



HMG Powder Coatings Limited

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HMG Powder Coatings

Polyester Anti-Bac

Product Description	Designed where the user requires an anti-bacterial coating coupled with a superior exterior durable finish. In addition, the coating offers good flow, toughness and chemical resistance.		
	Powder coatings containing the active ingredient have been challenged with various microbes, including MRSA (Multiple-Resistant Staphylococcus Aureus). Results have shown the product to offer superb antibacterial properties. The product is therefore highly suited as a failsafe in the control of microbes in the treatment of ‘sick-building syndrome’, in cleanroom applications, such as operating theatres and laboratories and in any other application where the end-user requires sanitary conditions. It does not replace normal cleaning regimes.		
Key Benefits	An antimicrobial surface Good exterior durability Good corrosion resistance Good chemical resistance Excellent adhesion Non-toxic		
Powder Properties	Chemistry	A thermosetting epoxy-polyester resin system.	
	Application	Corona electrostatic spray. The system can be modified for Tribo application as required.	
	Gloss (ISO 2813)	Gloss >80% Semi-Gloss 50-70% Matt 25-35%	
	Specific Gravity	1.40 – 1.70 g/cm ³ depending on colour.	
	Coverage	From 10-14 m ² /kg at 60 microns film thickness.	
	Storage & Shelf Life	When stored in a cool (<20°C), dry environment: 12 months.	
	Curing Schedule	Typical: 10 minutes at 180 Celsius (object temperature) see box label for curing conditions.	
Biocidal Data (from Hybrid Anti-Bac)		Challenged with MRSA	Challenged with <i>E-Coli</i>
	% reduction vs control	99.98%	99.9999%
	% reduction vs initial inoculum	99.994%	99.996%
Pretreatment	To ensure maximum adhesion the substrate must be thoroughly clean, free from grease, oil, rust, mill scale or any other contaminant. Cleaning may be carried out either by shot blasting, solvent or chemical degreasing. For applications where high corrosion or chemical resistance is required the substrate should be chemically treated prior to powder coating, typically:		
	Ferrous substrates	iron or zinc phosphate	
	Zinc coated steel	zinc phosphate or chromate conversion	
	Aluminium	chromate conversion	
Mechanical Tests	Unless otherwise specified, all tests were carried out under laboratory conditions on 0.8mm degreased and zinc phosphated steel panels. A powder coating DFT of 60-70 microns was used.		
	Hardness	ISO 2815 Buchholtz Indentation	>80
	Flexibility	ISO 1519 Cylindrical Mandrel	Pass >5mm
	Adhesion	ISO 2409 2mm Crosshatch	Pass Gt0
	Cupping	ISO 1520 Erichsen	Pass >5mm
	Impact	BS 3900: Part E7	>25kg cm (N)

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Corrosion and Durability	Neutral Salt Fog	ASTM B117 (500 hours)	Pass – Corrosion creep <2mm from scratch
	Mortar Resistance	ASTM C207	Easy to remove. No staining
	Boiling Water	2 hours boiling water	No defects or detachments
	Humidity	BS 3900 Part F2	More than 1000 hours without effect
	Chemical Resistance	Resistant to most acids, alkalis and oils.	
Colour Availability	All colours from BS 5252, BS 4800, BS 381C, RAL Classic, RAL Design, Pantone and NCS ranges. Any submitted colour standard can be manufactured to customer’s requirements		
Structured Effects	The Polyester Anti-Bac range is available as a smooth finish, a fine sandpaper texture or a ripple texture.		
Restriction of Hazardous Substances (RoHS)	This product range conforms to the RoHS Directive. It does not contain any compounds of lead, mercury, cadmium or hexavalent chromium; nor does it contain polybrominated biphenyls (PBBs) or polybrominated diphenyl ether (PBDE).		
Health & Safety	This product is intended for use only by professional applicators in industrial environments. Consult the relevant health and safety data sheet indicated in the box label before use.		

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