# Quality Management System Route Map to Documents and Procedures VST Ltd ISO9001:2015

Version Date: 05 Jun 2023

### **Listing of Current Sections**

Section	Documents related	Processes Direct Links
1 Contact of the	organization	
4 Context of the	organization	
4	Top Level Document: QMS Route	
Context of the organization	Map VST Ltd ISO9001_2015	Responsibility Allocation : VST Board Directors Meeting
	Revision Document ID120056	09 Mar 2016
	**Date Revision 30 May 2023	
	Reviewed 30 May 2023	
	Top Level Document: Need Risks	
	and Expectations of External	
	Parties VST Revision Document ID74925	
	Date Revision 15 Nov 2021 Reviewed 15 Nov 2021	
	Top Level Document: VST ISO	
	9001:2015 Scope	
	Revision Document ID24442	
	Date Revision 01 Dec 2017	
	Reviewed 13 Oct 2022	
	Top Level Document:	
	VM3COP00.00 VOP00.00 VST	
	Quality Statement policy and	
	objectives	
	Revision Document ID22062	
	Date Revision 16 Sep 2017	
	Reviewed 15 May 2023	
	Top Level Document:	
	VM3COP02.02 VST Company	
	Responsibilitys organisation chart	
	structure	
	Revision Document ID29373	
	Date Revision 23 Apr 2019	
	Reviewed 08 Nov 2022 Chart 39 external parties vst	
	Revision Document ID22630	
	Date Revision 14 Oct 2017	
	Reviewed 14 Oct 2017	
	BS EN ISO 9001:2015	
	Revision Document ID16229	
	Date Revision 01 Feb 2016	
	Reviewed 01 Feb 2016	
	<b>Chart 43 Processes and Intrastats</b>	
	Revision Document ID23561	
	Date Revision 28 Oct 2017	
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	Chart 42 Processes, Tasks and	
	Audits Review	
	Revision Document ID23559	
	Date Revision 28 Oct 2017 Reviewed 28 Oct 2017	
	Chart 40 Management review	
	plan Issues followup	
	Revision Document ID22458	
	Date Revision 05 Oct 2017	
	Reviewed 05 Oct 2017	
	VM3COP24.01 Definitions of	
	Risk	
	Revision Document ID75525	
I		

Date Revision 19 Nov 2021 Reviewed 19 Nov 2021 Intrastats overview Revision Document ID23567 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 VST TOP Level Objectives Revision Document ID46732 Date Revision 29 Oct 2020 Reviewed 29 Oct 2020 VM3COP02.01 Boundaries / Exclusion ISO 9001:2015 VST Revision Document ID69692 Date Revision 14 Sep 2021 Reviewed 14 Sep 2021 VST - ISO 9001:2015 Certificate FM 607767 Revision Document ID49840 Date Revision 10 Dec 2020 Reviewed 10 Dec 2020 4.1 **Top Level Document: VOP 24** Process: 7837 Needs, Risks and Expectations of The organization shall determine Review External Parties Influencing The QMS VST / external and internal issues that are **External Parties** Viamed 23 Sep 2017 relevant to its purpose Revision Document ID99512 and its strategic direction and that Date Revision 22 Sep 2022 affect its ability to achieve the Reviewed 22 Sep 2022 intended result(s) of its quality Top Level Document: Need Risks management system. and Expectations of External The organization shall monitor and Parties VST review information about these Revision Document ID74925 external and internal issues. Date Revision 15 Nov 2021 NOTE 1 Issues can include positive Reviewed 15 Nov 2021 and negative factors or conditions **Top Level Document:** for consideration. VM3COP02.02 VST Company Responsibilitys organisation chart NOTE 2 Understanding the external structure context can be facilitated by considering issues arising from Revision Document ID29373 Date Revision 23 Apr 2019 Reviewed 08 Nov 2022 technological, competitive, market, cultural, social and economic Audit 18 Management Review environments, whether Revision Document ID73320 international, national, Date Revision 26 Oct 2021 regional or local. Reviewed 26 Oct 2021 NOTE 3 Understanding the internal Chart 39 external parties vst context can be facilitated by Revision Document ID22630 considering issues related to values, Date Revision 14 Oct 2017 culture, Reviewed 14 Oct 2017 knowledge and performance of the organization. Understanding the organization and its context 4.2 **Top Level Document: Need Risks** Process: 7792 and Expectations of External Shipped Order Success Report 13 Mar 2017 Due to their effect or potential effect Parties VST Process: 7740 on the organization s ability to Revision Document ID74925 Weights Per Region Needed To Submit EC Sales List 13 consistently provide products and Sep 2016 Date Revision 15 Nov 2021 services that meet customer and Reviewed 15 Nov 2021 Process: 7734 applicable statutory and regulatory Top Level Document: VOP 24 Responsibility Allocation: Humanmed Order Processing requirements, the organization Needs, Risks and Expectations of 25 Aug 2016 shall determine: **External Parties** Process: 7710 a) the interested parties that are Revision Document ID99512 Responsibility Allocation: Proforma And Quote relevant to the quality management Processing 29 Jun 2016 Date Revision 22 Sep 2022 system; Reviewed 22 Sep 2022 Process: 7709 b) the requirements of these interested parties that are relevant to Audit 18 Management Review Delivered not Invoiced 28 Jun 2016 Process: 7953 Revision Document ID73320 the quality management system. Date Revision 26 Oct 2021 Vandagraph Delivery Notifications 26 May 2020 The organization shall monitor and Reviewed 26 Oct 2021 Process: 7691 review information about these Chart 39 external parties vst Ship Sale Or Returns 21 Apr 2016 interested parties and their Revision Document ID22630 Process: 7690 relevant requirements. Date Revision 14 Oct 2017 Ship Repairs 21 Apr 2016 Understanding the needs and Reviewed 14 Oct 2017 Process: 7686

expectations of interested parties

Thorough Checking Of Awaiting Action Tray - Priority 8s

21 Apr 2016 Process: 7685

Repairs Ready For Invoice 18 Apr 2016

Process: 7684

Repairs Ready For Quote 18 Apr 2016

Process: 7678

Check Catalog 360 Circle For Quotes And Orders 08 Apr

2016

Process: 7674

Check Repairs Ready For Invoice List 10 Mar 2016

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7398

Responsibility Allocation: VST Stock Meeting UPS

Shipping Fuel Surcharge 09 Mar 2016

Process: 7396

Responsibility Allocation: VST Stock Meeting `Goods

Out' Review 09 Mar 2016

Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs

Review - General 09 Mar 2016

Process: 7388

Responsibility Allocation: VST Stock Meeting Returns

Overview 09 Mar 2016

Process: 7837

Review External Parties Influencing The QMS VST /

Viamed 23 Sep 2017

Process: 7385

Responsibility Allocation: VST Stock Meeting Sales

Forward Orders Review 09 Mar 2016

Process: 6956

Responsibility Allocation : Sales Order Issues 09 Mar

2016

Process: 7090

Responsibility Allocation: Office Procedures 09 Mar 2016

Process: 6938

Responsibility Allocation: Customer Database Updates 09

Mar 2016 Process: 2

Answering Telephones 16 Feb 2016

Process: 5

Responsibility Allocation: Processing Of Sales Orders 16

Feb 2016 Process: 6

Responsibility Allocation: Updating Contact Management

System 16 Feb 2016

Process: 7

Responsibility Allocation: Checking Of Sales Orders 16

Feb 2016 Process: 8

Responsibility Allocation: Order And Status Liaison With

Customers 16 Feb 2016

Process: 6898

GHX Web Pricing 09 Mar 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb 2016

Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Post 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15 Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation: Photocopying 16 Feb 2016

Process: 21

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5879

Responsibility Allocation: Customer Returning Goods On

Our UPS Account 18 Feb 2016

Process: 5882

Responsibility Allocation : Send Post To Humanmed 24

Feb 2016 Process: 5891

Processing Of Repair Quotes And Orders 25 Feb 2016

Process: 5892

Checking EBay And Amazon For Orders And Messages

25 Feb 2016 Process: 5893

Answering Website Questions 25 Feb 2016

Process: 5894

Checking Of Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office Job List 25

Feb 2016 **Process: 5896** 

Responsibility Allocation : Ensuring ORD's Are Taken To

Goods Out And Invoices Are Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar 2016

Process: 5913

Check For Humanmed Orders In Logistics Mailbox 03

Mar 2016 **Process: 5943** 

Check Cardea And Multiquote 08 Mar 2016

Process: 5944

Responsibility Allocation: Chasing Lost Customers 08

Mar 2016 **Process: 5945** 

Responsibility Allocation: Sending Samples 08 Mar 2016

Process: 5946

Responsibility Allocation : Sending Sale Or Returns 08

Mar 2016 **Process: 7693** 

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 5948

Adding New Accounts To Opera 08 Mar 2016

Process: 5949

Filling Credit Card Slips 08 Mar 2016

Process: 6958

Responsibility Allocation: Shipped Order Queries 09 Mar

2016

Process: 7676

PDFing Of Invoices Viamed 17 Mar 2016

Process: 7699

Shred Sensitive Paperwork In JL Office 19 May 2016

Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 7758

Check For GHX Orders 17 Jan 2017

Process: 7760

Send Service Offers 31 Jan 2017

Process: 7761

Send VST Delivery Notifications 01 Feb 2017

Selia VST Del

**Process: 7783**PDF VST Invoices And Purchase Orders 10 Feb 2017

PDF VST Invo Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 6954 Back Orders Review - By Customer 09 Mar 2016 Process: 5859 Review Un-shipped Parcels 17 Feb 2016 Process: 7748 Check Repair Orders 10 Oct 2016 Process: 7749 Check Repair Quotes 10 Oct 2016 Process: 5872 Check Sale Or Returns Export 17 Feb 2016 Process: 5875 Check Paypal For Orders 17 Feb 2016 Process: 8025 Check We Do Not Require A EU European Representatives 09 Mar 2023 Top Level Document: VOP 01 Process: 7744 The organization shall determine the Documentation and Records, FDA Device Establishment Registration And Listing 28 boundaries and applicability of the Control, Creation, Storage, Sep 2016 quality management system Retrieval, Revision Control and Process: 7668 to establish its scope. Online Records Responsibility Allocation: Upgrading Intrastats ISO When determining this scope, the Revision Document ID120321 Quality system 09 Mar 2016 organization shall consider: \*\*Date Revision 01 Jun 2023 Process: 7389 a) the external and internal issues Reviewed 01 Jun 2023 Responsibility Allocation: VST Stock Meeting Returns referred to in 4.1; Top Level Document: VST ISO Overview - From Customers 09 Mar 2016 b) the requirements of relevant 9001:2015 Scope Process: 7837 Revision Document ID24442 Review External Parties Influencing The QMS VST / interested parties referred to in 4.2; c) the products and services of the Date Revision 01 Dec 2017 Viamed 23 Sep 2017 organization. Reviewed 13 Oct 2022 Process: 7848 The organization shall apply all the Audit 18 Management Review Review ISO Scopes 27 Sep 2017 requirements of this International Revision Document ID73320 Process: 7871 Standard if they are applicable Date Revision 26 Oct 2021 Review Exclusion From Viamed 13485:2016 And VST Reviewed 26 Oct 2021 within the determined scope of its 9001:2015 15 Oct 2017 VM3COP02.01 Boundaries / quality management system. Exclusion ISO 9001:2015 VST The scope of the organization s Revision Document ID69692 quality management system shall be Date Revision 14 Sep 2021 available and be maintained as documented information. The scope Reviewed 14 Sep 2021 shall state the types of products and services covered, and provide justification for any requirement of this International Standard that the organization determines is not applicable to the scope of its quality management system. Conformity to this International Standard may only be claimed if the requirements determined as not being applicable do not affect the organization�s ability or responsibility to ensure the conformity of its products and services and the enhancement of customer satisfaction. **Determining the scope** of the quality management system **Top Level Document: QMS Route** Quality management system and Map VST Ltd ISO9001\_2015 its processes Revision Document ID120056 \*\*Date Revision 30 May 2023 Reviewed 30 May 2023 Audit 20 Process verification to Managment Revision Document ID73324 Date Revision 26 Oct 2021 Reviewed 26 Oct 2021 Audit 10 Documentation Control Process: 7837 Review External Parties Influencing The QMS VST / The organization shall establish, Revision Document ID63807 implement, maintain and Date Revision 30 Jun 2021 Viamed 23 Sep 2017 continually improve a quality Reviewed 30 Jun 2021 management system, including the Audit 20 Process verification to

processes needed and their interactions, in accordance with the requirements of this International Standard.

The organization shall determine the processes needed for the quality management system and their application throughout the organization, and shall:

- a) determine the inputs required and the outputs expected from these processes;
- b) determine the sequence and interaction of these processes;
- c) determine and apply the criteria and methods (including monitoring, measurements and related performance indicators) needed to ensure the effective operation and control of these processes;
- d) determine the resources needed for these processes and ensure their availability;
- e) assign the responsibilities and authorities for these processes; f) address the risks and opportunities as determined in accordance with the requirements of 6.1;
- g) evaluate these processes and implement any changes needed to ensure that these processes achieve their intended results;
- h) improve the processes and the quality management system

### Managment

Revision Document ID73324 Date Revision 26 Oct 2021 Reviewed 26 Oct 2021

### Chart 34 Process Teams Org Chart

Revision Document ID8707 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

# Chart 33 Launch of a new product

Revision Document ID8706 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

### **Employee Roles**

Revision Document ID20125 Date Revision 16 May 2017 Reviewed 16 May 2017

# **Employee roles Example Process** Revision Document ID20129

Date Revision 16 May 2017 Reviewed 16 May 2017

# Employee Roles Individual Processes

Revision Document ID20127 Date Revision 16 May 2017 Reviewed 16 May 2017

# **Explanation Employee Roles and Titles**

Revision Document ID22144 Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

### Explanation Employee Roles Titles Responsibilitys Processes and Repeating Tasks Monitoring

Revision Document ID22287 Date Revision 27 Sep 2017 Reviewed 27 Sep 2017

### **Chart 32 Generic Sales Process**

Revision Document ID8705 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

### Chart 31 Chart Interfaces

Revision Document ID8704 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

### Chart 30 System Design Plan

Revision Document ID8703 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

### Chart 29 Sales Acquisition

Revision Document ID8702 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

### Chart 28 Quarantine and Hold

Revision Document ID8701 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

### Chart 27 Customer Complaints Chart 27

Revision Document ID8700 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

### Chart 26 Data Analysis

Revision Document ID8699 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

### Chart 25 Inspection and Test

Revision Document ID8698 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

#### **Chart 24 Goods Inwards**

Revision Document ID8697

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

### Chart 23 Picking and Packing

Revision Document ID8696

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

#### Chart 22 Stock Control

Revision Document ID8695

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

#### Chart 21 Repairs

Revision Document ID8694

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

#### Chart 20 Production

Revision Document ID8693

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

#### Chart 19 HSE Risk Assesments

Revision Document ID8692

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

### Chart 18 Calibration

Revision Document ID8691

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

### Chart 17 Design Repairs

Revision Document ID8690

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

#### Chart 16 Internal Audits

Revision Document ID8689

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

### Chart 15 Purchasing

Revision Document ID8688

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

### Chart 13 Sales Orders

Revision Document ID8687

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

### Chart 12 Infrastructure and

### Environment

Revision Document ID8686

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

### Chart 11 Provision of Resources

Revision Document ID8685

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

### Chart 10 Documentation

Revision Document ID8684

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

### Chart 09 Management System

Revision Document ID8683

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

### Chart 08 Correction and

#### Prevention

Revision Document ID8682

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

# Chart 07 Measurement and Analysis

Revision Document ID8681

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

	Chart 06 General Process Control	
	Revision Document ID8680	
	Date Revision 12 Oct 2011	
	Reviewed 12 Oct 2011	
	Chart 05 Product Realisation	
	Revision Document ID8679	
	Date Revision 12 Oct 2011	
	Reviewed 12 Oct 2011	
	Chart 04 Design and Development	
	Revision Document ID8678	
	Date Revision 12 Oct 2011	
	Reviewed 12 Oct 2011	
	Chart 03 Customer Requirements	
	Revision Document ID8677	
	Date Revision 12 Oct 2011	
	Reviewed 12 Oct 2011	
	Chart 02 Resource Management	
	Revision Document ID8676	
	Date Revision 12 Oct 2011	
	Reviewed 12 Oct 2011	
	Chart 01 System and	
	Documentation	
	Revision Document ID8675	
	Date Revision 12 Oct 2011	
	Reviewed 12 Oct 2011	
	Chart 00 System Model	
	Revision Document ID8674	
	Date Revision 12 Oct 2011	
	Reviewed 12 Oct 2011	
4.4.2	Top Level Document: VOP 01	Process: 7713
To the extent necessary, the	Documentation and Records,	Review Roles And Responsibilitys 17 Aug 2016
organization shall:	Control, Creation, Storage,	Process: 27
a) maintain documented information		Management Reviews And Quality Audits 16 Feb 2016
to support the operation of its	Online Records	Process: 7705
processes;	Revision Document ID120321	Checking For Uploaded Files 08 Jun 2016
b) retain documented information to		Process: 7693
have confidence that the processes	Reviewed 01 Jun 2023	Collect Repair Filing From Warehouse 22 Apr 2016
are being carried out as	Audit 10 Documentation Control	Process: 7692
planned.		Responsibility Allocation : Take Complete Repair
pranned.		Paperwork To Office 22 Apr 2016
	Date Revision 30 Jun 2021	raperwork to Office 22 Apr 2010
	Reviewed 30 Jun 2021 4.4.2 Quality management system	
	and its processes	
	Revision Document ID22132	
	Date Revision 20 Sep 2017	
	Reviewed 20 Sep 2017	

