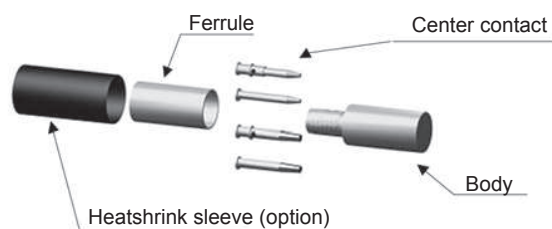
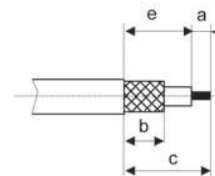


M 10



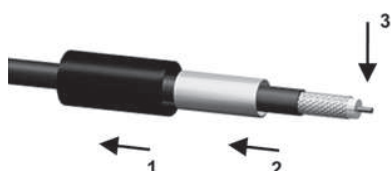
STRIPPING DIMENSIONS



Part number	Stripping length (mm)				Hex.	Ferrule crimp tool		Center contact crimp tool
	a	b	c	e		Dies included	MIL standard R282 293 000 (M22520/5-01) + positioner	MIL standard R282 281 000 (M22520/2-01) + positioner
R114 081 020	2.5	2.5	6		3.25	R282 211 000	R282 235 003 (M22520/5-03)	R282 983 000 (position 3) for 50 Ω cables (position 1) for 75 Ω cables
R114 082 000 R114 238 000 R114 082 020 R114 238 120 R114 083 000 R114 313 000 R114 083 020		3.1	5.4					
R114 313 020								
R117 083 807								
R117 082 807								
R117 086 827 R117 087 827		3	7					

1

- Slide the heatshrink sleeve onto the cable (option).
- Slide the ferrule onto the cable.
- Strip the cable.



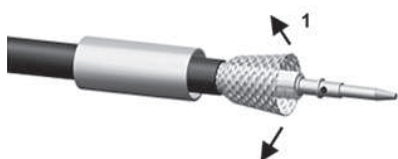
2

- Slide the centre contact on until it bottoms against the cable dielectric.
- **For connectors R117 086 827 and R117 087 827**
Solder the centre contact.
- **For connectors R117 082 807**
Crimp the centre contact with crimping tool.
- Clean solder area.



3

- Fan the braid.



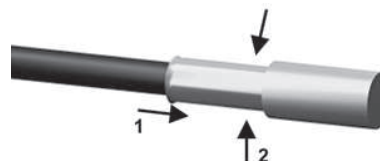
4

- Slide the cable into the body until it bottoms against the insulator.



5

- Slide the ferrule over the braid.
- Crimp the ferrule with crimping tool.



6

- Cut the excess of braid if necessary.
- Slide the sleeve over the ferrule and heatshrink it in place (option).

