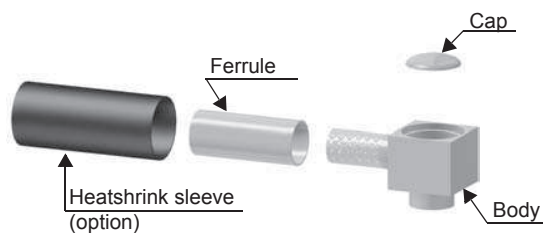
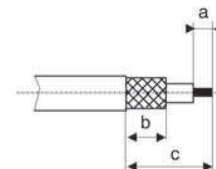


M 06



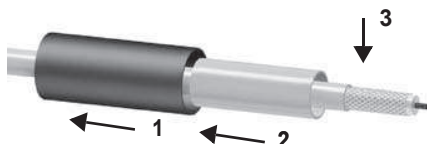
STRIPPING DIMENSIONS



Part number	Stripping length (mm)			Hex.	Crimp tools	
	a	b	c		Dies included	MIL standard R282 293 000 (M22520/5-01) + dies
R114 182 000	1.5	2.7	5.4	3.25	R282 211 000	R282 235 003 (M22520/5-03)
R114 183 000 R114 183 020				2.67		
R114 185 000 R114 185 020		2.5	4.5	3.25		
R114 186 000 R114 186 020		2.7	5.4	4.53		
R114 191 300				3.25		R282 235 009 (M22520/5-09)
R114 373 020				3.84		R282 235 003 (M22520/5-03)
R114 373 120				R282 271 000		R282 235 037 (M22520/5-37)

1

- Slide the heatshrink sleeve onto the cable (option).
- Slide the ferrule onto the cable.
- Strip the cable.



2

- Fan the braid.



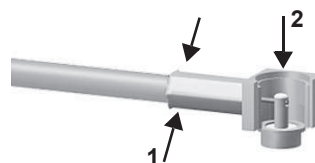
3

- Push the connector body under the braid.
- Slide the ferrule over the braid.



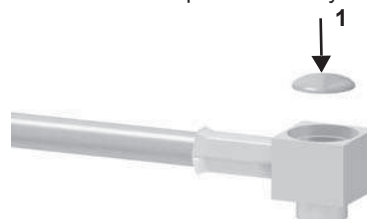
4

- Crimp the ferrule with crimping tool (see table).
- Solder the inner conductor.



5

- Place the cap into the body.



6

- Press on the cap flush or slightly below the surface of the body assembly.
- Slide the sleeve over the ferrule and heatshrink it in place (option).