# 5 Leadership

2		
Leadership		
5.1		
Leadership and commitment		
5.1.1	Top Level Document:	Process: 22
Top management shall demonstrate	VM3COP00.00 VOP00.00 Viamed	Company Policys 16 Feb 2016
leadership and commitment with	Quality Statement policy and	Process: 23
respect to the quality	objectives	Company Objectives 16 Feb 2016
management system by:	Revision Document ID22684	Process: 26
a) taking accountability for the	Date Revision 16 Oct 2017	Company Resources 16 Feb 2016
effectiveness of the quality	Reviewed 08 Nov 2022	Process: 7834
management system;	Top Level Document:	Financial Review 20 Sep 2017
b) ensuring that the quality policy	VM3COP00.00 VOP00.00 VST	Process: 27
and quality objectives are	Quality Statement policy and	Management Reviews And Quality Audits 16 Feb 2016
established for the quality	objectives	Process: 7750
management	Revision Document ID22062	Meeting With Management 14 Oct 2016
system and are compatible with the	Date Revision 16 Sep 2017	Process: 7753
context and strategic direction of the	Reviewed 15 May 2023	Management Meeting Warehouse 22 Nov 2016
organization;	Top Level Document:	Process: 7093
c) ensuring the integration of the	VM3COP02.02 Viamed Company	BSI Audits Calander 09 Mar 2016
II I	1	

quality management system requirements into the organization�s business processes; d) promoting the use of the process approach and risk-based thinking; e) ensuring that the resources needed for the quality management system are available; f) communicating the importance of effective quality management and of conforming to the quality management system requirements; g) ensuring that the quality management system achieves its intended results; h) engaging, directing and supporting persons to contribute to the effectiveness of the quality management system; i) promoting improvement; j) supporting other relevant management roles to demonstrate their leadership as it applies to their areas of responsibility NOTE Reference to �business� in this International Standard can be interpreted broadly to mean those activities that are core to the purposes of the organization �s existence, whether the organization

is public, private,

for profit or not for profit. General

Responsibilitys organisation chart | Process: 7739 structure

Revision Document ID27474 Date Revision 20 Sep 2018 Reviewed 08 Nov 2022

Top Level Document: VOP 02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID93320

Date Revision 01 Jul 2022 Reviewed 01 Jul 2022

Infrastructure

Revision Document ID119029 Date Revision 15 May 2023 Reviewed 15 May 2023

Top Level Document: VOP 18

Audit 08 Training, Competence and Human Resources

Revision Document ID70147 Date Revision 20 Sep 2021 Reviewed 20 Sep 2021

**Audit 10 Documentation Control** 

Revision Document ID63807 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

VM3COP02 Organisation Responsibilities Viamed

Revision Document ID17423 Date Revision 07 Sep 2016 Reviewed 07 Sep 2016

**Explaination Quality Objectives** 

Revision Document ID18483 Date Revision 18 Jan 2017 Reviewed 18 Jan 2017

Audit 18 Management Review Revision Document ID73320 Date Revision 26 Oct 2021

Reviewed 26 Oct 2021

Audit 20 Process verification to Managment

Revision Document ID73324 Date Revision 26 Oct 2021 Reviewed 26 Oct 2021

**Explanation Control of** documents

Revision Document ID21322 Date Revision 06 Aug 2017 Reviewed 06 Aug 2017

VM3COP19 Health and Safety Revision Document ID21800

Date Revision 05 Sep 2017 Reviewed 05 Sep 2017

Explanation Employee Roles and Titles

Revision Document ID22144 Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

Viamed Top Level Quality **Objectives** 

Revision Document ID22429 Date Revision 04 Oct 2017 Reviewed 24 Aug 2022

Chart 40 Management review plan Issues followup

Revision Document ID22458 Date Revision 05 Oct 2017 Reviewed 05 Oct 2017

Chart 01 System and Documentation

Intrastats Amendment Log 12 Sep 2016

Process: 7743

Customer Complaints Paper File 26 Sep 2016

Process: 6931

Customer Complaints 09 Mar 2016

Process: 7833

Importance Of Effective Quality Management 20 Sep

2017

Process: 7199

Non Conformities Review Viamed 09 Mar 2016

Process: 7828

Review The Quality Policy Viamed 16 Sep 2017

Maintenance Building, Fabric and Process: 7827

Review The Quality Policy VST 16 Sep 2017

Process: 7791

Price List Check 10 Mar 2017

Process: 7744

FDA Device Establishment Registration And Listing 28

Sep 2016 Process: 7697

Yearly Pricing Review 09 May 2016

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7668

Responsibility Allocation: Upgrading Intrastats ISO

Quality system 09 Mar 2016

Revision Document ID8675 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 02 Resource Management Revision Document ID8676 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

How to Hold Intrastat Meetings Revision Document ID8928 Date Revision 18 Oct 2011 Reviewed 18 Oct 2011 VM3COP24.01 Definitions of

Risk

Revision Document ID75525 Date Revision 19 Nov 2021 Reviewed 19 Nov 2021

5.1.2

5.1.2 Customer focus

Top management shall demonstrate leadership and commitment with respect to customer focus by ensuring that:

a) customer and applicable statutory and regulatory requirements are determined, understood and consistently met;

b) the risks and opportunities that can affect conformity of products and services and the ability to enhance customer satisfaction are determined and addressed;

c) the focus on enhancing customer satisfaction is maintained.

**Customer focus** 

Top Level Document: VOP 07

Stock Control, Handling, Control of Labelling, Storage, Movement

Revision Document ID88809 Date Revision 06 May 2022 Reviewed 06 May 2022

Top Level Document: VOP 19 Feedback Customer Complaints Vigilance and Notifications

Viamed Ltd

Revision Document ID75475 Date Revision 18 Nov 2021 Reviewed 18 Nov 2021

Top Level Document: VOP 03 Processes

Revision Document ID77875 Date Revision 15 Dec 2021

Reviewed 15 Dec 2021

Audit 16 Sales and Marketing

Revision Document ID69457 Date Revision 10 Sep 2021 Reviewed 10 Sep 2021

Audit 02 Contract Review and Sales Order Processing

Revision Document ID69328 Date Revision 09 Sep 2021 Reviewed 09 Sep 2021

Audit 01 Picking packing

Revision Document ID109281 Date Revision 25 Jan 2023 Reviewed 25 Jan 2023

Audit 02 Contract Review and Sales Order Processing

Revision Document ID69328 Date Revision 09 Sep 2021 Reviewed 09 Sep 2021

VM3COP20.01 Post In Distributing the Post

Revision Document ID103501 Date Revision 14 Nov 2022 Reviewed 14 Nov 2022

VM3COP10.02 Product Recall locate products out in the Field

Revision Document ID74788 Date Revision 12 Nov 2021 Reviewed 12 Nov 2021

Process: 7830

Review Q.A. Failures Report 18 Sep 2017

Process: 7825

Responsibility Allocation: Order Picking 06 Sep 2017

Process: 7822

Review Oxylink Stock 26 Jul 2017

Process: 7801

VST Price Review 17 May 2017

Process: 7797

Check Order Are Being Picked In Priority Order 10 May

2017

Process: 7791

Price List Check 10 Mar 2017

Process: 7761

Contract Review, Enquires, Office Send VST Delivery Notifications 01 Feb 2017

Process: 7758

Check For GHX Orders 17 Jan 2017

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7734

Responsibility Allocation: Humanmed Order Processing

25 Aug 2016 Process: 7710

Responsibility Allocation: Proforma And Quote

Processing 29 Jun 2016

Process: 7709

Delivered not Invoiced 28 Jun 2016

Process: 7697

Yearly Pricing Review 09 May 2016

Process: 7953

Vandagraph Delivery Notifications 26 May 2020

Process: 7691

Ship Sale Or Returns 21 Apr 2016

Process: 7690

Ship Repairs 21 Apr 2016

Process: 7686

Thorough Checking Of Awaiting Action Tray - Priority 8s

21 Apr 2016 Process: 7685

Repairs Ready For Invoice 18 Apr 2016

Process: 7684

Repairs Ready For Quote 18 Apr 2016

Process: 7683

Check Stock For Proforma 18 Apr 2016

Process: 7678

Check Catalog 360 Circle For Quotes And Orders 08 Apr

2016

Process: 7676

PDFing Of Invoices Viamed 17 Mar 2016

Process: 7674

Check Repairs Ready For Invoice List 10 Mar 2016

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7398

Responsibility Allocation : VST Stock Meeting UPS

Shipping Fuel Surcharge 09 Mar 2016

Process: 7396

Responsibility Allocation: VST Stock Meeting `Goods

Out` Review 09 Mar 2016

Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs

Review - General 09 Mar 2016

Process: 7390

Responsibility Allocation: VST Stock Meeting Returns

Overview - Credits 09 Mar 2016

Process: 7389

Responsibility Allocation : VST Stock Meeting Returns

Overview - From Customers 09 Mar 2016

Process: 7385

Responsibility Allocation : VST Stock Meeting Sales

Forward Orders Review 09 Mar 2016

Process: 6938

Responsibility Allocation: Customer Database Updates 09

Mar 2016 **Process: 6956** 

Responsibility Allocation : Sales Order Issues 09 Mar

2016

Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb 2016

Process: 6898

GHX Web Pricing 09 Mar 2016

Process: 7090

Responsibility Allocation: Office Procedures 09 Mar 2016

Process: 5872

Check Sale Or Returns Export 17 Feb 2016

Process: 2

Answering Telephones 16 Feb 2016

Process: 5

Responsibility Allocation: Processing Of Sales Orders 16

Feb 2016
Process: 6

Responsibility Allocation: Updating Contact Management

System 16 Feb 2016

Process: 7

Responsibility Allocation: Checking Of Sales Orders 16

Feb 2016 Process: 8

Responsibility Allocation : Order And Status Liaison With

Customers 16 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Post 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation: Photocopying 16 Feb 2016

Process: 21

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5879

Responsibility Allocation: Customer Returning Goods On

Our UPS Account 18 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

Process: 5882

Responsibility Allocation: Send Post To Humanmed 24

Feb 2016

Process: 5891

Processing Of Repair Quotes And Orders 25 Feb 2016

Process: 5892

Checking EBay And Amazon For Orders And Messages

25 Feb 2016 **Process: 5893** 

Answering Website Questions 25 Feb 2016

Process: 5894

Checking Of Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office Job List 25

Feb 2016 **Process: 5896** 

Responsibility Allocation: Ensuring ORD's Are Taken To Goods Out And Invoices Are Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar 2016

Process: 5913

Check For Humanmed Orders In Logistics Mailbox 03

Mar 2016 **Process: 5943** 

Check Cardea And Multiquote 08 Mar 2016

Process: 5944

Responsibility Allocation : Chasing Lost Customers 08

Mar 2016 **Process: 5945** 

Responsibility Allocation: Sending Samples 08 Mar 2016

Process: 5946

Responsibility Allocation: Sending Sale Or Returns 08

Mar 2016 **Process: 5948** 

Adding New Accounts To Opera 08 Mar 2016

Process: 5949

Filling Credit Card Slips 08 Mar 2016

Process: 5947

Responsibility Allocation: Search For Distributors 08 Mar

2016

Process: 6958

Responsibility Allocation: Shipped Order Queries 09 Mar

2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7699

Shred Sensitive Paperwork In JL Office 19 May 2016

Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 7760

Send Service Offers 31 Jan 2017

Process: 7783

PDF VST Invoices And Purchase Orders 10 Feb 2017

Process: 7792

Shipped Order Success Report 13 Mar 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 5859

Review Un-shipped Parcels 17 Feb 2016

Process: 6954

Back Orders Review - By Customer 09 Mar 2016

Process: 7748

Check Repair Orders 10 Oct 2016

Process: 7749

Check Repair Quotes 10 Oct 2016

Process: 7838

Review VIAMED Feedback - Customer Feedback

Negative 23 Sep 2017

Review VIAMED Feedback - Customer Complaints 23 Sep 2017 Process: 7840 Review VST Feedback - Customer Feedback Negative 23 Sep 2017 Process: 7841 Review VST Feedback - Customer Complaints 23 Sep 2017 Process: 7842 Review VIAMED Product Feedback Negative 23 Sep 2017 Process: 7843 Review VST Product Feedback Negative 23 Sep 2017 Process: 7872 Embargo Countries NOT Allowed To Sell To 16 Oct 2017 5.2 **Policy** Process: 7833 **Top Level Document:** Top management shall establish, VM3COP00.00 VOP00.00 Viamed Importance Of Effective Quality Management 20 Sep 2017 implement and maintain a quality Quality Statement policy and policy that: objectives Process: 7828 a) is appropriate to the purpose and Revision Document ID22684 Review The Quality Policy Viamed 16 Sep 2017 context of the organization and Date Revision 16 Oct 2017 Process: 7827 supports its strategic direction; Reviewed 08 Nov 2022 Review The Quality Policy VST 16 Sep 2017 b) provides a framework for setting **Top Level Document:** Process: 7668 VM3COP00.00 VOP00.00 VST quality objectives; Responsibility Allocation: Upgrading Intrastats ISO c) includes a commitment to satisfy Quality system 09 Mar 2016 Quality Statement policy and applicable requirements; objectives d) includes a commitment to Revision Document ID22062 continual improvement of the Date Revision 16 Sep 2017 quality management system. Reviewed 15 May 2023 Establishing the quality policy Audit 20 Process verification to Managment Revision Document ID73324 Date Revision 26 Oct 2021 Reviewed 26 Oct 2021 VM3COP00.01 Company objectives Revision Document ID22842 Date Revision 17 Oct 2017 Reviewed 17 Oct 2017 5.2.2 **Top Level Document:** Process: 7833 The quality policy shall: VM3COP00.00 VOP00.00 VST Importance Of Effective Quality Management 20 Sep a) be available and be maintained as Quality Statement policy and 2017 documented information; objectives Process: 7828 b) be communicated, understood Revision Document ID22062 Review The Quality Policy Viamed 16 Sep 2017 and applied within the organization; Date Revision 16 Sep 2017 Process: 7827 c) be available to relevant interested Reviewed 15 May 2023 Review The Quality Policy VST 16 Sep 2017 parties, as appropriate. Top Level Document: VOP 01 Process: 7676 Communicating the quality policy Documentation and Records, PDFing Of Invoices Viamed 17 Mar 2016 Control, Creation, Storage, Process: 7668 Retrieval, Revision Control and Responsibility Allocation: Upgrading Intrastats ISO Online Records Quality system 09 Mar 2016 Revision Document ID120321 \*\*Date Revision 01 Jun 2023 Reviewed 01 Jun 2023 Audit 10 Documentation Control Revision Document ID63807 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021 5.3 Top Level Document: VOP 02 Process: 7744 Personnel and Responsibility, FDA Device Establishment Registration And Listing 28 Top management shall ensure that the responsibilities and authorities Staff and Staffing Issues, Sep 2016 for relevant roles are assigned, Training, Roles and Tasks Process: 7740 communicated and understood Revision Document ID93320 Weights Per Region Needed To Submit EC Sales List 13 within the organization. Date Revision 01 Jul 2022 Sep 2016 Top management shall assign the Reviewed 01 Jul 2022 Process: 7668 responsibility and authority for: Audit 20 Process verification to Responsibility Allocation: Upgrading Intrastats ISO a) ensuring that the quality Managment Quality system 09 Mar 2016

management system conforms to the Revision Document ID73324 requirements of this International Standard; b) ensuring that the processes are delivering their intended outputs; c) reporting on the performance of the quality management system and on opportunities for improvement (see 10.1), in particular to top management; d) ensuring the promotion of customer focus throughout the organization; e) ensuring that the integrity of the quality management system is maintained when changes to the quality management system are planned and implemented.

