Control Viamed 24 Aug 2016

Process: 7722

Revision Document ID25632 Audit 10 Documentation Control Viamed 24

Aug 2016

Process: 7723

Audit 10b Process Verification Viamed 24 Aug

usability and safety requirements, according to the intended use; b) applicable regulatory requirements and standards; c) applicable output(s) of risk management; d) as appropriate, information derived from previous similar designs; e) other requirements essential for design and development of the product and processes. These inputs shall be reviewed for adequacy and approved. Requirements shall be complete, unambiguous, able to be verified or validated, and not in conflict with each other. NOTE Further information can be found in IEC 62366-

Viamed

Revision Document ID159133

Date Revision 09 Aug 2024 Reviewed 09 Aug 2024

Audit 20 Process verification to Managment

Viamed Revision Document

ID159389 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 23 Analysis of Data Viamed

Revision Document ID158752

Date Revision 06 Aug 2024 Reviewed 06 Aug 2024

Audit 12 CE Files Viamed

Revision Document ID159449

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

2016

Process: 7172

Responsibility Allocation : CE Technical Files 09 Mar 2016

Design and development inputs

7.3.4

Design and development outputs shall:

- a) meet the input requirements for design and development;
- b) provide appropriate information for purchasing, production and service provision;
- c) contain or reference product acceptance criteria;
- d) specify the characteristics of the product that are essential for its safe and proper use.

The outputs of design and development shall be in a form suitable for verification against the design and development inputs and shall be approved prior to release.

Records of the design and development outputs shall be maintained (see 4.2.5).

Design and development outputs

Top Level Document: VOP Process: 7716 17 Design Research and Development

Date Revision 19 Mar 2018 Reviewed 19 Mar 2018

Audit 03 Design Control Viamed

Revision Document ID159133

Date Revision 09 Aug 2024 Reviewed 09 Aug 2024

Audit 23 Analysis of Data Viamed

Revision Document ID158752

Date Revision 06 Aug 2024 Reviewed 06 Aug 2024

Audit 12 CE Files Viamed

Revision Document ID159449

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 03 Design Control Viamed 24 Aug 2016

Process: 7172

Revision Document ID25632 Responsibility Allocation: CE Technical Files

09 Mar 2016

26/09/2024, 10:20 QMS Route Map Viamed Ltd ISO13485:2016 7.3.5 Audit 12 CE Files Viamed Process: 7172 Design and development Revision Document Responsibility Allocation : CE Technical Files 09 Mar 2016 review ID159449 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024 7.3.5 Top Level Document: VOP Process: 7716 At suitable stages, systematic 17 Design Research and Audit 03 Design Control Viamed 24 Aug 2016 reviews of design and Development Process: 7172 development shall be Revision Document ID25632 Responsibility Allocation: CE Technical Files performed in accordance Date Revision 19 Mar 2018 09 Mar 2016 with planned and Reviewed 19 Mar 2018 documented arrangements Audit 03 Design Control Viamed a) evaluate the ability of the **Revision Document** results of design and ID159133 development to meet Date Revision 09 Aug 2024 requirements; Reviewed 09 Aug 2024 b) identify and propose **Audit 12 CE Files Viamed** necessary actions. Revision Document Participants in such reviews ID159449 shall include representatives Date Revision 13 Aug 2024 of functions concerned with Reviewed 13 Aug 2024 the design and development stage being reviewed, as well as other specialist personnel. Records of the results of the reviews and any necessary actions shall be maintained and include the

7.3.6

4.2.5).

Design and development verification shall be performed in accordance with planned and documented arrangements to ensure that the design and development outputs have met the design and development input requirements. The organization shall document verification plans that include methods, acceptance criteria and, as appropriate, statistical techniques with rationale for sample size. If the intended use requires that the medical device be connected to, or have an

interface with, other

identification of the design

participants involved and the date of the review (see

under review, the

Top Level Document: VOP Process: 7172 17 Design Research and Development

Revision Document ID25632 Date Revision 19 Mar 2018 Reviewed 19 Mar 2018

Top Level Document: VOP 15 Data and Information Analysis

Revision Document ID137913

Date Revision 27 Dec 2023 Reviewed 27 Dec 2023

Audit 12 CE Files Viamed Revision Document

ID159449 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 03 Design Control Viamed

Revision Document ID159133

Responsibility Allocation : CE Technical Files 09 Mar 2016

medical device(s), verification shall include confirmation that the design outputs meet design inputs when so connected or interfaced. Records of the results and conclusions of the verification and necessary actions shall be maintained (see 4.2.4 and 4.2.5). **Design** and development verification 7.3.7 Design and development

Date Revision 09 Aug 2024 Reviewed 09 Aug 2024

Process: 7172

Responsibility Allocation : CE Technical Files 09 Mar 2016

validation

Revision Document ID159449 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024 QC 30b Project Verification & Validation **Summary Master** Revision Document ID25482 Date Revision 01 Mar 2018 Reviewed 01 Mar 2018

Audit 12 CE Files Viamed

7.3.7

Design and development validation shall be performed in accordance with planned land documented arrangements to ensure that the resulting product is capable of meeting the requirements for the specified application or intended use.

The organization shall document validation plans that include methods, acceptance criteria, and, as appropriate, statistical techniques with rationale for sample size. Design validation shall be

conducted on representative product. Representative product includes initial production units, batches or their equivalents. The rationale for the choice of product used for validation shall be recorded (see 4.2.5).

As part of design and development validation, the organization shall perform clinical evaluations or performance evaluations of

Top Level Document: VOP Process: 7716 17 Design Research and Development

Date Revision 19 Mar 2018 Reviewed 19 Mar 2018

Top Level Document: VOP 15 Data and Information Analysis

Revision Document ID137913 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023

Audit 03 Design Control Viamed

Revision Document ID159133 Date Revision 09 Aug 2024 Reviewed 09 Aug 2024

Audit 12 CE Files Viamed Revision Document ID159449

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 03 Design Control Viamed 24 Aug 2016

Process: 7723

Revision Document ID25632 Audit 10b Process Verification Viamed 24 Aug 2016

Process: 7172

Responsibility Allocation : CE Technical Files

09 Mar 2016

the medical device in accordance with applicable regulatory requirements. A medical device used for clinical evaluation or performance evaluation is not considered to be released for use to the customer. If the intended use requires that the medical device be connected to, or have an interface with, other medical device(s), validation shall include confirmation that the requirements for the specified application or intended use have been met when so connected or interfaced. Validation shall be completed prior to release for use of the product to the customer. Records of the results and conclusion of validation and necessary actions shall be maintained (see 4.2.4 and 4.2.5). 7.3.8

The organization shall

transfer of design and

manufacturing. These

outputs are verified

that production

requirements.

before becoming final

development outputs to

design and development

procedures shall ensure that

capability can meet product

Results and conclusions of

the transfer shall be recorded (see 4.2.5). **Design and** development transfer

document procedures for

Top Level Document: VOP Process: 7716 17 Design Research and Development

Date Revision 19 Mar 2018 Reviewed 19 Mar 2018

Audit 03 Design Control Viamed

Revision Document as suitable for manufacturing ID159133

Date Revision 09 Aug 2024 production specifications and Reviewed 09 Aug 2024

> **Audit 12 CE Files Viamed Revision Document**

ID159449

ID159133

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 03 Design Control Viamed 24 Aug 2016

Process: 7722

Revision Document ID25632 Audit 10 Documentation Control Viamed 24 Aug 2016

Process: 7172

Responsibility Allocation: CE Technical Files

09 Mar 2016

7.3.9

The organization shall document procedures to control design and development changes. The organization shall determine the significance of the change to function, performance, usability, safety

Top Level Document: VOP 17 Design Research and Development

Date Revision 19 Mar 2018 Reviewed 19 Mar 2018

Audit 03 Design Control Viamed Revision Document

Process: 7716

Audit 03 Design Control Viamed 24 Aug 2016

Process: 7726

Revision Document ID25632 Audit 14 Complaints And Corrective Actions Viamed 24 Aug 2016

Process: 7172

Responsibility Allocation : CE Technical Files 09 Mar 2016

and applicable regulatory requirements for the medical device and its intended use. Design and development changes shall be identified. Before implementation, the changes shall be:

- a) reviewed;
- b) verified;
- c) validated, as appropriate;
- d) approved.

changes 7.3.10

The review of design and development changes shall include evaluation of the effect of the changes on constituent parts and product in process or already delivered, inputs or outputs of risk management and product realization processes. Records of changes, their

review and any necessary actions shall be maintained (see 4.2.5). Control of design and development

Date Revision 09 Aug 2024 Reviewed 09 Aug 2024

Audit 12 CE Files Viamed

Revision Document ID159449

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

QC 28B Design Changes

Revision Document ID25508 Date Revision 05 Mar 2018 Reviewed 05 Mar 2018

Process: 7722

Audit 10 Documentation Control Viamed 24

Aug 2016 Process: 7716

Audit 03 Design Control Viamed 24 Aug 2016

Process: 7172

Responsibility Allocation : CE Technical Files

The organization shall maintain a design and development file for each medical device type or medical device family. This file shall include or reference records generated to demonstrate conformity to the requirements for design and development and records for design and development changes. Design and development files

Audit 03 Design Control Viamed

Revision Document ID159133

Date Revision 09 Aug 2024 Reviewed 09 Aug 2024

Audit 12 CE Files Viamed Revision Document ID159449

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

09 Mar 2016

7.4

Purchasing

DO NOT USE VM3COP04 Process: 5850

Purchasing / suppliers

Revision Document ID15473 Process: 7707 Date Revision 14 Aug 2015 Reviewed 14 Aug 2015

VM3COP20.29 Checking the Purchase Order Log

Revision Document ID73132 Date Revision 25 Oct 2021 Reviewed 25 Oct 2021

VM3COP27.34 Sending Purchase Orders to Suppliers

Revision Document ID17070 Date Revision 22 Jun 2016

Purchase Order Log 17 Feb 2016

Send Purchase Orders To Suppliers 13 Jun

2016

Reviewed 22 Jun 2016 VM3COP04.01 QC06 **Supplier Questionnaire** ISO Questionnaire Viamed Blank

Revision Document ID21304 Date Revision 06 Aug 2017 Reviewed 06 Aug 2017

7.4.1

The organization shall document procedures (see 4.2.4) to ensure that purchased product conforms

specified purchasing information.

The organization shall lestablish criteria for the evaluation and selection of suppliers. The criteria shall be:

- a) based on the supplier's ability to provide product that meets the organizations' requirements;
- b) based on the performance of the supplier;
- c) based on the effect of the purchased product on the quality of the medical device;
- d) proportionate to the risk associated with the medical device.

The organization shall plan the monitoring and reevaluation of suppliers. Supplier performance in meeting requirements for the purchased product shall be monitored. The results of the monitoring shall provide an input into the supplier re-evaluation

process. Non-fulfilment of purchasing requirements shall be addressed with the supplier proportionate to the risk associated with the purchased product and compliance with applicable regulatory requirements. Records of the results of evaluation, selection, monitoring and re-evaluation of supplier capability or

Top Level Document: VOP Process: 7717 05 Supplier Control, Supplier Review, Purchase Orders, Supplier Returns and Rejection

Revision Document ID75847 Process: 5855 Date Revision 23 Nov 2021 Reviewed 23 Nov 2021

Top Level Document: VOP 20 Goods in Purchases, Returns, Repairs, Inspection / Rejection

Revision Document ID75943 Date Revision 24 Nov 2021 Reviewed 24 Nov 2021

Top Level Document: VOP 21 Risk, Risk Management and Risk Analysis

Revision Document ID75935 Date Revision 24 Nov 2021 Reviewed 24 Nov 2021

Audit 05 Purchasing suppliers Viamed

Revision Document ID159433

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 09 Goods Inward and Product Identity Viamed

Revision Document ID159592

Date Revision 14 Aug 2024 Reviewed 14 Aug 2024

Audit 05 Purchasing Suppliers Viamed 24 Aug

2016

Process: 7725

Audit 12 CE Files Viamed 24 Aug 2016

Purchase Order Requirements Teledyne 17 Feb

2016

Process: 8030

Purchase Order Invoice Review 23 Jun 2023

performance and any necessary actions arising from these activities shall be maintained (see 4.2.5).

Purchasing process

7.4.2

Purchasing information shall describe or reference the product to be purchased, including as appropriate: a) product specifications;

- b) requirements for product acceptance, procedures, processes and equipment; c) requirements for qualification of supplier personnel;
- d) quality management system requirements. The organization shall ensure the adequacy of specified purchasing requirements prior to their communication to the supplier.

Purchasing information shall include, as applicable, a written agreement that the supplier notify the organization of changes in the purchased product prior to implementation of any changes that affect the ability of the purchased product to meet specified purchase requirements. To the extent required for traceability given in 7.5.9, the organization shall maintain relevant purchasing information in the form of documents (see 4.2.4) and records (see 4.2.5).

Purchasing information

Top Level Document: VOP Process: 7717 05 Supplier Control, Supplier Review, Purchase Orders, Supplier Returns and Rejection

Revision Document ID75847 Date Revision 23 Nov 2021 Reviewed 23 Nov 2021

Top Level Document: VOP 20 Goods in Purchases, Returns, Repairs, Inspection / Rejection

Date Revision 24 Nov 2021

Reviewed 24 Nov 2021

Audit 05 Purchasing suppliers Viamed Revision Document

ID159433

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 09 Goods Inward and Product Identity Viamed

Revision Document ID159592

Date Revision 14 Aug 2024 Reviewed 14 Aug 2024

Audit 23 Analysis of Data Viamed

Revision Document ID158752

Date Revision 06 Aug 2024 Reviewed 06 Aug 2024

Audit 05 Purchasing Suppliers Viamed 24 Aug

2016

Process: 6821

Responsibility Allocation: VIAMED

Management Meeting Supplier Review 09 Mar

2016 Process: 6831

Responsibility Allocation: VIAMED

Management Meeting Supplier Review - Min /

Max - Re-Orders 09 Mar 2016

Process: 28

Revision Document ID75943 Supplier Review 16 Feb 2016

Process: 5868

Return Goods To Suppliers 17 Feb 2016

Process: 6829

Supplier Review - Outstanding orders 09 Mar

2016

Process: 6832

Supplier Review Future orders 09 Mar 2016

Process: 7679

Check Stock Requirements Supplier Teledyne

18 Apr 2016 Process: 7680

Check Stock Requirements Supplier Envited

18 Apr 2016 Process: 7681

Check Stock Requirements Supplier Posey 18

Apr 2016 Process: 7682

Check Stock Requirements Supplier Bluepoint

18 Apr 2016 Process: 7683

Check Stock For Proforma 18 Apr 2016

Process: 7784

Check Returns Supplier Envitec 15 Feb 2017

Process: 7785

Check Returns Supplier Teledyne 15 Feb 2017

Process: 7786

Check Returns Supplier Maxtec 15 Feb 2017

Process: 7787

Check Returns All Supplier 15 Feb 2017

Process: 7826

Goods In Processes 06 Sep 2017

Process: 7923

Review Of Credits Received From Suppliers

08 Jan 2019 Process: 6819

Supplier Payments and Invoice processing 09

Mar 2016

Process: 7882

Purchase Payments 23 Oct 2017

Process: 7933 Purchasing Invoice Processing 22 Mar 2019 Process: 8030 Purchase Order Invoice Review 23 Jun 2023 Process: 7717 7.4.3 Top Level Document: VOP The organization shall 06 Measurement Control Audit 05 Purchasing Suppliers Viamed 24 Aug establish and implement the Viamed VST, Calibration, 2016 inspection or other activities QA Stock Process: 7721 necessary for ensuring Revision Document ID53615 Audit 09 Goods Inward And Product Identity that purchased product meets Date Revision 11 Feb 2021 Viamed 24 Aug 2016 specified purchasing Reviewed 11 Feb 2021 Process: 8030 requirements. The extent of Top Level Document: VOP Purchase Order Invoice Review 23 Jun 2023 verification activities 07 Stock Control, Handling, Control of shall be based on the supplier evaluation results Labelling, Storage, and proportionate to the risks Movement associated with the Revision Document purchased product. ID137933 When the organization Date Revision 27 Dec 2023 becomes aware of any Reviewed 27 Dec 2023 changes to the purchased Top Level Document: VOP product, the organization 20 Goods in Purchases, shall Returns, Repairs, determine whether these Inspection / Rejection changes affect the product Revision Document ID75943 realization process or the Date Revision 24 Nov 2021 medical device. Reviewed 24 Nov 2021 When the organization or its Audit 09 Goods Inward customer intends to perform and Product Identity verification at the supplier's Viamed Revision Document premises, the organization shall state ID159592 the intended verification Date Revision 14 Aug 2024 activities and method of Reviewed 14 Aug 2024 product release in the purchasing information. Records of the verification shall be maintained (see 4.2.5). Verification of purchased product 7.5 Production and service provision 7.5.1 Top Level Document: VOP Process: 7714 06 Measurement Control Audit 01 Picking Packing Viamed 24 Aug Production and service provision shall be planned, Viamed VST, Calibration, 2016 carried out, monitored and **OA Stock** Process: 7719 controlled to ensure that Revision Document ID53615 Audit 07 Handling And Storage Viamed 24 product conforms to Date Revision 11 Feb 2021 Aug 2016 specification. As appropriate Reviewed 11 Feb 2021 Process: 7725 production controls shall Top Level Document: VOP Audit 12 CE Files Viamed 24 Aug 2016 linclude but are not limited 08 Production, Reworks, Process: 7727 **New Production** Audit 15 Production Viamed 24 Aug 2016 Revision Document ID31072 Process: 7673 a) documentation of procedures and methods for Date Revision 30 Sep 2019 Check Expiry Dated Stock 09 Mar 2016 the control of production Reviewed 30 Sep 2019 Process: 6850

(see 4.2.4);

b) qualification of infrastructure;

 c) implementation of monitoring and measurement of process parameters and product characteristics;
 d) availability and use of

d) availability and use of monitoring and measuring equipment;

e) implementation of defined operations for labelling and packaging;

f) implementation of product release, delivery and post-delivery activities.

delivery activities.
The organization shall
establish and maintain a
record (see 4.2.5) for each
medical device or batch of
medical devices that
provides traceability to the
extent specified in 7.5.9 and
identifies the amount
manufactured and amount
approved for distribution.
The record shall be verified
and approved. Control of
production and service

provision

Top Level Document: V 07 Stock Control, Handling, Control of Labelling, Storage,

Movement

Revision Document ID137933

Date Revision 27 Dec 2023 Reviewed 27 Dec 2023

Top Level Document: VOP 22 Picking and Packing Dispatch and Goods Out

Revision Document ID31048
Date Revision 30 Sep 2019
Reviewed 30 Sep 2019

Top Level Document: VOP 20 Goods in Purchases, Returns, Repairs, Inspection / Rejection

Revision Document ID75943 Date Revision 24 Nov 2021 Reviewed 24 Nov 2021

Top Level Document: VOP 09 Repairs and Servicing Revision Document

ID137919

Date Revision 27 Dec 2023 Reviewed 27 Dec 2023

VM3COP20.37 Generating a New Service Visit

Revision Document ID17116 Date Revision 28 Jun 2016 Reviewed 28 Jun 2016

Audit 01 Picking packing Viamed

Revision Document ID159399

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 07 Handling and Storage Viamed

Revision Document

ID159437

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 15 Production

Viamed

Revision Document ID159459

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 06 Calibration

Revision Document ID63048 Date Revision 22 Jun 2021 Reviewed 22 Jun 2021

Audit 09 Goods Inward and Product Identity Viamed

Top Level Document: VOP ||Current Stock Levels 09 Mar 2016

Process: 6838

Opera Negative Stock 09 Mar 2016

Process: 5858

Opera Stock Adjustments 17 Feb 2016

Process: 5935

Stock Allocations 05 Mar 2016

Process: 6945

Missing Stock or Adjustments 09 Mar 2016

Process: 6955

Production Requirements 09 Mar 2016

Process: 7689

Move Stock From QA Shelf To Stock Shelf

Monday 21 Apr 2016

Process: 7694

Move Stock From QA Shelf To Stock Shelf

Tuesday 28 Apr 2016

Process: 7695

Top Up Quick Shipping Shelves 28 Apr 2016

Revision Document ID159592 Date Revision 14 Aug 2024 Reviewed 14 Aug 2024 Audit 24 Service Logs Viamed Revision Document ID159493 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

7.5.2

The organization shall document requirements for cleanliness of product or contamination control of product if: a) product is cleaned by the

- organization prior to sterilization or its use; b) product is supplied nonsterile and is to be subjected to a cleaning process prior to
- sterilization or its use:
- c) product cannot be cleaned prior to sterilization or its use, and its cleanliness is of significance in use;
- d) product is supplied to be used non-sterile, and its cleanliness is of significance in use;
- e) process agents are to be removed from product during manufacture. If product is cleaned in accordance with a) or b) above, the requirements contained in 6.4.1 do not apply prior to the cleaning process.

The organization shall document requirements for medical device installation and acceptance criteria for verification of installation, as appropriate. If the agreed customer requirements allow installation of the medical device to be performed by an external party other than the organization or its supplier, the organization shall provide documented

Top Level Document: VM3COP02.01 Exclusions to Viamed ISO13485:2016 boundaries of ISO

Date Revision 10 Nov 2021 Reviewed 01 Aug 2024

Audit 07 Handling and Storage Viamed Revision Document

ID159437 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Process: 7717

Audit 05 Purchasing Suppliers Viamed 24 Aug 2016

Process: 7719

Revision Document ID74571 Audit 07 Handling And Storage Viamed 24 Aug 2016

Cleanliness of product 7.5.3

> TC400 Maintenance TC400 Installation Instructions Revision Document ID8155 Date Revision 24 Mar 2011 Reviewed 24 Mar 2011 Resuscitation Unit **Instructions for Use /** Installation Ceratherm v3.01 Resuscitation Unit and TC400 Maintenance Revision Document ID8178 Date Revision 24 Mar 2011

Reviewed 24 Mar 2011

Resuscitation Unit and

Process: 7717

Audit 05 Purchasing Suppliers Viamed 24 Aug

requirements for medical device installation and verification of installation. Records of medical device installation and verification of installation performed by the organization or its supplier shall be maintained (see 4.2.5). Installation activities

Resuscitation Unit Instructions for Use / User Manual Nufer Wall Mount Installation

Revision Document ID1312 Date Revision 19 Mar 2007 Reviewed 19 Mar 2007

VM3COP51.20 Resuscitation Cabinet Installation Instructions

Revision Document ID18221 Date Revision 12 Dec 2016 Reviewed 12 Dec 2016

Audit 24 Service Logs Viamed

Revision Document ID159493

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

7.5.4

If servicing of the medical device is a specified requirement, the organization shall document servicing procedures, reference materials, and reference measurements, as necessary, for performing servicing activities and verifying that product requirements are met.

