

BUREAU VERITAS  
Certification



## Certification Awarded to

**R & L ENTERPRISES LTD**  
SWINNOW VIEW  
BRAMLEY  
LEEDS LS13 4NA

*Bureau Veritas Certification certify that the management system of the above organisation has been assessed and found to be in accordance with the requirements of the standards detailed below.*

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### STANDARD

**BS EN ISO 9001:2008**

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### SCOPE OF SUPPLY

**MANUFACTURE AND SUPPLY OF LABORATORY METALWARE.  
SUB - CONTRACT MANUFACTURING OF PRECISION TURNED AND MILLED  
COMPONENTS TO CUSTOMER SPECIFICATIONS.**

Original approval date: **18 DECEMBER 1992**

*Subject to the continual satisfactory operation of the organisation's management system, this certificate is valid until:*

**22 FEBRUARY 2014**

*To check this certificate validity please call 020 7661 0760*

*Further clarifications regarding the scope of this certificate and the applicability of the management system requirements may be obtained by consulting the organisation*



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For Bureau Veritas Certification UK Ltd  
Great Guildford House  
30 Great Guildford Street  
London SE1 0ES

**Vic Bowen**  
Managing Director

Certificate number: **21863**

Date issued: **3 March 2011**

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ISO 9001  
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# R&L ENTERPRISES LTD.

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## Capacity List

### CNC Turning Capacity

#### Nakamura Tome TW20MM

Twin turret, twin spindle 6 axis turning centre  
24 Tools (12 per turret) 12 live  
Full C axis on both spindles  
10ft lemca magazine bar feed  
Bar Capacity 51mm  
Chucking upto 150mm

#### Miyano BNE-51S

Twin turret, twin spindle 7 axis turning centre  
22 Tools (10 lower 12 upper turret) 11 live  
Full C axis on both spindles  
5ft Hydrafeed magazine bar feed  
Bar Capacity 51mm

#### Citizen B12

Single spindle 2 axis sliding head CNC Lathe  
8 Tools (5 Turning, 3 endworking)  
10ft lemca magazine barfeed  
Bar capacity 12.7mm (1/2")

#### Citizen L20 Type VII

Twin spindle 7 axis sliding head CNC lathe  
16 Tools – 6 turning, 4 driven, 3 front machining  
3 back machining  
Long parts ejector up to 600mm  
10ft lemca magazine barfeed  
Bar Capacity 20mm

#### Citizen C32 Type VIII

Twin spindle 6 axis sliding head CNC lathe  
18 Tools – 10 turning, 8 driven  
10ft lemca magazine barfeed  
Bar Capacity 32mm

#### Citizen A32 Type VII

Twin spindle 7 axis sliding head CNC lathe  
23 Tools – 6 turning, 4 driven, 4 front machining  
9 back machining  
10ft lemca magazine barfeed  
Bar Capacity 32mm

#### Colchester Tornado TM8

Chucking Lathe up to 250mm dia  
12 Station turret  
Full C axis & live tooling

#### Haas TL1 Toolroom Lathe

Manual & full CNC lathe  
Turning dia up to 210mm  
4 Station automatic toolpost

### CNC Machining Capacity

#### Haas VF0

20 tool capacity carousel  
4<sup>th</sup> Axis rotary table  
Travel (XYZ) 508 x 406 x 508mm

#### 3 off Haas VF4

20 tool capacity carousel  
4<sup>th</sup> Axis rotary table  
Travel (XYZ) 1270 x 508 x 635mm  
High torque Gearbox  
Through Spindle Coolant

### Conventional Machining Capacity

Auto Lathe 2" bar Capacity  
Capstan Lathe 2" bar capacity  
Manual Centre lathe  
Manual milling machine with digital readout  
Drilling machines upto 25mm diameter  
Tapping machines  
Mig Welding  
Beadblasting  
Custom part marking

### Inspection Equipment

Faro arm  
Shadowgraph  
Hardness Tester  
Surface roughness Tester  
Ring Gauges  
Thread gauges  
Plug gauges  
Micrometers

### Sub-Contract Services

Anodising  
Various Plating finishes  
Hardening  
Grinding