Date Revision 26 Oct 2021 Reviewed 26 Oct 2021 Audit 21 Audit of Audit Revision Document ID77289 Date Revision 09 Dec 2021 Reviewed 09 Dec 2021

Process: 7387 Responsibility Allocation: VST Stock Meeting Purchase Order Requirements 09 Mar 2016

## **6** Planning

risk in order to pursue an

eliminating the risk source,

opportunity,

Organizational roles,

responsibilities and authorities

Process: 7433 Planning Responsibility Allocation: VST Board Directors Meeting 09 Mar 2016 Actions to address risks and opportunities 6.1 **Top Level Document: VOP 24** Process: 7670 When planning for the quality Needs, Risks and Expectations of Humanmed general Issues 09 Mar 2016 management system, the **External Parties** organization shall consider the Revision Document ID99512 issues Date Revision 22 Sep 2022 Reviewed 22 Sep 2022 referred to in 4.1 and the Top Level Document: Need Risks requirements referred to in 4.2 and and Expectations of External determine the risks and opportunities that Parties VST need to be addressed to: Revision Document ID74925 a) give assurance that the quality Date Revision 15 Nov 2021 management system can achieve its Reviewed 15 Nov 2021 intended result(s); Audit 18 Management Review b) enhance desirable effects; Revision Document ID73320 c) prevent, or reduce, undesired Date Revision 26 Oct 2021 effects; Reviewed 26 Oct 2021 d) achieve improvement. VM3COP24.01 Definitions of Risk Revision Document ID75525 Date Revision 19 Nov 2021 Reviewed 19 Nov 2021 6.1.2 Process: 7832 Audit 18 Management Review Cleardown Emailed Invoices 20 Sep 2017 The organization shall plan: Revision Document ID73320 Process: 7809 a) actions to address these risks and Date Revision 26 Oct 2021 Reviewed 26 Oct 2021 Pro-Active Marketing 06 Jun 2017 opportunities; **Audit 12 CE Files** b) how to: Process: 7673 1) integrate and implement the Revision Document ID63815 Check Expiry Dated Stock 09 Mar 2016 actions into its quality management Date Revision 30 Jun 2021 Process: 7664 system processes (see 4.4); Reviewed 30 Jun 2021 Responsibility Allocation: Marketing Job Logger 09 Mar 2) evaluate the effectiveness of 2016 these actions. Process: 7394 Actions taken to address risks and Responsibility Allocation: VST Stock Meeting Repairs opportunities shall be proportionate Review - General 09 Mar 2016 to the potential impact on the conformity of products and services. NOTE 1 Options to address risks can include avoiding risk, taking

changing the likelihood or consequences, sharing the risk, or retaining risk by informed decision. NOTE 2 Opportunities can lead to the adoption of new practices, launching new products, opening markets, addressing new customers, building partnerships, using new technology and other desirable and viable possibilities to address the organization �s or its customers � needs. 6.2 Quality objectives and planning to achieve them 6.2.1 **Top Level Document: VOP 13** Process: 7830 The organization shall establish Process Monitoring, System Review Q.A. Failures Report 18 Sep 2017 quality objectives at relevant Reviews, Audits, Management Process: 7828 Reviews Analysis Data PMS Post functions, levels and processes Review The Quality Policy Viamed 16 Sep 2017 needed for the quality management Market Process: 7827 svstem. Revision Document ID75461 Review The Quality Policy VST 16 Sep 2017 The quality objectives shall: Date Revision 18 Nov 2021 Process: 7825 a) be consistent with the quality Reviewed 18 Nov 2021 Responsibility Allocation: Order Picking 06 Sep 2017 Audit 10 Documentation Control Process: 7822 policy: b) be measurable; Revision Document ID63807 Review Oxylink Stock 26 Jul 2017 c) take into account applicable Date Revision 30 Jun 2021 Process: 7797 Reviewed 30 Jun 2021 Check Order Are Being Picked In Priority Order 10 May requirements; Audit 20 Process verification to d) be relevant to conformity of 2017 Process: 7761 products and services and to Managment enhancement of customer Revision Document ID73324 Send VST Delivery Notifications 01 Feb 2017 satisfaction; Date Revision 26 Oct 2021 Process: 7760 e) be monitored; Reviewed 26 Oct 2021 Send Service Offers 31 Jan 2017 f) be communicated; Process: 7734 g) be updated as appropriate. Responsibility Allocation: Humanmed Order Processing The organization shall maintain 25 Aug 2016 documented information on the Process: 7710 Responsibility Allocation: Proforma And Quote quality objectives Processing 29 Jun 2016 Process: 7709 Delivered not Invoiced 28 Jun 2016 Process: 7953 Vandagraph Delivery Notifications 26 May 2020 Process: 7691 Ship Sale Or Returns 21 Apr 2016 Process: 7690 Ship Repairs 21 Apr 2016 Process: 7686 Thorough Checking Of Awaiting Action Tray - Priority 8s 21 Apr 2016 Process: 7685 Repairs Ready For Invoice 18 Apr 2016 Process: 7684 Repairs Ready For Quote 18 Apr 2016 Process: 7683 Check Stock For Proforma 18 Apr 2016 Process: 7678 Check Catalog 360 Circle For Quotes And Orders 08 Apr 2016 Process: 7674 Check Repairs Ready For Invoice List 10 Mar 2016 Process: 7673 Check Expiry Dated Stock 09 Mar 2016 Process: 7670 Humanmed general Issues 09 Mar 2016 Process: 7668 Responsibility Allocation: Upgrading Intrastats ISO

Quality system 09 Mar 2016

Process: 7398

Responsibility Allocation: VST Stock Meeting UPS

Shipping Fuel Surcharge 09 Mar 2016

Process: 7396

Responsibility Allocation: VST Stock Meeting `Goods

Out` Review 09 Mar 2016

Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs

Review - General 09 Mar 2016

Process: 7389

Responsibility Allocation: VST Stock Meeting Returns

Overview - From Customers 09 Mar 2016

Process: 7387

Responsibility Allocation: VST Stock Meeting Purchase

Order Requirements 09 Mar 2016

Process: 7385

Responsibility Allocation: VST Stock Meeting Sales

Forward Orders Review 09 Mar 2016

Process: 6938

Responsibility Allocation: Customer Database Updates 09

Mar 2016 **Process: 6956** 

Responsibility Allocation : Sales Order Issues 09 Mar

2016

Process: 7090

Responsibility Allocation: Office Procedures 09 Mar 2016

Process: 6898

GHX Web Pricing 09 Mar 2016

Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb 2016

Process: 5872

Check Sale Or Returns Export 17 Feb 2016

Process: 2

Answering Telephones 16 Feb 2016

Process: 3

Responsibility Allocation: Meeting And Greeting Visitors

To The Company 16 Feb 2016

Process: 4

Responsibility Allocation : Assisting With Refreshments

For Visitors 16 Feb 2016

Process: 5

Responsibility Allocation: Processing Of Sales Orders 16

Feb 2016 Process: 6

Responsibility Allocation: Updating Contact Management

System 16 Feb 2016

Process: 7

Responsibility Allocation: Checking Of Sales Orders 16

Feb 2016 Process: 8

Responsibility Allocation: Order And Status Liaison With

Customers 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Post 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation: Photocopying 16 Feb 2016

Process: 21

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

Process: 5879

Responsibility Allocation: Customer Returning Goods On

Our UPS Account 18 Feb 2016

Process: 5882

Responsibility Allocation: Send Post To Humanmed 24

Feb 2016 **Process: 5891** 

Processing Of Repair Quotes And Orders 25 Feb 2016

Process: 5892

Checking EBay And Amazon For Orders And Messages

25 Feb 2016 **Process: 5893** 

Answering Website Questions 25 Feb 2016

Process: 5894

Checking Of Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office Job List 25

Feb 2016 **Process: 5896** 

Responsibility Allocation: Ensuring ORD's Are Taken To

Goods Out And Invoices Are Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar 2016

Process: 5913

Check For Humanmed Orders In Logistics Mailbox 03

Mar 2016 **Process: 5943** 

Check Cardea And Multiquote 08 Mar 2016

Process: 5944

Responsibility Allocation: Chasing Lost Customers 08

Mar 2016 **Process: 5945** 

Responsibility Allocation: Sending Samples 08 Mar 2016

Process: 5946

Responsibility Allocation : Sending Sale Or Returns 08

Mar 2016 **Process: 5947** 

Responsibility Allocation: Search For Distributors 08 Mar

2016

Process: 5948

Adding New Accounts To Opera 08 Mar 2016

Process: 5949

Filling Credit Card Slips 08 Mar 2016

Process: 6958

Responsibility Allocation: Shipped Order Queries 09 Mar

2016

Process: 7676

PDFing Of Invoices Viamed 17 Mar 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7699

Shred Sensitive Paperwork In JL Office 19 May 2016

Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 7758

Check For GHX Orders 17 Jan 2017

Process: 7783

PDF VST Invoices And Purchase Orders 10 Feb 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 5859

Review Un-shipped Parcels 17 Feb 2016

Process: 6954

Back Orders Review - By Customer 09 Mar 2016

6.2.2 When planning how to achieve its quality objectives, the organization shall determine: a) what will be done; b) what resources will be required; c) who will be responsible; d) when it will be completed; e) how the results will be evaluated.	Audit 20 Process verification to Managment Revision Document ID73324 Date Revision 26 Oct 2021 Reviewed 26 Oct 2021	Check Repair Orders 10 Oct 2016  Process: 7749 Check Repair Quotes 10 Oct 2016 Process: 7996 Verification Repairs Older Repairs 07 Feb 2022  Process: 7387 Responsibility Allocation: VST Stock Meeting Purchase Order Requirements 09 Mar 2016 Process: 7947 8010004 - JJ-CCR Oxygen Sensor Orders 04 Mar 2020 Process: 7996 Verification Repairs Older Repairs 07 Feb 2022
When the organization determines the need for changes to the quality management system, the changes shall be carried out in a planned manner (see 4.4).  The organization shall consider: a) the purpose of the changes and their potential consequences; b) the integrity of the quality management system; c) the availability of resources; d) the allocation or reallocation of responsibilities and authorities.  Planning of changes	Top Level Document: VOP 02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID93320 Date Revision 01 Jul 2022 Reviewed 01 Jul 2022 Top Level Document: VOP 01 Documentation and Records, Control, Creation, Storage, Retrieval, Revision Control and Online Records Revision Document ID120321 **Date Revision 01 Jun 2023 Reviewed 01 Jun 2023 Audit 10 Documentation Control Revision Document ID63807 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021 Upgrading of the ISO Systems 2016 - 2017 Revision Document ID22140 Date Revision 20 Sep 2017 Explanation Employee Roles Titles Responsibilitys Processes and Repeating Tasks Monitoring Revision Document ID22287 Date Revision 27 Sep 2017 Reviewed 27 Sep 2017	
7 Support		
7 Support		
7.1		

/		
Support		
7.1		
Resources		
7.1.1 General	Audit 18 Management Review	Process: 7814
The organization shall determine	Revision Document ID73320	Responsibility Allocation: Viamed Repairs 06 Jun 2017
and provide the resources needed	Date Revision 26 Oct 2021	Process: 7670
for the establishment,	Reviewed 26 Oct 2021	Humanmed general Issues 09 Mar 2016
implementation, maintenance and		Process: 7840
continual improvement of the		Review VST Feedback - Customer Feedback Negative 23
quality management system.		Sep 2017
The organization shall consider:		Process: 7841
a) the capabilities of, and constraints		Review VST Feedback - Customer Complaints 23 Sep
on, existing internal resources;		2017
b) what needs to be obtained from		Process: 7843
external providers. General		Review VST Product Feedback Negative 23 Sep 2017
		Process: 8015
		Review VST Product Feedback Positive 25 Jul 2022
		Process: 8017
		Review VST Customer Feedback Positive 25 Jul 2022

#### 7.1.2

The organization shall determine and provide the persons necessary for the effective implementation of its quality management system and for the operation and control of its processes. People

### **Top Level Document: VOP 12**

Training

Revision Document ID31024 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

### Audit 08 Training, Competence and Human Resources

Revision Document ID70147 Date Revision 20 Sep 2021 Reviewed 20 Sep 2021

### Audit 20 Process verification to Managment

Revision Document ID73324 Date Revision 26 Oct 2021 Reviewed 26 Oct 2021

Employee Roles

Revision Document ID20125 Date Revision 16 May 2017 Reviewed 16 May 2017

Process: 7713

Review Roles And Responsibilitys 17 Aug 2016

Process: 7793

Team Review Meeting 16 Mar 2017

Process: 7759

Health Declaration Sheet 23 Jan 2017

Process: 7670

Humanmed general Issues 09 Mar 2016

### 7.1.3

The organization shall determine, provide and maintain the infrastructure necessary for the operation

of its processes and to achieve conformity of products and services. NOTE Infrastructure can include:

- a) buildings and associated utilities;
- b) equipment, including hardware and software:
- c) transportation resources;
- d) information and communication technology. Infrastructure

### Top Level Document: VOP 11 Equipment Control, Office,

Warehouse, Pcs and Equipment Revision Document ID31008 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

### Top Level Document: VOP 18 Maintenance Building, Fabric and UPS Invoices Vandagraph 06 Oct 2016 Infrastructure

Revision Document ID119029 Date Revision 15 May 2023 Reviewed 15 May 2023

### Top Level Document: VOP 06 Measurement Control Viamed VST, Calibration, QA Stock

Revision Document ID53615 Date Revision 11 Feb 2021 Reviewed 11 Feb 2021

### **Audit 10 Documentation Control**

Revision Document ID63807 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021 **Employee Roles** 