The organization shall analyse records of servicing activities carried out by the organization or its supplier:

- a) to determine if the information is to be handled as a complaint;
- b) as appropriate, for input to the improvement process. Records of servicing activities carried out by the organization or its supplier shall be maintained (see 4.2.5). **Servicing activities**

Top Level Document: VM3COP50.13 Quality Control Tom Thumb

Revision Document ID31154 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Top Level Document: VOP 09 Repairs and Servicing

Revision Document ID137919

Date Revision 27 Dec 2023 Reviewed 27 Dec 2023

VM3COP20.27 Annual Services for Resuscitation Cabinets

Revision Document ID24509 Date Revision 06 Dec 2017 Reviewed 06 Dec 2017

VM3COP20.37 Generating a New Service Visit

Revision Document ID17116 Date Revision 28 Jun 2016 Reviewed 28 Jun 2016

VM3COP50.12 Quality Control / Service Checks Tom Thumb

Revision Document ID15367 Date Revision 05 Aug 2015 Reviewed 05 Aug 2015

Audit 11 Repairs, Servicing and Returns Viamed

Revision Document ID159586

Date Revision 14 Aug 2024 Reviewed 14 Aug 2024

Audit 14 Complaints and Corrective Actions Viamed Revision Document

Process: 5857

Customer Service Logs 17 Feb 2016

Process: 7722

Audit 10 Documentation Control Viamed 24

Aug 2016

ID159455 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024 Audit 23 Analysis of Data Viamed Revision Document ID158752 Date Revision 06 Aug 2024 Reviewed 06 Aug 2024 Audit 24 Service Logs Viamed Revision Document ID159493

7.5.5

The organization shall maintain records of the sterilization process parameters used for each sterilization batch (see 4.2.5). Sterilization records shall be traceable to each production batch of medical devices. Particular requirements for sterile medical devices

Top Level Document: VM3COP02.01 Exclusions to Viamed ISO13485:2016 boundaries of ISO

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Date Revision 10 Nov 2021 Reviewed 01 Aug 2024

Process: 7722

Audit 10 Documentation Control Viamed 24

Aug 2016 Process: 7717

Revision Document ID74571 Audit 05 Purchasing Suppliers Viamed 24 Aug 2016

7.5.6

The organization shall validate any processes for production and service provision where the resulting output cannot be or is not verified by subsequent monitoring or measurement and, as a consequence, deficiencies become apparent only after the product is in use or the service has been delivered. Validation shall demonstrate the ability of these processes to achieve planned results consistently.

The organization shall document procedures for validation of processes including:

- a) defined criteria for review and approval of the processes;
- b) equipment qualification and qualification of personnel;
- c) use of specific methods, procedures and acceptance criteria;

Top Level Document: VOP Process: 7849 27 Software Validation

Revision Document ID91486 2017 Date Revision 10 Jun 2022 Reviewed 10 Jun 2022

Top Level Document: VOP 15 Data and Information Analysis

Revision Document ID137913

Date Revision 27 Dec 2023 Reviewed 27 Dec 2023

VM3COP18 Post Market Surveilance

Revision Document ID75985 Order 01 Oct 2017 Date Revision 24 Nov 2021

Reviewed 24 Nov 2021 Audit 03 Design Control Viamed

Revision Document ID159133

Date Revision 09 Aug 2024 Reviewed 09 Aug 2024

Audit 11 Repairs, Servicing and Returns Viamed Revision Document ID159586

Date Revision 14 Aug 2024 Reviewed 14 Aug 2024 **Audit 10 Documentation**

Review Product Failures New Codes 28 Sep

Process: 7870

Software Validation Non Conformance Product

Risk Feedback Loop 15 Oct 2017

Process: 7879

Software Validation Scheduled Tasks And

Audits 22 Oct 2017 Process: 7850

Software Validation Scan Incorrect Product 01 Oct 2017

Process: 7851

Software Validation Scan Un-QA Product To

Process: 7852

Software Validation Expired Stock 01 Oct

Process: 7853

Software Validation Non Sell Able Shelf 01

Oct 2017 Process: 7854

Software Validation In Production List 01 Oct

2017

Process: 7855

Software Validation - Production Lists 01 Oct 2017

Process: 7856

Software Validation Unchecked Orders 01 Oct

2017

d) as appropriate, statistical techniques with rationale for sample sizes

- e) requirements for records (see 4.2.5);
- f) revalidation, including criteria for revalidation;
- g) approval of changes to the processes.

The organization shall document procedures for the validation of the application of computer software used in production and service provision. Such software applications shall be validated prior to initial use and, as appropriate, after changes to such software or its application. The specific approach and activities associated with software validation and revalidation shall be proportionate to the risk associated with the use of the software including the effect on the ability of the product to conform to specifications. Records of the results and conclusion of validation and necessary actions from the validation shall be maintained (see 4.2.4 and 4.2.5). Validation of

Control Viamed

Revision Document ID159363

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 10 Documentation Control VST

Revision Document ID159361

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 24 Service Logs Viamed

Revision Document ID159493

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024 Process: 7857

Software Validation Stock Tracking Check 01 Oct 2017

Process: 7858

Software Validation Attempt To QA Some

Stock 01 Oct 2017 **Process: 7861**

Software Validation Of Training Documents Forced Reading 03 Oct 2017

Process: 7865

Software Validation Conflicting Audits 07 Oct 2017

Process: 7875

Software Validation Document Control 20 Oct 2017

Process: 7880

Software Validation Out Of Date Documents 22 Oct 2017

Process: 7881

Software Validation - Live Orders 22 Oct 2017

7.5.7

The organization shall document procedures (see 4.2.4) for the validation of processes for sterilization and sterile barrier systems. Processes for sterilization and sterile barrier systems shall be validated prior to implementation and following product or process changes, as appropriate. Records of the results and, conclusion of validation and necessary actions from the validation shall be maintained (see 4.2.4 and 4.2.5). NOTE Further information

processes for production and service provision

Top Level Document: VM3COP02.01 Exclusions to Viamed ISO13485:2016 boundaries of ISO

Revision Document ID74571 Date Revision 10 Nov 2021 Reviewed 01 Aug 2024

6/09/2024, 10:20	QMS Route Map	Viamed Ltd ISO13485:2016
can be found in ISO 11607-1		
and ISO 11607-2. Particular		
requirements for validation		
of processes for		
sterilization and sterile		
barrier systems		
7.5.8	Ton Level Deguments VOD	Process: 8024
II.	Top Level Document: VOP 07 Stock Control,	
The organization shall	1	Discontinue/Supersede Stock 01 Mar 2023
document procedures for	Handling, Control of	
product identification and	Labelling, Storage,	
identify product by suitable	Movement	
means throughout product	Revision Document	
realization.	ID137933	
The organization shall	Date Revision 27 Dec 2023	
identify product status with	Reviewed 27 Dec 2023	
respect to monitoring and	Top Level Document: VOP	
measurement	20 Goods in Purchases,	
requirements throughout	Returns, Repairs,	
product realization.	Inspection / Rejection	
Identification of product	Revision Document ID75943	
status shall be maintained	Date Revision 24 Nov 2021	
throughout production,	Reviewed 24 Nov 2021	
storage, installation and	Audit 07 Handling and	
servicing of product to	Storage Viamed	
ensure that only product that	Revision Document	
has passed the required	ID159437	
inspections and tests or released under an authorized	Date Revision 13 Aug 2024	
II.	Reviewed 13 Aug 2024 Audit 09 Goods Inward	
concession is dispatched, used or installed.	and Product Identity	
III	Viamed	
If required by applicable		
regulatory requirements, the organization shall document	Revision Document ID159592	
a system to assign	Date Revision 14 Aug 2024	
11 5	Reviewed 14 Aug 2024	
unique device identification to the medical device.	Audit 11 Repairs, Servicing	
The organization shall	and Returns Viamed	
document procedures to	Revision Document	
ensure that medical devices	ID159586	
returned to the	Date Revision 14 Aug 2024	
organization are identified	Reviewed 14 Aug 2024	
and distinguished from	Reviewed 1471ug 2024	
conforming product.		
Identification		
	TO COOR 4 04 D	
7.5.9	VM3COP14.01 Disposition	
Traceability	of Documents / Records.	
	Revision Document ID15464	
	Date Revision 14 Aug 2015	
	Reviewed 14 Aug 2015	
7.5.9.1	VM3COP14.01 Disposition	
The organization shall	of Documents / Records.	
document procedures for	Revision Document ID15464	
traceability. These	Date Revision 14 Aug 2015	
procedures shall define the	Reviewed 14 Aug 2015	
extent of traceability in	VM3COP23.00 EAN13	
accordance with applicable	Barcodes to Stock and the	
II	ll l	ll .

26/09/2024, 10:20 regulatory requirements and the records to be maintained (see 4.2.5). General

Online Databases Revision Document ID75624 Date Revision 22 Nov 2021 Reviewed 22 Nov 2021 Audit 07 Handling and Storage Viamed Revision Document ID159437

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 10 Documentation Control Viamed Revision Document

ID159363 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 10 Documentation Control VST

Revision Document ID159361 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Top Level Document:

7.5.9.2

The records required for traceability shall include records of components, materials, and conditions for the work environment used. if these could cause the medical device not to satisfy its specified safety and performance requirements. The organization shall require that suppliers of distribution services or distributors maintain records of the distribution of medical devices to allow traceability and that these records are

VM3COP02.01 Exclusions to Viamed ISO13485:2016 boundaries of ISO Revision Document ID74571 Date Revision 10 Nov 2021 Reviewed 01 Aug 2024 Audit 09 Goods Inward and Product Identity Viamed Revision Document ID159592

Date Revision 14 Aug 2024

Reviewed 14 Aug 2024

Particular requirements for implantable medical

available for inspection. Records of the name and address of the shipping package consignee shall be maintained (see 4.2.5).

devices

7.5.10 The organization shall

identify, verify, protect, and safeguard customer property provided for use or incorporation into the product while it is under the organization's control or

Top Level Document: VOP | Process: 7684 09 Repairs and Servicing Revision Document

ID137919

Date Revision 27 Dec 2023 Reviewed 27 Dec 2023

DO NOT USE VM3COP09 Feb 2016 Repairs

Repairs Ready For Quote 18 Apr 2016

Process: 7685

Repairs Ready For Invoice 18 Apr 2016

Process: 5891

Processing Of Repair Quotes And Orders 25

Process: 7693

being used by the organization. If any customer Date Revision 12 Oct 2011 property is lost, damaged or otherwise found to be unsuitable for use, the organization shall report this to the customer and maintain records (see 4.2.5).

Customer property

Reviewed 12 Oct 2011

VM3COP20.03 Repair Procedures Goods in

Revision Document ID13703 Date Revision 13 May 2014 Reviewed 13 May 2014

VM3COP20.031 Viamed **Repair Procedures** Invoicing / customer paperwork

Revision Document ID24753 Date Revision 21 Dec 2017

Reviewed 21 Dec 2017

VM3COP20.47 Collecting Repair Paperwork

Revision Document ID17485 Date Revision 15 Sep 2016 Reviewed 15 Sep 2016

Audit 07 Handling and Storage Viamed

Revision Document ID159437

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 09 Goods Inward and Product Identity Viamed

Revision Document ID159592

Date Revision 14 Aug 2024 Reviewed 14 Aug 2024

Audit 11 Repairs, Servicing and Returns Viamed

Revision Document ID159586

Date Revision 14 Aug 2024 Reviewed 14 Aug 2024

Revision Document ID8712 | Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7863

Maintain Repair Codes List 05 Oct 2017

Process: 6847

Responsibility Allocation : Quarantine Repairs

09 Mar 2016 Process: 6862

Current Repairs 09 Mar 2016

Process: 7674

Check Repairs Ready For Invoice List 10 Mar

2016

Process: 7897

Daily O2 Sensors Returns 04 Jan 2018

Process: 7944

Sealant, Glues, Greases, Sprays, Gases And Tapes You Use In Production, Service And Repairs For Viamed And VST 09 Oct 2019

Process: 7690

Ship Repairs 21 Apr 2016

Process: 7748

Check Repair Orders 10 Oct 2016

Process: 7749

Check Repair Quotes 10 Oct 2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 8060

Sealant, Glues, Greases, Sprays, Gases And Tapes You Use In Production, Service And Repairs For Viamed And VST Phils Issue 03

Jan 2024

7.5.11

The organization shall document procedures for preserving the conformity of product to requirements during processing, storage, handling, and distribution. Preservation shall apply to the constituent parts of a medical device. The organization shall protect product from alteration, contamination or damage when exposed to expected conditions and hazards during processing, storage, handling, and distribution by:

Top Level Document: VOP 09 Repairs and Servicing

Revision Document ID137919

Date Revision 27 Dec 2023 Reviewed 27 Dec 2023

Top Level Document: VOP 07 Stock Control, Handling, Control of Labelling, Storage,

Movement

Revision Document ID137933

Date Revision 27 Dec 2023 Reviewed 27 Dec 2023

Top Level Document: VOP 20 Goods in Purchases, Returns, Repairs,

Process: 7684

Repairs Ready For Quote 18 Apr 2016

Process: 7685

Repairs Ready For Invoice 18 Apr 2016

Process: 5891

Processing Of Repair Quotes And Orders 25

Feb 2016 Process: 7673

Check Expiry Dated Stock 09 Mar 2016

a) designing and constructing suitable packaging and shipping containers;

b) documenting requirements VM3COP20.03 Repair for special conditions needed if packaging alone cannot provide preservation.

If special conditions are required, they shall be controlled and recorded (see 4.2.5). Preservation of product

Inspection / Rejection

Revision Document ID75943 Date Revision 24 Nov 2021

Reviewed 24 Nov 2021

Procedures Goods in

Revision Document ID13703 Date Revision 13 May 2014 Reviewed 13 May 2014

VM3COP20.031 Viamed **Repair Procedures** Invoicing / customer

paperwork

Revision Document ID24753 Date Revision 21 Dec 2017 Reviewed 21 Dec 2017

Audit 01 Picking packing Viamed

Revision Document ID159399

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 07 Handling and Storage Viamed

Revision Document ID159437

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

7.6

shall:

The organization shall determine the monitoring and measurement to be undertaken and the monitoring and measuring equipment needed to provide evidence of conformity of product to determined requirements. The organization shall document procedures to

ensure that monitoring and measurement can be carried out and are carried out in a manner that is consistent with the monitoring and measurement

requirements. As necessary to ensure valid results, measuring equipment Reviewed 22 Jun 2021

a) be calibrated or verified, or both, at specified intervals, or prior to use, against measurement standards traceable to international or national measurement standards:

Top Level Document: VOP Process: 7048 06 Measurement Control Viamed VST, Calibration,

QA Stock

Revision Document ID53615 Date Revision 11 Feb 2021 Reviewed 11 Feb 2021

DO NOT USE VM3COP11 Calibration

Revision Document ID8713 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Explanation Control of documents

Revision Document ID21322 Date Revision 06 Aug 2017 Reviewed 06 Aug 2017

Audit 06 Calibration

Revision Document ID63048 Date Revision 22 Jun 2021

Audit 23 Analysis of Data Viamed

Revision Document ID158752

Date Revision 06 Aug 2024 Reviewed 06 Aug 2024

Control of monitoring and measuring devices 09 Mar 2016

when no such standards exist, the basis used for calibration or verification shall be recorded (see 4.2.5); b) be adjusted or re-adjusted as necessary: such adjustments or readjustments shall be recorded (see 4.2.5); c) have identification in lorder to determine its calibration status; d) be safeguarded from adjustments that would invalidate the measurement result: e) be protected from damage and deterioration during handling, maintenance and storage. The organization shall perform calibration or verification in accordance with documented procedures. In addition, the organization shall assess and record the validity of the previous measuring results when the equipment is found not to conform to requirements. The organization shall take appropriate action in regard to the equipment and any product affected. Records of the results of calibration and verification shall be maintained (see 4.2.5). The organization shall document procedures for the validation of the application of computer software used for the monitoring and measurement of requirements. Such software applications shall be validated prior to initial use and, as appropriate, after changes to such software or its application. The specific approach and activities associated with software validation and revalidation shall be

proportionate to the risk associated with the use of the software including the effect on the ability of the product to conform to specifications. Records of the results and conclusion of validation and necessary actions from the validation shall be maintained (see 4.2.4 and 4.2.5). NOTE Further information can be found in ISO 10012. Control of monitoring and measuring equipment

8 Measurement, analysis and improvement

Measurement, analysis and improvement 8.1 Process: 7714 Top Level Document: VM3COP27.11 Performing Audit 01 Picking Packing Viamed 24 Aug The organization shall plan and implement the a Technical File PMS and 2016 monitoring, measurement, Process: 7715 risk assessment analysis and improvement Revision Document ID75465 Audit 02 Contract Review Viamed 24 Aug processes needed to: Date Revision 18 Nov 2021 a) demonstrate conformity of Reviewed 18 Nov 2021 Process: 7716 Top Level Document: VOP Audit 03 Design Control Viamed 24 Aug 2016 product: b) ensure conformity of the 13 Process Monitoring, Process: 7717 quality management system; System Reviews, Audits, Audit 05 Purchasing Suppliers Viamed 24 Aug c) maintain the effectiveness **Management Reviews** 2016 of the quality management **Analysis Data PMS Post** Process: 7718 Audit 06 Calibration Viamed 24 Aug 2016 system. Market This shall include Revision Document Process: 7720 determination of appropriate ID135771 Audit 08 Training Viamed 24 Aug 2016 methods, including statistical Date Revision 28 Nov 2023 Process: 7719 techniques, and the Audit 07 Handling And Storage Viamed 24 Reviewed 28 Nov 2023 extent of their use. **General** Top Level Document: VOP Aug 2016 15 Data and Information Process: 7721 Analysis Audit 09 Goods Inward And Product Identity Revision Document Viamed 24 Aug 2016 Process: 7722 ID137913 Audit 10 Documentation Control Viamed 24 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Aug 2016 **Explanation Employee** Process: 7724 **Roles and Titles** Audit 11 Repairs And Service Viamed 24 Aug 2016 Revision Document ID22144 Date Revision 20 Sep 2017 Process: 7723 Reviewed 20 Sep 2017 Audit 10b Process Verification Viamed 24 Aug Audit 22 Post Market 2016 Survellance Viamed Process: 7725 Revision Document Audit 12 CE Files Viamed 24 Aug 2016 ID159383 Process: 7726 Date Revision 13 Aug 2024 Audit 14 Complaints And Corrective Actions

Reviewed 13 Aug 2024

Audit 23 Analysis of Data

Viamed

Revision Document

ID158752

Date Revision 06 Aug 2024 Reviewed 06 Aug 2024

DO NOT USE VM3COP13

Audits

Revision Document ID8715
Date Revision 12 Oct 2011
Reviewed 12 Oct 2011

Viamed 24 Aug 2016

Process: 7727

Audit 15 Production Viamed 24 Aug 2016

Process: 7728

Audit 17 Internal Audits Viamed 24 Aug 2016

Process: 7729

Audit 19 Health And Saftey Viamed 24 Aug

2016

Process: 7730

Audit 20 Process Verification To Managment

Viamed 24 Aug 2016

Process: 7731

Audit 21 Audit Of Audit Viamed 24 Aug 2016

Process: 7732

Audit 22 Post Market Survellance Viamed 24

Aug 2016 **Process: 7733**

Audit 23 Analysis Of Data Viamed 24 Aug

2016

Process: 7834

Financial Review 20 Sep 2017

Process: 7862

Review The Audit Calender Screen 04 Oct

2017

Process: 27

Management Reviews And Quality Audits 16

Feb 2016 **Process: 5877**

Review Company Data 17 Feb 2016

Process: 7070

Management Review 09 Mar 2016

Process: 7830

Review Q.A. Failures Report 18 Sep 2017

Process: 7837

Review External Parties Influencing The QMS

VST / Viamed 23 Sep 2017

Process: 7838

Review VIAMED Feedback - Customer

Feedback Negative 23 Sep 2017

Process: 7839

Review VIAMED Feedback - Customer

Complaints 23 Sep 2017

Process: 7840

Review VST Feedback - Customer Feedback

Negative 23 Sep 2017

Process: 7841

Review VST Feedback - Customer Complaints

23 Sep 2017 **Process: 7842**

Review VIAMED Product Feedback Negative

23 Sep 2017 **Process: 7843**

Review VST Product Feedback Negative 23

Sep 2017

Process: 7848

Review ISO Scopes 27 Sep 2017

Process: 7849

Review Product Failures New Codes 28 Sep

Review Exclusion From Viamed 13485:2016 And VST 9001:2015 15 Oct 2017 Process: 7874 Review For Latest Version Med Dev 2,12, 18 Oct 2017 Process: 7876 Maintain Update Of ISO Route Maps 21 Oct 2017 Process: 7878 Review Possible Upcoming Regulation Changes 22 Oct 2017 Process: 7878 Review Possible Upcoming Regulation Changes 22 Oct 2017 Process: 7877 Sizester Planning 21 Oct 2017 Process: 5877 Review Company Data 17 Feb 2016 Revision Document ID75465 Date Revision 18 Nov 2021 Revision Document Reviews Analysis Data PMS Post Market Revision Document Reviews Analysis Data PMS Post Market Revision Document Reviews Analysis Data PMS Post Market Revision Document ID30851 Date Revision 18 Nov 2023 Reviewed 28 Nov 2023 Reviewed 28 Nov 2023 Reviewed 28 Nov 2023 Reviewed 28 Nov 2023 Revision Document ID30851 Date Revision Document ID19801 Date Revision Document ID19802 Date Revision Document ID19802 Date Revision Document ID19802 Date Revision Document ID19803 Date Revision Document ID19			2017
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Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

8.2.2 The organization shall document procedures for timely complaint handling in accordance with applicable regulatory requirements. These procedures shall include at a minimum requirements and responsibilities for: a) receiving and recording information; b) evaluating information to determine if the feedback constitutes a complaint; c) investigating complaints; d) determining the need to report the information to the

appropriate regulatory

e) handling of complaint-

f) determining the need to initiate corrections or corrective actions. If any complaint is not investigated, justification shall be documented. Any correction or corrective action resulting from the complaint handling process

shall be documented. If an investigation

party involved.

determines activities outside the organization contributed to the complaint, relevant information shall be exchanged between the organization and the external

Complaint handling records shall be maintained (see 4.2.5). Complaint handling

authorities;

related product;

Top Level Document: VOP Process: 7743 19 Feedback Customer Complaints Vigilance and **Notifications Viamed Ltd** Revision Document ID132118 Date Revision 18 Oct 2023

Reviewed 18 Oct 2023 Audit 14 Complaints and Corrective Actions Viamed Revision Document ID159455 Date Revision 13 Aug 2024

Reviewed 13 Aug 2024

Customer Complaints Paper File 26 Sep 2016

Process: 7743

Customer Complaints Paper File 26 Sep 2016

8.2.3

If applicable regulatory requirements require notification of complaints that meet specified reporting criteria of adverse events or issuance of advisory notices, the organization shall document procedures for providing notification to the appropriate regulatory

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Customer Complaints Paper File 26 Sep 2016

Process: 7743

Customer Complaints Paper File 26 Sep 2016

authorities. Records of reporting to regulatory authorities shall be maintained (see 4.2.5).

