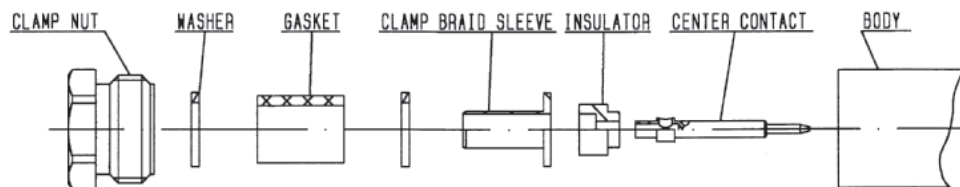


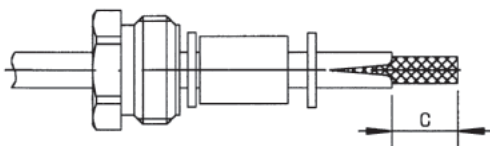
M 02



Part number	Stripping length (mm)			Recommended coupling torque
	a	b	c	
R114 003 000 R114 005 000 R114 203 000 R114 205 000 R114 303 000 R114 305 000	2.5	1.2	4.5	40N.cm

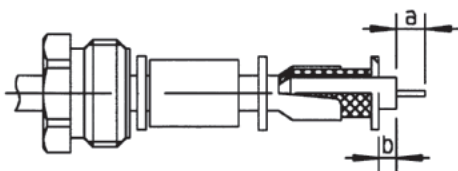
1

- Slide the clamp nut, first washer, gasket, and the second washer onto the cable.
- Strip the cable.
- Cut 2 slots in the jacket if necessary.



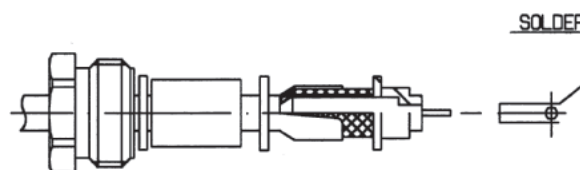
2

- Slide the clamp braid sleeve between the cable dielectric and braid.
- Cut the braid flush with the clamp braid sleeve.



3

- Slide the first insulator onto the cable.
- Solder the center contact onto the cable center conductor.
- Mount the second insulator.



4

- Screw the sub-assembly into the conductor body.