Revision Document ID20125 Date Revision 16 May 2017

Reviewed 16 May 2017 **Ghyll House Fire Certificate** 

Revision Document ID12303 Date Revision 15 Mar 2013 Reviewed 15 Mar 2013

### **HSE Fire / Exit Escape route** Basement floor plans

Revision Document ID15401 Date Revision 07 Aug 2015 Reviewed 25 Nov 2022

### **HSE Fire / Exit Escape route** Ghyll House floor plans

Revision Document ID95898 Date Revision 04 Aug 2022 Reviewed 04 Aug 2022

### VM3COP20.35 Ups Calculator

Revision Document ID88671 Date Revision 05 May 2022 Reviewed 05 May 2022

### VM3COP03.05 Procedures for customer returning goods on our **UPS** account number

Revision Document ID17155 Date Revision 05 Jul 2016 Reviewed 05 Jul 2016

### **Audit 15 Production**

Revision Document ID119452

Process: 7091

Calibration Index 09 Mar 2016

Process: 7745

UPS Invoices Viamed 06 Oct 2016

Process: 7746

UPS Invoices VST 06 Oct 2016

Process: 7747

Process: 7120

General Maintenance Requirements 09 Mar 2016

Process: 5940

Thumb Nail Processor 07 Mar 2016

Process: 7739

Intrastats Amendment Log 12 Sep 2016

Process: 7129

Intrastats Cross Reference Database Tables Updates 09

Mar 2016 Process: 7126

Intrastats Requested Page updates 09 Mar 2016

Process: 5905

Responsibility Allocation: Price Checking 02 Mar 2016

Process: 5866

UPS Shipping Fuel Surcharge 17 Feb 2016

Process: 6972

UPS Shipping Fuel Surcharge 09 Mar 2016

Process: 5903

Responsibility Allocation: Weather Station 02 Mar 2016

Process: 7711

Import Bank CSV 01 Jul 2016

Process: 7706

Update Virus Software And Scan For Viruses 10 Jun 2016

Process: 46

Responsibility Allocation: Backup Server Status 16 Feb

2016 Process: 48

Responsibility Allocation: Internet 16 Feb 2016

Process: 45

Responsibility Allocation: Main Server Status 16 Feb

2016 Process: 44

Secure Socket Level Certificate 16 Feb 2016

Process: 49

Responsibility Allocation: Wifi 16 Feb 2016

Process: 50

Responsibility Allocation: Guest Access Wifi 16 Feb 2016

Process: 5941

Responsibility Allocation: Replace Main Server 07 Mar

2016

Process: 5939

Responsibility Allocation: Email ISP Routing 05 Mar

2016

Date Revision 19 May 2023 Reviewed 19 May 2023

FIRE Report Premisis

Revision Document ID82517 Date Revision 15 Feb 2022 Reviewed 15 Feb 2022

**HSE Fire / Exit Escape route** 

**Ground Floor plans** 

Revision Document ID95816 Date Revision 03 Aug 2022 Reviewed 03 Aug 2022

**HSE Fire Risk Assessment** 

Revision Document ID21790 Date Revision 04 Sep 2017 Reviewed 04 Sep 2017

Audit 19 Health and Safety, Working Conditions and Building Process: 7704

Fabric Issues

Revision Document ID68045 Date Revision 24 Aug 2021 Reviewed 24 Aug 2021

CPM 21 Fire Exit / Escape Route

Procedures

Revision Document ID21892 Date Revision 07 Sep 2017 Reviewed 07 Sep 2017

Explanation Employee Roles and Titles

Revision Document ID22144 Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

**HSE Fire Exit / Escape Route** Ground Floor plans Document

Revision Document ID2558 Date Revision 01 Aug 2007 Reviewed 01 Aug 2007

DO NOT USE VM3COP11

Calibration

Revision Document ID8713 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

VM3COP20.07 UPS Procedures

Revision Document ID8722 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

**HSE Fire Safety Risk Assessment** 

Revision Document ID892 Date Revision 25 Oct 2006 Reviewed 25 Oct 2006

Responsibility Allocation: General Computer

Maintenance 09 Mar 2016

Process: 7125

Responsibility Allocation: Intrastats Urgent Problems 09

Mar 2016 Process: 7124

Responsibility Allocation: Intrastats 09 Mar 2016

Process: 7127

Responsibility Allocation: Intrastats Unfinished in

progress Processes 09 Mar 2016

Process: 7128

Responsibility Allocation: Intrastats Future Features

needed 09 Mar 2016 Process: 7133

Responsibility Allocation: Intrastats Contact Manager 09

Mar 2016

Responsibility Allocation : Computer Failure Diagnostics

24 May 2016 Process: 7835

Electrics Need Checking 20 Sep 2017

Process: 7836

Central Heating For Winter 20 Sep 2017

Process: 7832

Cleardown Emailed Invoices 20 Sep 2017

Process: 7823

Saftey Tester Data 02 Aug 2017

Process: 7805

Empty Kitchen Bins 22 May 2017

Process: 7804

Sweep Kitchen Floor 22 May 2017

Process: 7803

Dishwashing 22 May 2017

Process: 7802

Clean Kitchen Sides 22 May 2017

Process: 7756

Carbon Monoxide Alarm 05 Jan 2017

Process: 7742

Boiler Check 26 Sep 2016

Process: 7698

Clean Toilets 17 May 2016

Process: 7687

Vandagraph Duckets 21 Apr 2016

Process: 7672

Off Site Backup 09 Mar 2016

Process: 7402

Responsibility Allocation: VST Calibration P.A.T. Testing

09 Mar 2016 Process: 7401

Responsibility Allocation: VST Calibration 09 Mar 2016

Process: 7857

Software Validation Stock Tracking Check 01 Oct 2017

Process: 5851

Duplicate Documents 17 Feb 2016

Process: 59

Out Of Date Documents 17 Feb 2016

Process: 7850

Software Validation Scan Incorrect Product 01 Oct 2017

Process: 7851

Software Validation Scan Un-QA Product To Order 01 Oct 2017

Process: 7852

Software Validation Expired Stock 01 Oct 2017

Process: 7853

Software Validation Non Sell Able Shelf 01 Oct 2017

Process: 7854

Software Validation In Production List 01 Oct 2017

Process: 7855

Software Validation - Production Lists 01 Oct 2017 Software Validation Unchecked Orders 01 Oct 2017

Process: 7870 Software Validation Non Conformance Product Risk Feedback Loop 15 Oct 2017

Hand Drill Checklist 13 Oct 2017 Process: 7868

Pillar Drill Checklist 13 Oct 2017

Process: 7867

Process: 7869

Bandsaw Checklist 13 Oct 2017

Process: 7866

Oxygen Cylinder Check 13 Oct 2017

Process: 7865

Software Validation Conflicting Audits 07 Oct 2017

Process: 7864

ESD Work Stations 07 Oct 2017

The organization shall determine, provide and maintain the environment necessary for the operation

of its processes and to achieve conformity of products and services. NOTE A suitable environment can be a combination of human and physical factors, such as:

a) �� � social (e.g. nondiscriminatory, calm, nonconfrontational);

b)���psychological (e.g. stressreducing, burnout prevention, emotionally protective);

c)���physical (e.g. temperature, heat, humidity, light, airflow, hygiene, noise).

These factors can differ substantially depending on the products and services provided.

Environment for the operation of processes

**Top Level Document: VOP 12** Training

Revision Document ID31024 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Top Level Document: VOP 16 Health and Safety, Company Personnel Manual

Revision Document ID31032 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Top Level Document: VOP 18 Maintenance Building, Fabric and Process: 7698 Infrastructure

Revision Document ID119029 Date Revision 15 May 2023 Reviewed 15 May 2023

**Top Level Document: VOP 02** Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID93320 Date Revision 01 Jul 2022 Reviewed 01 Jul 2022

Audit 19 Health and Safety, **Working Conditions and Building** Fabric Issues

Revision Document ID68045 Date Revision 24 Aug 2021 Reviewed 24 Aug 2021

Audit 08 Training, Competence and Human Resources

Revision Document ID70147 Date Revision 20 Sep 2021 Reviewed 20 Sep 2021

Fire risk assessment 15/17 Station Road

Revision Document ID95652 Date Revision 02 Aug 2022 Reviewed 02 Aug 2022

CPM 25 Health and Safety Policy Viamed

Revision Document ID14332 Date Revision 25 Sep 2014 Reviewed 04 Sep 2017

Audit 07 Handling and Storage Revision Document ID120355 \*\*Date Revision 02 Jun 2023 Reviewed 02 Jun 2023

Audit 19 Health and Safety, Working Conditions and Building Fabric Issues

Revision Document ID68045 Date Revision 24 Aug 2021 Reviewed 24 Aug 2021 CPM 39 Smoking Policy

Process: 7750

Meeting With Management 14 Oct 2016

Process: 7120

General Maintenance Requirements 09 Mar 2016

Process: 7753

Management Meeting Warehouse 22 Nov 2016

Process: 7836

Central Heating For Winter 20 Sep 2017

Process: 7811

Responsibility Allocation: General Area 06 Jun 2017

Process: 7806

Watering Plants 22 May 2017

Clean Toilets 17 May 2016

Process: 7845

7.1.4 Environment Of Operations 25 Sep 2017

	Revision Document ID6782 Date Revision 15 Feb 2010 Reviewed 15 Feb 2010 CPM 16 Dress Code Revision Document ID7055 Date Revision 26 Apr 2010 Reviewed 22 Jul 2014 CPM 15 Disciplinary Procedures Revision Document ID25502 Date Revision 05 Mar 2018 Reviewed 05 Mar 2018 Reviewed 05 Mar 2018 Audit 08 Training, Competence and Human Resources Revision Document ID70147 Date Revision 20 Sep 2021 Reviewed 20 Sep 2021	
7.1.5 Monitoring and measuring resources		
7.1.5.1 7.1.5.1 General The organization shall determine and provide the resources needed to ensure valid and reliable results when monitoring or measuring is used to verify the conformity of products and services to requirements. The organization shall ensure that the resources provided: a) are suitable for the specific type of monitoring and measurement activities being undertaken; b) are maintained to ensure their continuing fitness for their purpose. The organization shall retain appropriate documented information as evidence of fitness for purpose of the monitoring and measurement resources. General		Process: 6949 Responsibility Allocation: VIAMED Stock Meeting QA Processing 09 Mar 2016 Process: 7689 Move Stock From QA Shelf To Stock Shelf Monday 21 Apr 2016 Process: 7694 Move Stock From QA Shelf To Stock Shelf Tuesday 28 Apr 2016 Process: 7695 Top Up Quick Shipping Shelves 28 Apr 2016 Process: 7830 Review Q.A. Failures Report 18 Sep 2017 Process: 7794 V1000 Commissions Review 30 Mar 2017 Process: 7705 Checking For Uploaded Files 08 Jun 2016 Process: 7670 Ship Repairs 21 Apr 2016 Process: 7676 PDFing Of Invoices Viamed 17 Mar 2016 Process: 7670 Humanmed general Issues 09 Mar 2016 Process: 7394 Responsibility Allocation: VST Stock Meeting Repairs
7.1.5.2  When measurement traceability is a requirement, or is considered by the organization to be an essential part of providing confidence in the validity of measurement results, measuring equipment shall be:  a) calibrated or verified, or both, at specified intervals, or prior to use, against measurement standards traceable to international or national measurement standards; when no such standards exist, the basis used for calibration or verification shall be retained as documented information; b) identified in order to determine their status; c) safeguarded from adjustments, damage or deterioration that would invalidate the calibration status and subsequent measurement results.	Reviewed 06 May 2022  Top Level Document: VOP 11  Equipment Control, Office,  Warehouse, Pcs and Equipment Revision Document ID31008  Date Revision 30 Sep 2019  Reviewed 30 Sep 2019  Audit 06 Calibration  Revision Document ID63048  Date Revision 22 Jun 2021	Review - General 09 Mar 2016  Process: 7830 Review Q.A. Failures Report 18 Sep 2017 Process: 7823 Saftey Tester Data 02 Aug 2017 Process: 7814 Responsibility Allocation : Viamed Repairs 06 Jun 2017 Process: 7813 Responsibility Allocation : VST Repairs 06 Jun 2017 Process: 7812 Responsibility Allocation : Vandagraph Repairs 06 Jun 2017 Process: 7798 Orders And Items Shipped Per Month 10 May 2017 Process: 7744 FDA Device Establishment Registration And Listing 28 Sep 2016 Process: 7705 Checking For Uploaded Files 08 Jun 2016 Process: 7693 Collect Repair Filing From Warehouse 22 Apr 2016 Process: 7692 Responsibility Allocation : Take Complete Repair Paperwork To Office 22 Apr 2016

The organization shall determine if the validity of previous measurement results has been adversely affected when measuring equipment is found to be unfit for its intended purpose, and shall take appropriate action as necessary Measurement traceability

Revision Document ID63807 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

Process: 7673 Check Expiry Dated Stock 09 Mar 2016

Process: 7670 Humanmed general Issues 09 Mar 2016

Process: 7401

Responsibility Allocation: VST Calibration 09 Mar 2016

Process: 7048

Control of monitoring and measuring devices 09 Mar 2016

7.1.6

knowledge necessary for the operation of its processes and to achieve conformity of products and services.

This knowledge shall be maintained and be made available to the extent necessary.

When addressing changing needs and trends, the organization shall consider its current knowledge and determine how to acquire or access any necessary additional knowledge and required updates. NOTE 1 Organizational knowledge is knowledge specific to the organization; it is generally gained

experience. It is information that is used and shared to achieve the organization s objectives. NOTE 2 Organizational knowledge can be based on:

a) �� internal sources (e.g. intellectual property; knowledge gained from experience; lessons learned from failures and successful projects; capturing and sharing undocumented knowledge and experience; the results of improvements in processes, products and services);

b) �� external sources (e.g. standards; academia; conferences; gathering knowledge from customers or external providers) Organizational

Audit 08 Training, Competence The organization shall determine the and Human Resources

Revision Document ID70147 Date Revision 20 Sep 2021 Reviewed 20 Sep 2021

**Audit 10 Documentation Control** Revision Document ID63807

Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

**Audit 12 CE Files** 

Revision Document ID63815 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

Process: 7830

Review Q.A. Failures Report 18 Sep 2017

Process: 7744

FDA Device Establishment Registration And Listing 28

Sep 2016 Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7387

Responsibility Allocation: VST Stock Meeting Purchase

Order Requirements 09 Mar 2016

Process: 7863

Maintain Repair Codes List 05 Oct 2017

7.2 Competence

knowledge

The organization shall: a) determine the necessary competence of person(s) doing work under its control that affects the performance and effectiveness of the quality management system; b) ensure that these persons are competent on the basis of appropriate education, training, or experience;

- c) where applicable, take actions to acquire the necessary competence, and evaluate the effectiveness of the actions taken;
- d) retain appropriate documented information as evidence of competence.

NOTE Applicable actions can include, for example, the provision **Top Level Document: VOP 12** Training

Revision Document ID31024 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Top Level Document: VOP 02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID93320 Date Revision 01 Jul 2022 Reviewed 01 Jul 2022

Audit 08 Training, Competence and Human Resources

Revision Document ID70147 Date Revision 20 Sep 2021 Reviewed 20 Sep 2021

Revision Document ID68045

Audit 19 Health and Safety, Working Conditions and Building Fabric Issues

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

of training to, the mentoring of, or Date Revision 24 Aug 2021 the reassignment Reviewed 24 Aug 2021 of currently employed persons; or **Explanation Employee Roles and** the hiring or contracting of Titles competent persons. Competence Revision Document ID22144 Date Revision 20 Sep 2017 Reviewed 20 Sep 2017 Audit 08 Training, Competence and Human Resources Revision Document ID70147 Date Revision 20 Sep 2021 Reviewed 20 Sep 2021 7.3 **Top Level Document: VOP 12** Process: 7673 Check Expiry Dated Stock 09 Mar 2016 The organization shall ensure that Training persons doing work under the Revision Document ID31024 Process: 7668 Date Revision 30 Sep 2019 Responsibility Allocation: Upgrading Intrastats ISO organization s control are aware Reviewed 30 Sep 2019 Quality system 09 Mar 2016 Top Level Document: VOP 02 a) the quality policy; Personnel and Responsibility, b) relevant quality objectives; c) their contribution to the Staff and Staffing Issues, effectiveness of the quality Training, Roles and Tasks Revision Document ID93320 management system, including the Date Revision 01 Jul 2022 benefits of Reviewed 01 Jul 2022 improved performance; Audit 19 Health and Safety, d) the implications of not **Working Conditions and Building** conforming with the quality Fabric Issues management system requirements. Revision Document ID68045 Awareness Date Revision 24 Aug 2021 Reviewed 24 Aug 2021 **Explanation Employee Roles and** Titles Revision Document ID22144 Date Revision 20 Sep 2017 Reviewed 20 Sep 2017 Audit 08 Training, Competence and Human Resources Revision Document ID70147 Date Revision 20 Sep 2021 Reviewed 20 Sep 2021 7.4 **Audit 10 Documentation Control** Process: 7673 7.4 Communication Revision Document ID63807 Check Expiry Dated Stock 09 Mar 2016 The organization shall determine the Date Revision 30 Jun 2021 internal and external Reviewed 30 Jun 2021 communications relevant to the Audit 08 Training, Competence quality and Human Resources management system, including: Revision Document ID70147 a) on what it will communicate; Date Revision 20 Sep 2021 b) when to communicate; Reviewed 20 Sep 2021 c) with whom to communicate; VM3COP27.01 Searching d) how to communicate; Intrastats Issues e) who communicates. Revision Document ID6657 Communication Date Revision 02 Nov 2009 Reviewed 02 Nov 2009 VM3COP27.17 Complete Auto calender Issues Revision Document ID16995 Date Revision 26 May 2016 Reviewed 26 May 2016 VM3COP27.36 Auto Close Issues Revision Document ID17082 Date Revision 24 Jun 2016 Reviewed 24 Jun 2016 **Overview Issues Meeting Headers** List Revision Document ID22169 Date Revision 22 Sep 2017 Reviewed 22 Sep 2017