Reporting to regulatory authorities

ID159455

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

MHRA Correspondence / RG2 Devices list

Revision Document ID14763 Date Revision 12 Feb 2015 Reviewed 12 Feb 2015

MHRA Appendix A / Appendix B Class 1 Device Codes

Revision Document ID4798 Date Revision 24 Oct 2008 Reviewed 24 Oct 2008

CE Guidance 19 Own Brand MHRA position obl Revision Document ID3656 Date Revision 29 Apr 2008

8.2.4

The organization shall conduct internal audits at planned intervals to determine whether the quality

management system:

a) conforms to planned and documented arrangements, requirements of this International Standard, quality management system requirements established by the organization, and applicable regulatory requirements;

b) is effectively implemented

and maintained. The organization shall document a procedure to describe the responsibilities and requirements for planning and conducting audits and recording and reporting audit results. An audit program shall be planned, taking into consideration the status and importance of the processes and area to be audited, as well as the results of previous audits. The audit criteria, scope, interval and

methods shall be defined and

recorded (see 4.2.5). The

selection of auditors and

conduct of audits shall

ensure objectivity and

Reviewed 29 Apr 2008 Top Level Document:

Audit 02 Contract Review and Sales Order Processing 2016

Viamed

Revision Document ID159423

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Top Level Document: VOP 13 Process Monitoring, System Reviews, Audits, **Management Reviews Analysis Data PMS Post**

Market

Revision Document ID135771

Date Revision 28 Nov 2023 Reviewed 28 Nov 2023

Audit 01 Picking packing Viamed

Revision Document ID159399

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 06 Calibration

Revision Document ID63048 Date Revision 22 Jun 2021 Reviewed 22 Jun 2021

Audit 08 Training, Competence and Human Resources Viamed

Revision Document ID162725

**Date Revision 19 Sep 2024 Reviewed 19 Sep 2024

Audit 09 Goods Inward and Product Identity Viamed

Process: 7714

Audit 01 Picking Packing Viamed 24 Aug

Process: 7715

Audit 02 Contract Review Viamed 24 Aug

2016

Process: 7716

Audit 03 Design Control Viamed 24 Aug 2016

Process: 7717

Audit 05 Purchasing Suppliers Viamed 24 Aug

2016

Process: 7718

Audit 06 Calibration Viamed 24 Aug 2016

Process: 7719

Audit 07 Handling And Storage Viamed 24

Aug 2016

Process: 7720

Audit 08 Training Viamed 24 Aug 2016

Process: 7721

Audit 09 Goods Inward And Product Identity

Viamed 24 Aug 2016

Process: 7722

Audit 10 Documentation Control Viamed 24

Aug 2016 Process: 7723

Audit 10b Process Verification Viamed 24 Aug

2016

Process: 7725

Audit 12 CE Files Viamed 24 Aug 2016

Process: 7724

Audit 11 Repairs And Service Viamed 24 Aug

2016

Process: 7726

Audit 14 Complaints And Corrective Actions

Viamed 24 Aug 2016

Process: 7727

Audit 15 Production Viamed 24 Aug 2016

Process: 7728

impartiality of the audit process. Auditors shall not audit their own work. Records of the audits and their results, including identification of the processes and areas audited land the conclusions, shall be maintained (see 4.2.5). The management responsible **Audit 20 Process** for the area being audited shall ensure that any necessary corrections and corrective actions are taken without undue delay to leliminate detected nonconformities and their causes. Follow-up activities shall include the verification of the actions taken and the reporting of verification results. NOTE Further information can be found in ISO 19011.

Internal audit

Revision Document ID159592

Date Revision 14 Aug 2024 Reviewed 14 Aug 2024

Audit 10 Documentation Control Viamed

Revision Document ID159363

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

verification to Managment Viamed

Revision Document ID159389

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 11 Repairs, Servicing and Returns Viamed

Revision Document ID159586

Date Revision 14 Aug 2024 Reviewed 14 Aug 2024

Audit 15 Production Viamed

Revision Document ID159459

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 17 Internal Audits Viamed

Revision Document ID159465

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 18 Management **Review Viamed**

Revision Document

ID159471

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 19 Health and Safety, Working **Conditions and Building** Fabric Issues Viamed

Revision Document

ID159483 Date Revision 13 Aug 2024

Reviewed 13 Aug 2024 **Audit 21 Audit of Audit** Viamed

Revision Document ID159485

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 22 Post Market Survellance Viamed Revision Document

Audit 17 Internal Audits Viamed 24 Aug 2016

Process: 7729

Audit 19 Health And Saftey Viamed 24 Aug 2016

Process: 7730

Audit 20 Process Verification To Managment Viamed 24 Aug 2016

Process: 7731

Audit 21 Audit Of Audit Viamed 24 Aug 2016

Process: 7732

Audit 22 Post Market Survellance Viamed 24 Aug 2016

Process: 7733

Audit 23 Analysis Of Data Viamed 24 Aug

2016

ID159383

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 23 Analysis of Data

Viamed

Revision Document ID158752

Date Revision 06 Aug 2024 Reviewed 06 Aug 2024

Explanation Employee Roles and Titles

Revision Document ID22144 Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

DO NOT USE VM3COP13 Audits

Revision Document ID8715 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Audit Schedule

Revision Document ID23221 Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Audit 10 Documentation Control VST

Revision Document ID159361

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 24 Service Logs Viamed

Revision Document ID159493

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

8.2.5

The organization shall apply suitable methods for monitoring and, as appropriate, measurement of the quality management system processes. These methods shall demonstrate the ability of the processes to achieve planned results. When planned results are not achieved, correction and corrective action shall be taken, as appropriate.

Monitoring and measurement of processes

Top Level Document: VOP 13 Process Monitoring, System Reviews, Audits, Management Reviews Analysis Data PMS Post Market

Revision Document ID135771

Date Revision 28 Nov 2023 Reviewed 28 Nov 2023

Audit 23 Analysis of Data Viamed

Revision Document ID158752

Date Revision 06 Aug 2024 Reviewed 06 Aug 2024

Audit 10 Documentation Control Viamed

Revision Document ID159363

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024 Process: 27

Management Reviews And Quality Audits 16 Feb 2016

8.2.6 The organization shall monitor and measure the characteristics of the product to verify that product requirements have been met. This shall be carried out at applicable stages of the product realization process in accordance with the planned and documented arrangements and documented procedures. Evidence of conformity with the acceptance criteria shall be maintained. The identity of the person authorizing release of product shall be recorded (see 4.2.5). As appropriate, records shall identify the test equipment used to perform measurement activities. Product release and service delivery shall not proceed until the planned and documented arrangements have been satisfactorily completed. For implantable medical devices, the organization shall record the identity of personnel performing any	Audit 10 Documentation Control VST Revision Document ID159361 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024 DO NOT USE VM3COP11 Calibration Revision Document ID8713 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 OLD DO NOT USE VM3COP29 Production Revision Document ID8727 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Audit 07 Handling and Storage Viamed Revision Document ID159437 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024 Audit 15 Production Viamed Revision Document ID159459 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024 Reviewed 13 Aug 2024	
11		
8.3 Control of nonconforming product		Process: 8024 Discontinue/Supersede Stock 01 Mar 2023
8.3.1 The organization shall ensure that product which does not conform to product requirements is identified and controlled to prevent its unintended use or delivery. The organization shall document a procedure to define the	Top Level Document: VOP 19 Feedback Customer Complaints Vigilance and Notifications Viamed Ltd Revision Document ID132118 Date Revision 18 Oct 2023 Reviewed 18 Oct 2023 Top Level Document: VOP 10 Non Conformance,	Process: 7743 Customer Complaints Paper File 26 Sep 2016 Process: 7743 Customer Complaints Paper File 26 Sep 2016

controls and related responsibilities and authorities for the identification. documentation, segregation, evaluation, and disposition of nonconforming product. The evaluation of nonconformity shall include a determination of the need for an investigation and notification of any external party responsible for the nonconformity. Records of the nature of the nonconformities and any subsequent action taken, including the evaluation, any investigation and the rationale for decisions shall be maintained (see 4.2.5) General

Corrective and Preventive Actions

Revision Document ID124938

Date Revision 24 Jul 2023 Reviewed 24 Jul 2023

VM3COP10.02 Product Recall locate products out in the Field

Revision Document ID74788 Date Revision 12 Nov 2021 Reviewed 12 Nov 2021

Audit 07 Handling and Storage Viamed

Revision Document ID159437

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 09 Goods Inward and Product Identity

Viamed

Revision Document ID159592

Date Revision 14 Aug 2024 Reviewed 14 Aug 2024

Audit 23 Analysis of Data Viamed

Revision Document ID158752

Date Revision 06 Aug 2024 Reviewed 06 Aug 2024

8.3.2

The organization shall deal with nonconforming product by one or more of the following ways:

- a) taking action to eliminate the detected nonconformity;b) taking action to preclude its original intended use or application;
- c) authorizing its use, release or acceptance under concession.

The organization shall ensure that nonconforming product is accepted by concession only if the justification is provided, approval is obtained, and applicable regulatory requirements are met.

Records of the acceptance by concession and the identity of the person authorizing the concession shall be maintained (see 4.2.5).

Audit 07 Handling and Storage Viamed

Revision Document ID159437

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

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Actions in response to		
nonconforming product		
detected before delivery		
8.3.3	Top Level Document: VOP	
When nonconforming	19 Feedback Customer	
product is detected after	Complaints Vigilance and	
delivery or use has started,	Notifications Viamed Ltd	
the organization shall take	Revision Document	
action appropriate to the	ID132118	
effects, or potential effects,	Date Revision 18 Oct 2023	
of the nonconformity.	Reviewed 18 Oct 2023	
Records of actions taken	Audit 14 Complaints and	
shall be maintained (see	Corrective Actions Viamed	
4.2.5).	Revision Document	
The organization shall	ID159455	
document procedures for		
11 *	Date Revision 13 Aug 2024	
issuing advisory notices in	Reviewed 13 Aug 2024	
accordance with applicable		
regulatory requirements.		
These procedures shall be		
capable of being put into		
effect at any time. Records		
of actions relating to the		
issuance of advisory notices		
shall be maintained (see		
4.2.5). Actions in response		
to nonconforming product		
detected after delivery		
0.0.4	T I I I I I I I I I I I I I I I I I I I	
8.3.4	Top Level Document: VOP	
8.3.4 The organization shall	10p Level Document: VOP 09 Repairs and Servicing	
	II -	
The organization shall	09 Repairs and Servicing Revision Document	
The organization shall perform rework in	09 Repairs and Servicing Revision Document	
The organization shall perform rework in accordance with documented	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023	
The organization shall perform rework in accordance with documented procedures that takes into	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023	
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse effect of the rework on the	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023	
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Top Level Document: VOP	
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse effect of the rework on the product. These procedures shall undergo the	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Top Level Document: VOP 08 Production, Reworks,	
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse effect of the rework on the product. These procedures	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Top Level Document: VOP 08 Production, Reworks, New Production	
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse effect of the rework on the product. These procedures shall undergo the same review and approval as	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Top Level Document: VOP 08 Production, Reworks, New Production Revision Document ID31072	
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse effect of the rework on the product. These procedures shall undergo the same review and approval as the original procedure. After the completion of	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Top Level Document: VOP 08 Production, Reworks, New Production Revision Document ID31072 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019	
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse effect of the rework on the product. These procedures shall undergo the same review and approval as the original procedure.	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Top Level Document: VOP 08 Production, Reworks, New Production Revision Document ID31072 Date Revision 30 Sep 2019	
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse effect of the rework on the product. These procedures shall undergo the same review and approval as the original procedure. After the completion of rework, product shall be verified to ensure that it	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Top Level Document: VOP 08 Production, Reworks, New Production Revision Document ID31072 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019 Audit 11 Repairs, Servicing	
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse effect of the rework on the product. These procedures shall undergo the same review and approval as the original procedure. After the completion of rework, product shall be verified to ensure that it meets applicable acceptance	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Top Level Document: VOP 08 Production, Reworks, New Production Revision Document ID31072 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019 Audit 11 Repairs, Servicing and Returns Viamed	
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse effect of the rework on the product. These procedures shall undergo the same review and approval as the original procedure. After the completion of rework, product shall be verified to ensure that it meets applicable acceptance criteria and regulatory	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Top Level Document: VOP 08 Production, Reworks, New Production Revision Document ID31072 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019 Audit 11 Repairs, Servicing and Returns Viamed Revision Document ID159586	
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse effect of the rework on the product. These procedures shall undergo the same review and approval as the original procedure. After the completion of rework, product shall be verified to ensure that it meets applicable acceptance criteria and regulatory requirements.	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Top Level Document: VOP 08 Production, Reworks, New Production Revision Document ID31072 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019 Audit 11 Repairs, Servicing and Returns Viamed Revision Document ID159586 Date Revision 14 Aug 2024	
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse effect of the rework on the product. These procedures shall undergo the same review and approval as the original procedure. After the completion of rework, product shall be verified to ensure that it meets applicable acceptance criteria and regulatory requirements. Records of rework shall be	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Top Level Document: VOP 08 Production, Reworks, New Production Revision Document ID31072 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019 Audit 11 Repairs, Servicing and Returns Viamed Revision Document ID159586 Date Revision 14 Aug 2024 Reviewed 14 Aug 2024	
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse effect of the rework on the product. These procedures shall undergo the same review and approval as the original procedure. After the completion of rework, product shall be verified to ensure that it meets applicable acceptance criteria and regulatory requirements. Records of rework shall be maintained (see 4.2.5).	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Top Level Document: VOP 08 Production, Reworks, New Production Revision Document ID31072 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019 Audit 11 Repairs, Servicing and Returns Viamed Revision Document ID159586 Date Revision 14 Aug 2024 Reviewed 14 Aug 2024 Audit 20 Process	
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse effect of the rework on the product. These procedures shall undergo the same review and approval as the original procedure. After the completion of rework, product shall be verified to ensure that it meets applicable acceptance criteria and regulatory requirements. Records of rework shall be	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Top Level Document: VOP 08 Production, Reworks, New Production Revision Document ID31072 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019 Audit 11 Repairs, Servicing and Returns Viamed Revision Document ID159586 Date Revision 14 Aug 2024 Reviewed 14 Aug 2024 Audit 20 Process verification to Managment	
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse effect of the rework on the product. These procedures shall undergo the same review and approval as the original procedure. After the completion of rework, product shall be verified to ensure that it meets applicable acceptance criteria and regulatory requirements. Records of rework shall be maintained (see 4.2.5).	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Top Level Document: VOP 08 Production, Reworks, New Production Revision Document ID31072 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019 Reviewed 30 Sep 2019 Audit 11 Repairs, Servicing and Returns Viamed Revision Document ID159586 Date Revision 14 Aug 2024 Reviewed 14 Aug 2024 Audit 20 Process verification to Managment Viamed	
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse effect of the rework on the product. These procedures shall undergo the same review and approval as the original procedure. After the completion of rework, product shall be verified to ensure that it meets applicable acceptance criteria and regulatory requirements. Records of rework shall be maintained (see 4.2.5).	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Top Level Document: VOP 08 Production, Reworks, New Production Revision Document ID31072 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019 Audit 11 Repairs, Servicing and Returns Viamed Revision Document ID159586 Date Revision 14 Aug 2024 Reviewed 14 Aug 2024 Audit 20 Process verification to Managment Viamed Revision Document	
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse effect of the rework on the product. These procedures shall undergo the same review and approval as the original procedure. After the completion of rework, product shall be verified to ensure that it meets applicable acceptance criteria and regulatory requirements. Records of rework shall be maintained (see 4.2.5).	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Top Level Document: VOP 08 Production, Reworks, New Production Revision Document ID31072 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019 Audit 11 Repairs, Servicing and Returns Viamed Revision Document ID159586 Date Revision 14 Aug 2024 Reviewed 14 Aug 2024 Reviewed 14 Aug 2024 Audit 20 Process verification to Managment Viamed Revision Document ID159389	
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse effect of the rework on the product. These procedures shall undergo the same review and approval as the original procedure. After the completion of rework, product shall be verified to ensure that it meets applicable acceptance criteria and regulatory requirements. Records of rework shall be maintained (see 4.2.5).	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Top Level Document: VOP 08 Production, Reworks, New Production Revision Document ID31072 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019 Audit 11 Repairs, Servicing and Returns Viamed Revision Document ID159586 Date Revision 14 Aug 2024 Reviewed 14 Aug 2024 Reviewed 14 Aug 2024 Audit 20 Process verification to Managment Viamed Revision Document ID159389 Date Revision 13 Aug 2024	
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse effect of the rework on the product. These procedures shall undergo the same review and approval as the original procedure. After the completion of rework, product shall be verified to ensure that it meets applicable acceptance criteria and regulatory requirements. Records of rework shall be maintained (see 4.2.5). Rework	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Top Level Document: VOP 08 Production, Reworks, New Production Revision Document ID31072 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019 Audit 11 Repairs, Servicing and Returns Viamed Revision Document ID159586 Date Revision 14 Aug 2024 Reviewed 14 Aug 2024 Audit 20 Process verification to Managment Viamed Revision Document ID159389 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024	
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse effect of the rework on the product. These procedures shall undergo the same review and approval as the original procedure. After the completion of rework, product shall be verified to ensure that it meets applicable acceptance criteria and regulatory requirements. Records of rework shall be maintained (see 4.2.5). Rework	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Top Level Document: VOP 08 Production, Reworks, New Production Revision Document ID31072 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019 Reviewed 30 Sep 2019 Audit 11 Repairs, Servicing and Returns Viamed Revision Document ID159586 Date Revision 14 Aug 2024 Reviewed 14 Aug 2024 Reviewed 14 Aug 2024 Audit 20 Process verification to Managment Viamed Revision Document ID159389 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024 Reviewed 13 Aug 2024	Process: 8026
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse effect of the rework on the product. These procedures shall undergo the same review and approval as the original procedure. After the completion of rework, product shall be verified to ensure that it meets applicable acceptance criteria and regulatory requirements. Records of rework shall be maintained (see 4.2.5). Rework	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Top Level Document: VOP 08 Production, Reworks, New Production Revision Document ID31072 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019 Audit 11 Repairs, Servicing and Returns Viamed Revision Document ID159586 Date Revision 14 Aug 2024 Reviewed 14 Aug 2024 Audit 20 Process verification to Managment Viamed Revision Document ID159389 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024 Reviewed 13 Aug 2024 Top Level Document: VOP 13 Process Monitoring,	Process: 8026 Automotive Competitor Price Review 10 Mar
The organization shall perform rework in accordance with documented procedures that takes into account the potential adverse effect of the rework on the product. These procedures shall undergo the same review and approval as the original procedure. After the completion of rework, product shall be verified to ensure that it meets applicable acceptance criteria and regulatory requirements. Records of rework shall be maintained (see 4.2.5). Rework	09 Repairs and Servicing Revision Document ID137919 Date Revision 27 Dec 2023 Reviewed 27 Dec 2023 Top Level Document: VOP 08 Production, Reworks, New Production Revision Document ID31072 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019 Reviewed 30 Sep 2019 Audit 11 Repairs, Servicing and Returns Viamed Revision Document ID159586 Date Revision 14 Aug 2024 Reviewed 14 Aug 2024 Reviewed 14 Aug 2024 Audit 20 Process verification to Managment Viamed Revision Document ID159389 Date Revision 13 Aug 2024 Reviewed 13 Aug 2024 Reviewed 13 Aug 2024	Process: 8026

determine, collect and analyse appropriate data to demonstrate the suitability, adequacy and effectiveness of the quality management system. The procedures shall include determination of appropriate methods, including statistical techniques and the extent of their use. The analysis of data shall include data generated as a result of monitoring and measurement and from other relevant sources and include, at a minimum, input from:

- a) feedback;
- b) conformity to product requirements;
- c) characteristics and trends of processes and product including opportunities for improvement;
- d) suppliers;
- e) audits;
- f) service reports, as appropriate.

If the analysis of data shows that the quality management system is not suitable, adequate or effective, the organization shall use this analysis as input for improvement as required in 8.5.

Records of the results of analyses shall be maintained (see 4.2.5). Analysis of data

Management Reviews Analysis Data PMS Post Market

Revision Document ID135771

Date Revision 28 Nov 2023 Reviewed 28 Nov 2023

Top Level Document: VOP 05 Supplier Control, Supplier Review, Purchase Orders, Supplier Returns and Rejection

Revision Document ID75847 Date Revision 23 Nov 2021 Reviewed 23 Nov 2021

Top Level Document: VOP 15 Data and Information Analysis

Revision Document ID137913

Date Revision 27 Dec 2023 Reviewed 27 Dec 2023

Audit 22 Post Market Survellance Viamed

Revision Document ID159383

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 23 Analysis of Data Viamed

Revision Document

ID158752 Date Revision 06 Aug 2024

Reviewed 06 Aug 2024

8.5

Improvement

8.5.1

The organization shall identify and implement any changes necessary to ensure and maintain the continued suitability, adequacy and effectiveness of the quality management system as well as medical device safety and performance through the use of the quality policy, quality objectives, audit results, postmarket surveillance, analysis of data, corrective

Top Level Document: VOP 10 Non Conformance, Corrective and Preventive Actions

Revision Document

Date Revision 24 Jul 2023 Reviewed 24 Jul 2023

Audit 06 Calibration

ID124938

Revision Document ID63048 Date Revision 22 Jun 2021 Reviewed 22 Jun 2021

Audit 18 Management **Review Viamed** Revision Document

actions, preventive actions and management review.

General

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024 Audit 22 Post Market

Survellance Viamed

Revision Document ID159383

ID159471

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 23 Analysis of Data Viamed

Revision Document ID158752

Date Revision 06 Aug 2024 Reviewed 06 Aug 2024

Audit 21 Audit of Audit Viamed

Revision Document ID159485

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

8.5.2

The organization shall take action to eliminate the cause of nonconformities in order to prevent

recurrence. Any necessary corrective actions shall be taken without undue delay. Corrective actions

shall be proportionate to the effects of the Inonconformities encountered.

