

On the inside of the LED shell a 'V' shaped groove should be cut into the plastic ridges to leave a channel for the photodiode wires.

The pad supports can then be placed into the shell along with the strain relief (in the appropriate place). Each corner of the support pads should be pushed down until they click into place behind their retainers.

The side tabs and strain relief can now be glued into place and the clip should then be wiped clean.