Issues Overview

Revision Document ID23112

	Date Revision 22 Oct 2017 Reviewed 22 Oct 2017	
7.5 Documented information		
7.5.1 7.5.1 General	Top Level Document: VOP 01 Documentation and Records,	Process: 7744 FDA Device Establishment Registration And Listing 28
The organization�s quality	Control, Creation, Storage,	Sep 2016
nanagement system shall include:	Retrieval, Revision Control and	Process: 7734
) documented information required	Online Records	Responsibility Allocation: Humanmed Order Processing
y this International Standard;	Revision Document ID120321	25 Âug 2016
) documented information	**Date Revision 01 Jun 2023	Process: 7710
etermined by the organization as	Reviewed 01 Jun 2023	Responsibility Allocation: Proforma And Quote
eing necessary for the	Top Level Document:	Processing 29 Jun 2016
ffectiveness	VM3COP00.00 VOP00.00 VST	Process: 7709
of the quality management system.	Quality Statement policy and	Delivered not Invoiced 28 Jun 2016
NOTE The extent of documented	objectives	Process: 7953
nformation for a quality	Revision Document ID22062	Vandagraph Delivery Notifications 26 May 2020
nanagement system can differ from	Date Revision 16 Sep 2017	Process: 7693
one	Reviewed 15 May 2023	Collect Repair Filing From Warehouse 22 Apr 2016
organization to another due to:	Top Level Document:	Process: 7692
the size of organization		Responsibility Allocation : Take Complete Repair
and its type of activities, processes,	Quality Statement policy and	Paperwork To Office 22 Apr 2016
products and services;	objectives	Process: 7690
���the complexity of	Revision Document ID22684	Ship Repairs 21 Apr 2016
processes and their interactions;	Date Revision 16 Oct 2017	Process: 7686
the competence of persons.	Reviewed 08 Nov 2022	Thorough Checking Of Awaiting Action Tray - Priority 8
General	Audit 10 Documentation Control Revision Document ID63807	21 Apr 2016 <b>Process: 7685</b>
	Date Revision 30 Jun 2021	
	Reviewed 30 Jun 2021	Repairs Ready For Invoice 18 Apr 2016 <b>Process: 7684</b>
	Audit 20 Process verification to	Repairs Ready For Quote 18 Apr 2016
	Managment	Process: 7683
	Revision Document ID73324	Check Stock For Proforma 18 Apr 2016
	Date Revision 26 Oct 2021	Process: 7678
	Reviewed 26 Oct 2021	Check Catalog 360 Circle For Quotes And Orders 08 Ap
	Audit 10 Documentation Control	2016
	Revision Document ID63807	Process: 7674
	Date Revision 30 Jun 2021	Check Repairs Ready For Invoice List 10 Mar 2016
	Reviewed 30 Jun 2021	Process: 7668
	Audit 20 Process verification to	Responsibility Allocation : Upgrading Intrastats ISO
	Managment Comment of the Comment of	Quality system 09 Mar 2016
	Revision Document ID73324	Process: 7398
	Date Revision 26 Oct 2021	Responsibility Allocation: VST Stock Meeting UPS
	Reviewed 26 Oct 2021	Shipping Fuel Surcharge 09 Mar 2016
	<b>Explaination Quality Objectives</b>	Process: 7396
	Revision Document ID18483	Responsibility Allocation : VST Stock Meeting `Goods
	Date Revision 18 Jan 2017	Out' Review 09 Mar 2016
	Reviewed 18 Jan 2017	Process: 7390
	Audit 20 Process verification to	Responsibility Allocation: VST Stock Meeting Returns
	Managment	Overview - Credits 09 Mar 2016
	Revision Document ID73324	Process: 7385
	Date Revision 26 Oct 2021	Responsibility Allocation: VST Stock Meeting Sales
	Reviewed 26 Oct 2021	Forward Orders Review 09 Mar 2016
	Explanation Employee Roles and	Process: 6938
	Titles	Responsibility Allocation : Customer Database Updates
	Revision Document ID22144	Mar 2016
	Date Revision 20 Sep 2017	Process: 6956
	Reviewed 20 Sep 2017	Responsibility Allocation : Sales Order Issues 09 Mar
	VM3COP00.01 Company	2016
	objectives	Process: 7090
	Revision Document ID22842	Responsibility Allocation : Office Procedures 09 Mar 20
	Date Revision 17 Oct 2017	Process: 6898
	Reviewed 17 Oct 2017	GHX Web Pricing 09 Mar 2016
		Process: 5871
		Check Sale Or Returns 17 Feb 2016
		Process: 5876
		E.Commerce Cardea And Multiquote 17 Feb 2016
		Process: 5872 Charles Sala On Patrima Francist 17 Eab 2016
		Check Sale Or Returns Export 17 Feb 2016
	ÍÍ.	Process: 2

Answering Telephones 16 Feb 2016

Process: 5

Responsibility Allocation: Processing Of Sales Orders 16

Feb 2016 Process: 6

Responsibility Allocation: Updating Contact Management

System 16 Feb 2016

Process: 7

Responsibility Allocation: Checking Of Sales Orders 16

Feb 2016 Process: 8

Responsibility Allocation: Order And Status Liaison With

Customers 16 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Post 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation: Photocopying 16 Feb 2016

Process: 21

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

Process: 5879

Responsibility Allocation: Customer Returning Goods On

Our UPS Account 18 Feb 2016

Process: 5882

Responsibility Allocation: Send Post To Humanmed 24

Feb 2016 Process: 5891

Processing Of Repair Quotes And Orders 25 Feb 2016

Process: 5892

Checking EBay And Amazon For Orders And Messages

25 Feb 2016

Process: 5893

Answering Website Questions 25 Feb 2016

Process: 5894

Checking Of Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office Job List 25

Feb 2016 Process: 5896

Responsibility Allocation: Ensuring ORD's Are Taken To

Goods Out And Invoices Are Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar 2016

Process: 5913

Check For Humanmed Orders In Logistics Mailbox 03

Mar 2016

Process: 5943

Check Cardea And Multiquote 08 Mar 2016

Process: 5944

Responsibility Allocation : Chasing Lost Customers 08

Mar 2016 Process: 5945

Responsibility Allocation: Sending Samples 08 Mar 2016

Process: 5946

Responsibility Allocation : Sending Sale Or Returns 08

Mar 2016 Process: 5947

Responsibility Allocation : Search For Distributors 08 Mar

||2016

Process: 5948

Adding New Accounts To Opera 08 Mar 2016

Process: 5949

Filling Credit Card Slips 08 Mar 2016

Process: 6958

Responsibility Allocation: Shipped Order Queries 09 Mar

2016

Process: 7676

PDFing Of Invoices Viamed 17 Mar 2016

Process: 7699

Shred Sensitive Paperwork In JL Office 19 May 2016

Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 7758

Check For GHX Orders 17 Jan 2017

Process: 7760

Send Service Offers 31 Jan 2017

Process: 7761

Send VST Delivery Notifications 01 Feb 2017

Process: 7783

PDF VST Invoices And Purchase Orders 10 Feb 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 7822

Review Oxylink Stock 26 Jul 2017

Process: 5859

Review Un-shipped Parcels 17 Feb 2016

Process: 6954

Back Orders Review - By Customer 09 Mar 2016

Process: 7748

Check Repair Orders 10 Oct 2016

Process: 7749

Check Repair Quotes 10 Oct 2016

7.5.2

7.5.2 Creating and updating When creating and updating documented information, the organization shall ensure appropriate:

a) identification and description (e.g. a title, date, author, or reference number);

b) format (e.g. language, software version, graphics) and media (e.g. paper, electronic);

c) review and approval for suitability and adequacy. Creating and updating

Top Level Document: VOP 01 Documentation and Records, Control, Creation, Storage, Retrieval, Revision Control and

Online Records
Revision Document ID120321

\*\*Date Revision 01 Jun 2023

Reviewed 01 Jun 2023

Top Level Document: VOP 10 Non Conformance, Corrective and Preventive Actions

Revision Document ID90405 Date Revision 25 May 2022 Reviewed 25 May 2022

VM3COP14.01 Disposition of Documents / Records.

Revision Document ID15464 Date Revision 14 Aug 2015 Reviewed 14 Aug 2015

**Audit 10 Documentation Control** 

Revision Document ID63807 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

**Audit 23 Analysis of Data** Revision Document ID67997

Date Revision 23 Aug 2021 Reviewed 23 Aug 2021

DO NOT USE VM3COP01 Document Updates / Amendment control

Revision Document ID22201 Date Revision 23 Sep 2017

Reviewed 23 Sep 2017

Process: 7782

Remove Started But Not Used Order Numbers 08 Feb

2017

Process: 7676

PDFing Of Invoices Viamed 17 Mar 2016

Process: 7857

Software Validation Stock Tracking Check 01 Oct 2017

	Guide to Intrastats Revision Document ID24779 Date Revision 22 Dec 2017 Reviewed 22 Dec 2017 Intrastats overview Revision Document ID23567 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 DO NOT USE VM3COP14 Documentation Revision Document ID9276 Date Revision 18 Oct 2011 Reviewed 18 Oct 2011	
7.5.3 Control of documented information	Top Level Document: VOP 01 Documentation and Records, Control, Creation, Storage, Retrieval, Revision Control and Online Records Revision Document ID120321 **Date Revision 01 Jun 2023 Reviewed 01 Jun 2023 Top Level Document: VOP 10 Non Conformance, Corrective and Preventive Actions Revision Document ID90405 Date Revision 25 May 2022 Reviewed 25 May 2022 VM3COP14.01 Disposition of Documents / Records. Revision Document ID15464 Date Revision 14 Aug 2015 Reviewed 14 Aug 2015 Reviewed 14 Aug 2015 Reviewed 30 Jun 2021 Reviewed 30 Jun 2021 Reviewed 30 Jun 2021 Reviewed 30 Jun 2021 Reviewed 23 Aug 2021 DO NOT USE VM3COP01 Document Updates / Amendment control Revision Document ID22201 Date Revision 23 Sep 2017 Reviewed 23 Sep 2017 Guide to Intrastats Revision Document ID24779 Date Revision 22 Dec 2017 Intrastats overview Revision Document ID23567 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 Reviewed 28 Oct 2017 DO NOT USE VM3COP14 Documentation Revision Document ID9276	Process: 7705 Checking For Uploaded Files 08 Jun 2016
7.5.3.1 Documented information required by the quality management system and by this International Standard shall be controlled to ensure: a) it is available and suitable for use, where and when it is needed; b) it is adequately protected (e.g. from loss of confidentiality, improper use, or loss of integrity).	Date Revision 18 Oct 2011 Reviewed 18 Oct 2011  Audit 10 Documentation Control Revision Document ID63807 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021 Audit 20 Process verification to Managment Revision Document ID73324 Date Revision 26 Oct 2021 Reviewed 26 Oct 2021	Process: 7744 FDA Device Establishment Registration And Listing 28 Sep 2016 Process: 7693 Collect Repair Filing From Warehouse 22 Apr 2016 Process: 7692 Responsibility Allocation: Take Complete Repair Paperwork To Office 22 Apr 2016

#### 7.5.3.2

For the control of documented information, the organization shall address the following activities, as applicable:

- a) distribution, access, retrieval and
- b) storage and preservation, including preservation of legibility; c) control of changes (e.g. version control);
- d) retention and disposition. Documented information of external Reviewed 30 Jun 2021 origin determined by the organization to be necessary for the planning and operation of the quality management system shall be identified as appropriate, and be controlled.

Documented information retained as evidence of conformity shall be protected from unintended alterations.

NOTE Access can imply a decision regarding the permission to view the documented information only, or the permission and authority to view and change the documented information.

### **Audit 10 Documentation Control**

Revision Document ID63807 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

### Audit 20 Process verification to Managment

Revision Document ID73324 Date Revision 26 Oct 2021 Reviewed 26 Oct 2021

#### **Audit 12 CE Files**

Revision Document ID63815 Date Revision 30 Jun 2021

Process: 7699

Shred Sensitive Paperwork In JL Office 19 May 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7692

Responsibility Allocation: Take Complete Repair

Paperwork To Office 22 Apr 2016

Process: 7676

PDFing Of Invoices Viamed 17 Mar 2016

### **8 Operation**

### Operation

8.1 The organization shall plan, implement and control the processes (see 4.4) needed to meet the requirements for the provision of products and services, and to

implement the actions determined in Clause 6, by:

- a) determining the requirements for the products and services;
- b) establishing criteria for:
- 1) the processes;
- 2) the acceptance of products and services;
- c) determining the resources needed to achieve conformity to the product and service requirements;
- d) implementing control of the processes in accordance with the criteria:
- e) determining, maintaining and retaining documented information to the extent necessary:
- 1) to have confidence that the processes have been carried out as planned;
- 2) to demonstrate the conformity of products and services to their requirements.

The output of this planning shall be suitable for the organizations operations.

The organization shall control planned changes and review the consequences of unintended

### **Top Level Document: VOP 08** Production, Reworks, New Production

Revision Document ID31072 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

### **Top Level Document:**

VM3COP27.11 Performing a Technical File PMS and risk assessment

Revision Document ID75465 Date Revision 18 Nov 2021 Reviewed 18 Nov 2021

### VM3COP27.12 Clinical **Evaluation Risk assessment Technical Files**

Revision Document ID15453 Date Revision 11 Aug 2015 Reviewed 11 Aug 2015

### Audit 03 Design Control

Revision Document ID111315 Date Revision 17 Feb 2023 Reviewed 17 Feb 2023

### Audit 07 Handling and Storage Revision Document ID120355

\*\*Date Revision 02 Jun 2023 Reviewed 02 Jun 2023

### **Audit 10 Documentation Control**

Revision Document ID63807 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

### Audit 23 Analysis of Data

Revision Document ID67997 Date Revision 23 Aug 2021 Reviewed 23 Aug 2021

### Process: 7433

Responsibility Allocation: VST Board Directors Meeting 09 Mar 2016

### Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs Review - General 09 Mar 2016

changes, VM3COP24.00 Viamed Overall taking action to mitigate any Risk Analysis Program Risk adverse effects, as necessary. Register The organization shall ensure that Revision Document ID47771 outsourced processes are controlled Date Revision 12 Nov 2020 (see 8.4). **Operational planning** Reviewed 12 Nov 2020 and control **Audit 22 Post Market Survellance** Revision Document ID120397 \*\*Date Revision 02 Jun 2023 Reviewed 02 Jun 2023 Process: 7818 8.2 Requirements for products and Issues For Accountants - Check Purchasing Journals to see services if VAT handled correctly Previous Month 13 Jun 2017 Process: 7819 Issues For Accountant - Check Contra account 8000 and clear it 13 Jun 2017 Process: 7817 Issues For Accountants - Check suggested invoice report in operas 13 Jun 2017 Process: 7808 8.2.1 Top Level Document: VOP 03 Communication with customers Contract Review, Enquires, Office Ensure All Invoice Correctly Tagged 02 Jun 2017 Process: 7800 shall include: Processes a) providing information relating to Revision Document ID77875 Opera Nominal Ledger Close 11 May 2017 products and services; Date Revision 15 Dec 2021 Process: 7790 b) handling enquiries, contracts or Reviewed 15 Dec 2021 Humanmed Invoice them For Previous Month 10 Mar **Top Level Document: VOP 09** orders, including changes; 2017 c) obtaining customer feedback Repairs and Servicing Process: 7789 Revision Document ID75927 Withdraw Funds From Paypal 02 Mar 2017 relating to products and services, Date Revision 24 Nov 2021 Process: 7783 including customer complaints; Reviewed 24 Nov 2021 PDF VST Invoices And Purchase Orders 10 Feb 2017 d) handling or controlling customer property; Top Level Document: VOP 19 Process: 7735 e) establishing specific requirements FeedBack Customer Complaints Ensure SOR's Are Followed Up 01 Sep 2016 for contingency actions, when Vigilance and Notifications VST Process: 7734 relevant. Customer Ltd Responsibility Allocation: Humanmed Order Processing communication Revision Document ID75995 25 Aug 2016 Date Revision 24 Nov 2021 Process: 7712 Reviewed 24 Nov 2021 Review Inward Payments 01 Jul 2016 Audit 02 Contract Review and Process: 7710 Sales Order Processing Responsibility Allocation: Proforma And Quote Revision Document ID69328 Processing 29 Jun 2016 Date Revision 09 Sep 2021 Process: 7709 Delivered not Invoiced 28 Jun 2016 Reviewed 09 Sep 2021 Audit 11 Repairs, Servicing and Process: 7708 Returns Acorn 0014904 17 Jun 2016 Revision Document ID64142 Process: 7703 Date Revision 02 Jul 2021 Vandagraph Pay Pal Retrieve Funds 23 May 2016 Reviewed 02 Jul 2021 Process: 7702 **Audit 22 Post Market Survellance** Responsibility Allocation: Vandagraph Pay Pay Issue Revision Document ID120397 Refund 23 May 2016 Process: 7953 \*\*Date Revision 02 Jun 2023 Reviewed 02 Jun 2023 Vandagraph Delivery Notifications 26 May 2020 VM3COP10.02 Product Recall Process: 7691 locate products out in the Field Ship Sale Or Returns 21 Apr 2016 Process: 7686 Revision Document ID74788 Date Revision 12 Nov 2021 Thorough Checking Of Awaiting Action Tray - Priority 8s Reviewed 12 Nov 2021 21 Apr 2016 Process: 7685 Repairs Ready For Invoice 18 Apr 2016 Process: 7684 Repairs Ready For Quote 18 Apr 2016 Process: 7683 Check Stock For Proforma 18 Apr 2016 Process: 7678 Check Catalog 360 Circle For Quotes And Orders 08 Apr 2016 Process: 7674 Check Repairs Ready For Invoice List 10 Mar 2016 Process: 7427

Responsibility Allocation: VST Customer Complaints 09

Mar 2016

Process: 7398

Responsibility Allocation: VST Stock Meeting UPS

Shipping Fuel Surcharge 09 Mar 2016

Process: 7396

Responsibility Allocation: VST Stock Meeting `Goods

Out` Review 09 Mar 2016

Process: 7391

Responsibility Allocation: VST Stock Meeting Customer Complaints Review \*\*Mandatory\*\* 09 Mar 2016