The organization shall document a procedure to define requirements for:

a) reviewing

nonconformities (including complaints);

b) determining the causes of nonconformities;

c) evaluating the need for action to ensure that nonconformities do not

action needed and implementing such action, including, as appropriate, updating documentation;

e) verifying that the corrective action does not adversely affect the ability to meet applicable regulatory requirements or the safety and performance

Top Level Document: VOP 10 Non Conformance, Corrective and Preventive Actions

Revision Document ID124938

Date Revision 24 Jul 2023 Reviewed 24 Jul 2023

Audit 20 Process verification to Managment Viamed

Revision Document ID159389

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 10 Documentation Control Viamed

Revision Document ID159363

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

Audit 14 Complaints and Corrective Actions Viamed

Revision Document ID159455

d) planning and documenting Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

> Audit 10 Documentation Control VST

Revision Document ID159361

Date Revision 13 Aug 2024 Reviewed 13 Aug 2024

of the medical device; f) reviewing the effectiveness of corrective action taken Records of the results of any investigation and action taken shall be maintained (see 4.2.5). Corrective action 8.5.3

Process: 7839

Top Level Document: VOP

Corrective and Preventive

Date Revision 24 Jul 2023

Audit 14 Complaints and

Date Revision 13 Aug 2024

verification to Managment

Date Revision 13 Aug 2024

Reviewed 13 Aug 2024

Corrective Actions Viamed

Reviewed 24 Jul 2023

Revision Document

Audit 20 Process

Revision Document

10 Non Conformance,

Revision Document

Actions

ID124938

ID159455

Viamed

ID159389

Review VIAMED Feedback - Customer

Complaints 23 Sep 2017

Process: 7838

Review VIAMED Feedback - Customer

Feedback Negative 23 Sep 2017

Process: 7842

Review VIAMED Product Feedback Negative

23 Sep 2017 Process: 7849

Review Product Failures New Codes 28 Sep 2017

Process: 6866

Internal Process Verification Complete

Systems Review 09 Mar 2016

Process: 7743

Customer Complaints Paper File 26 Sep 2016

Process: 7199

Non Conformities Review Viamed 09 Mar

2016

Process: 7671

Humanmed Non Conformances 09 Mar 2016

Process: 7091

Calibration Index 09 Mar 2016

Process: 7138

Non Conformance Issues Any New QC21

Forms 09 Mar 2016

The organization shall determine action to eliminate the causes of potential nonconformities in order to prevent their occurrence. Preventive actions shall be proportionate to the effects of the potential problems. The organization shall document a procedure to describe requirements for: a) determining potential nonconformities and their causes;

b) evaluating the need for action to prevent occurrence of nonconformities;

c) planning and documenting Reviewed 13 Aug 2024 action needed and implementing such action, including, as appropriate, updating documentation;

d) verifying that the action does not adversely affect the ability to meet applicable regulatory requirements or the safety and performance of the medical device; e) reviewing the effectiveness of the preventive action taken, as

appropriate. Records of the results of any investigations and of action taken shall be maintained

(see 4.2.5). Preventive

action

Document **Sub Processes** ID ID70776 **Viamed ISO 13485:2016 Scope Process: 5887** Review ISO/EN Documents 24 Feb 2016 **Process: 7848** Review ISO Scopes 27 Sep 2017

103/2024, 10.2	QNS Noute Map Viamed Ltd 15015405.2010
ID74571	VM3COP02.01 Exclusions to Viamed ISO13485:2016 boundaries of ISO
	Process: 5887 Review ISO/EN Documents 24 Feb 2016
	Process: 7871 Review Exclusion From Viamed 13485:2016 And VST 9001:2015 15 Oct 2017
ID22684	VM3COP00.00 VOP00.00 Viamed Quality Statement policy and objectives
12200	Process: 23 Company Objectives 16 Feb 2016
	Process: 22 Company Policys 16 Feb 2016
	Process: 7828 Review The Quality Policy Viamed 16 Sep 2017
	Process: 7833 Importance Of Effective Quality Management 20 Sep 2017
ID27474	
ID27474	VM3COP02.02 Viamed Company Responsibilitys organisation chart structure
	Process: 5877 Review Company Data 17 Feb 2016
ID120321	VOP 01 Documentation and Records, Control, Creation, Storage, Retrieval, Revision
	Control and Online Records
	Process: 5940 Thumb Nail Processor 07 Mar 2016
	Process: 7827 Review The Quality Policy VST 16 Sep 2017
	Process: 7828 Review The Quality Policy Viamed 16 Sep 2017
	Process: 5934 Responsibility Allocation : Staff Training 05 Mar 2016
	Process: 7032 Responsibility Allocation : Document Requirements 09 Mar 2016
	Process: 41 Responsibility Allocation : Documentation Control 16 Feb 2016
	Process: 59 Out Of Date Documents 17 Feb 2016
	Process: 5851 Duplicate Documents 17 Feb 2016
	Process: 5852 Responsibility Allocation : Retention Of Records 17 Feb 2016
	Process: 7130 Intrastats Information for Intrastats and L Drive 09 Mar 2016
	Process: 5890 Check Website ISO Documents 24 Feb 2016
	Process: 7200 Responsibility Allocation : ISO Issues 09 Mar 2016
	Process: 7744 FDA Device Establishment Registration And Listing 28 Sep 2016
	Process: 7941 Check Leaflets, Letterhead And Other Paperwork To See If The Correct BSI
	Logo Is In Use. Remove All Old If Found. 23 Sep 2019
	Process: 7987 Sync External Telephone Logs 07 Feb 2022
	Process: 7992 COSHH Datasheet Reminders 07 Feb 2022
	Process: 8001 Verification Stock Linked To Documents 08 Feb 2022
	Process: 8029 Send Intercompany Invoices To Jean 12 Apr 2023
	Process: 8032 Review Contact Documentation 22 Aug 2023
	Process: 8050 Master Indemnity Register 29 Dec 2023
	Process: 8053 Check The Whos Who 29 Dec 2023
ID159363	Audit 10 Documentation Control Viamed
	Process: 10 Distribution Of Emails 16 Feb 2016
	Process: 5939 Responsibility Allocation : Email ISP Routing 05 Mar 2016
	Process: 5940 Thumb Nail Processor 07 Mar 2016
	Process: 11 Distribution Of Post 16 Feb 2016
	Process: 6 Responsibility Allocation : Updating Contact Management System 16 Feb 2016
	Process: 52 Software Verification Clear Down Backup Emails 16 Feb 2016
	Process: 53 Emails 16 Feb 2016
	Process: 7672 Off Site Backup 09 Mar 2016
	Process: 7700 Domain Name Management 19 May 2016
	Process: 9 Distribution Of Faxes 16 Feb 2016
	Process: 15 Filing and Archiving 16 Feb 2016
	Process: 7711 Import Bank CSV 01 Jul 2016
	Process: 7722 Audit 10 Documentation Control Viamed 24 Aug 2016
	Process: 7693 Collect Repair Filing From Warehouse 22 Apr 2016
	Process: 12 Responsibility Allocation : Sales And Technical Information Processing 16 Feb
	2016
	Process: 16 Responsibility Allocation : Photocopying 16 Feb 2016
	Process: 5901 Link Call Log Contacts To The CRM 02 Mar 2016
	Process: 7699 Shred Sensitive Paperwork In JL Office 19 May 2016
	Process: 7705 Checking For Uploaded Files 08 Jun 2016
	Process: 7754

Process: 6938 Responsibility Allocation : Customer Database Updates 09 Mar 2016 **Process: 6940** Responsibility Allocation : Customer Ongoing task List 09 Mar 2016

Process: 7090 Responsibility Allocation : Office Procedures 09 Mar 2016

Process: 7032 Responsibility Allocation : Document Requirements 09 Mar 2016 **Process: 41** Responsibility Allocation : Documentation Control 16 Feb 2016

Process: 59 Out Of Date Documents 17 Feb 2016 **Process: 5851** Duplicate Documents 17 Feb 2016

Process: 5852 Responsibility Allocation : Retention Of Records 17 Feb 2016

Process: 7124 Responsibility Allocation: Intrastats 09 Mar 2016

Process: 7125 Responsibility Allocation: Intrastats Urgent Problems 09 Mar 2016

Process: 7126 Intrastats Requested Page updates 09 Mar 2016

Process: 7127 Responsibility Allocation: Intrastats Unfinished in progress Processes 09 Mar

2016

Process: 7128 Responsibility Allocation: Intrastats Future Features needed 09 Mar 2016

Process: 7129 Intrastats Cross Reference Database Tables Updates 09 Mar 2016 **Process: 7130** Intrastats Information for Intrastats and L Drive 09 Mar 2016

Process: 7131 Responsibility Allocation: Intrastats Opera 09 Mar 2016

Process: 7133 Responsibility Allocation: Intrastats Contact Manager 09 Mar 2016

Process: 7739 Intrastats Amendment Log 12 Sep 2016Process: 5877 Review Company Data 17 Feb 2016Process: 44 Secure Socket Level Certificate 16 Feb 2016

Process: 5890 Check Website ISO Documents 24 Feb 2016

Process: 7770 Audit 10 Documentation Control VST 08 Feb 2017

Process: 7863 Maintain Repair Codes List 05 Oct 2017

Process: 7922 Back Up Emily's Accounts Docs 04 Jan 2019

Process: 7987 Sync External Telephone Logs 07 Feb 2022

Process: 7992 COSHH Datasheet Reminders 07 Feb 2022

Process: 8001 Verification Stock Linked To Documents 08 Feb 2022 **Process: 8029** Send Intercompany Invoices To Jean 12 Apr 2023

Process: 8032 Review Contact Documentation 22 Aug 2023

Process: 8039 Weee Report Due Vandagraph Annual 29 Dec 2023

Process: 8050 Master Indemnity Register 29 Dec 2023 **Process: 8053** Check The Whos Who 29 Dec 2023

ID159361 | Audit 10 Documentation Control VST

Process: 10 Distribution Of Emails 16 Feb 2016

Process: 5939 Responsibility Allocation : Email ISP Routing 05 Mar 2016

Process: 5940 Thumb Nail Processor 07 Mar 2016

Process: 11 Distribution Of Post 16 Feb 2016

Process: 6 Responsibility Allocation: Updating Contact Management System 16 Feb 2016

Process: 52 Software Verification Clear Down Backup Emails 16 Feb 2016

Process: 53 Emails 16 Feb 2016

Process: 7672 Off Site Backup 09 Mar 2016

Process: 7700 Domain Name Management 19 May 2016

Process: 9 Distribution Of Faxes 16 Feb 2016 **Process: 15** Filing and Archiving 16 Feb 2016 **Process: 7711** Import Bank CSV 01 Jul 2016

Process: 7722 Audit 10 Documentation Control Viamed 24 Aug 2016 **Process: 7693** Collect Repair Filing From Warehouse 22 Apr 2016

Process: 12 Responsibility Allocation: Sales And Technical Information Processing 16 Feb.

2016

Process: 16 Responsibility Allocation: Photocopying 16 Feb 2016 **Process: 5901** Link Call Log Contacts To The CRM 02 Mar 2016 **Process: 7699** Shred Sensitive Paperwork In JL Office 19 May 2016

Process: 7705 Checking For Uploaded Files 08 Jun 2016

Process: 7754

Process: 6938 Responsibility Allocation : Customer Database Updates 09 Mar 2016 **Process: 6940** Responsibility Allocation : Customer Ongoing task List 09 Mar 2016

	QMS Route Map Viamed Ltd ISO13485:2016
	Process: 7090 Responsibility Allocation : Office Procedures 09 Mar 2016
	Process: 7032 Responsibility Allocation : Document Requirements 09 Mar 2016
	Process: 41 Responsibility Allocation : Documentation Control 16 Feb 2016
	Process: 59 Out Of Date Documents 17 Feb 2016
	Process: 5851 Duplicate Documents 17 Feb 2016
	Process: 5852 Responsibility Allocation : Retention Of Records 17 Feb 2016
	Process: 7124 Responsibility Allocation : Intrastats 09 Mar 2016
	Process: 7125 Responsibility Allocation: Intrastats Urgent Problems 09 Mar 2016
	Process: 7126 Intrastats Requested Page updates 09 Mar 2016
	Process: 7127 Responsibility Allocation: Intrastats Unfinished in progress Processes 09 Mar
	2016
	Process: 7128 Responsibility Allocation : Intrastats Future Features needed 09 Mar 2016
	Process: 7129 Intrastats Cross Reference Database Tables Updates 09 Mar 2016 Process: 7130 Intrastats Information for Intrastats and L Drive 09 Mar 2016
	Process: 7131 Responsibility Allocation: Intrastats Opera 09 Mar 2016
	Process: 7133 Responsibility Allocation : Intrastats Contact Manager 09 Mar 2016
	Process: 7739 Intrastats Amendment Log 12 Sep 2016
	Process: 5877 Review Company Data 17 Feb 2016
	Process: 44 Secure Socket Level Certificate 16 Feb 2016
	Process: 5890 Check Website ISO Documents 24 Feb 2016
	Process: 7770 Audit 10 Documentation Control VST 08 Feb 2017
	Process: 7863 Maintain Repair Codes List 05 Oct 2017
	Process: 7922 Back Up Emily`s Accounts Docs 04 Jan 2019
	Process: 7987 Sync External Telephone Logs 07 Feb 2022
	Process: 7992 COSHH Datasheet Reminders 07 Feb 2022
	Process: 8001 Verification Stock Linked To Documents 08 Feb 2022
	Process: 8029 Send Intercompany Invoices To Jean 12 Apr 2023
	Process: 8032 Review Contact Documentation 22 Aug 2023
	Process: 8039 Weee Report Due Vandagraph Annual 29 Dec 2023
	Process: 8050 Master Indemnity Register 29 Dec 2023
	Process: 8053 Check The Whos Who 29 Dec 2023
ID8700	Chart 27 Customer Complaints Chart 27
	Process: 7743 Customer Complaints Paper File 26 Sep 2016
ID159389	Audit 20 Process verification to Managment Viamed
	Process: 7701 AWS Amazon Web Services 23 May 2016
	Process: 7723 Audit 10b Process Verification Viamed 24 Aug 2016
	FIUCESS, 7725 Addit 100 Flocess Verification Vidilled 24 Adg 2010
II.	Process: 7720 Audit 20 Process Verification To Management Viamed 24 Aug 2016
	Process: 7730 Audit 20 Process Verification To Managment Viamed 24 Aug 2016 Process: 7837 Poview The Quality Policy VST 16 Sep 2017
	Process: 7827 Review The Quality Policy VST 16 Sep 2017
	Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7828 Review The Quality Policy Viamed 16 Sep 2017
	Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7828 Review The Quality Policy Viamed 16 Sep 2017 Process: 7771 Audit 10b Process Verification VST 08 Feb 2017
	Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7828 Review The Quality Policy Viamed 16 Sep 2017 Process: 7771 Audit 10b Process Verification VST 08 Feb 2017 Process: 7778 Audit 20 Process Verification To Managment VST 08 Feb 2017
	Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7828 Review The Quality Policy Viamed 16 Sep 2017 Process: 7771 Audit 10b Process Verification VST 08 Feb 2017 Process: 7778 Audit 20 Process Verification To Managment VST 08 Feb 2017 Process: 6866 Internal Process Verification Complete Systems Review 09 Mar 2016
	Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7828 Review The Quality Policy Viamed 16 Sep 2017 Process: 7771 Audit 10b Process Verification VST 08 Feb 2017 Process: 7778 Audit 20 Process Verification To Managment VST 08 Feb 2017 Process: 6866 Internal Process Verification Complete Systems Review 09 Mar 2016 Process: 7755 Fast Hosts Invoice 08 Dec 2016
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	Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7828 Review The Quality Policy Viamed 16 Sep 2017 Process: 7771 Audit 10b Process Verification VST 08 Feb 2017 Process: 7778 Audit 20 Process Verification To Managment VST 08 Feb 2017 Process: 6866 Internal Process Verification Complete Systems Review 09 Mar 2016 Process: 7755 Fast Hosts Invoice 08 Dec 2016 Process: 7845 7.1.4 Environment Of Operations 25 Sep 2017 Process: 7846 ISO System Management Review Viamed 26 Sep 2017
	Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7828 Review The Quality Policy Viamed 16 Sep 2017 Process: 7771 Audit 10b Process Verification VST 08 Feb 2017 Process: 7778 Audit 20 Process Verification To Managment VST 08 Feb 2017 Process: 6866 Internal Process Verification Complete Systems Review 09 Mar 2016 Process: 7755 Fast Hosts Invoice 08 Dec 2016 Process: 7845 7.1.4 Environment Of Operations 25 Sep 2017 Process: 7846 ISO System Management Review Viamed 26 Sep 2017 Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017
	Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7828 Review The Quality Policy Viamed 16 Sep 2017 Process: 7771 Audit 10b Process Verification VST 08 Feb 2017 Process: 7778 Audit 20 Process Verification To Managment VST 08 Feb 2017 Process: 6866 Internal Process Verification Complete Systems Review 09 Mar 2016 Process: 7755 Fast Hosts Invoice 08 Dec 2016 Process: 7845 7.1.4 Environment Of Operations 25 Sep 2017 Process: 7846 ISO System Management Review Viamed 26 Sep 2017 Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017 Process: 7832 Cleardown Emailed Invoices 20 Sep 2017
	Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7828 Review The Quality Policy Viamed 16 Sep 2017 Process: 7771 Audit 10b Process Verification VST 08 Feb 2017 Process: 7778 Audit 20 Process Verification To Managment VST 08 Feb 2017 Process: 6866 Internal Process Verification Complete Systems Review 09 Mar 2016 Process: 7755 Fast Hosts Invoice 08 Dec 2016 Process: 7845 7.1.4 Environment Of Operations 25 Sep 2017 Process: 7846 ISO System Management Review Viamed 26 Sep 2017 Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017 Process: 7832 Cleardown Emailed Invoices 20 Sep 2017 Process: 7848 Review ISO Scopes 27 Sep 2017
	Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7828 Review The Quality Policy Viamed 16 Sep 2017 Process: 7771 Audit 10b Process Verification VST 08 Feb 2017 Process: 7778 Audit 20 Process Verification To Managment VST 08 Feb 2017 Process: 6866 Internal Process Verification Complete Systems Review 09 Mar 2016 Process: 7755 Fast Hosts Invoice 08 Dec 2016 Process: 7845 7.1.4 Environment Of Operations 25 Sep 2017 Process: 7846 ISO System Management Review Viamed 26 Sep 2017 Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017 Process: 7832 Cleardown Emailed Invoices 20 Sep 2017 Process: 7848 Review ISO Scopes 27 Sep 2017 Process: 7851 Software Validation Scan Un-QA Product To Order 01 Oct 2017
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	Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7828 Review The Quality Policy Viamed 16 Sep 2017 Process: 7771 Audit 10b Process Verification VST 08 Feb 2017 Process: 7778 Audit 20 Process Verification To Managment VST 08 Feb 2017 Process: 6866 Internal Process Verification Complete Systems Review 09 Mar 2016 Process: 7755 Fast Hosts Invoice 08 Dec 2016 Process: 7845 7.1.4 Environment Of Operations 25 Sep 2017 Process: 7846 ISO System Management Review Viamed 26 Sep 2017 Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017 Process: 7832 Cleardown Emailed Invoices 20 Sep 2017 Process: 7848 Review ISO Scopes 27 Sep 2017 Process: 7851 Software Validation Scan Un-QA Product To Order 01 Oct 2017 Process: 7852 Software Validation Expired Stock 01 Oct 2017 Process: 7853 Software Validation Non Sell Able Shelf 01 Oct 2017
	Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7828 Review The Quality Policy Viamed 16 Sep 2017 Process: 7771 Audit 10b Process Verification VST 08 Feb 2017 Process: 7778 Audit 20 Process Verification To Managment VST 08 Feb 2017 Process: 6866 Internal Process Verification Complete Systems Review 09 Mar 2016 Process: 7755 Fast Hosts Invoice 08 Dec 2016 Process: 7845 7.1.4 Environment Of Operations 25 Sep 2017 Process: 7846 ISO System Management Review Viamed 26 Sep 2017 Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017 Process: 7832 Cleardown Emailed Invoices 20 Sep 2017 Process: 7848 Review ISO Scopes 27 Sep 2017 Process: 7851 Software Validation Scan Un-QA Product To Order 01 Oct 2017 Process: 7852 Software Validation Expired Stock 01 Oct 2017 Process: 7853 Software Validation Non Sell Able Shelf 01 Oct 2017 Process: 7854 Software Validation In Production List 01 Oct 2017
	Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7828 Review The Quality Policy Viamed 16 Sep 2017 Process: 7771 Audit 10b Process Verification VST 08 Feb 2017 Process: 7778 Audit 20 Process Verification To Managment VST 08 Feb 2017 Process: 6866 Internal Process Verification Complete Systems Review 09 Mar 2016 Process: 7755 Fast Hosts Invoice 08 Dec 2016 Process: 7845 7.1.4 Environment Of Operations 25 Sep 2017 Process: 7846 ISO System Management Review Viamed 26 Sep 2017 Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017 Process: 7832 Cleardown Emailed Invoices 20 Sep 2017 Process: 7848 Review ISO Scopes 27 Sep 2017 Process: 7851 Software Validation Scan Un-QA Product To Order 01 Oct 2017 Process: 7852 Software Validation Expired Stock 01 Oct 2017 Process: 7853 Software Validation Non Sell Able Shelf 01 Oct 2017
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	Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7828 Review The Quality Policy Viamed 16 Sep 2017 Process: 7771 Audit 10b Process Verification VST 08 Feb 2017 Process: 7778 Audit 20 Process Verification To Managment VST 08 Feb 2017 Process: 6866 Internal Process Verification Complete Systems Review 09 Mar 2016 Process: 7755 Fast Hosts Invoice 08 Dec 2016 Process: 7845 7.1.4 Environment Of Operations 25 Sep 2017 Process: 7846 ISO System Management Review Viamed 26 Sep 2017 Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017 Process: 7832 Cleardown Emailed Invoices 20 Sep 2017 Process: 7848 Review ISO Scopes 27 Sep 2017 Process: 7851 Software Validation Scan Un-QA Product To Order 01 Oct 2017 Process: 7852 Software Validation Expired Stock 01 Oct 2017 Process: 7853 Software Validation Non Sell Able Shelf 01 Oct 2017 Process: 7854 Software Validation In Production List 01 Oct 2017 Process: 7855 Software Validation - Production Lists 01 Oct 2017
	Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7828 Review The Quality Policy Viamed 16 Sep 2017 Process: 7771 Audit 10b Process Verification VST 08 Feb 2017 Process: 7778 Audit 20 Process Verification To Managment VST 08 Feb 2017 Process: 6866 Internal Process Verification Complete Systems Review 09 Mar 2016 Process: 7755 Fast Hosts Invoice 08 Dec 2016 Process: 7845 7.1.4 Environment Of Operations 25 Sep 2017 Process: 7846 ISO System Management Review Viamed 26 Sep 2017 Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017 Process: 7832 Cleardown Emailed Invoices 20 Sep 2017 Process: 7848 Review ISO Scopes 27 Sep 2017 Process: 7851 Software Validation Scan Un-QA Product To Order 01 Oct 2017 Process: 7852 Software Validation Expired Stock 01 Oct 2017 Process: 7853 Software Validation Non Sell Able Shelf 01 Oct 2017 Process: 7854 Software Validation In Production Lists 01 Oct 2017 Process: 7855 Software Validation - Production Lists 01 Oct 2017 Process: 7856 Software Validation Unchecked Orders 01 Oct 2017
	Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7828 Review The Quality Policy Viamed 16 Sep 2017 Process: 7771 Audit 10b Process Verification VST 08 Feb 2017 Process: 7778 Audit 20 Process Verification To Managment VST 08 Feb 2017 Process: 6866 Internal Process Verification Complete Systems Review 09 Mar 2016 Process: 7755 Fast Hosts Invoice 08 Dec 2016 Process: 7845 7.1.4 Environment Of Operations 25 Sep 2017 Process: 7846 ISO System Management Review Viamed 26 Sep 2017 Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017 Process: 7832 Cleardown Emailed Invoices 20 Sep 2017 Process: 7848 Review ISO Scopes 27 Sep 2017 Process: 7851 Software Validation Scan Un-QA Product To Order 01 Oct 2017 Process: 7852 Software Validation Expired Stock 01 Oct 2017 Process: 7853 Software Validation In Production List 01 Oct 2017 Process: 7855 Software Validation - Production Lists 01 Oct 2017 Process: 7856 Software Validation Unchecked Orders 01 Oct 2017 Process: 7857 Software Validation Stock Tracking Check 01 Oct 2017

/09/2024, 10:20	QMS Route Map Viamed Ltd ISO13485:2016
	Process: 7850 Software Validation Scan Incorrect Product 01 Oct 2017
	Process: 7871 Review Exclusion From Viamed 13485:2016 And VST 9001:2015 15 Oct 2017
	Process: 7865 Software Validation Conflicting Audits 07 Oct 2017
	Process: 7870 Software Validation Non Conformance Product Risk Feedback Loop 15 Oct
	2017
	Process: 7879 Software Validation Scheduled Tasks And Audits 22 Oct 2017
	Process: 7875 Software Validation Document Control 20 Oct 2017
	Process: 7880 Software Validation Out Of Date Documents 22 Oct 2017
	Process: 7881 Software Validation - Live Orders 22 Oct 2017
ID16995	VM3COP27.17 Complete Auto_calender Issues Process: 27 Management Reviews And Quality Audits 16 Feb 2016
ID85362	VM3COP27.02 Collecting Emails and Distributing
	Process: 10 Distribution Of Emails 16 Feb 2016
ID159471	Audit 18 Management Review Viamed
101334/1	Process: 55 Business Continuity Plan 17 Feb 2016
	Process: 23 Company Objectives 16 Feb 2016
	Process: 6813 Management Meeting Turnover Report 09 Mar 2016
	Process: 27 Management Reviews And Quality Audits 16 Feb 2016
	Process: 22 Company Policys 16 Feb 2016
	Process: 7750 Meeting With Management 14 Oct 2016
	Process: 7793 Team Review Meeting 16 Mar 2017
	Process: 7753 Management Meeting Warehouse 22 Nov 2016
	Process: 6861 Management Meeting Review Weekly Meeting 09 Mar 2016
	Process: 7833 Importance Of Effective Quality Management 20 Sep 2017
	Process: 7834 Financial Review 20 Sep 2017
	Process: 26 Company Resources 16 Feb 2016
	Process: 30 Responsibility Allocation : MHRA Licences And Notifications 16 Feb 2016
	Process: 31 Responsibility Allocation : Notified Body Notifications 16 Feb 2016
	Process: 32 MDALL Listings 16 Feb 2016
	Process: 7057 Responsibility Allocation : Complaints and Vigilance Notifications 09 Mar
	2016
	Process: 7070 Management Review 09 Mar 2016
	Process: 29 Responsibility Allocation : CMDCAS Updates And Licences 16 Feb 2016
	Process: 5889 Responsibility Allocation : Audit And Task - Audit 24 Feb 2016
	Process: 7744 FDA Device Establishment Registration And Listing 28 Sep 2016
	Process: 7829
	Process: 6871 ISO14001 Environmental management systems 09 Mar 2016
	Process: 7874 Review For Latest Version Med Dev 2.12. 18 Oct 2017
	Process: 7877 Disaster Planning 21 Oct 2017
	Process: 7876 Maintain Update Of ISO Route Maps 21 Oct 2017
	Process: 7878 Review Possible Upcoming Regulation Changes 22 Oct 2017
	Process: 7886 Audit 18 Management Review Viamed 24 Oct 2017
	Process: 7887 Audit 18 Management Review VST 24 Oct 2017
	Process: 7890 New UPS Rates Needs Checking 24 Oct 2017
	Process: 7888 Review Processes Linked To VOPs And Audits 24 Oct 2017
	Process: 7895 FDA Device Establishment Registration 29 Oct 2017
	Process: 7912 Review The Personel Information We Collect Or Store 20 Sep 2018
	Process: 7913 Review Personnel Files 20 Sep 2018
	Process: 7918 Backup Jeans Local Folder 08 Nov 2018
	Process: 7964 Check Roles And Tasks For Incomplete Data 29 Oct 2020
	Process: 7980 Review Gov Website For Applicable Required Standards ISO9001 15 Nov
	2021
	Process: 7972 ISO System Management Review Vst 26 Oct 2021
	Process: 7977 Review The Agenda For The Management Review / Board Meeting Prior To
	The Annual Meeting 11 Nov 2021
	Process: 7978 Regulatory Requirements and Review of QC21 form template 11 Nov 2021
	Process: 7979 Review The Template Of The QC 21 Form To Ensure It Is Current And Valid
II.	

