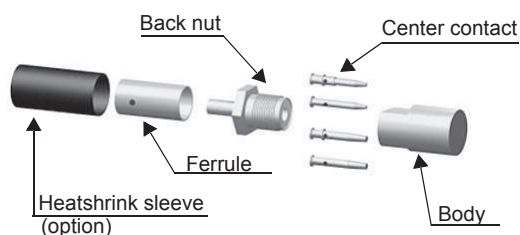
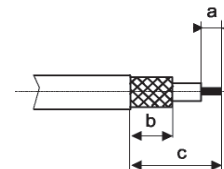


M 03

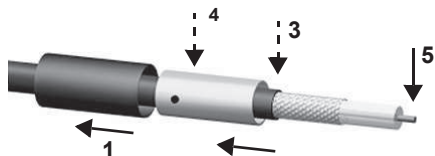


STRIPPING DIMENSIONS

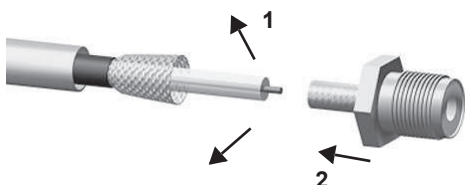


Part number	Stripping length (mm)			Hex.	Dies included	Crimp tools MIL standard R282 293 000 (M22520/5-01) + dies	Recommended coupling torque
	a	b	c				
R114 073 000	2.2	7.9	5.4	2.67	R282 211 000	R282 235 003 (M22520/5-03)	40 N.cm
R114 073 134							70 N.cm
R114 075 000				3.25			40 N.cm
R114 075 134							
R114 237 000				2.67			70 N.cm
R114 239 000				3.25			
R114 311 000				2.67			
R114 312 000 R114 316 000 R114 316 020				3.25			

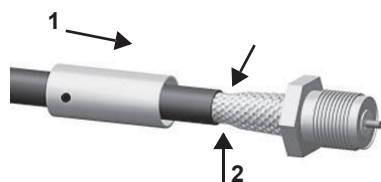
- 1 - Slide the heatshrink sleeve onto the cable (Option).
- Slide the ferrule onto the cable.
- Position the ferrule's hole at the front if soldering.
- Position the ferrule's hole at the back if crimping.
- Strip the cable.



- 2 - Fan the braid.
- Slide the cable into the back nut.



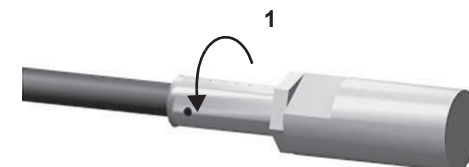
- 3 - Slide the ferrule over the braid.
- Crimp the ferrule with crimping tool (see table).



- 4 - Slide the centre contact on until it bottoms against the insulator back nut.
- Solder or crimp the contact (see table).



- 5 - Screw the back nut into the connector body with the adapted wrench.
- Recommended coupling torque (see table).



- 5 - Slide the sleeve over the ferrule and heatshrink it in place (Option).