Process: 7390

Responsibility Allocation: VST Stock Meeting Returns

Overview - Credits 09 Mar 2016

Process: 7389

Responsibility Allocation: VST Stock Meeting Returns

Overview - From Customers 09 Mar 2016

Process: 7843

Review VST Product Feedback Negative 23 Sep 2017

Process: 7842

Review VIAMED Product Feedback Negative 23 Sep

2017

Process: 7841

Review VST Feedback - Customer Complaints 23 Sep

2017

Process: 7840

Review VST Feedback - Customer Feedback Negative 23

Sep 2017

Process: 7839

Review VIAMED Feedback - Customer Complaints 23

Sep 2017

Process: 7838

Review VIAMED Feedback - Customer Feedback

Negative 23 Sep 2017

Process: 7385

Responsibility Allocation: VST Stock Meeting Sales

Forward Orders Review 09 Mar 2016

Process: 6938

Responsibility Allocation: Customer Database Updates 09

Mar 2016 **Process: 6956** 

Responsibility Allocation : Sales Order Issues 09 Mar

2016

Process: 7090

Responsibility Allocation: Office Procedures 09 Mar 2016

Process: 6898

GHX Web Pricing 09 Mar 2016

Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb 2016

Process: 5872

Check Sale Or Returns Export 17 Feb 2016

Process: 2

Answering Telephones 16 Feb 2016

Process: 5

Responsibility Allocation: Processing Of Sales Orders 16

Feb 2016

Process: 6

Responsibility Allocation: Updating Contact Management

System 16 Feb 2016

Process: 7

Responsibility Allocation : Checking Of Sales Orders 16

Feb 2016 Process: 8

Responsibility Allocation: Order And Status Liaison With

Customers 16 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Post 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation: Photocopying 16 Feb 2016

Process: 21

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

Process: 5879

Responsibility Allocation: Customer Returning Goods On

Our UPS Account 18 Feb 2016

Process: 5882

Responsibility Allocation : Send Post To Humanmed 24

Feb 2016 **Process: 5891** 

Processing Of Repair Quotes And Orders 25 Feb 2016

Process: 5892

Checking EBay And Amazon For Orders And Messages

25 Feb 2016 **Process: 5893** 

Answering Website Questions 25 Feb 2016

Process: 5894 Checking Of Active List 25 Feb 2016

Process: 5895

Responsibility Allocation : Completing Office Job List 25

Feb 2016 **Process: 5896** 

Responsibility Allocation : Ensuring ORD's Are Taken To Goods Out And Invoices Are Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar 2016

Process: 5913

Check For Humanmed Orders In Logistics Mailbox 03

Mar 2016 **Process: 5943** 

Check Cardea And Multiquote 08 Mar 2016

Process: 5945

Responsibility Allocation: Sending Samples 08 Mar 2016

Process: 5946

Responsibility Allocation : Sending Sale Or Returns 08

Mar 2016 **Process: 5947** 

Responsibility Allocation: Search For Distributors 08 Mar

2016

Process: 5948

Adding New Accounts To Opera 08 Mar 2016

Process: 5949

Filling Credit Card Slips 08 Mar 2016

Process: 6958

Responsibility Allocation: Shipped Order Queries 09 Mar

2016

Process: 7676

PDFing Of Invoices Viamed 17 Mar 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 7758

Check For GHX Orders 17 Jan 2017

Process: 7760

Send Service Offers 31 Jan 2017

Process: 7761

Send VST Delivery Notifications 01 Feb 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 7822 Review Oxylink Stock 26 Jul 2017 Process: 5859 Review Un-shipped Parcels 17 Feb 2016 Process: 6954 Back Orders Review - By Customer 09 Mar 2016 Process: 7748 Check Repair Orders 10 Oct 2016 Process: 7749 Check Repair Ouotes 10 Oct 2016 Process: 8015 Review VST Product Feedback Positive 25 Jul 2022 Process: 8017 Review VST Customer Feedback Positive 25 Jul 2022 8.2.2 **Top Level Document: VOP 03** Process: 7703 Contract Review, Enquires, Office Vandagraph Pay Pal Retrieve Funds 23 May 2016 When determining the requirements for the products and services to be Processes Process: 7702 offered to customers, the Revision Document ID77875 Responsibility Allocation: Vandagraph Pay Pay Issue organization shall ensure that: Date Revision 15 Dec 2021 Refund 23 May 2016 a) the requirements for the products Reviewed 15 Dec 2021 Process: 7396 and services are defined, including: Top Level Document: VOP 17 Responsibility Allocation: VST Stock Meeting `Goods Design Research and Out' Review 09 Mar 2016 1) any applicable statutory and regulatory requirements; Development Process: 7387 2) those considered necessary by the Revision Document ID25632 Responsibility Allocation: VST Stock Meeting Purchase organization; Date Revision 19 Mar 2018 Order Requirements 09 Mar 2016 b) the organization can meet the Reviewed 19 Mar 2018 claims for the products and services Audit 02 Contract Review and it offers. **Determining the** Sales Order Processing requirements for products and Revision Document ID69328 Date Revision 09 Sep 2021 services Reviewed 09 Sep 2021 **Audit 12 CE Files** Revision Document ID63815 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021 Audit 16 Sales and Marketing Revision Document ID69457 Date Revision 10 Sep 2021 Reviewed 10 Sep 2021 8.2.3 Process: 7709 Review of the requirements for Delivered not Invoiced 28 Jun 2016 products and services Process: 7702 Responsibility Allocation: Vandagraph Pay Pay Issue Refund 23 May 2016 Process: 7686 Thorough Checking Of Awaiting Action Tray - Priority 8s 21 Apr 2016 Process: 7685 Repairs Ready For Invoice 18 Apr 2016 Process: 7683 Check Stock For Proforma 18 Apr 2016 Process: 7678 Check Catalog 360 Circle For Quotes And Orders 08 Apr 2016 Process: 7398 Responsibility Allocation: VST Stock Meeting UPS Shipping Fuel Surcharge 09 Mar 2016 Process: 7396 Responsibility Allocation: VST Stock Meeting `Goods Out' Review 09 Mar 2016 Process: 7385 Responsibility Allocation: VST Stock Meeting Sales Forward Orders Review 09 Mar 2016 Process: 6938 Responsibility Allocation: Customer Database Updates 09 Mar 2016 Process: 6956 Responsibility Allocation : Sales Order Issues 09 Mar 2016 Process: 7090

Responsibility Allocation : Office Procedures 09 Mar 2016

Process: 6898

GHX Web Pricing 09 Mar 2016

Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb 2016

Process: 5872

Check Sale Or Returns Export 17 Feb 2016

Process: 2

Answering Telephones 16 Feb 2016

Process: 5

Responsibility Allocation: Processing Of Sales Orders 16

Feb 2016 Process: 6

Responsibility Allocation: Updating Contact Management

System 16 Feb 2016

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Responsibility Allocation: Checking Of Sales Orders 16

Feb 2016 Process: 8

Responsibility Allocation: Order And Status Liaison With

Customers 16 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Post 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation: Photocopying 16 Feb 2016

Process: 21

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

Process: 5879

Responsibility Allocation: Customer Returning Goods On

Our UPS Account 18 Feb 2016

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Responsibility Allocation: Send Post To Humanmed 24

Feb 2016 **Process: 5892** 

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25 Feb 2016 **Process: 5893** 

Answering Website Questions 25 Feb 2016

Process: 5894

Checking Of Active List 25 Feb 2016

Process: 5895

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Feb 2016

Process: 5896

Responsibility Allocation : Ensuring ORD's Are Taken To Goods Out And Invoices Are Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar 2016

Process: 5913

Check For Humanmed Orders In Logistics Mailbox 03

Mar 2016 **Process: 5943** 

Check Cardea And Multiquote 08 Mar 2016

Process: 5944

Responsibility Allocation : Chasing Lost Customers 08

Mar 2016 **Process: 5945** 

Responsibility Allocation : Sending Samples 08 Mar 2016

Process: 5947

Responsibility Allocation: Search For Distributors 08 Mar

2016

Process: 5946

Responsibility Allocation : Sending Sale Or Returns 08

Mar 2016 **Process: 5948** 

Adding New Accounts To Opera 08 Mar 2016

Process: 6958

Responsibility Allocation: Shipped Order Queries 09 Mar

2016

Process: 7676

PDFing Of Invoices Viamed 17 Mar 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7953

Vandagraph Delivery Notifications 26 May 2020

Process: 7699

Shred Sensitive Paperwork In JL Office 19 May 2016

Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 7758

Check For GHX Orders 17 Jan 2017

Process: 7760

Send Service Offers 31 Jan 2017

Process: 7761

Send VST Delivery Notifications 01 Feb 2017

Process: 7783

PDF VST Invoices And Purchase Orders 10 Feb 2017

Process: 7792

Shipped Order Success Report 13 Mar 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 7822

Review Oxylink Stock 26 Jul 2017

Process: 5859

Review Un-shipped Parcels 17 Feb 2016

Process: 6954

Back Orders Review - By Customer 09 Mar 2016

Process: 7749

Check Repair Quotes 10 Oct 2016

Process: 7748

Check Repair Orders 10 Oct 2016

Process: 8024

Discontinue/Supersede Stock 01 Mar 2023

### 8.2.3.1

The organization shall ensure that it has the ability to meet the requirements for products and services to be offered to customers. The organization shall conduct a review before committing to supply products and services to a customer, to include:

a) requirements specified by the customer, including the requirements for delivery and postdelivery activities;

b) requirements not stated by the customer, but necessary for the specified or intended use, when known;

c) requirements specified by the

### Top Level Document: VOP 03 Contract Review, Enquires, Office Processes

Revision Document ID77875 Date Revision 15 Dec 2021 Reviewed 15 Dec 2021

# Audit 02 Contract Review and Sales Order Processing

Revision Document ID69328 Date Revision 09 Sep 2021 Reviewed 09 Sep 2021 Process: 7831

Intrastats Debtors And Creditor Figures 18 Sep 2017

Process: 7796

Review Franking Label Errors 08 May 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 7749

Check Repair Quotes 10 Oct 2016

Process: 7748

Check Repair Orders 10 Oct 2016

Process: 7734

Responsibility Allocation: Humanmed Order Processing

25 Aug 2016 Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7710

Responsibility Allocation: Proforma And Quote

Processing 29 Jun 2016

organization; Vandagraph Delivery Notifications 26 May 2020 d) statutory and regulatory Process: 7691 requirements applicable to the Ship Sale Or Returns 21 Apr 2016 Process: 7684 products and services; Repairs Ready For Quote 18 Apr 2016 e) contract or order requirements differing from those previously Process: 7674 expressed. Check Repairs Ready For Invoice List 10 Mar 2016 The organization shall ensure that Process: 7390 contract or order requirements Responsibility Allocation: VST Stock Meeting Returns differing from those previously Overview - Credits 09 Mar 2016 Process: 7387 defined are resolved. Responsibility Allocation: VST Stock Meeting Purchase The customers requirements shall be confirmed by the organization Order Requirements 09 Mar 2016 before acceptance, when the customer does not provide a documented statement of their requirements. NOTE In some situations, such as internet sales, a formal review is impractical for each order. Instead, the review can cover relevant product information, such as catalogues. Top Level Document: VOP 01 Process: 7788 The organization shall retain Documentation and Records, Petty Cash Reconciliation 02 Mar 2017 Control, Creation, Storage, documented information, as Process: 7674 applicable: Retrieval, Revision Control and Check Repairs Ready For Invoice List 10 Mar 2016 a) on the results of the review; Online Records Revision Document ID120321 b) on any new requirements for the products and services. \*\*Date Revision 01 Jun 2023 Reviewed 01 Jun 2023 Audit 02 Contract Review and Sales Order Processing Revision Document ID69328 Date Revision 09 Sep 2021 Reviewed 09 Sep 2021 **Audit 22 Post Market Survellance** Revision Document ID120397 \*\*Date Revision 02 Jun 2023 Reviewed 02 Jun 2023 8.2.4 **Top Level Document: VOP 01** Process: 7674 Documentation and Records, Check Repairs Ready For Invoice List 10 Mar 2016 Changes to requirements for products and services Control, Creation, Storage, The organization shall ensure that Retrieval, Revision Control and relevant documented information is Online Records amended, and that relevant Revision Document ID120321 persons are made aware of the \*\*Date Revision 01 Jun 2023 changed requirements, when the Reviewed 01 Jun 2023 requirements for products and Top Level Document: VOP 03 Contract Review, Enquires, Office services are changed. Processes Revision Document ID77875 Date Revision 15 Dec 2021 Reviewed 15 Dec 2021 **Audit 02 Contract Review and** Sales Order Processing Revision Document ID69328 Date Revision 09 Sep 2021 Reviewed 09 Sep 2021 **Audit 10 Documentation Control** Revision Document ID63807 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021 VM3COP02.01 Boundaries / Process: 7810 Exclusion ISO 9001:2015 VST Design and development of Research Activities 06 Jun 2017 products and services Revision Document ID69692 Date Revision 14 Sep 2021 Reviewed 14 Sep 2021

8.3.1 General	Top Level Document: VOP 17	
The organization shall establish,	Design Research and	
implement and maintain a design	Development	
and development process that is	Revision Document ID25632	
appropriate to ensure the subsequent		
provision of products and services.	Reviewed 19 Mar 2018	
	Audit 03 Design Control	
	Revision Document ID111315	
	Date Revision 17 Feb 2023	
	Reviewed 17 Feb 2023	
8.3.2	Top Level Document: VOP 17	
In determining the stages and	Design Research and	
controls for design and	Development	
development, the organization shall	Revision Document ID25632	
consider:	Date Revision 19 Mar 2018	
a) the nature, duration and	Reviewed 19 Mar 2018	
complexity of the design and	Audit 03 Design Control	
development activities;	Revision Document ID111315	
b) the required process stages,	Date Revision 17 Feb 2023	
including applicable design and development reviews;	Reviewed 17 Feb 2023  Audit 12 CE Files	
c) the required design and	Revision Document ID63815	
development verification and	Date Revision 30 Jun 2021	
validation activities;	Reviewed 30 Jun 2021	
d) the responsibilities and	Audit 10 Documentation Control	
authorities involved in the design	Revision Document ID63807	
and development process;	Date Revision 30 Jun 2021	
e) the internal and external resource	Reviewed 30 Jun 2021	
needs for the design and		
development of products and		
services;		
f) the need to control interfaces		
between persons involved in the		
design and development process;		
g) the need for involvement of		
customers and users in the design		
and development process;		
h) the requirements for subsequent		
provision of products and services; i) the level of control expected for		
the design and development process		
by customers and other		
relevant interested parties;		
i) the documented information		
needed to demonstrate that design		
and development requirements		
have been met. Design and		
development planning		
8.3.3	Top Level Document: VOP 17	Process: 7816
The organization shall determine the		Repairs In Process Review 06 Jun 2017
requirements essential for the	Development	Process: 7814
specific types of products and	Revision Document ID25632	Responsibility Allocation: Viamed Repairs 06 Jun 2017
services to be designed and	Date Revision 19 Mar 2018	Process: 7744
developed. The organization shall	Reviewed 19 Mar 2018	FDA Device Establishment Registration And Listing 28
consider:	Audit 03 Design Control	Sep 2016
a) functional and performance	Revision Document ID111315	Process: 7705
requirements;	Date Revision 17 Feb 2023	Checking For Uploaded Files 08 Jun 2016
b) information derived from	Reviewed 17 Feb 2023	
previous similar design and	Audit 12 CE Files	
development activities;	Revision Document ID63815	
c) statutory and regulatory	Date Revision 30 Jun 2021	
requirements; d) standards or codes of practice	Reviewed 30 Jun 2021 <b>Audit 22 Post Market Survellance</b>	
that the organization has committed	Revision Document ID120397	
to implement;	**Date Revision 02 Jun 2023	
e) potential consequences of failure	Reviewed 02 Jun 2023	
it, potential compoquences of failule		
due to the nature of the products and services.		
due to the nature of the products and services. Inputs shall be adequate for design		
due to the nature of the products and services.		