12 Nov 2021

Process: 7981 Review Process Updates For Risk To Systems 18 Nov 2021

Process: 8018 Wednesday Meeting 09 Aug 2022

Process: 8026 Automotive Competitor Price Review 10 Mar 2023

Process: 8025 Check We Do Not Require A EU European Representatives 09 Mar 2023

Process: 8036 Future Issues Review 19 Dec 2023

Process: 8041 Quarterly Sales And Marketing Meeting 29 Dec 2023 **Process: 8072** Quartly Sales And Marketing Meeting Due 03 Jan 2024

Process: 8073 Quarterly Stock Meeting Due 03 Jan 2024 **Process: 8074** Carbon Reduction Planning 26 Jan 2024

ID135771 VOP 13 Process Monitoring, System Reviews, Audits, Management Reviews Analysis Data PMS Post Market

Process: 55 Business Continuity Plan 17 Feb 2016

Process: 23 Company Objectives 16 Feb 2016

Process: 27 Management Reviews And Quality Audits 16 Feb 2016

Process: 7714 Audit 01 Picking Packing Viamed 24 Aug 2016

Process: 7715 Audit 02 Contract Review Viamed 24 Aug 2016

Process: 7716 Audit 03 Design Control Viamed 24 Aug 2016

Process: 7717 Audit 05 Purchasing Suppliers Viamed 24 Aug 2016

Process: 7718 Audit 06 Calibration Viamed 24 Aug 2016

Process: 7719 Audit 07 Handling And Storage Viamed 24 Aug 2016

Process: 7720 Audit 08 Training Viamed 24 Aug 2016

Process: 7721 Audit 09 Goods Inward And Product Identity Viamed 24 Aug 2016

Process: 7722 Audit 10 Documentation Control Viamed 24 Aug 2016 **Process: 7723** Audit 10b Process Verification Viamed 24 Aug 2016

Process: 7724 Audit 11 Repairs And Service Viamed 24 Aug 2016

Process: 7725 Audit 12 CE Files Viamed 24 Aug 2016

Process: 7726 Audit 14 Complaints And Corrective Actions Viamed 24 Aug 2016

Process: 7727 Audit 15 Production Viamed 24 Aug 2016

Process: 7728 Audit 17 Internal Audits Viamed 24 Aug 2016

Process: 7729 Audit 19 Health And Saftey Viamed 24 Aug 2016

Process: 7730 Audit 20 Process Verification To Managment Viamed 24 Aug 2016

Process: 7731 Audit 21 Audit Of Audit Viamed 24 Aug 2016

Process: 7732 Audit 22 Post Market Survellance Viamed 24 Aug 2016

Process: 7733 Audit 23 Analysis Of Data Viamed 24 Aug 2016

Process: 6828

Process: 22 Company Policys 16 Feb 2016

Process: 7754

Process: 7763 Audit 02 Contract Review VST 08 Feb 2017

Process: 7765 Audit 05 Purchasing Suppliers VST 08 Feb 2017

Process: 7767 Audit 07 Handling And Storage VST 08 Feb 2017

Process: 7768 Audit 08 Training VST 08 Feb 2017

Process: 7769 Audit 09 Goods Inward And Product Identity VST 08 Feb 2017

Process: 7771 Audit 10b Process Verification VST 08 Feb 2017

Process: 7772 Audit 11 Repairs And Service VST 08 Feb 2017

Process: 7773 Audit 12 CE Files VST 08 Feb 2017

Process: 7774 Audit 14 Complaints And Corrective Actions VST 08 Feb 2017

Process: 7775 Audit 15 Production VST 08 Feb 2017

Process: 7776 Audit 17 Internal Audits VST 08 Feb 2017

Process: 7777 Audit 19 Health And Saftey VST 08 Feb 2017

Process: 7778 Audit 20 Process Verification To Managment VST 08 Feb 2017

Process: 7779 Audit 21 Audit Of Audit VST 08 Feb 2017

Process: 7780 Audit 22 Post Market Survellance VST 08 Feb 2017

Process: 7781 Audit 23 Analysis Of Data VST 08 Feb 2017

Process: 7808 Ensure All Invoice Correctly Tagged 02 Jun 2017

Process: 6886 Responsibility Allocation : VIAMED Sales And Marketing Sales Viamed

Medical Export 09 Mar 2016

Process: 6887 Responsibility Allocation : VIAMED Sales And Marketing Sales Viamed Automotive Export 09 Mar 2016

Process: 7204 Responsibility Allocation : VIAMED Board Directors Meeting Distributor Issues 09 Mar 2016

Process: 24 Responsibility Allocation: Compliance ISO Standards 16 Feb 2016

Process: 28 Supplier Review 16 Feb 2016

Process: 6865 Responsibility Allocation : Non Conformance Effectiveness 09 Mar 2016 **Process: 6866** Internal Process Verification Complete Systems Review 09 Mar 2016

Process: 7172 Responsibility Allocation : CE Technical Files 09 Mar 2016 **Process: 7782** Remove Started But Not Used Order Numbers 08 Feb 2017

Process: 7090 Responsibility Allocation : Office Procedures 09 Mar 2016

Process: 7138 Non Conformance Issues Any New QC21 Forms 09 Mar 2016

Process: 57 Temporary Stock Notices 17 Feb 2016

Process: 5854 Stock FAQ Admin List 17 Feb 2016

Process: 7043 Responsibility Allocation: Planning of product realization 09 Mar 2016 **Process: 7045** Responsibility Allocation: Design and Development 09 Mar 2016

Process: 38 Audits Up to Date and Confirm next years Audit schedule 16 Feb 2016

Process: 5877 Review Company Data 17 Feb 2016

Process: 6904 Responsibility Allocation: Sales And Marketing Internal sales 09 Mar 2016

Process: 6944 Responsibility Allocation : Stock Meeting 09 Mar 2016 **Process: 7846** ISO System Management Review Viamed 26 Sep 2017

Process: 7834 Financial Review 20 Sep 2017 **Process: 26** Company Resources 16 Feb 2016

Process: 7070 Management Review 09 Mar 2016

Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017

Process: 5887 Review ISO/EN Documents 24 Feb 2016

Process: 5889 Responsibility Allocation : Audit And Task - Audit 24 Feb 2016

Process: 7071 Post Market Surveillance 09 Mar 2016 **Process: 7093** BSI Audits Calander 09 Mar 2016

Process: 7829

Process: 7762 Audit 01 Picking Packing VST 08 Feb 2017 **Process: 7764** Audit 03 Design Control VST 08 Feb 2017

Process: 7766 Audit 06 Calibration VST 08 Feb 2017

Process: 7770 Audit 10 Documentation Control VST 08 Feb 2017

Process: 7670 Humanmed general Issues 09 Mar 2016

Process: 6821 Responsibility Allocation : VIAMED Management Meeting Supplier Review 09 Mar 2016

Process: 6831 Responsibility Allocation : VIAMED Management Meeting Supplier Review - Min / Max - Re-Orders 09 Mar 2016

Process: 6833 Responsibility Allocation : VIAMED Management Meeting MDA Recalls 09 Mar 2016

Process: 6834 Responsibility Allocation : VIAMED Management Meeting Additional Purchase Orders 09 Mar 2016

Process: 6836 Responsibility Allocation : VIAMED Management Meeting Research and Development rnd 09 Mar 2016

Process: 6920 Responsibility Allocation : VIAMED Sales And Marketing Price Lists UK 09 Mar 2016

Process: 6924 Responsibility Allocation : VIAMED Sales And Marketing Price Lists Export 09 Mar 2016

Process: 6935 Responsibility Allocation : VIAMED Sales And Marketing Products to be Marketed 09 Mar 2016

Process: 6936 Responsibility Allocation : VIAMED Sales And Marketing NHS Supplies Future Technology 09 Mar 2016

Process: 6941 Responsibility Allocation : VIAMED Sales And Marketing New Potential Products 09 Mar 2016

Process: 7039 Responsibility Allocation: Provision of Resources 09 Mar 2016

Process: 7187 Responsibility Allocation: VIAMED Board Directors Meeting Profiability 09

Mar 2016

QMS Route Map Viamed Ltd ISO13485:2016 **Process: 7196** Responsibility Allocation : VIAMED Board Directors Meeting Stock Levels 09 Mar 2016 **Process: 6871** ISO14001 Environmental management systems 09 Mar 2016 **Process: 7830** Review Q.A. Failures Report 18 Sep 2017 **Process: 7848** Review ISO Scopes 27 Sep 2017 **Process: 7849** Review Product Failures New Codes 28 Sep 2017 **Process: 7862** Review The Audit Calender Screen 04 Oct 2017 **Process: 7877** Disaster Planning 21 Oct 2017 **Process: 7879** Software Validation Scheduled Tasks And Audits 22 Oct 2017 **Process: 7876** Maintain Update Of ISO Route Maps 21 Oct 2017 **Process: 7878** Review Possible Upcoming Regulation Changes 22 Oct 2017 **Process: 7885** Audit 04 Accounts and Finance Viamed 23 Oct 2017 **Process: 7886** Audit 18 Management Review Viamed 24 Oct 2017 **Process: 7887** Audit 18 Management Review VST 24 Oct 2017 **Process: 7889** Audit 24 Servicing Viamed 24 Oct 2017 **Process: 7888** Review Processes Linked To VOPs And Audits 24 Oct 2017 **Process: 7965** VST Feedback 29 Oct 2020 **Process: 7964** Check Roles And Tasks For Incomplete Data 29 Oct 2020 **Process: 7980** Review Gov Website For Applicable Required Standards ISO9001 15 Nov **Process: 7972** ISO System Management Review Vst 26 Oct 2021 **Process: 7973** VST Product Performance - Customers 27 Oct 2021 **Process: 7974** VST Product Performance - Suppliers 27 Oct 2021 **Process: 7977** Review The Agenda For The Management Review / Board Meeting Prior To The Annual Meeting 11 Nov 2021 **Process: 7978** Regulatory Requirements and Review of QC21 form template 11 Nov 2021 **Process: 7981** Review Process Updates For Risk To Systems 18 Nov 2021 **Process: 8012** VAT Return Viamed Properties 06 Apr 2022 **Process: 8014** Review VIAMED Product Feedback Positive 25 Jul 2022 **Process: 8015** Review VST Product Feedback Positive 25 Jul 2022 **Process: 8016** Review VIAMED Customer Feedback Positive 25 Jul 2022 **Process: 8017** Review VST Customer Feedback Positive 25 Jul 2022 **Process: 8018** Wednesday Meeting 09 Aug 2022 **Process: 8019** Audit 04 Accounts And Finance VST 14 Sep 2022 **Process: 8036** Future Issues Review 19 Dec 2023 **Process: 8041** Quarterly Sales And Marketing Meeting 29 Dec 2023 **Process: 8072** Quartly Sales And Marketing Meeting Due 03 Jan 2024 **Process: 8073** Quarterly Stock Meeting Due 03 Jan 2024 Audit 05 Purchasing suppliers Viamed **Process: 7707** Send Purchase Orders To Suppliers 13 Jun 2016 **Process: 6972** UPS Shipping Fuel Surcharge 09 Mar 2016 **Process: 7717** Audit 05 Purchasing Suppliers Viamed 24 Aug 2016 **Process: 5850** Purchase Order Log 17 Feb 2016

ID159433

Process: 7751 VST Purchase Order Log 02 Nov 2016

Process: 7765 Audit 05 Purchasing Suppliers VST 08 Feb 2017

Process: 7794 V1000 Commissions Review 30 Mar 2017

Process: 7745 UPS Invoices Viamed 06 Oct 2016

Process: 7746 UPS Invoices VST 06 Oct 2016

Process: 7747 UPS Invoices Vandagraph 06 Oct 2016

Process: 7790 Humanmed Invoice them For Previous Month 10 Mar 2017

Process: 28 Supplier Review 16 Feb 2016

Process: 6960

Process: 5855 Purchase Order Requirements Teledyne 17 Feb 2016

Process: 5866 UPS Shipping Fuel Surcharge 17 Feb 2016

Process: 5868 Return Goods To Suppliers 17 Feb 2016

Process: 6829 Supplier Review - Outstanding orders 09 Mar 2016

Process: 6832 Supplier Review Future orders 09 Mar 2016

Process: 6848 **Process: 6952** Responsibility Allocation: Lost in Shipping Claims 09 Mar 2016 **Process: 6971** Responsibility Allocation: Freight Courier Cost Request 09 Mar 2016 **Process: 7679** Check Stock Requirements Supplier Teledyne 18 Apr 2016 **Process: 7680** Check Stock Requirements Supplier Envited 18 Apr 2016 **Process: 7681** Check Stock Requirements Supplier Posey 18 Apr 2016 **Process: 7682** Check Stock Requirements Supplier Bluepoint 18 Apr 2016 **Process: 7784** Check Returns Supplier Envited 15 Feb 2017 **Process: 7785** Check Returns Supplier Teledyne 15 Feb 2017 **Process: 7786** Check Returns Supplier Maxtec 15 Feb 2017 **Process: 7787** Check Returns All Supplier 15 Feb 2017 **Process: 34** Responsibility Allocation: Insurance Is Upto Date 16 Feb 2016 **Process: 7683** Check Stock For Proforma 18 Apr 2016 **Process: 7882** Purchase Payments 23 Oct 2017 **Process: 7956** Teledyne Stock For Vandagraph 27 May 2020 **Process: 7975** Arrange Teledyne Returns 03 Nov 2021 **Process: 7984** Check For Viking Invoices 19 Jan 2022 **Process: 7991** Verification Purchasing Documentation 07 Feb 2022 **Process: 8003** Verification Supplier Delivery Notes 17 Feb 2022 **Process: 8030** Purchase Order Invoice Review 23 Jun 2023 **Process: 8034** Purchase Order Invoice Review Stage 2 30 Nov 2023 **Process: 8039** Weee Report Due Vandagraph Annual 29 Dec 2023 **Process: 8040** Weee Report Due Vandagraph Qtr 29 Dec 2023 **Process: 8051** Purchase Order Log Viamed 29 Dec 2023 VOP 05 Supplier Control, Supplier Review, Purchase Orders, Supplier Returns and ID75847 **Process: 6972** UPS Shipping Fuel Surcharge 09 Mar 2016 **Process: 28** Supplier Review 16 Feb 2016 Process: 6960 **Process: 7784** Check Returns Supplier Envited 15 Feb 2017 **Process: 7785** Check Returns Supplier Teledyne 15 Feb 2017 **Process: 7786** Check Returns Supplier Maxtec 15 Feb 2017 **Process: 7787** Check Returns All Supplier 15 Feb 2017 **Process: 7975** Arrange Teledyne Returns 03 Nov 2021 **Process: 7984** Check For Viking Invoices 19 Jan 2022 **Process: 8009** Verification Stock Items And Locations 21 Feb 2022 **Process: 7991** Verification Purchasing Documentation 07 Feb 2022 **Process: 8002** Verification Todays Goods In 17 Feb 2022 **Process: 8003** Verification Supplier Delivery Notes 17 Feb 2022 Process: 8030 Purchase Order Invoice Review 23 Jun 2023 **Process: 8034** Purchase Order Invoice Review Stage 2 30 Nov 2023 **Process: 8039** Weee Report Due Vandagraph Annual 29 Dec 2023 **Process: 8040** Weee Report Due Vandagraph Qtr 29 Dec 2023 **Process: 8052** Check Supplier Returns 29 Dec 2023 **Process: 8051** Purchase Order Log Viamed 29 Dec 2023 VOP 27 Software Validation ID91486 **Process: 46** Responsibility Allocation: Backup Server Status 16 Feb 2016 **Process: 52** Software Verification Clear Down Backup Emails 16 Feb 2016 **Process: 7851** Software Validation Scan Un-QA Product To Order 01 Oct 2017 **Process: 7852** Software Validation Expired Stock 01 Oct 2017 **Process: 7853** Software Validation Non Sell Able Shelf 01 Oct 2017 **Process: 7854** Software Validation In Production List 01 Oct 2017 **Process: 7855** Software Validation - Production Lists 01 Oct 2017 **Process: 7856** Software Validation Unchecked Orders 01 Oct 2017 **Process: 7857** Software Validation Stock Tracking Check 01 Oct 2017 **Process: 7858** Software Validation Attempt To QA Some Stock 01 Oct 2017 **Process: 7861** Software Validation Of Training Documents Forced Reading 03 Oct 2017

/09/2024, 10:20	QMS Route Map Viamed Ltd ISO13485:2016
	Process: 7850 Software Validation Scan Incorrect Product 01 Oct 2017
	Process: 7865 Software Validation Conflicting Audits 07 Oct 2017
	Process: 7870 Software Validation Non Conformance Product Risk Feedback Loop 15 Oct 2017
	Process: 7879 Software Validation Scheduled Tasks And Audits 22 Oct 2017
	Process: 7875 Software Validation Document Control 20 Oct 2017
	Process: 7880 Software Validation Out Of Date Documents 22 Oct 2017
	Process: 7881 Software Validation - Live Orders 22 Oct 2017
	Process: 7892 Audit 27 Software Validation Viamed 26 Oct 2017
	Process: 8013 Software Validation Test Email System 29 Apr 2022
	Process: 8079 Audit 27 Software Validation VST 10 Jul 2024
ID156701	Audit 27 Software Validation Viamed
	Process: 52 Software Verification Clear Down Backup Emails 16 Feb 2016
	Process: 7668 Responsibility Allocation : Upgrading Intrastats ISO Quality system 09 Mar 2016
	Process: 7132 Responsibility Allocation : Intrastats Goldmine 09 Mar 2016
	Process: 7851 Software Validation Scan Un-QA Product To Order 01 Oct 2017
	Process: 7852 Software Validation Expired Stock 01 Oct 2017
	Process: 7853 Software Validation Non Sell Able Shelf 01 Oct 2017
	Process: 7854 Software Validation In Production List 01 Oct 2017
	Process: 7855 Software Validation - Production Lists 01 Oct 2017 Process: 7856 Software Validation Unchecked Orders 01 Oct 2017
	Process: 7857 Software Validation Stock Tracking Check 01 Oct 2017
	Process: 7858 Software Validation Attempt To QA Some Stock 01 Oct 2017
	Process: 7861 Software Validation Of Training Documents Forced Reading 03 Oct 2017
	Process: 7850 Software Validation Scan Incorrect Product 01 Oct 2017
	Process: 7865 Software Validation Conflicting Audits 07 Oct 2017
	Process: 7870 Software Validation Non Conformance Product Risk Feedback Loop 15 Oct 2017
	Process: 7879 Software Validation Scheduled Tasks And Audits 22 Oct 2017
	Process: 7875 Software Validation Document Control 20 Oct 2017
	Process: 7880 Software Validation Out Of Date Documents 22 Oct 2017
	Process: 7881 Software Validation - Live Orders 22 Oct 2017
	Process: 7892 Audit 27 Software Validation Viamed 26 Oct 2017
	Process: 7951 Server Review 05 Mar 2020
	Process: 8013 Software Validation Test Email System 29 Apr 2022
ID22062	VM3COP00.00 VOP00.00 VST Quality Statement policy and objectives
	Process: 23 Company Objectives 16 Feb 2016 Process: 7827 Review The Quality Policy VST 16 Sep 2017
	Process: 7833 Importance Of Effective Quality Management 20 Sep 2017
ID150122	
ID159133	Audit 03 Design Control Viamed
	Process: 7716 Audit 03 Design Control Viamed 24 Aug 2016 Process: 42 Responsibility Allocation : Design Documentation 16 Feb 2016
	Process: 7043 Responsibility Allocation: Planning of product realization 09 Mar 2016
	Process: 7045 Responsibility Allocation: Plaining of product realization 05 Mar 2016
	Process: 7047 Responsibility Allocation: Production and service provision 09 Mar 2016
	Process: 6942 Responsibility Allocation : Co ordination of Implementation 09 Mar 2016
	Process: 7173 Responsibility Allocation: Material Generation 09 Mar 2016
	Process: 5887 Review ISO/EN Documents 24 Feb 2016
	Process: 7764 Audit 03 Design Control VST 08 Feb 2017
	Process: 7919 Send Debtors Overview To Derek 06 Dec 2018
ID25632	VOP 17 Design Research and Development
	Process: 42 Responsibility Allocation: Design Documentation 16 Feb 2016
	Process: 43 Responsibility Allocation: Product Post Market Survelance 16 Feb 2016
	Process: 6975 Responsibility Allocation: Projects 09 Mar 2016
	Process: 7045 Responsibility Allocation : Design and Development 09 Mar 2016
	<u> </u>

ID158752 Audit 23 Analysis of Data Viamed

Process: 27 Management Reviews And Quality Audits 16 Feb 2016

Process: 7733 Audit 23 Analysis Of Data Viamed 24 Aug 2016

Process: 7781 Audit 23 Analysis Of Data VST 08 Feb 2017

Process: 5877 Review Company Data 17 Feb 2016

Process: 6931 Customer Complaints 09 Mar 2016

Process: 7839 Review VIAMED Feedback - Customer Complaints 23 Sep 2017

Process: 7838 Review VIAMED Feedback - Customer Feedback Negative 23 Sep 2017

Process: 26 Company Resources 16 Feb 2016

Process: 7070 Management Review 09 Mar 2016

Process: 7713 Review Roles And Responsibilitys 17 Aug 2016

Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017

Process: 7840 Review VST Feedback - Customer Feedback Negative 23 Sep 2017

Process: 7841 Review VST Feedback - Customer Complaints 23 Sep 2017

Process: 7842 Review VIAMED Product Feedback Negative 23 Sep 2017

Process: 7843 Review VST Product Feedback Negative 23 Sep 2017

Process: 7071 Post Market Surveillance 09 Mar 2016

Process: 7830 Review Q.A. Failures Report 18 Sep 2017

Process: 7849 Review Product Failures New Codes 28 Sep 2017

Process: 7862 Review The Audit Calender Screen 04 Oct 2017

Process: 7930 Review Flow Of Data 12 Mar 2019

Process: 7969 Weee Waste Reporting 23 Aug 2021

ID151817 VOP 02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and

Fasks

Process: 39 Enviromental Policy Document Review 16 Feb 2016

Process: 7741 Review Ethical Policy 14 Sep 2016

Process: 6839 Responsibility Allocation : Personnel Holidays and Time Adjustments 09 Mar 2016

