

COMPANY OPERATING PROCEDURE.

TOM THUMB CALIBRATION / TEST & Q.A. SHEET.

VM3/COP/50.14

Date: 13-Jul-2015.

Revision date: 20-Jul-15.

Issue: 1.

Description.	Tom Thumb.	Time & Date of Calibration / Test.	
Model.		Time & Date of QA.	
Serial No.		Serial no. : O ₂ flowmeter.	
		Serial no. : Air flowmeter.	

Do not start QA check within 1 hour of the calibration / test. Labelling is to be attached after calibration / test. Record the manometer reading in millibars below, ensuring the Tom Thumb meets the limits specified.

Test Equipment	Test	Specification	Reading		P/F
			Cal	Q.A.	
Snoop liquid.	Check all ports / connections for leaks.	No bubbling.			
CE 078.	Adjustable Valve : @ 10 Lpm	Minimum : <8 cmH ₂ O.			
CE 078.	Adjustable Valve : @ 10 Lpm.	Maximum : 43±1 cmH ₂ O.			
CE 078.	Precision Valve : @ 10 Lpm.	Maximum : 45±1 cmH ₂ O over the adjustable valve setting.			
CE 078.	Pressure Gauge Test. @ 30cmH ₂ O	Pressure : 30cmH ₂ O ±0.5			
Visual check.	Gauge cannot be removed without tools.				
Visual check.	Gauge appears straight.				
Visual check.	All adjustable settings are set to a minimum.				
Visual check.	Labels are attached.	CE label.			
		Serial No. label.			
		Tom Thumb label			

Calibration :

Q.A check :

Signed :

Signed :