complete and unambiguous. Conflicting design and development inputs shall be resolved. The organization shall retain documented information on design and development inputs. Design and development inputs  8.3.4  The organization shall apply controls to the design and development process to ensure that: a) the results to be achieved are defined; b) reviews are conducted to evaluate the ability of the results of design and development to meet requirements; c) verification activities are conducted to ensure that the design and development outputs meet the input requirements; d) validation activities are conducted to ensure that the resulting products and services meet the requirements for the specified application or intended use; e) any necessary actions are taken on problems determined during the reviews, or verification and validation activities; f) documented information of these activities is retained.  NOTE Design and development reviews, verification and validation have distinct purposes. They can be conducted separately or in any combination, as is suitable for the products and services of the organization. Design and development controls	Revision Document ID111315 Date Revision 17 Feb 2023 Reviewed 17 Feb 2023 Audit 10 Documentation Control Revision Document ID63807 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021 Audit 22 Post Market Survellance Revision Document ID120397	
8.3.5 The organization shall ensure that design and development outputs: a) meet the input requirements; b) are adequate for the subsequent processes for the provision of products and services; c) include or reference monitoring and measuring requirements, as appropriate, and acceptance criteria; d) specify the characteristics of the products and services that are essential for their intended purpose and their safe and proper provision. The organization shall retain documented information on design and development outputs. <b>Design and development outputs</b>	Top Level Document: VOP 17 Design Research and Development Revision Document ID25632 Date Revision 19 Mar 2018 Reviewed 19 Mar 2018 Audit 03 Design Control Revision Document ID111315 Date Revision 17 Feb 2023 Reviewed 17 Feb 2023 Audit 10 Documentation Control Revision Document ID63807 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021	Process: 7705 Checking For Uploaded Files 08 Jun 2016
8.3.6 The organization shall identify, review and control changes made during, or subsequent to, the design and development of products and services, to the extent necessary to ensure that there is no adverse impact on conformity to requirements. The organization shall retain documented information on:	Top Level Document: VOP 17 Design Research and Development Revision Document ID25632 Date Revision 19 Mar 2018 Reviewed 19 Mar 2018 Audit 03 Design Control Revision Document ID111315 Date Revision 17 Feb 2023 Reviewed 17 Feb 2023 Audit 20 Process verification to	Process: 7830 Review Q.A. Failures Report 18 Sep 2017 Process: 7705 Checking For Uploaded Files 08 Jun 2016

a) design and development changes; Managment b) the results of reviews; Revision Document ID73324 c) the authorization of the changes; Date Revision 26 Oct 2021 d) the actions taken to prevent Reviewed 26 Oct 2021 Audit 22 Post Market Survellance adverse impacts. **Design and** Revision Document ID120397 development changes \*\*Date Revision 02 Jun 2023 Reviewed 02 Jun 2023 8.4 VM3COP02.01 Boundaries / Process: 7707 Send Purchase Orders To Suppliers 13 Jun 2016 Control of externally provided Exclusion ISO 9001:2015 VST processes, products and services Revision Document ID69692 Process: 7682 Date Revision 14 Sep 2021 Check Stock Requirements Supplier Bluepoint 18 Apr Reviewed 14 Sep 2021 2016 Process: 7681 Check Stock Requirements Supplier Posey 18 Apr 2016 Process: 7680 Check Stock Requirements Supplier Envited 18 Apr 2016 Process: 7679 Check Stock Requirements Supplier Teledyne 18 Apr 2016 Process: 7675 Responsibility Allocation : Ordering Demo Stock For Humanmed Reps 11 Mar 2016 Process: 7395 Responsibility Allocation: VST Stock Meeting 'Goods In' Review 09 Mar 2016 8.4.1 **Top Level Document: VOP 05** Process: 7826 Goods In Processes 06 Sep 2017 The organization shall ensure that Supplier Control, Supplier Process: 7799 externally provided processes, Review, Purchase Orders, products and services conform to Supplier Returns and Rejection Opera Purchase Ledger Close 11 May 2017 requirements. Revision Document ID75847 Process: 7755 The organization shall determine the Date Revision 23 Nov 2021 Fast Hosts Invoice 08 Dec 2016 controls to be applied to externally Reviewed 23 Nov 2021 Process: 7701 provided processes, products Audit 05 Purchasing suppliers AWS Amazon Web Services 23 May 2016 and services when: Revision Document ID69314 Process: 7700 a) products and services from Date Revision 09 Sep 2021 Domain Name Management 19 May 2016 external providers are intended for Reviewed 09 Sep 2021 Process: 7387 Audit 07 Handling and Storage Responsibility Allocation: VST Stock Meeting Purchase incorporation into the Revision Document ID120355 Order Requirements 09 Mar 2016 organization�s \*\*Date Revision 02 Jun 2023 Process: 7707 own products and services; Reviewed 02 Jun 2023 Send Purchase Orders To Suppliers 13 Jun 2016 b) products and services are provided directly to the customer(s) by external providers on behalf of the organization; c) a process, or part of a process, is provided by an external provider as a result of a decision by the organization. The organization shall determine and apply criteria for the evaluation, selection, monitoring of performance, and re-evaluation of external providers, based on their ability to provide processes or products and services in accordance with requirements. The organization shall retain documented information of these activities and any necessary actions arising from the evaluations. General **Top Level Document: VOP 05** Process: 7826 The organization shall ensure that Supplier Control, Supplier Goods In Processes 06 Sep 2017 externally provided processes, Review, Purchase Orders, Process: 7751 products and services do not Supplier Returns and Rejection VST Purchase Order Log 02 Nov 2016 Revision Document ID75847 adversely affect the organization �s Date Revision 23 Nov 2021 ability to consistently deliver

conforming products and services to

a) ensure that externally provided

its customers.

The organization shall:

Reviewed 23 Nov 2021

Audit 05 Purchasing suppliers

Revision Document ID69314

processes remain within the control Date Revision 09 Sep 2021 of its quality management Reviewed 09 Sep 2021 system; b) define both the controls that it intends to apply to an external provider and those it intends to apply to the resulting output; c) take into consideration: 1) the potential impact of the externally provided processes, products and services on the organization s ability to consistently meet customer and applicable statutory and regulatory requirements; 2) the effectiveness of the controls applied by the external provider; d) determine the verification, or other activities, necessary to ensure that the externally provided processes, products and services meet requirements. Type and extent of control 8.4.3 **Top Level Document: VOP 05** Process: 7826 Goods In Processes 06 Sep 2017 Supplier Control, Supplier The organization shall ensure the adequacy of requirements prior to Review, Purchase Orders, Process: 7823 their communication to the Supplier Returns and Rejection Saftey Tester Data 02 Aug 2017 external provider. Revision Document ID75847 Process: 7787 The organization shall communicate Date Revision 23 Nov 2021 Check Returns All Supplier 15 Feb 2017 to external providers its Reviewed 23 Nov 2021 Process: 7786 requirements for: Audit 05 Purchasing suppliers Check Returns Supplier Maxtec 15 Feb 2017 a) the processes, products and Revision Document ID69314 Process: 7785 Check Returns Supplier Teledyne 15 Feb 2017 services to be provided; Date Revision 09 Sep 2021 b) the approval of: Reviewed 09 Sep 2021 Process: 7784 1) products and services; Check Returns Supplier Envited 15 Feb 2017 2) methods, processes and Process: 7387 Responsibility Allocation: VST Stock Meeting Purchase equipment; 3) the release of products and Order Requirements 09 Mar 2016 services; c) competence, including any required qualification of persons; d) the external providers � interactions with the organization; e) control and monitoring of the external providers performance to be applied by the organization; f) verification or validation activities that the organization, or its customer, intends to perform at the external providers 🍫 premises. Information for external providers Process: 7738 Production Statistics 03 Sep 2016 Production and service provision Top Level Document: VOP 08 Process: 7737 The organization shall implement Production, Reworks, New Production In Production List 03 Sep 2016 production and service provision Production Process: 7736 under controlled conditions. Revision Document ID31072 Production Start Job List 03 Sep 2016 Controlled conditions shall include, Date Revision 30 Sep 2019 Process: 7682 Reviewed 30 Sep 2019 Check Stock Requirements Supplier Bluepoint 18 Apr as applicable: a) the availability of documented Top Level Document: VOP 07 2016 information that defines: Stock Control, Handling, Control Process: 7681 of Labelling, Storage, Movement 1) the characteristics of the products Check Stock Requirements Supplier Posey 18 Apr 2016 to be produced, the services to be Revision Document ID88809 Process: 7680 provided, or the activities Date Revision 06 May 2022 Check Stock Requirements Supplier Envitec 18 Apr 2016 to be performed; Reviewed 06 May 2022 Process: 7679

Top Level Document: VOP 06

Check Stock Requirements Supplier Teledyne 18 Apr

2) the results to be achieved;

b) the availability and use of suitable monitoring and measuring resources;

c) the implementation of monitoring and measurement activities at appropriate stages to verify that criteria for control of processes or outputs, and acceptance criteria for products and services,

have been met;

- d) the use of suitable infrastructure and environment for the operation of processes;
- e) the appointment of competent persons, including any required qualification;
- f) the validation, and periodic revalidation, of the ability to achieve planned results of the processes

for production and service provision, where the resulting output cannot be verified by subsequent

monitoring or measurement;

g) the implementation of actions to prevent human error;

h) the implementation of release, delivery and post-delivery activities

## Control of production and service provision

Measurement Control Viamed VST, Calibration, QA Stock

Revision Document ID53615 Date Revision 11 Feb 2021 Reviewed 11 Feb 2021

**Top Level Document: VOP 22** Picking and Packing Dispatch and Process: 7395 Goods Out

Revision Document ID31048 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Top Level Document: VOP 27 Software Validation

Revision Document ID91486 Date Revision 10 Jun 2022 Reviewed 10 Jun 2022

Top Level Document: VOP 02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID93320 Date Revision 01 Jul 2022 Reviewed 01 Jul 2022

Audit 03 Design Control Revision Document ID111315 Date Revision 17 Feb 2023 Reviewed 17 Feb 2023

Audit 07 Handling and Storage Revision Document ID120355 \*\*Date Revision 02 Jun 2023 Reviewed 02 Jun 2023

Audit 08 Training, Competence and Human Resources

Revision Document ID70147 Date Revision 20 Sep 2021 Reviewed 20 Sep 2021

Audit 24 Service Logs Revision Document ID68263 Date Revision 26 Aug 2021

Reviewed 26 Aug 2021 Audit 06 Calibration

Revision Document ID63048 Date Revision 22 Jun 2021 Reviewed 22 Jun 2021

VM3COP20.37 Generating a New Service Visit

Revision Document ID17116 Date Revision 28 Jun 2016 Reviewed 28 Jun 2016

Audit 07 Handling and Storage Revision Document ID120355 \*\*Date Revision 02 Jun 2023

Reviewed 02 Jun 2023 **Audit 15 Production** 

Revision Document ID119452 Date Revision 19 May 2023 Reviewed 19 May 2023

Audit 09 Goods Inward and Product Identity

Revision Document ID55437 Date Revision 12 Mar 2021 Reviewed 12 Mar 2021

Audit 01 Picking packing Revision Document ID109281 Date Revision 25 Jan 2023 Reviewed 25 Jan 2023

**Top Level Document: VOP 09** Repairs and Servicing

Revision Document ID75927 Date Revision 24 Nov 2021

Process: 7675

Process: 7401

2016

Responsibility Allocation: VST Stock Meeting 'Goods In'

Responsibility Allocation: VST Calibration 09 Mar 2016

Responsibility Allocation: Ordering Demo Stock For

Review 09 Mar 2016 Process: 7048

Humanmed Reps 11 Mar 2016

Control of monitoring and measuring devices 09 Mar 2016

8.5.2

The organization shall use suitable means to identify outputs when it is necessary to ensure the conformity of products and services. Reviewed 24 Nov 2021 Process: 7830

Review Q.A. Failures Report 18 Sep 2017

Process: 7737

Production In Production List 03 Sep 2016

Process: 7682

The organization shall identify the status of outputs with respect to monitoring and measurement requirements throughout production and service provision.

The organization shall control the unique identification of the outputs when traceability is a requirement, and shall retain the documented information necessary to enable traceability. **Identification** 

Top Level Document: VOP 20 Goods in Purchases, Returns, Repairs, Inspection / Rejection Revision Document ID75943 Date Revision 24 Nov 2021 Reviewed 24 Nov 2021 Audit 07 Handling and Storage

Audit 07 Handling and Storage Revision Document ID120355 \*\*Date Revision 02 Jun 2023 Reviewed 02 Jun 2023

Audit 09 Goods Inward and Product Identity

Revision Document ID55437 Date Revision 12 Mar 2021 Reviewed 12 Mar 2021 Check Stock Requirements Supplier Bluepoint 18 Apr 2016

Process: 7681

Check Stock Requirements Supplier Posey 18 Apr 2016

Process: 7680

Check Stock Requirements Supplier Envitec 18 Apr 2016

Process: 7679

Check Stock Requirements Supplier Teledyne 18 Apr

2016

Process: 7675

Responsibility Allocation : Ordering Demo Stock For

Humanmed Reps 11 Mar 2016

Process: 7395

Responsibility Allocation: VST Stock Meeting 'Goods In'

Review 09 Mar 2016 Process: 8024

Discontinue/Supersede Stock 01 Mar 2023

8.5.3

and traceability

The organization shall exercise care with property belonging to customers or external providers while

it is under the organization so control or being used by the organization.

The organization shall identify, verify, protect and safeguard customers or external providers property provided for use or incorporation into the products and services. When the property of a customer or external provider is lost, damaged or otherwise found to be unsuitable for use, the organization shall report this to the customer or external provider and retain documented information on what has occurred.

NOTE A customer so or external provider sproperty can include materials, components, tools and equipment,

premises, intellectual property and personal data. Property belonging to customers or external providers

Top Level Document: VOP 09 Repairs and Servicing

Revision Document ID75927 Date Revision 24 Nov 2021 Reviewed 24 Nov 2021

Top Level Document: VOP 20 Goods in Purchases, Returns, Repairs, Inspection / Rejection Revision Document ID75943 Date Revision 24 Nov 2021 Reviewed 24 Nov 2021

Audit 07 Handling and Storage Revision Document ID120355 \*\*Date Revision 02 Jun 2023 Reviewed 02 Jun 2023

Audit 11 Repairs, Servicing and Returns

Revision Document ID64142 Date Revision 02 Jul 2021 Reviewed 02 Jul 2021

Audit 09 Goods Inward and Product Identity

Revision Document ID55437 Date Revision 12 Mar 2021 Reviewed 12 Mar 2021 Process: 7823

Saftey Tester Data 02 Aug 2017

Process: 7814

Responsibility Allocation: Viamed Repairs 06 Jun 2017

Process: 7813

Responsibility Allocation: VST Repairs 06 Jun 2017

Process: 7812

Responsibility Allocation: Vandagraph Repairs 06 Jun

2017

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

8.5.4

The organization shall preserve the outputs during production and service provision, to the extent necessary to ensure conformity to requirements.

NOTE Preservation can include identification, handling, contamination control, packaging, storage,

transmission or transportation, and protection. **Preservation** 

Top Level Document: VOP 07 Stock Control, Handling, Control of Labelling, Storage, Movement

Revision Document ID88809 Date Revision 06 May 2022 Reviewed 06 May 2022

Top Level Document: VM3COP27.51 Incoming / Goods in Contamination Control

Revision Document ID74855 Date Revision 12 Nov 2021 Reviewed 12 Nov 2021

Audit 07 Handling and Storage Revision Document ID120355 \*\*Date Revision 02 Jun 2023 Reviewed 02 Jun 2023

Audit 09 Goods Inward and Product Identity

Revision Document ID55437 Date Revision 12 Mar 2021 Reviewed 12 Mar 2021 Process: 7830

Review Q.A. Failures Report 18 Sep 2017

8.5.5

The organization shall meet requirements for post-delivery activities associated with the products

and services.

In determining the extent of postdelivery activities that are required, the organization shall consider:

- a) statutory and regulatory requirements;
- b) the potential undesired consequences associated with its products and services;
- c) the nature, use and intended lifetime of its products and services;
- d) customer requirements;
- e) customer feedback.

