

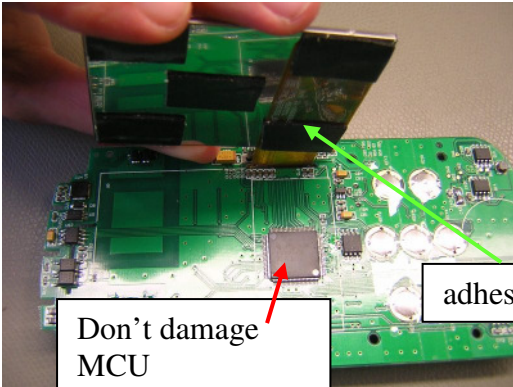
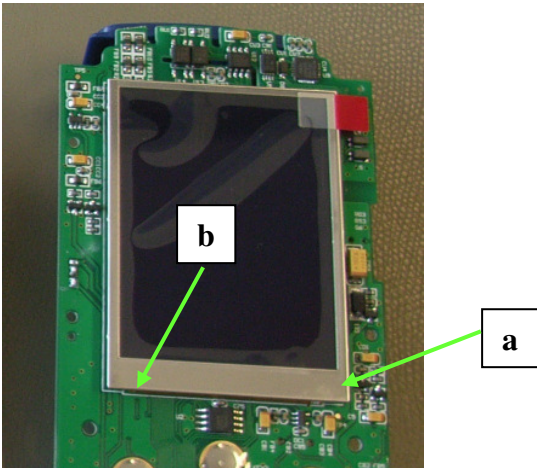
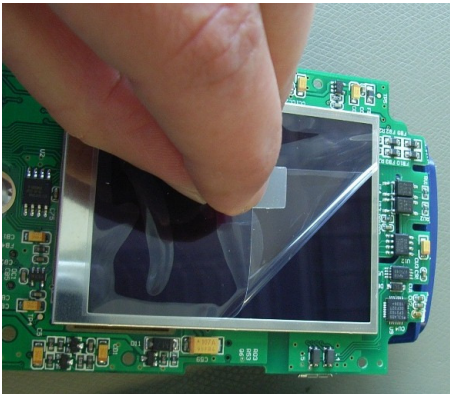
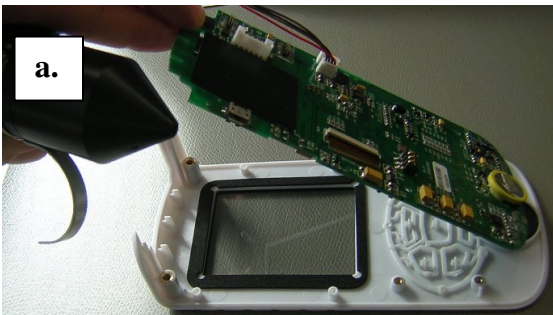
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Required Spare Parts:

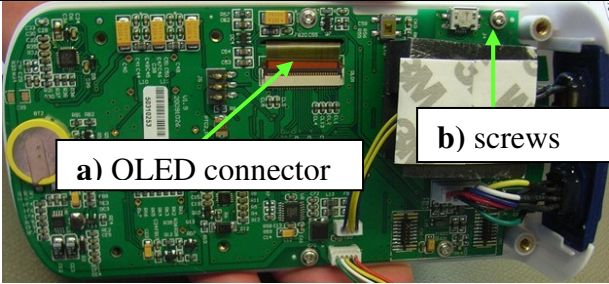
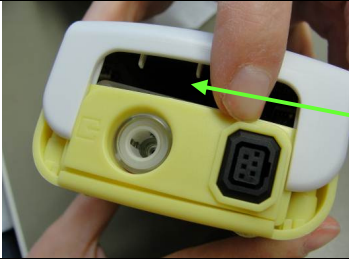
a) OLED Display , Order no.: **4090532001**



Step	Photo	Task
1.	<p>Interboard Connector</p>	<p>Remove all screws:</p> <p>4 x short screws</p> <p>2 x long screws</p> <p>Open device carefully and remove the Interboard Connector.</p> <p>(in case of ASP also the ISA connector)</p>
2.	<p>Main PCB screws</p>	<p>Remove 4 screws to remove the Main PCB</p> <p>(in this example for the AMP)</p>
3.	<p>Display connector</p> <p>Open at edges of black flap</p>	<p>Carefully open the Display connector by lifting the black flap at the outside 2 edges of the connector.</p> <p>Don't break off the black flap!!!</p> <p>Remove the main PCB from the Top housing. Take care of the buzzer, it is glued to the housing. Just leave it connected</p>

Step	Photo	Task
4.		<p>The display is fixed to the front of the main PCB with adhesive tape.</p> <p>Remove the display using a small flat screw driver.</p> <p>Take care not to damage parts under the Display.</p>
5.		<p>Take a new OLED display.</p> <p>Stick 5 piece adhensive tape on the display, positioned as they were on the old display</p> <p>Put flat cable through main PCB (a) and stick carefully in white frame (b) drawn on Main PCB</p>
6.		<p>Remove the protective foil.</p>
7.		<p>Clean with ionized pressurized air flow (a.) to remove all fuzz (Fuzzel) on the display and display window</p>

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Step	Photo	Task
8.		<p>a) Connect the OLED connector</p> <p>b) Connect 4 screws of main PCB</p>
9.		<p>Close device with screws.</p> <p>In case of sidestream CapnoTrue ASP be carefull not to jam tubes</p>
10.	Perform Final Tests according to test protocol	