Process: 5881 Training Records Review 18 Feb 2016

Process: 5904 Taking On New Staff 02 Mar 2016

Process: 6837 Personnel Requirements and Training 09 Mar 2016

Process: 6877 Responsibility Allocation : Alarm Key Holders 09 Mar 2016 **Process: 6906** Responsibility Allocation : Time Working Away 09 Mar 2016

Process: 6928 Responsibility Allocation : Eye Tests 09 Mar 2016

Process: 7074

Process: 7042 Responsibility Allocation: Work Environment 09 Mar 2016

Process: 5934 Responsibility Allocation : Staff Training 05 Mar 2016

Process: 5874 Childcare Vouchers Edenred 17 Feb 2016

Process: 7753 Management Meeting Warehouse 22 Nov 2016

Process: 34 Responsibility Allocation: Insurance Is Upto Date 16 Feb 2016

Process: 5869 Responsibility Allocation: Legal Company Car Registration 17 Feb 2016

Process: 6841 Responsibility Allocation: Grants 09 Mar 2016

Process: 6843

Process: 6861 Management Meeting Review Weekly Meeting 09 Mar 2016

Process: 30 Responsibility Allocation: MHRA Licences And Notifications 16 Feb 2016

Process: 31 Responsibility Allocation: Notified Body Notifications 16 Feb 2016

Process: 32 MDALL Listings 16 Feb 2016

Process: 7033 Responsibility Allocation: Management commitment to ISO 09 Mar 2016 **Process: 7037** Responsibility Allocation: Responsibility, authority and communication 09

Mar 2016

Process: 7057 Responsibility Allocation : Complaints and Vigilance Notifications 09 Mar

Process: 7713 Review Roles And Responsibilitys 17 Aug 2016

Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017

Process: 29 Responsibility Allocation : CMDCAS Updates And Licences 16 Feb 2016

Process: 7848 Review ISO Scopes 27 Sep 2017

Process: 7891 Fire Alarm Evacuation Drill 25 Oct 2017

0/09/2024, 10:2	QMS Route Map Viamed Ltd ISO13485:2016
	Process: 7908 Private Information Data 27 Jul 2018
	Process: 7907 Annual Review Doc Management 27 Jul 2018
	Process: 7937 Diversity Impact Assessment 27 Jun 2019
	Process: 7961 R D Room - Tidy, Empty Bins, Remove Cups. Caution Around Oxygen Supply
	05 Oct 2020
	Process: 7982 Check There Are No Changes To Employment Law 21 Nov 2021
	Process: 7983 To Check On Line And See If There Have Been Any Changes To Gdpr We
	Need To Be Aware Of. 21 Nov 2021
	Process: 8054 Team Building Event - June 29 Dec 2023
	Process: 8055 Christmas/Team Building Event - December 29 Dec 2023
	Process: 8067 Training Refresh Issues To Send / Questions To Write 03 Jan 2024
ID17423	VM3COP02 Organisation Responsibilities Viamed
	Process: 6967 Responsibility Allocation : VIAMED Stock Meeting Repairs Review - Pulse
	Oximetry Sensors 09 Mar 2016
	Process: 7900 Royal Mail - Mail Retention Form 29 Mar 2018
ID119029	VOP 18 Maintenance Building, Fabric and Infrastructure
	Process: 5856 Cleaning The Kitchen 17 Feb 2016
	Process: 5853 Vacuuming Of The Office, Hall And Meeting Room 17 Feb 2016
	Process: 5900 Cleaning Of Office Windows 25 Feb 2016
	Process: 5878 Empty Office Bins 18 Feb 2016
	Process: 5912 Responsibility Allocation : Main Recycle Bins 03 Mar 2016
	Process: 5906 Empty Paper Bins 03 Mar 2016
	Process: 7805 Empty Kitchen Bins 22 May 2017
	Process: 5909 Empty Warehouse Bins 03 Mar 2016
	Process: 7706 Update Virus Software And Scan For Viruses 10 Jun 2016
	Process: 7802 Clean Kitchen Sides 22 May 2017
	Process: 7803 Dishwashing 22 May 2017
	Process: 7804 Sweep Kitchen Floor 22 May 2017
	Process: 7806 Watering Plants 22 May 2017
	Process: 7807
	Process: 54 Responsibility Allocation : Gents Toilets 17 Feb 2016
	Process: 5907 Hoover Warehouse 03 Mar 2016
	Process: 5908 Sweep Warehouse 03 Mar 2016
	Process: 5910 Clean Duckets 03 Mar 2016
	Process: 5911 Clear Cardboard 03 Mar 2016
	Process: 7698 Clean Toilets 17 May 2016
	Process: 7131 Responsibility Allocation : Intrastats Opera 09 Mar 2016
	Process: 7133 Responsibility Allocation: Intrastats Contact Manager 09 Mar 2016
	Process: 7132 Responsibility Allocation: Intrastats Goldmine 09 Mar 2016
	Process: 7896 Tree In Car Park 22 Dec 2017
ID21800	VM3COP19 Health and Safety
11021000	Process: 6855 Risk Assessment HSE 09 Mar 2016
	Process: 0000 Risk Assessment HSE 09 Mar 2010
ID130426	Viamed Top Level Quality Objectives
	Process: 23 Company Objectives 16 Feb 2016
ID77075	
ID77875	VOP 03 Contract Review, Enquires, Office Processes
	Process: 5 Responsibility Allocation : Processing Of Sales Orders 16 Feb 2016
	Process: 10 Distribution Of Emails 16 Feb 2016
	Process: 36 Emailing Of Invoices 16 Feb 2016
	Process: 5892 Checking EBay And Amazon For Orders And Messages 25 Feb 2016
	Process: 5894 Checking Of Active List 25 Feb 2016
	Process: 7 Responsibility Allocation : Checking Of Sales Orders 16 Feb 2016
	Process: 5943 Check Cardea And Multiquote 08 Mar 2016
	Process: 5891 Processing Of Repair Quotes And Orders 25 Feb 2016
	Process: 11 Distribution Of Post 16 Feb 2016
	Process: 2 Answering Telephones 16 Feb 2016
	Process: 37 West Yorkshire Ambulance Stock 16 Feb 2016
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Process: 5948 Adding New Accounts To Opera 08 Mar 2016

Process: 5949 Filling Credit Card Slips 08 Mar 2016

Process: 6 Responsibility Allocation: Updating Contact Management System 16 Feb 2016

Process: 5895 Responsibility Allocation : Completing Office Job List 25 Feb 2016

Process: 5875 Check Paypal For Orders 17 Feb 2016

Process: 5944 Responsibility Allocation : Chasing Lost Customers 08 Mar 2016

Process: 3 Responsibility Allocation : Meeting And Greeting Visitors To The Company 16 Feb

Process: 4 Responsibility Allocation: Assisting With Refreshments For Visitors 16 Feb 2016

Process: 7676 PDFing Of Invoices Viamed 17 Mar 2016

Process: 9 Distribution Of Faxes 16 Feb 2016

Process: 7696 Send VIAMED Delivery Notifications 28 Apr 2016

Process: 5857 Customer Service Logs 17 Feb 2016

Process: 5893 Answering Website Questions 25 Feb 2016

Process: 7678 Check Catalog 360 Circle For Quotes And Orders 08 Apr 2016

Process: 15 Filing and Archiving 16 Feb 2016

Process: 5899 Proforma And Quote Chasing 25 Feb 2016

Process: 7710 Responsibility Allocation: Proforma And Quote Processing 29 Jun 2016

Process: 7707 Send Purchase Orders To Suppliers 13 Jun 2016

Process: 14 Fax Paper 16 Feb 2016

Process: 5882 Responsibility Allocation : Send Post To Humanmed 24 Feb 2016

Process: 7734 Responsibility Allocation: Humanmed Order Processing 25 Aug 2016

Process: 5850 Purchase Order Log 17 Feb 2016

Process: 7693 Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7677

Process: 21 Office Sales Projects 16 Feb 2016

Process: 8 Responsibility Allocation : Order And Status Liaison With Customers 16 Feb 2016

Process: 12 Responsibility Allocation: Sales And Technical Information Processing 16 Feb.

2016

Process: 16 Responsibility Allocation: Photocopying 16 Feb 2016

Process: 17

Process: 20 Processing Of Mail Shots 16 Feb 2016

Process: 5896 Responsibility Allocation: Ensuring ORD's Are Taken To Goods Out And

Invoices Are Retrieved 25 Feb 2016

Process: 5897 Responsibility Allocation: Franking Mail 25 Feb 2016

Process: 5901 Link Call Log Contacts To The CRM 02 Mar 2016

Process: 5913 Check For Humanmed Orders In Logistics Mailbox 03 Mar 2016

Process: 5947 Responsibility Allocation : Search For Distributors 08 Mar 2016

Process: 6958 Responsibility Allocation : Shipped Order Queries 09 Mar 2016

Process: 7686 Thorough Checking Of Awaiting Action Tray - Priority 8s 21 Apr 2016

Process: 7699 Shred Sensitive Paperwork In JL Office 19 May 2016

Process: 7705 Checking For Uploaded Files 08 Jun 2016

Process: 7709 Delivered not Invoiced 28 Jun 2016

Process: 7712 Review Inward Payments 01 Jul 2016

Process: 7735 Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7751 VST Purchase Order Log 02 Nov 2016

Process: 7758 Check For GHX Orders 17 Jan 2017

Process: 7760 Send Service Offers 31 Jan 2017

Process: 7761 Send VST Delivery Notifications 01 Feb 2017

Process: 7783 PDF VST Invoices And Purchase Orders 10 Feb 2017

Process: 7792 Shipped Order Success Report 13 Mar 2017

Process: 7795 Answering UK Web Questions 27 Apr 2017

Process: 7822 Review Oxylink Stock 26 Jul 2017

Process: 5876 E.Commerce Cardea And Multiquote 17 Feb 2016

Process: 5873 Distributor Contract Reviews 17 Feb 2016

Process: 5885 Responsibility Allocation: Monthly Reports 24 Feb 2016

Process: 6938 Responsibility Allocation : Customer Database Updates 09 Mar 2016

Process: 6940 Responsibility Allocation: Customer Ongoing task List 09 Mar 2016

Process: 6956 Responsibility Allocation : Sales Order Issues 09 Mar 2016

Process: 5866 UPS Shipping Fuel Surcharge 17 Feb 2016

Process: 6952 Responsibility Allocation : Lost in Shipping Claims 09 Mar 2016 **Process: 6971** Responsibility Allocation : Freight Courier Cost Request 09 Mar 2016

Process: 7692 Responsibility Allocation: Take Complete Repair Paperwork To Office 22 Apr

2016

Process: 7796 Review Franking Label Errors 08 May 2017

Process: 6916 Responsibility Allocation : Service exisiting 09 Mar 2016 **Process: 6917** Responsibility Allocation : Service extension 09 Mar 2016

Process: 7863 Maintain Repair Codes List 05 Oct 2017

Process: 7872 Embargo Countries NOT Allowed To Sell To 16 Oct 2017

Process: 7890 New UPS Rates Needs Checking 24 Oct 2017

Process: 7893 VST Price Lists 28 Oct 2017

Process: 7894 VST Customer Agreements 28 Oct 2017 **Process: 7901** UPS Exceptions Checkup 20 Apr 2018

Process: 7957 Warehouse Requests 29 May 2020

Process: 7959 Audit 16 Sales And Marketing Viamed 28 Sep 2020 **Process: 7970** Proforma And Quote Chasing Ryan 31 Aug 2021

Process: 7971 Proforma And Quote Chasing Steve Hardaker 31 Aug 2021 **Process: 7988** Verification Contact Details Internal CRM 07 Feb 2022

Process: 7989 Verification Contact Details Accounts 07 Feb 2022

Process: 7990 Verification Invoice Details Accounts 07 Feb 2022

Process: 8020 Checking Proformas And Quotes Vandagraph To The Bank 05 Dec 2022 **Process: 8023** Vandagraph Check Shopify Order Delivery Notifications 17 Feb 2023

Process: 8026 Automotive Competitor Price Review 10 Mar 2023

Process: 8033 Sales Forecasts 30 Oct 2023

Process: 8061 Reconcile Invoices In B2B Router 03 Jan 2024

ID159423 Audit 02 Contract Review and Sales Order Processing Viamed

Process: 5 Responsibility Allocation : Processing Of Sales Orders 16 Feb 2016

Process: 36 Emailing Of Invoices 16 Feb 2016

Process: 5892 Checking EBay And Amazon For Orders And Messages 25 Feb 2016

Process: 5894 Checking Of Active List 25 Feb 2016

Process: 7 Responsibility Allocation: Checking Of Sales Orders 16 Feb 2016

Process: 5943 Check Cardea And Multiquote 08 Mar 2016

Process: 5891 Processing Of Repair Quotes And Orders 25 Feb 2016

Process: 2 Answering Telephones 16 Feb 2016

Process: 37 West Yorkshire Ambulance Stock 16 Feb 2016

Process: 5945 Responsibility Allocation : Sending Samples 08 Mar 2016

Process: 5946 Responsibility Allocation : Sending Sale Or Returns 08 Mar 2016

Process: 5948 Adding New Accounts To Opera 08 Mar 2016

Process: 5949 Filling Credit Card Slips 08 Mar 2016

Process: 5895 Responsibility Allocation: Completing Office Job List 25 Feb 2016

Process: 5875 Check Paypal For Orders 17 Feb 2016

Process: 7675 Responsibility Allocation : Ordering Demo Stock For Humanmed Reps 11 Mar 2016

Process: 5944 Responsibility Allocation: Chasing Lost Customers 08 Mar 2016

Process: 3 Responsibility Allocation : Meeting And Greeting Visitors To The Company 16 Feb 2016

Process: 4 Responsibility Allocation: Assisting With Refreshments For Visitors 16 Feb 2016

Process: 7676 PDFing Of Invoices Viamed 17 Mar 2016

Process: 7696 Send VIAMED Delivery Notifications 28 Apr 2016

Process: 5893 Answering Website Questions 25 Feb 2016

Process: 7678 Check Catalog 360 Circle For Quotes And Orders 08 Apr 2016

Process: 5899 Proforma And Quote Chasing 25 Feb 2016

Process: 7710 Responsibility Allocation: Proforma And Quote Processing 29 Jun 2016

Process: 14 Fax Paper 16 Feb 2016

Process: 5882 Responsibility Allocation : Send Post To Humanmed 24 Feb 2016

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Process: 7715 Audit 02 Contract Review Viamed 24 Aug 2016
Process: 7734 Responsibility Allocation: Humanmed Order Processing 25 Aug 2016
Process: 7677
Process: 6954 Back Orders Review - By Customer 09 Mar 2016
Process: 8 Responsibility Allocation: Order And Status Liaison With Customers 16 Feb 2016
Process: 5896 Responsibility Allocation: Ensuring ORD's Are Taken To Goods Out And
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Invoices Are Retrieved 25 Feb 2016 **Process: 5897** Responsibility Allocation: Franking Mail 25 Feb 2016

Process: 5913 Check For Humanmed Orders In Logistics Mailbox 03 Mar 2016 **Process: 5947** Responsibility Allocation : Search For Distributors 08 Mar 2016 **Process: 6958** Responsibility Allocation : Shipped Order Queries 09 Mar 2016

Process: 7686 Thorough Checking Of Awaiting Action Tray - Priority 8s 21 Apr 2016

Process: 7709 Delivered not Invoiced 28 Jun 2016 **Process: 7712** Review Inward Payments 01 Jul 2016

Process: 7735 Ensure SOR`s Are Followed Up 01 Sep 2016

Process: 7758 Check For GHX Orders 17 Jan 2017

Process: 7761 Send VST Delivery Notifications 01 Feb 2017

Process: 7783 PDF VST Invoices And Purchase Orders 10 Feb 2017

Process: 7795 Answering UK Web Questions 27 Apr 2017

Process: 7822 Review Oxylink Stock 26 Jul 2017

Process: 7791 Price List Check 10 Mar 2017

Process: 7763 Audit 02 Contract Review VST 08 Feb 2017

Process: 7808 Ensure All Invoice Correctly Tagged 02 Jun 2017

Process: 5872 Check Sale Or Returns Export 17 Feb 2016

Process: 5871 Check Sale Or Returns 17 Feb 2016

Process: 5876 E.Commerce Cardea And Multiquote 17 Feb 2016

Process: 7782 Remove Started But Not Used Order Numbers 08 Feb 2017 **Process: 6956** Responsibility Allocation : Sales Order Issues 09 Mar 2016

Process: 6921 Responsibility Allocation: Customer pricing agreements 09 Mar 2016

Process: 6922

Process: 6959 Responsibility Allocation: Sales Forward Orders Review 09 Mar 2016

Process: 7801 VST Price Review 17 May 2017

Process: 5905 Responsibility Allocation: Price Checking 02 Mar 2016

Process: 6950

Process: 7697 Yearly Pricing Review 09 May 2016 **Process: 7670** Humanmed general Issues 09 Mar 2016

Process: 7872 Embargo Countries NOT Allowed To Sell To 16 Oct 2017

Process: 7893 VST Price Lists 28 Oct 2017

Process: 7894 VST Customer Agreements 28 Oct 2017

Process: 7936 B2B Router / Peppol Responsibilitys 19 Jun 2019

Process: 7941 Check Leaflets, Letterhead And Other Paperwork To See If The Correct BSI

Logo Is In Use. Remove All Old If Found. 23 Sep 2019

Process: 7953 Vandagraph Delivery Notifications 26 May 2020 **Process: 7954** Vandagraph Email Of Invoices 26 May 2020

Process: 7955 Vandagraph Shipper SignOff Collection 26 May 2020

Process: 7970 Proforma And Quote Chasing Ryan 31 Aug 2021

Process: 7971 Proforma And Quote Chasing Steve Hardaker 31 Aug 2021

Process: 8005 Verification Of SRS Information added 17 Feb 2022 **Process: 7988** Verification Contact Details Internal CRM 07 Feb 2022

Process: 7989 Verification Contact Details Accounts 07 Feb 2022

Process: 8020 Checking Proformas And Quotes Vandagraph To The Bank 05 Dec 2022 **Process: 8023** Vandagraph Check Shopify Order Delivery Notifications 17 Feb 2023

Process: 8027 Update Pricing For Viamed Shopify 11 Apr 2023 **Process: 8028** Viamed Shopify Sales Report Export 11 Apr 2023

Process: 8033 Sales Forecasts 30 Oct 2023

Process: 8061 Reconcile Invoices In B2B Router 03 Jan 2024

Process: 8071 Checked Repair Quotes Have Been Sent To Customers 03 Jan 2024

26/09/2024, 10:20 QMS Route Map Viamed Ltd ISO13485:2016 ID132118 VOP 19 Feedback Customer Complaints Vigilance and Notifications Viamed Ltd **Process: 7743** Customer Complaints Paper File 26 Sep 2016 **Process: 7671** Humanmed Non Conformances 09 Mar 2016 **Process: 6931** Customer Complaints 09 Mar 2016 **Process: 7839** Review VIAMED Feedback - Customer Complaints 23 Sep 2017 **Process: 7838** Review VIAMED Feedback - Customer Feedback Negative 23 Sep 2017 **Process: 7070** Management Review 09 Mar 2016 Process: 7840 Review VST Feedback - Customer Feedback Negative 23 Sep 2017 **Process: 7841** Review VST Feedback - Customer Complaints 23 Sep 2017 **Process: 7842** Review VIAMED Product Feedback Negative 23 Sep 2017 **Process: 7843** Review VST Product Feedback Negative 23 Sep 2017 Process: 7174 Process: 7175 Process: 7179 **Process: 7874** Review For Latest Version Med Dev 2.12. 18 Oct 2017 **Process: 7954** Vandagraph Email Of Invoices 26 May 2020 **Process: 7979** Review The Template Of The QC 21 Form To Ensure It Is Current And Valid 12 Nov 2021 **Process: 8068** Request Feedback From Unique Customer For 2 Months Prior 03 Jan 2024 Process: 8070 Website Order VM-2160 VET Feedback 03 Jan 2024 ID137933 VOP 07 Stock Control, Handling, Control of Labelling, Storage, Movement **Process: 6973** Responsibility Allocation: Stock Transfers. (QC19) 09 Mar 2016 **Process: 7675** Responsibility Allocation: Ordering Demo Stock For Humanmed Reps 11 Mar **Process: 5872** Check Sale Or Returns Export 17 Feb 2016 **Process: 5871** Check Sale Or Returns 17 Feb 2016 **Process: 5855** Purchase Order Requirements Teledyne 17 Feb 2016 **Process: 5858** Opera Stock Adjustments 17 Feb 2016 **Process: 5868** Return Goods To Suppliers 17 Feb 2016 **Process: 5935** Stock Allocations 05 Mar 2016 **Process: 6829** Supplier Review - Outstanding orders 09 Mar 2016 **Process: 6832** Supplier Review Future orders 09 Mar 2016 Process: 6840 Process: 6848 **Process: 6850** Current Stock Levels 09 Mar 2016 **Process: 6945** Missing Stock or Adjustments 09 Mar 2016 **Process: 6955** Production Requirements 09 Mar 2016 **Process: 7046** Responsibility Allocation: Stock Purchasing 09 Mar 2016 **Process: 7051** Responsibility Allocation: Control of nonconforming product 09 Mar 2016 **Process: 7673** Check Expiry Dated Stock 09 Mar 2016 **Process: 7679** Check Stock Requirements Supplier Teledyne 18 Apr 2016 **Process: 7680** Check Stock Requirements Supplier Envited 18 Apr 2016 **Process: 7681** Check Stock Requirements Supplier Posey 18 Apr 2016 **Process: 7682** Check Stock Requirements Supplier Bluepoint 18 Apr 2016 **Process: 7687** Vandagraph Duckets 21 Apr 2016 Process: 7688 **Process: 7689** Move Stock From QA Shelf To Stock Shelf Monday 21 Apr 2016 **Process: 7694** Move Stock From QA Shelf To Stock Shelf Tuesday 28 Apr 2016 **Process: 7695** Top Up Quick Shipping Shelves 28 Apr 2016 **Process: 7708** Acorn 0014904 17 Jun 2016 **Process: 7798** Orders And Items Shipped Per Month 10 May 2017 **Process: 6961** Responsibility Allocation: VIAMED Stock Meeting Purchase Order Requirements 09 Mar 2016

Process: 7683 Check Stock For Proforma 18 Apr 2016

Process: 6968 Responsibility Allocation: VIAMED Stock Meeting Repairs Review - General

09 Mar 2016

Process: 6949 Responsibility Allocation: VIAMED Stock Meeting QA Processing 09 Mar

2016

Process: 6948 Responsibility Allocation: VIAMED Stock Meeting Stock Processing 09 Mar

2016

Process: 6947 Responsibility Allocation: VIAMED Stock Meeting Stock Queries 09 Mar

2016

Process: 7830 Review Q.A. Failures Report 18 Sep 2017

Process: 7864 ESD Work Stations 07 Oct 2017

Process: 7873 On Site Environment Review 18 Oct 2017

Process: 7866 Oxygen Cylinder Check 13 Oct 2017

Process: 7897 Daily O2 Sensors Returns 04 Jan 2018

Process: 7909 EAN GTIN Online Database 06 Aug 2018

Process: 7943 Review Stocks Of 8000004 01 Oct 2019

Process: 7944 Sealant, Glues, Greases, Sprays, Gases And Tapes You Use In Production,

Service And Repairs For Viamed And VST 09 Oct 2019

Process: 7962 VST Supplier QA Results 28 Oct 2020

Process: 7967 VST Stock Count For End April 01 Jul 2021

Process: 7969 Weee Waste Reporting 23 Aug 2021

Process: 8006 Verification Warehouse Unidentified Stock 17 Feb 2022

Process: 8008 Verification Warehouse Hand Sanitiser 21 Feb 2022

Process: 8009 Verification Stock Items And Locations 21 Feb 2022

Process: 8010 Verification Of Ebay Stock 21 Feb 2022

Process: 8011 Verification Of Demo Stock 21 Feb 2022

Process: 7996 Verification Repairs Older Repairs 07 Feb 2022

Process: 8002 Verification Todays Goods In 17 Feb 2022

Process: 8004 Verification Of Non Conforming Products 17 Feb 2022

Process: 8024 Discontinue/Supersede Stock 01 Mar 2023

Process: 8060 Sealant, Glues, Greases, Sprays, Gases And Tapes You Use In Production,

Service And Repairs For Viamed And VST Phils Issue 03 Jan 2024

ID159461 **Audit 16 Sales and Marketing Viamed**

Process: 21 Office Sales Projects 16 Feb 2016

Process: 17

Process: 40 Responsibility Allocation: Calender 16 Feb 2016

Process: 5870 Book Arab Health 17 Feb 2016

Process: 19 Maintaining Leaflet Stocks 16 Feb 2016

Process: 20 Processing Of Mail Shots 16 Feb 2016

Process: 5873 Distributor Contract Reviews 17 Feb 2016

Process: 5885 Responsibility Allocation : Monthly Reports 24 Feb 2016

Process: 5883 Responsibility Allocation: Monthly Sales Report 24 Feb 2016

Process: 6888 Viamed Automotive UK 09 Mar 2016

Process: 6898 GHX Web Pricing 09 Mar 2016

Process: 5884 Responsibility Allocation : Monthly Report 24 Feb 2016

Process: 5886 Responsibility Allocation : Monthly Report 24 Feb 2016

Process: 6891 Responsibility Allocation: Exhibitions Co-ordinator 09 Mar 2016

Process: 7909 EAN GTIN Online Database 06 Aug 2018

Process: 7920 Sales Warnings 20 Dec 2018

Process: 7927 Contract Pricing Review 14 Feb 2019

Process: 7926 Sales Forecasts Export 22 Jan 2019

Process: 7921 VST Bags And Grey Sensor 03 Jan 2019

Process: 7925 Providing Ebay Feedback 16 Jan 2019

Process: 7916 Google Webmaster Tools 16 Oct 2018

Process: 7931 Competitor Pricing 14 Mar 2019

Process: 7949 Sales Projects Send To Sales Team 04 Mar 2020

Process: 7947 8010004 - JJ-CCR Oxygen Sensor Orders 04 Mar 2020

Process: 7948 8010006 - REVo Oxygen Sensor Orders 04 Mar 2020

Process: 7950 Envited Oxygen Sensor Parts Stock Check 05 Mar 2020

Process: 7959 Audit 16 Sales And Marketing Viamed 28 Sep 2020

Process: 7960 Audit 16 Sales And Marketing VST 28 Sep 2020

5/09/2024, 10:20	QMS Route Map Viamed Ltd ISO13485:2016
	Process: 8031 Tenders Review UN 02 Aug 2023
	Process: 8046 Shopify Add Words 29 Dec 2023
	Process: 8056 Add Calendar To Order 29 Dec 2023
	Process: 8062 Vandagraph Shopify Payouts Report 03 Jan 2024
	Process: 8068 Request Feedback From Unique Customer For 2 Months Prior 03 Jan 2024
	Process: 8049 Book Medica 29 Dec 2023
	Process: 8057 Emergency Services Show 29 Dec 2023
	Process: 8058 Preparation For Medica 03 Jan 2024
	Process: 8059 Preparation For Medica Leaflets 03 Jan 2024
	Process: 8063 Send Calendars To Sylvia Gallagher 03 Jan 2024
	Process: 8065 Review Shopify Website For Missing Images 03 Jan 2024
	Process: 8066 Review Search Terms - Shopify 03 Jan 2024
	Process: 8069 Viamed Shopify: Office Hours 03 Jan 2024
	Process: 8075 Tenders Review UK 14 Feb 2024
ID75943	VOP 20 Goods in Purchases, Returns, Repairs, Inspection / Rejection
	Process: 5938 Responsibility Allocation: Receive Goods 05 Mar 2016
	Process: 5898 Processing Depleted Sensors 25 Feb 2016
	Process: 5879 Responsibility Allocation: Customer Returning Goods On Our UPS Account
	18 Feb 2016
	Process: 7826 Goods In Processes 06 Sep 2017
	Process: 7859 Check POR Files For Items Delivered But Not Removed From File 02 Oct
	2017
	Process: 7976 Decontamination Of Incoming Products And Repairs 08 Nov 2021
ID103501	VM3COP20.01 Post In Distributing the Post
	Process: 11 Distribution Of Post 16 Feb 2016
	Process: 5882 Responsibility Allocation : Send Post To Humanmed 24 Feb 2016
ID 4 COEDE	
ID162725	Audit 08 Training, Competence and Human Resources Viamed
	Process: 7720 Audit 08 Training Viamed 24 Aug 2016
	Process: 6839 Responsibility Allocation : Personnel Holidays and Time Adjustments 09 Mar
	2016
	Process: 5881 Training Records Review 18 Feb 2016
	Process: 5904 Taking On New Staff 02 Mar 2016
	Process: 5936 Wages Calculations 05 Mar 2016
	Process: 6837 Personnel Requirements and Training 09 Mar 2016
	Process: 6851 Review Accident Book 09 Mar 2016
	Process: 6877 Responsibility Allocation : Alarm Key Holders 09 Mar 2016
	Process: 6906 Responsibility Allocation : Time Working Away 09 Mar 2016
	Process: 6928 Responsibility Allocation : Eye Tests 09 Mar 2016
	Process: 7074
	Process: 7759 Health Declaration Sheet 23 Jan 2017
	Process: 7768 Audit 08 Training VST 08 Feb 2017
	Process: 5934 Responsibility Allocation : Staff Training 05 Mar 2016
	Process: 38 Audits Up to Date and Confirm next years Audit schedule 16 Feb 2016
	Process: 6841 Responsibility Allocation : Grants 09 Mar 2016
	Process: 7070 Management Review 09 Mar 2016
	Process: 7713 Review Roles And Responsibilitys 17 Aug 2016
	Process: 7883 Appraisal 23 Oct 2017
	Process: 7884 Pay Review 23 Oct 2017
	Process: 7908 Private Information Data 27 Jul 2018
	Process: 7907 Annual Review Doc Management 27 Jul 2018
	Process: 7937 Diversity Impact Assessment 27 Jun 2019
	Process: 7951 Server Review 05 Mar 2020
	Process: 7982 Check There Are No Changes To Employment Law 21 Nov 2021
	Process: 7983 To Check On Line And See If There Have Been Any Changes To Gdpr We
	Need To Be Aware Of. 21 Nov 2021
	Process: 8054 Team Building Event - June 29 Dec 2023
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II.	

Process: 8055 Christmas/Team Building Event - December 29 Dec 2023 **Process: 8067** Training Refresh Issues To Send / Questions To Write 03 Jan 2024 Audit 19 Health and Safety, Working Conditions and Building Fabric Issues Viamed ID159483 **Process: 5941** Responsibility Allocation: Replace Main Server 07 Mar 2016 **Process: 45** Responsibility Allocation : Main Server Status 16 Feb 2016 **Process: 46** Responsibility Allocation: Backup Server Status 16 Feb 2016 **Process: 7704** Responsibility Allocation: Computer Failure Diagnostics 24 May 2016 **Process: 5856** Cleaning The Kitchen 17 Feb 2016 **Process: 7729** Audit 19 Health And Saftey Viamed 24 Aug 2016 **Process: 5853** Vacuuming Of The Office, Hall And Meeting Room 17 Feb 2016 **Process: 5900** Cleaning Of Office Windows 25 Feb 2016 **Process: 39** Environmental Policy Document Review 16 Feb 2016 **Process: 7741** Review Ethical Policy 14 Sep 2016 **Process: 5878** Empty Office Bins 18 Feb 2016 **Process: 5912** Responsibility Allocation: Main Recycle Bins 03 Mar 2016 **Process: 7821** Controlled Waste Description And Transfer 15 Jun 2017 **Process: 7820** North Yorkshire Council Waste Tranfer 15 Jun 2017 **Process: 5906** Empty Paper Bins 03 Mar 2016 **Process: 7805** Empty Kitchen Bins 22 May 2017 **Process: 5909** Empty Warehouse Bins 03 Mar 2016 **Process: 7042** Responsibility Allocation: Work Environment 09 Mar 2016 **Process: 7706** Update Virus Software And Scan For Viruses 10 Jun 2016 **Process: 7802** Clean Kitchen Sides 22 May 2017 **Process: 7803** Dishwashing 22 May 2017 **Process: 7804** Sweep Kitchen Floor 22 May 2017 **Process: 7806** Watering Plants 22 May 2017 Process: 7807 **Process: 7777** Audit 19 Health And Saftey VST 08 Feb 2017 **Process: 54** Responsibility Allocation: Gents Toilets 17 Feb 2016 **Process: 5907** Hoover Warehouse 03 Mar 2016 **Process: 5908** Sweep Warehouse 03 Mar 2016 **Process: 5910** Clean Duckets 03 Mar 2016 **Process: 5911** Clear Cardboard 03 Mar 2016 **Process: 7687** Vandagraph Duckets 21 Apr 2016 **Process: 7698** Clean Toilets 17 May 2016 **Process: 6849** First Aid 09 Mar 2016 **Process: 6855** Risk Assessment HSE 09 Mar 2016 **Process: 6856** Fire Alarms 09 Mar 2016 Process: 7092 **Process: 56** Warehouse Outside Heating Guard 17 Feb 2016 **Process: 5919** Check Out Side Drain 05 Mar 2016 **Process: 5921** Clearing Water Downstairs 05 Mar 2016 **Process: 7120** General Maintenance Requirements 09 Mar 2016 **Process: 7742** Boiler Check 26 Sep 2016 **Process: 7756** Carbon Monoxide Alarm 05 Jan 2017 **Process: 48** Responsibility Allocation : Internet 16 Feb 2016 **Process: 49** Responsibility Allocation: Wifi 16 Feb 2016 **Process: 50** Responsibility Allocation : Guest Access Wifi 16 Feb 2016 **Process: 51** Responsibility Allocation: Printers 16 Feb 2016 **Process: 5903** Responsibility Allocation: Weather Station 02 Mar 2016 **Process: 7121** Responsibility Allocation: General Computer Maintenance 09 Mar 2016 **Process: 7178** Responsibility Allocation: Systems Innovation 09 Mar 2016 Process: 6843 **Process: 7835** Electrics Need Checking 20 Sep 2017 **Process: 7836** Central Heating For Winter 20 Sep 2017 **Process: 7847** Health And Safety Review 26 Sep 2017 **Process: 7864** ESD Work Stations 07 Oct 2017

1/03/2024, 10.20	QNS Notice Map Vialited Ltd ISO15405.2010
	Process: 7867 Bandsaw Checklist 13 Oct 2017
	Process: 7868 Pillar Drill Checklist 13 Oct 2017
	Process: 7869 Hand Drill Checklist 13 Oct 2017
	Process: 7891 Fire Alarm Evacuation Drill 25 Oct 2017
	Process: 7896 Tree In Car Park 22 Dec 2017
	Process: 7910 Review CCTV Warning Signs 20 Sep 2018
	Process: 7928 Fire Test Points Checking 21 Feb 2019
	Process: 7929 Emergency Lighting And Fire Extinguishers 21 Feb 2019
	Process: 7911 Review Security Of The Special Category Personal Data 20 Sep 2018
	Process: 7961 R D Room - Tidy, Empty Bins, Remove Cups. Caution Around Oxygen Supply
	05 Oct 2020
	Process: 7982 Check There Are No Changes To Employment Law 21 Nov 2021
	Process: 7999 Building Risk Assesments 08 Feb 2022
	Process: 8038 Defrost Fridge / Freezer 29 Dec 2023
	Process: 8039 Weee Report Due Vandagraph Annual 29 Dec 2023
	Process: 8043 Turn Off Outside Tap On The Warehouse 29 Dec 2023
	Process: 8045 Radiators - Bleed Radiators In Vandagraph Room In Warehouse And Loft In
	Offices 29 Dec 2023
	Process: 8047 Electric Testing 29 Dec 2023
	Process: 8048 Workshop Toilet Is To Be Cleaned And Rubbish To Be Binned 29 Dec 2023
	Process: 8044 PAT Test 29 Dec 2023
ID29373	VM2COD02 02 VCT Company Dograms't litera organization about structure
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	Process: 5877 Review Company Data 17 Feb 2016
ID159485	Audit 21 Audit of Audit Viamed
	Process: 7731 Audit 21 Audit Of Audit Viamed 24 Aug 2016
	Process: 7779 Audit 21 Audit Of Audit VST 08 Feb 2017
	Process: 38 Audits Up to Date and Confirm next years Audit schedule 16 Feb 2016
	Process: 7093 BSI Audits Calander 09 Mar 2016
	Process: 7670 Humanmed general Issues 09 Mar 2016
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	Process: 7862 Review The Audit Calender Screen 04 Oct 2017
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ID159383	Process: 7862 Review The Audit Calender Screen 04 Oct 2017 Audit 22 Post Market Survellance Viamed Process: 7732 Audit 22 Post Market Survellance Viamed 24 Aug 2016
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ID159383	Audit 22 Post Market Survellance Viamed Process: 7732 Audit 22 Post Market Survellance Viamed 24 Aug 2016 Process: 43 Responsibility Allocation: Product Post Market Survelance 16 Feb 2016 Process: 7780 Audit 22 Post Market Survellance VST 08 Feb 2017 Process: 6889 Responsibility Allocation: Post Market Surveilance 09 Mar 2016 Process: 7809 Pro-Active Marketing 06 Jun 2017 Process: 7810 Research Activities 06 Jun 2017 Process: 5863 Responsibility Allocation: Sales Meetings UK 17 Feb 2016 Process: 5864 Responsibility Allocation: Sales Meeting EX 17 Feb 2016 Process: 7973 VST Product Performance - Customers 27 Oct 2021 Process: 7974 VST Product Performance - Suppliers 27 Oct 2021 Process: 8014 Review VIAMED Product Feedback Positive 25 Jul 2022 Process: 8016 Review VIAMED Customer Feedback Positive 25 Jul 2022 Process: 8017 Review VST Customer Feedback Positive 25 Jul 2022
ID159383	Audit 22 Post Market Survellance Viamed Process: 7732 Audit 22 Post Market Survellance Viamed 24 Aug 2016 Process: 43 Responsibility Allocation: Product Post Market Survelance 16 Feb 2016 Process: 780 Audit 22 Post Market Survellance VST 08 Feb 2017 Process: 6889 Responsibility Allocation: Post Market Surveilance 09 Mar 2016 Process: 7809 Pro-Active Marketing 06 Jun 2017 Process: 7810 Research Activities 06 Jun 2017 Process: 5863 Responsibility Allocation: Sales Meetings UK 17 Feb 2016 Process: 5864 Responsibility Allocation: Sales Meeting EX 17 Feb 2016 Process: 7973 VST Product Performance - Customers 27 Oct 2021 Process: 7974 VST Product Performance - Suppliers 27 Oct 2021 Process: 8014 Review VIAMED Product Feedback Positive 25 Jul 2022 Process: 8015 Review VST Product Feedback Positive 25 Jul 2022 Process: 8017 Review VST Customer Feedback Positive 25 Jul 2022 Process: 8017 Review VST Customer Feedback Positive 25 Jul 2022 Process: 8070 Website Order VM-2160 VET Feedback 03 Jan 2024
ID159383	Audit 22 Post Market Survellance Viamed Process: 7732 Audit 22 Post Market Survellance Viamed 24 Aug 2016 Process: 43 Responsibility Allocation: Product Post Market Survelance 16 Feb 2016 Process: 7780 Audit 22 Post Market Survellance VST 08 Feb 2017 Process: 6889 Responsibility Allocation: Post Market Surveilance 09 Mar 2016 Process: 7809 Pro-Active Marketing 06 Jun 2017 Process: 7810 Research Activities 06 Jun 2017 Process: 5863 Responsibility Allocation: Sales Meetings UK 17 Feb 2016 Process: 5864 Responsibility Allocation: Sales Meeting EX 17 Feb 2016 Process: 7973 VST Product Performance - Customers 27 Oct 2021 Process: 7974 VST Product Performance - Suppliers 27 Oct 2021 Process: 8014 Review VIAMED Product Feedback Positive 25 Jul 2022 Process: 8016 Review VIAMED Customer Feedback Positive 25 Jul 2022 Process: 8017 Review VST Customer Feedback Positive 25 Jul 2022
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	Process: 5934 Responsibility Allocation : Staff Training 05 Mar 2016
	Process: 7833 Importance Of Effective Quality Management 20 Sep 2017
	Process: 7845 7.1.4 Environment Of Operations 25 Sep 2017
	Process: 7883 Appraisal 23 Oct 2017
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	Process: 6972 UPS Shipping Fuel Surcharge 09 Mar 2016
ID17155	VM3COP03.05 Procedures for customer returning goods on our UPS account number
	Process: 5879 Responsibility Allocation : Customer Returning Goods On Our UPS Account
	18 Feb 2016
ID159437	Audit 07 Handling and Storage Viamed
12100 107	Process: 6973 Responsibility Allocation : Stock Transfers. (QC19) 09 Mar 2016
	Process: 7719 Audit 07 Handling And Storage Viamed 24 Aug 2016
	Process: 7767 Audit 07 Handling And Storage VST 08 Feb 2017
	Process: 5858 Opera Stock Adjustments 17 Feb 2016
	Process: 5935 Stock Allocations 05 Mar 2016
	Process: 6840
	Process: 6850 Current Stock Levels 09 Mar 2016
	Process: 6945 Missing Stock or Adjustments 09 Mar 2016
	Process: 7046 Responsibility Allocation: Stock Purchasing 09 Mar 2016
	Process: 7051 Responsibility Allocation : Control of nonconforming product 09 Mar 2016
	Process: 7673 Check Expiry Dated Stock 09 Mar 2016
	Process: 7688
	Process: 7689 Move Stock From QA Shelf To Stock Shelf Monday 21 Apr 2016
	Process: 7694 Move Stock From QA Shelf To Stock Shelf Tuesday 28 Apr 2016
	Process: 7695 Top Up Quick Shipping Shelves 28 Apr 2016
	Process: 7873 On Site Environment Review 18 Oct 2017
	Process: 7866 Oxygen Cylinder Check 13 Oct 2017
	Process: 7903 Empty Warehouse Depleted Sensor Bin 17 Jul 2018
	Process: 7904 Check Weeee Waste Pallet And Sensor Bin 17 Jul 2018
	Process: 7902 Empty Depleted Sensor Bin From The Offic 17 Jul 2018
	Process: 7942 Do We Have Service Manual / QA For All Our Stock Coming In. 23 Sep 2019
	Process: 7940 Review The Tom Thumb Grease Date 18 Sep 2019
	Process: 7944 Sealant, Glues, Greases, Sprays, Gases And Tapes You Use In Production,
	Service And Repairs For Viamed And VST 09 Oct 2019
	Process: 8008 Verification Warehouse Hand Sanitiser 21 Feb 2022
	Process: 8002 Verification Todays Goods In 17 Feb 2022
	Process: 8004 Verification Of Non Conforming Products 17 Feb 2022
	Process: 8024 Discontinue/Supersede Stock 01 Mar 2023
	Process: 8060 Sealant, Glues, Greases, Sprays, Gases And Tapes You Use In Production,
	Service And Repairs For Viamed And VST Phils Issue 03 Jan 2024
ID53615	VOP 06 Measurement Control Viamed VST, Calibration, QA Stock
1200010	Process: 7718 Audit 06 Calibration Viamed 24 Aug 2016
	Process: 7091 Calibration Index 09 Mar 2016
	Process: 7998 Verification Calibrated Equipment 08 Feb 2022
	Process: 8044 PAT Test 29 Dec 2023
TD 1 = 0 1 = 0	
ID159459	Audit 15 Production Viamed
	Process: 7727 Audit 15 Production Viamed 24 Aug 2016
	Process: 7736 Production Start Job List 03 Sep 2016
	Process: 7737 Production In Production List 03 Sep 2016
	Process: 7738 Production Statistics 03 Sep 2016
	Process: 7775 Audit 15 Production VST 08 Feb 2017
	Process: 6845 Responsibility Allocation : Quarantine Production 09 Mar 2016
	Process: 6955 Production Requirements 09 Mar 2016
	Process: 7169 Responsibility Allocation : Production 09 Mar 2016
	Process: 7170 Responsibility Allocation: Production Production Schedule 09 Mar 2016
	Process: 7171 Responsibility Allocation: Production Production Problems 09 Mar 2016
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Process: 7072 Responsibility Allocation: Manufacturing Processes 09 Mar 2016 **Process: 8000** Verification Production Paperwork 08 Feb 2022 **Process: 8037** Projects / Products HSE Requirements 29 Dec 2023 **Process: 8064** Production Of JJCCR Cables 03 Jan 2024 VOP 16 Health and Safety, Company Personnel Manual ID31032 **Process: 7821** Controlled Waste Description And Transfer 15 Jun 2017 **Process: 7820** North Yorkshire Council Waste Tranfer 15 Jun 2017 **Process: 6851** Review Accident Book 09 Mar 2016 **Process: 7759** Health Declaration Sheet 23 Jan 2017 **Process: 6849** First Aid 09 Mar 2016 **Process: 6855** Risk Assessment HSE 09 Mar 2016 **Process: 6856** Fire Alarms 09 Mar 2016 Process: 7092 **Process: 56** Warehouse Outside Heating Guard 17 Feb 2016 **Process: 5919** Check Out Side Drain 05 Mar 2016 **Process: 5921** Clearing Water Downstairs 05 Mar 2016 **Process: 7120** General Maintenance Requirements 09 Mar 2016 **Process: 7742** Boiler Check 26 Sep 2016 **Process: 7756** Carbon Monoxide Alarm 05 Jan 2017 **Process: 7835** Electrics Need Checking 20 Sep 2017 **Process: 7836** Central Heating For Winter 20 Sep 2017 **Process: 7847** Health And Safety Review 26 Sep 2017 Process: 7867 Bandsaw Checklist 13 Oct 2017 Process: 7868 Pillar Drill Checklist 13 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017 **Process: 7928** Fire Test Points Checking 21 Feb 2019 **Process: 7999** Building Risk Assesments 08 Feb 2022 VOP 11 Equipment Control, Office, Warehouse, Pcs and Equipment ID31008 **Process: 5939** Responsibility Allocation: Email ISP Routing 05 Mar 2016 **Process: 5941** Responsibility Allocation: Replace Main Server 07 Mar 2016 **Process: 45** Responsibility Allocation: Main Server Status 16 Feb 2016 **Process: 46** Responsibility Allocation: Backup Server Status 16 Feb 2016 **Process: 52** Software Verification Clear Down Backup Emails 16 Feb 2016 Process: 53 Emails 16 Feb 2016 **Process: 7672** Off Site Backup 09 Mar 2016 **Process: 6813** Management Meeting Turnover Report 09 Mar 2016 **Process: 7700** Domain Name Management 19 May 2016 **Process: 7701** AWS Amazon Web Services 23 May 2016 **Process: 7704** Responsibility Allocation: Computer Failure Diagnostics 24 May 2016 **Process: 48** Responsibility Allocation: Internet 16 Feb 2016 **Process: 49** Responsibility Allocation: Wifi 16 Feb 2016 **Process: 50** Responsibility Allocation : Guest Access Wifi 16 Feb 2016 **Process: 51** Responsibility Allocation: Printers 16 Feb 2016 **Process: 5903** Responsibility Allocation: Weather Station 02 Mar 2016 **Process: 6838** Opera Negative Stock 09 Mar 2016 **Process: 7121** Responsibility Allocation: General Computer Maintenance 09 Mar 2016 **Process: 7124** Responsibility Allocation: Intrastats 09 Mar 2016 **Process: 7125** Responsibility Allocation: Intrastats Urgent Problems 09 Mar 2016 **Process: 7126** Intrastats Requested Page updates 09 Mar 2016 **Process:** 7127 Responsibility Allocation: Intrastats Unfinished in progress Processes 09 Mar 2016 **Process: 7128** Responsibility Allocation: Intrastats Future Features needed 09 Mar 2016 **Process: 7129** Intrastats Cross Reference Database Tables Updates 09 Mar 2016 **Process: 7178** Responsibility Allocation : Systems Innovation 09 Mar 2016 **Process: 7739** Intrastats Amendment Log 12 Sep 2016 **Process: 7755** Fast Hosts Invoice 08 Dec 2016 **Process: 44** Secure Socket Level Certificate 16 Feb 2016

QMS Route Map Viamed Ltd ISO13485:2016 **Process: 7668** Responsibility Allocation: Upgrading Intrastats ISO Quality system 09 Mar **Process: 7832** Cleardown Emailed Invoices 20 Sep 2017 **Process: 7823** Saftey Tester Data 02 Aug 2017 **Process: 8038** Defrost Fridge / Freezer 29 Dec 2023 **Process: 8043** Turn Off Outside Tap On The Warehouse 29 Dec 2023 **Process: 8045** Radiators - Bleed Radiators In Vandagraph Room In Warehouse And Loft In Offices 29 Dec 2023 **Process: 8047** Electric Testing 29 Dec 2023 **Process: 8048** Workshop Toilet Is To Be Cleaned And Rubbish To Be Binned 29 Dec 2023 **Process: 8044** PAT Test 29 Dec 2023 ID137919 VOP 09 Repairs and Servicing **Process: 7684** Repairs Ready For Quote 18 Apr 2016 **Process: 7685** Repairs Ready For Invoice 18 Apr 2016 **Process: 7690** Ship Repairs 21 Apr 2016 **Process: 7752** SRS Folder 22 Nov 2016 **Process: 6847** Responsibility Allocation : Quarantine Repairs 09 Mar 2016 **Process: 6862** Current Repairs 09 Mar 2016 **Process: 7048** Control of monitoring and measuring devices 09 Mar 2016 **Process: 7674** Check Repairs Ready For Invoice List 10 Mar 2016 **Process: 7814** Responsibility Allocation : Viamed Repairs 06 Jun 2017 **Process: 7811** Responsibility Allocation : General Area 06 Jun 2017 **Process: 7812** Responsibility Allocation: Vandagraph Repairs 06 Jun 2017 **Process: 7813** Responsibility Allocation: VST Repairs 06 Jun 2017 **Process: 7815** Responsibility Allocation: Product Types To Relevant Person 06 Jun 2017 **Process: 7942** Do We Have Service Manual / QA For All Our Stock Coming In. 23 Sep 2019 **Process: 7940** Review The Tom Thumb Grease Date 18 Sep 2019 **Process: 7985** OverDue Servicing 03 Feb 2022 **Process: 7993** Verification Warranty Repairs Customer Approval 07 Feb 2022 **Process: 7994** Verification Repairs Paperwork Completed 07 Feb 2022 **Process: 7995** Verification Visual Check Repair Shelf 07 Feb 2022 **Process: 7996** Verification Repairs Older Repairs 07 Feb 2022 **Process: 7997** Verification Repair Qa Reports 07 Feb 2022 **Process: 8005** Verification Of SRS Information added 17 Feb 2022 **Process: 8022** Vandagraph Repair Review 06 Feb 2023 **Process: 8071** Checked Repair Quotes Have Been Sent To Customers 03 Jan 2024 Audit 09 Goods Inward and Product Identity Viamed ID159592 **Process: 5938** Responsibility Allocation : Receive Goods 05 Mar 2016 **Process: 7721** Audit 09 Goods Inward And Product Identity Viamed 24 Aug 2016 **Process: 7826** Goods In Processes 06 Sep 2017 **Process: 7792** Shipped Order Success Report 13 Mar 2017 Process: 7769 Audit 09 Goods Inward And Product Identity VST 08 Feb 2017 **Process:** 6969 Responsibility Allocation: VIAMED Stock Meeting `Goods In` Review 09 Mar 2016 **Process: 57** Temporary Stock Notices 17 Feb 2016 Process: 5854 Stock FAQ Admin List 17 Feb 2016 **Process: 7181** Responsibility Allocation: Product Catagories 09 Mar 2016 **Process: 6894** Product Cross References 09 Mar 2016 **Process: 6838** Opera Negative Stock 09 Mar 2016 **Process: 7830** Review Q.A. Failures Report 18 Sep 2017 **Process: 7859** Check POR Files For Items Delivered But Not Removed From File 02 Oct **Process: 7897** Daily O2 Sensors Returns 04 Jan 2018 **Process: 7898** Stamp Deliveries 30 Jan 2018 **Process: 7903** Empty Warehouse Depleted Sensor Bin 17 Jul 2018 **Process: 7914** Proofs of Delivery 02 Oct 2018

https://vmserver10.thevault.me.uk/intranet/databases/iso_documents/quality_man_directlist.php?zz=1&vui=2&user=Derek ...

Process: 7915 Reserve Stock Review 02 Oct 2018

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	Process: 7917 Human Med Purchase Order 18 Oct 2018
	Process: 7923 Review Of Credits Received From Suppliers 08 Jan 2019
	Process: 7943 Review Stocks Of 8000004 01 Oct 2019
	Process: 7957 Warehouse Requests 29 May 2020
	Process: 7962 VST Supplier QA Results 28 Oct 2020
	Process: 7967 VST Stock Count For End April 01 Jul 2021
	Process: 7976 Decontamination Of Incoming Products And Repairs 08 Nov 2021
	Process: 8006 Verification Warehouse Unidentified Stock 17 Feb 2022
	Process: 8009 Verification Stock Items And Locations 21 Feb 2022
	Process: 8010 Verification Of Ebay Stock 21 Feb 2022
	Process: 8011 Verification Of Demo Stock 21 Feb 2022
ID31072	VOP 08 Production, Reworks, New Production
	Process: 7736 Production Start Job List 03 Sep 2016
	Process: 7737 Production In Production List 03 Sep 2016
	Process: 7738 Production Statistics 03 Sep 2016
	Process: 6845 Responsibility Allocation : Quarantine Production 09 Mar 2016
	Process: 7169 Responsibility Allocation : Production 09 Mar 2016
	Process: 7170 Responsibility Allocation: Production Production Schedule 09 Mar 2016
	Process: 7171 Responsibility Allocation : Production Production Problems 09 Mar 2016
	Process: 7072 Responsibility Allocation : Manufacturing Processes 09 Mar 2016
	Process: 6962 Responsibility Allocation : VIAMED Stock Meeting Returns Overview 09 Mar
	2016
	Process: 8000 Verification Production Paperwork 08 Feb 2022
	Process: 8037 Projects / Products HSE Requirements 29 Dec 2023
	Process: 8064 Production Of JJCCR Cables 03 Jan 2024
ID11 4755	
ID114755	VM3COP20.31 Export Order Processing
	Process: 7825 Responsibility Allocation : Order Picking 06 Sep 2017
ID20049	VM3COP03.01 Order Processing Priorities
	Process: 5 Responsibility Allocation : Processing Of Sales Orders 16 Feb 2016
	Process: 7825 Responsibility Allocation : Order Picking 06 Sep 2017
ID157581	VM3COP20.30 UK Order Processing
	Process: 7825 Responsibility Allocation : Order Picking 06 Sep 2017
ID22266	VM3COP03.07 Humanmed Order Checking
11022200	Process: 7 Responsibility Allocation: Checking Of Sales Orders 16 Feb 2016
	Process: 7734 Responsibility Allocation : Humanmed Order Processing 25 Aug 2016
ID24775	VM3COP03.08 Humanmed Order Processing
	Process: 5 Responsibility Allocation : Processing Of Sales Orders 16 Feb 2016
	Process: 7734 Responsibility Allocation: Humanmed Order Processing 25 Aug 2016
	Process: 7825 Responsibility Allocation : Order Picking 06 Sep 2017
ID159399	Audit 01 Picking packing Viamed
	Process: 7714 Audit 01 Picking Packing Viamed 24 Aug 2016
	Process: 7825 Responsibility Allocation : Order Picking 06 Sep 2017
	Process: 5859 Review Un-shipped Parcels 17 Feb 2016
	Process: 6970
	Process: 7691 Ship Sale Or Returns 21 Apr 2016
	Process: 7796 Review Franking Label Errors 08 May 2017
	Process: 7797 Check Order Are Being Picked In Priority Order 10 May 2017
	Process: 7798 Orders And Items Shipped Per Month 10 May 2017
	Process: 7762 Audit 01 Picking Packing VST 08 Feb 2017
	Process: 7860 Goods Out Picking 03 Oct 2017
	Process: 8027 Update Pricing For Viamed Shopify 11 Apr 2023
ID34889	VM3COP20.32 Order Checking
	Process: 7825 Responsibility Allocation : Order Picking 06 Sep 2017
ID159586	
ממכפכנעוו	Audit 11 Repairs, Servicing and Returns Viamed
I	Process: 5898 Processing Depleted Sensors 25 Feb 2016

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	Process: 5879 Responsibility Allocation : Customer Returning Goods On Our UPS Account 18 Feb 2016
	Process: 5857 Customer Service Logs 17 Feb 2016
	Process: 7724 Audit 11 Repairs And Service Viamed 24 Aug 2016
	Process: 7684 Repairs Ready For Quote 18 Apr 2016
	Process: 7685 Repairs Ready For Invoice 18 Apr 2016
	Process: 7690 Ship Repairs 21 Apr 2016
	Process: 7748 Check Repair Orders 10 Oct 2016
	Process: 7749 Check Repair Quotes 10 Oct 2016
	Process: 7752 SRS Folder 22 Nov 2016
	Process: 7760 Send Service Offers 31 Jan 2017
	Process: 7772 Audit 11 Repairs And Service VST 08 Feb 2017
	Process: 6847 Responsibility Allocation : Quarantine Repairs 09 Mar 2016
	Process: 6862 Current Repairs 09 Mar 2016
	Process: 7138 Non Conformance Issues Any New QC21 Forms 09 Mar 2016
	Process: 7674 Check Repairs Ready For Invoice List 10 Mar 2016
	Process: 7692 Responsibility Allocation: Take Complete Repair Paperwork To Office 22 Apr
	2016
	Process: 6916 Responsibility Allocation : Service exisiting 09 Mar 2016
	Process: 6917 Responsibility Allocation: Service extension 09 Mar 2016
	Process: 7823 Saftey Tester Data 02 Aug 2017
	Process: 7905 Generate RMA Box, Link Items And Add Faults 17 Jul 2018
	Process: 7906 Request RMA Based On The RMA Boxes 17 Jul 2018
	<u> </u>
	Process: 7993 Verification Warranty Repairs Customer Approval 07 Feb 2022
	Process: 7994 Verification Repairs Paperwork Completed 07 Feb 2022
	Process: 7995 Verification Visual Check Repair Shelf 07 Feb 2022
	Process: 7996 Verification Repairs Older Repairs 07 Feb 2022
	Process: 7997 Verification Repair Qa Reports 07 Feb 2022
	Process: 8022 Vandagraph Repair Review 06 Feb 2023
	Process: 8052 Check Supplier Returns 29 Dec 2023
ID69812	VM3COP27.31 Processing Proforma Invoices and Quotations
	Process: 7710 Responsibility Allocation : Proforma And Quote Processing 29 Jun 2016
ID13695	VM3COP20.05 New Orders - How to enter into Opera Viamed
	Process: 7936 B2B Router / Peppol Responsibilitys 19 Jun 2019
ID21314	Process: 6828
ID159455	Audit 14 Complaints and Corrective Actions Viamed
10133433	Process: 7726 Audit 14 Complaints And Corrective Actions Viamed 24 Aug 2016
	Process: 6828
	Process: 7743 Customer Complaints Paper File 26 Sep 2016
	Process: 7774 Audit 14 Complaints And Corrective Actions VST 08 Feb 2017
	Process: 6865 Responsibility Allocation : Non Conformance Effectiveness 09 Mar 2016 Process: 7199 Non Conformities Review Viamed 09 Mar 2016
	Process: 7671 Humanmed Non Conformances 09 Mar 2016
	Process: 6931 Customer Complaints 09 Mar 2016
	Process: 7839 Review VIAMED Feedback - Customer Complaints 23 Sep 2017
	Process: 7838 Review VIAMED Feedback - Customer Feedback Negative 23 Sep 2017
	Process: 7840 Review VST Feedback - Customer Feedback Negative 23 Sep 2017
	Process: 7841 Review VST Feedback - Customer Complaints 23 Sep 2017
	Process: 7842 Review VIAMED Product Feedback Negative 23 Sep 2017
	Process: 7843 Review VST Product Feedback Negative 23 Sep 2017
	Process: 7849 Review Product Failures New Codes 28 Sep 2017
	Process: 7934 Test Website Questions 02 May 2019
	Process: 7965 VST Feedback 29 Oct 2020
II	Process: 7204 Responsibility Allocation: v 51 ivialiagement infecting from Comornance
	Process: 7264 Responsibility Allocation: VST Management Meeting Non Conformance Issues 09 Mar 2016

26/09/2024, 10:20 QMS Route Map Viamed Ltd ISO13485:2016 ID159427 Audit 04 Accounts and Finance Viamed **Process: 7702** Responsibility Allocation: Vandagraph Pay Pay Issue Refund 23 May 2016 **Process: 7703** Vandagraph Pay Pal Retrieve Funds 23 May 2016 **Process: 5915** Opera Sales Ledger Close 05 Mar 2016 **Process: 7740** Weights Per Region Needed To Submit EC Sales List 13 Sep 2016 **Process: 5929** HMRC Intrastats Sales Data 05 Mar 2016 **Process: 7799** Opera Purchase Ledger Close 11 May 2017 **Process: 7800** Opera Nominal Ledger Close 11 May 2017 **Process: 5937** Review the Delivered Not Invoiced Reports 05 Mar 2016 **Process: 5865** Vandagraph Loan 17 Feb 2016 **Process: 5867** Accounts On Stop 17 Feb 2016 **Process: 5874** Childcare Vouchers Edenred 17 Feb 2016 **Process: 5914** End Of Year Reports For Accountants 04 Mar 2016 **Process: 5916** Bank Details Opera reports entered Intrastats 05 Mar 2016 **Process: 5917** Fill in Cashbook / Bank Rec for previous Month 05 Mar 2016 **Process: 5918** Journals for the End of Month accounts 05 Mar 2016 **Process: 5920** Responsibility Allocation: Cheques To Bank - Fill in Paying in Book 05 Mar 2016 **Process: 5922** Credit Cards Expenses Calculations 05 Mar 2016 **Process: 5923** Credits Note Processing 05 Mar 2016 **Process: 5924** Export Cheques sent by Currency Lodgement 05 Mar 2016 **Process: 5925** Customs Clearance 05 Mar 2016 **Process: 5926** Responsibility Allocation: Petty Cash Expenses receipts and cash 05 Mar 2016 **Process: 5927** Responsibility Allocation : Accounts Filing 05 Mar 2016 **Process: 5928** Responsibility Allocation : Filing Cabinets 05 Mar 2016 **Process: 5930** VAT Return Viamed 05 Mar 2016 **Process: 5931** Purchase Invoices in to Opera 05 Mar 2016 **Process: 5932** Remit Processing and entry into Opera 05 Mar 2016 **Process: 5933** Responsibility Allocation : Sales Accounts Reminders 05 Mar 2016 **Process: 5942** Chase the Debtors viamed 08 Mar 2016 **Process: 6819** Supplier Payments and Invoice processing 09 Mar 2016 Process: 6822 **Process: 6876** Issues for Accountants - P11D Form re Benefits to Revenue and Customs 09 Mar 2016 **Process: 6946** Accounts Debtors Review - Export 09 Mar 2016 **Process: 6951** Accounts Debtors Review - UK 09 Mar 2016 Process: 7192 **Process: 7084** Responsibility Allocation: Accounts Issues 09 Mar 2016 **Process: 7195** Responsibility Allocation: Loans between companies 09 Mar 2016 **Process: 7788** Petty Cash Reconciliation 02 Mar 2017 **Process: 7789** Withdraw Funds From Paypal 02 Mar 2017 **Process: 7817** Issues For Accountants - Check suggested invoice report in operas 13 Jun 2017 **Process: 7818** Issues For Accountants - Check Purchasing Journals to see if VAT handled correctly Previous Month 13 Jun 2017 **Process: 7819** Issues For Accountant - Check Contra account 8000 and clear it 13 Jun 2017 **Process: 7824** Chase The Debtors VST 27 Aug 2017 **Process: 7708** Acorn 0014904 17 Jun 2016 **Process: 5869** Responsibility Allocation: Legal Company Car Registration 17 Feb 2016 **Process: 7831** Intrastats Debtors And Creditor Figures 18 Sep 2017 **Process: 7885** Audit 04 Accounts and Finance Viamed 23 Oct 2017 **Process: 7899** Region Checker 06 Feb 2018 **Process: 7900** Royal Mail - Mail Retention Form 29 Mar 2018 **Process: 7901** UPS Exceptions Checkup 20 Apr 2018 **Process: 7920** Sales Warnings 20 Dec 2018 **Process: 7927** Contract Pricing Review 14 Feb 2019

Process: 7919 Send Debtors Overview To Derek 06 Dec 2018 **Process: 7924** PDFing Of Invoices Vandagraph 11 Jan 2019

Process: 7932 Check Debtors Report 15 Mar 2019

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	Process: 7933 Purchasing Invoice Processing 22 Mar 2019
	Process: 7935 PCI DSS Compliance 03 Jun 2019
	Process: 7938 VAT Return Vandagraph 22 Jul 2019
	Process: 7939 VAT Return VST 22 Jul 2019
	Process: 7945 Xero Review Sales Contacts 05 Feb 2020
	Process: 7946 Xero Merge Customers That Are Duplicates 05 Feb 2020
	Process: 7952 Check Xero To Barclays Bank Statements End On Month GBP, USD And Euro
	Viamed 06 Mar 2020
	Process: 7958 Exchange Rate In To Intrastats 03 Sep 2020
	Process: 7966 Xero Sync 10 Mar 2021
	Process: 7968 **Shred CC Slips 20 Aug 2024
	Process: 7984 Check For Viking Invoices 19 Jan 2022
	Process: 8007 Verification Credit Notes 17 Feb 2022
	Process: 7986 Check Creditors 03 Feb 2022
	Process: 7990 Verification Invoice Details Accounts 07 Feb 2022
	Process: 8012 VAT Return Viamed Properties 06 Apr 2022
	Process: 8019 Audit 04 Accounts And Finance VST 14 Sep 2022
	Process: 8021 Check Xero Bank For The Year To The Barclays Bank Account 06 Jan 2023
	Process: 8035 USA Tax Book Sales 14 Dec 2023
	Process: 8042 PAYE Needs Paying URGENT 29 Dec 2023
	Process: 8077 Download HMRC Reports 18 Jun 2024
ID159449	Audit 12 CE Files Viamed
	Process: 7725 Audit 12 CE Files Viamed 24 Aug 2016
	Process: 7773 Audit 12 CE Files VST 08 Feb 2017
	Process: 24 Responsibility Allocation : Compliance ISO Standards 16 Feb 2016
	Process: 7172 Responsibility Allocation : CE Technical Files 09 Mar 2016
	Process: 7071 Post Market Surveillance 09 Mar 2016
ID137913	VOP 15 Data and Information Analysis
	Process: 8074 Carbon Reduction Planning 26 Jan 2024
ID73132	VM3COP20.29 Checking the Purchase Order Log Process: 5850 Purchase Order Log 17 Feb 2016
ID17070	VM3COP27.34 Sending Purchase Orders to Suppliers
	Process: 7707 Send Purchase Orders To Suppliers 13 Jun 2016
ID63048	Audit 06 Calibration
1005040	Process: 7718 Audit 06 Calibration Viamed 24 Aug 2016
	Process: 7048 Control of monitoring and measuring devices 09 Mar 2016
	Process: 7091 Calibration Index 09 Mar 2016
	Process: 7766 Audit 06 Calibration VST 08 Feb 2017
	Process: 7998 Verification Calibrated Equipment 08 Feb 2022
ID31048	VOP 22 Picking and Packing Dispatch and Goods Out
11031040	Process: 5945 Responsibility Allocation : Sending Samples 08 Mar 2016
	Process: 5946 Responsibility Allocation: Sending Sale Or Returns 08 Mar 2016
	Process: 7825 Responsibility Allocation: Order Picking 06 Sep 2017
	Process: 5859 Review Un-shipped Parcels 17 Feb 2016
	Process: 6954 Back Orders Review - By Customer 09 Mar 2016
	Process: 6970
	Process: 7691 Ship Sale Or Returns 21 Apr 2016
	Process: 7748 Check Repair Orders 10 Oct 2016
	Process: 7749 Check Repair Quotes 10 Oct 2016
	Process: 7797 Check Order Are Being Picked In Priority Order 10 May 2017
	Process: 6969 Responsibility Allocation: VIAMED Stock Meeting `Goods In` Review 09
	Mar 2016
	Process: 7860 Goods Out Picking 03 Oct 2017
ID159493	Audit 24 Service Logs Viamed
	Process: 5857 Customer Service Logs 17 Feb 2016

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	Process: 7760 Send Service Offers 31 Jan 2017
	Process: 7889 Audit 24 Servicing Viamed 24 Oct 2017
	Process: 7985 OverDue Servicing 03 Feb 2022
ID24509	VM3COP20.27 Annual Services for Resuscitation Cabinets
	Process: 5857 Customer Service Logs 17 Feb 2016
ID75624	VM3COP23.00 EAN13 Barcodes to Stock and the Online Databases
	Process: 7909 EAN GTIN Online Database 06 Aug 2018
ID8712	DO NOT USE VM3COP09 Repairs
	Process: 7684 Repairs Ready For Quote 18 Apr 2016
	Process: 7685 Repairs Ready For Invoice 18 Apr 2016
	Process: 7814 Responsibility Allocation : Viamed Repairs 06 Jun 2017
ID13703	VM3COP20.03 Repair Procedures Goods in
	Process: 5891 Processing Of Repair Quotes And Orders 25 Feb 2016
ID17485	VM3COP20.47 Collecting Repair Paperwork
	Process: 7693 Collect Repair Filing From Warehouse 22 Apr 2016
ID159465	Audit 17 Internal Audits Viamed
	Process: 7728 Audit 17 Internal Audits Viamed 24 Aug 2016
	Process: 7776 Audit 17 Internal Audits VST 08 Feb 2017
	Process: 7972 ISO System Management Review Vst 26 Oct 2021
ID124938	VOP 10 Non Conformance, Corrective and Preventive Actions
	Process: 7199 Non Conformities Review Viamed 09 Mar 2016
	Process: 7069 Responsibility Allocation : Corrective Actions 09 Mar 2016
	Process: 7849 Review Product Failures New Codes 28 Sep 2017
	Process: 7874 Review For Latest Version Med Dev 2.12. 18 Oct 2017
	Process: 7264 Responsibility Allocation : VST Management Meeting Non Conformance
	Issues 09 Mar 2016