NOTE Post-delivery activities can include actions under warranty provisions, contractual obligations such

as maintenance services, and supplementary services such as recycling or final disposal. Postdelivery activities

**Top Level Document: VOP 13** Process Monitoring, System Reviews, Audits, Management **Reviews Analysis Data PMS Post** Market

Revision Document ID75461 Date Revision 18 Nov 2021 Reviewed 18 Nov 2021

Audit 20 Process verification to Managment

Revision Document ID73324 Date Revision 26 Oct 2021 Reviewed 26 Oct 2021

Audit 14 Complaints and **Corrective Actions** 

Revision Document ID76091 Date Revision 25 Nov 2021 Reviewed 25 Nov 2021

**Audit 22 Post Market Survellance** Revision Document ID120397 \*\*Date Revision 02 Jun 2023

Reviewed 02 Jun 2023

Process: 7826

Goods In Processes 06 Sep 2017 Process: 7821

Controlled Waste Description And Transfer 15 Jun 2017

Process: 7820

North Yorkshire Council Waste Tranfer 15 Jun 2017

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7427

Responsibility Allocation: VST Customer Complaints 09

Mar 2016 Process: 7391

Responsibility Allocation: VST Stock Meeting Customer Complaints Review \*\*Mandatory\*\* 09 Mar 2016

Process: 7389

Responsibility Allocation: VST Stock Meeting Returns

Overview - From Customers 09 Mar 2016

Process: 7843

Review VST Product Feedback Negative 23 Sep 2017

Process: 7842

Review VIAMED Product Feedback Negative 23 Sep

2017

Process: 7841

Review VST Feedback - Customer Complaints 23 Sep

2017

Process: 7840

Review VST Feedback - Customer Feedback Negative 23

Sep 2017 Process: 7839

Review VIAMED Feedback - Customer Complaints 23

Sep 2017 Process: 7838

Review VIAMED Feedback - Customer Feedback

Negative 23 Sep 2017

8.5.6

The organization shall review and control changes for production or service provision, to the extent necessary to ensure continuing conformity with requirements. The organization shall retain documented information describing the results of the review of changes, the person(s) authorizing the change, and any necessary actions arising from the review. Control of changes

**Audit 12 CE Files** 

Revision Document ID63815 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

8.6

The organization shall implement planned arrangements, at appropriate stages, to verify that the product and service requirements have been met.

The release of products and services to the customer shall not proceed until the planned arrangements have been satisfactorily completed, unless otherwise approved by a relevant authority and, as applicable, by the customer. The organization shall retain documented information on the release of products and services. The

documented information shall include:

a) evidence of conformity with the acceptance criteria;

b) traceability to the person(s)

Top Level Document: VOP 22

**Goods Out** 

Revision Document ID31048 Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Audit 07 Handling and Storage Revision Document ID120355

\*\*Date Revision 02 Jun 2023 Reviewed 02 Jun 2023

Audit 09 Goods Inward and **Product Identity** 

Revision Document ID55437 Date Revision 12 Mar 2021 Reviewed 12 Mar 2021

Process: 7830

**Picking and Packing Dispatch and** Review Q.A. Failures Report 18 Sep 2017

authorizing the release Release of		
products and services		
8.7		Process: 7671
Control of nonconforming outputs		Humanmed Non Conformances 09 Mar 2016
8.7.1	Top Level Document: VOP 07	Process: 7830
The organization shall ensure that outputs that do not conform to their	Stock Control, Handling, Control	Review Q.A. Failures Report 18 Sep 2017  Process: 7826
requirements are	of Labelling, Storage, Movement Revision Document ID88809	Goods In Processes 06 Sep 2017
identified and controlled to prevent	Date Revision 06 May 2022	Process: 7752
their unintended use or delivery.	Reviewed 06 May 2022	SRS Folder 22 Nov 2016
The organization shall take	Top Level Document: VOP 06	Process: 7749
appropriate action based on the	Measurement Control Viamed	Check Repair Quotes 10 Oct 2016
nature of the nonconformity and its	VST, Calibration, QA Stock	Process: 7690
effect	Revision Document ID53615	Ship Repairs 21 Apr 2016
on the conformity of products and	Date Revision 11 Feb 2021	Process: 7685
services. This shall also apply to	Reviewed 11 Feb 2021	Repairs Ready For Invoice 18 Apr 2016
nonconforming products and	Audit 05 Purchasing suppliers	Process: 7684
services detected after delivery of	Revision Document ID69314	Repairs Ready For Quote 18 Apr 2016
products, during or after the	Date Revision 09 Sep 2021	Process: 7674
provision of services.		
The organization shall deal with	Reviewed 09 Sep 2021	Check Repairs Ready For Invoice List 10 Mar 2016  Process: 7671
	Audit 07 Handling and Storage Revision Document ID120355	Humanmed Non Conformances 09 Mar 2016
nonconforming outputs in one or more of the following ways:	**Date Revision 02 Jun 2023	Process: 7399
a) correction;	Reviewed 02 Jun 2023	
b) segregation, containment, return	Audit 09 Goods Inward and	Responsibility Allocation: VST Stock Meeting Non Conforming Stock Transfers. (QC19) 09 Mar 2016
	Product Identity	Process: 7394
or suspension of provision of products and services;	Revision Document ID55437	Responsibility Allocation: VST Stock Meeting Repairs
	Date Revision 12 Mar 2021	Review - General 09 Mar 2016
c) informing the customer;	Reviewed 12 Mar 2021	Process: 7390
d) obtaining authorization for acceptance under concession.	Reviewed 12 Mai 2021	Responsibility Allocation: VST Stock Meeting Returns
Conformity to the requirements		Overview - Credits 09 Mar 2016
shall be verified when		Process: 7388
1		
nonconforming outputs are		Responsibility Allocation : VST Stock Meeting Returns Overview 09 Mar 2016
corrected.		
8.7.2	Audit 20 Process verification to	Process: 7830
The organization shall retain	Managment	Review Q.A. Failures Report 18 Sep 2017
documented information that:	Revision Document ID73324	Process: 7690
a) describes the nonconformity;	Date Revision 26 Oct 2021	Ship Repairs 21 Apr 2016
b) describes the actions taken;	Reviewed 26 Oct 2021	Process: 7671
c) describes any concessions	Audit 12 CE Files	Humanmed Non Conformances 09 Mar 2016
obtained;	Revision Document ID63815	Process: 7394
d) identifies the authority deciding	Date Revision 30 Jun 2021	Responsibility Allocation: VST Stock Meeting Repairs
the action in respect of the	Reviewed 30 Jun 2021	Review - General 09 Mar 2016
nonconformity.		
9 Performance ev	aluation	
0		\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
9 D		Process: 7433
Performance evaluation		Responsibility Allocation: VST Board Directors Meeting
		09 Mar 2016
9.1		
Monitoring, measurement,		
l		II

9 Performance evaluation		<b>Process: 7433</b> Responsibility Allocation : VST Board Directors Meeting 09 Mar 2016
9.1 Monitoring, measurement,		
analysis and evaluation		
9.1.1	Top Level Document: VOP 10	Process: 7693
The organization shall determine:	Non Conformance, Corrective	Collect Repair Filing From Warehouse 22 Apr 2016
a) what needs to be monitored and	and Preventive Actions	Process: 7692
measured;	Revision Document ID90405	Responsibility Allocation : Take Complete Repair
b) the methods for monitoring,	Date Revision 25 May 2022	Paperwork To Office 22 Apr 2016
measurement, analysis and	Reviewed 25 May 2022	Process: 7394
evaluation needed to ensure valid	Top Level Document: VOP 13	Responsibility Allocation : VST Stock Meeting Repairs
results;	Process Monitoring, System	Review - General 09 Mar 2016
c) when the monitoring and	Reviews, Audits, Management	
measuring shall be performed;	Reviews Analysis Data PMS Post	
d) when the results from monitoring	Market	
and measurement shall be analysed	Revision Document ID75461	
and evaluated.	Date Revision 18 Nov 2021	
The organization shall evaluate the Reviewed 18 Nov 2021		
performance and the effectiveness	Audit 10 Documentation Control	

of the quality management system. The organization shall retain appropriate documented information as evidence of the results. General

Revision Document ID63807 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

Audit 07 Handling and Storage Revision Document ID120355 \*\*Date Revision 02 Jun 2023 Reviewed 02 Jun 2023

#### 9.1.2

The organization shall monitor customers perceptions of the degree to which their needs and expectations have been fulfilled. The organization shall determine the

methods for obtaining, monitoring and reviewing this information.

NOTE Examples of monitoring customer perceptions can include customer surveys, customer feedback

on delivered products and services, meetings with customers, marketshare analysis, compliments, warranty

claims and dealer reports.

#### Customer satisfaction

**Top Level Document: VOP 13** Process Monitoring, System Reviews, Audits, Management Reviews Analysis Data PMS Post Market

Revision Document ID75461 Date Revision 18 Nov 2021 Reviewed 18 Nov 2021

### Audit 14 Complaints and Corrective Actions

Revision Document ID76091 Date Revision 25 Nov 2021 Reviewed 25 Nov 2021

Audit 22 Post Market Survellance Revision Document ID120397 \*\*Date Revision 02 Jun 2023 Reviewed 02 Jun 2023

Process: 7825

Responsibility Allocation: Order Picking 06 Sep 2017

Process: 7822

Review Oxylink Stock 26 Jul 2017

Process: 7797

Check Order Are Being Picked In Priority Order 10 May

2017

Process: 7693

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7692

Responsibility Allocation: Take Complete Repair

Paperwork To Office 22 Apr 2016

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7664

Responsibility Allocation: Marketing Job Logger 09 Mar

2016

Process: 7427

Responsibility Allocation: VST Customer Complaints 09

Mar 2016 Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs

Review - General 09 Mar 2016

Process: 7391

Responsibility Allocation: VST Stock Meeting Customer Complaints Review \*\*Mandatory\*\* 09 Mar 2016

Process: 7389

Responsibility Allocation: VST Stock Meeting Returns

Overview - From Customers 09 Mar 2016

Process: 7843

Review VST Product Feedback Negative 23 Sep 2017

Process: 7842

Review VIAMED Product Feedback Negative 23 Sep

2017

Process: 7841

Review VST Feedback - Customer Complaints 23 Sep

2017

Process: 7840

Review VST Feedback - Customer Feedback Negative 23

Sep 2017 Process: 7839

Review VIAMED Feedback - Customer Complaints 23

Sep 2017 Process: 7838

Review VIAMED Feedback - Customer Feedback

Negative 23 Sep 2017

9.1.3

The organization shall analyse and evaluate appropriate data and information arising from monitoring and measurement.

The results of analysis shall be used to evaluate:

- a) conformity of products and services;
- b) the degree of customer satisfaction;
- c) the performance and effectiveness of the quality management system;
- d) if planning has been implemented effectively;
- e) the effectiveness of actions taken

**Top Level Document: VOP 13** Process Monitoring, System Reviews, Audits, Management Reviews Analysis Data PMS Post Market

Revision Document ID75461 Date Revision 18 Nov 2021 Reviewed 18 Nov 2021

Top Level Document: VOP 05 Supplier Control, Supplier Review, Purchase Orders, Supplier Returns and Rejection

Revision Document ID75847 Date Revision 23 Nov 2021 Reviewed 23 Nov 2021

Audit 22 Post Market Survellance Process: 7837 Revision Document ID120397

Process: 7830

Review Q.A. Failures Report 18 Sep 2017

Process: 7822

Review Oxylink Stock 26 Jul 2017

Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs

Review - General 09 Mar 2016

Process: 27

Management Reviews And Quality Audits 16 Feb 2016

Process: 7834

Financial Review 20 Sep 2017

Process: 26

Company Resources 16 Feb 2016

Process: 7713

Review Roles And Responsibilitys 17 Aug 2016

Review External Parties Influencing The QMS VST /

to address risks and opportunities; \*\*Date Revision 02 Jun 2023 Viamed 23 Sep 2017 f) the performance of external Reviewed 02 Jun 2023 Process: 7840 providers; Review VST Feedback - Customer Feedback Negative 23 g) the need for improvements to the Sep 2017 quality management system. Process: 7841 NOTE Methods to analyse data can Review VST Feedback - Customer Complaints 23 Sep 2017 include statistical techniques. Analysis and evaluation Process: 7843 Review VST Product Feedback Negative 23 Sep 2017 Process: 7846 ISO System Management Review Viamed 26 Sep 2017 Process: 7848 Review ISO Scopes 27 Sep 2017 Process: 7849 Review Product Failures New Codes 28 Sep 2017 Process: 7871 Review Exclusion From Viamed 13485:2016 And VST 9001:2015 15 Oct 2017 Process: 7876 Maintain Update Of ISO Route Maps 21 Oct 2017 Process: 7878 Review Possible Upcoming Regulation Changes 22 Oct 2017 Process: 28 Supplier Review 16 Feb 2016 Process: 5889 Responsibility Allocation: Audit And Task - Audit 24 Feb 2016 Process: 7071 Post Market Surveillance 09 Mar 2016 Process: 7199 Non Conformities Review Viamed 09 Mar 2016 Process: 7743 Customer Complaints Paper File 26 Sep 2016 Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7833 Importance Of Effective Quality Management 20 Sep 2017 Process: 6829 Supplier Review - Outstanding orders 09 Mar 2016 Process: 6832 Supplier Review Future orders 09 Mar 2016 Process: 7091 Calibration Index 09 Mar 2016 Process: 5881 Training Records Review 18 Feb 2016 Process: 7847 Health And Safety Review 26 Sep 2017 Process: 7793 Team Review Meeting 16 Mar 2017 92 Process: 7781 Internal audi Audit 23 Analysis Of Data VST 08 Feb 2017 Process: 7780 Audit 22 Post Market Survellance VST 08 Feb 2017 Process: 7779 Audit 21 Audit Of Audit VST 08 Feb 2017 Process: 7778 Audit 20 Process Verification To Managment VST 08 Feb 2017 Process: 7777 Audit 19 Health And Saftey VST 08 Feb 2017 Process: 7776 Audit 17 Internal Audits VST 08 Feb 2017 Process: 7775 Audit 15 Production VST 08 Feb 2017 Process: 7774 Audit 14 Complaints And Corrective Actions VST 08 Feb 2017 Process: 7773

Audit 12 CE Files VST 08 Feb 2017

Process: 7772 Audit 11 Repairs And Service VST 08 Feb 2017 Process: 7771 Audit 10b Process Verification VST 08 Feb 2017 Process: 7770 Audit 10 Documentation Control VST 08 Feb 2017 Process: 7769 Audit 09 Goods Inward And Product Identity VST 08 Feb 2017 Process: 7768 Audit 08 Training VST 08 Feb 2017 Process: 7767 Audit 07 Handling And Storage VST 08 Feb 2017 Process: 7766 Audit 06 Calibration VST 08 Feb 2017 Process: 7765 Audit 05 Purchasing Suppliers VST 08 Feb 2017 Process: 7764 Audit 03 Design Control VST 08 Feb 2017 Process: 7763 Audit 02 Contract Review VST 08 Feb 2017 Process: 7762 Audit 01 Picking Packing VST 08 Feb 2017 Process: 7733 Audit 23 Analysis Of Data Viamed 24 Aug 2016 Process: 7732 Audit 22 Post Market Survellance Viamed 24 Aug 2016 Process: 7731 Audit 21 Audit Of Audit Viamed 24 Aug 2016 Process: 7730 Audit 20 Process Verification To Managment Viamed 24 Aug 2016 Process: 7729 Audit 19 Health And Saftey Viamed 24 Aug 2016 Process: 7728 Audit 17 Internal Audits Viamed 24 Aug 2016 Process: 7727 Audit 15 Production Viamed 24 Aug 2016 Process: 7726 Audit 14 Complaints And Corrective Actions Viamed 24 Aug 2016 Process: 7725 Audit 12 CE Files Viamed 24 Aug 2016 Process: 7724 Audit 11 Repairs And Service Viamed 24 Aug 2016 Process: 7723 Audit 10b Process Verification Viamed 24 Aug 2016 Process: 7722 Audit 10 Documentation Control Viamed 24 Aug 2016 Process: 7721 Audit 09 Goods Inward And Product Identity Viamed 24 Aug 2016 Process: 7720 Audit 08 Training Viamed 24 Aug 2016 Process: 7719 Audit 07 Handling And Storage Viamed 24 Aug 2016 Process: 7718 Audit 06 Calibration Viamed 24 Aug 2016 Process: 7717 Audit 05 Purchasing Suppliers Viamed 24 Aug 2016 Process: 7716 Audit 03 Design Control Viamed 24 Aug 2016 Process: 7715 Audit 02 Contract Review Viamed 24 Aug 2016 Process: 7714 Audit 01 Picking Packing Viamed 24 Aug 2016 9.2.1 Top Level Document: VOP 13 Process: 7744 The organization shall conduct **Process Monitoring, System** FDA Device Establishment Registration And Listing 28 internal audits at planned intervals Reviews, Audits, Management Sep 2016 to provide information on **Reviews Analysis Data PMS Post** Process: 7668 whether the quality management Market Responsibility Allocation: Upgrading Intrastats ISO

system: Revision Document ID75461 Quality system 09 Mar 2016 a) conforms to: Date Revision 18 Nov 2021 Process: 8019 1) the organization �s own Reviewed 18 Nov 2021 Audit 04 Accounts And Finance VST 14 Sep 2022 requirements for its quality **Audit 17 Internal Audits** Revision Document ID77209 management system; Date Revision 08 Dec 2021 2) the requirements of this Reviewed 08 Dec 2021 International Standard; Audit 20 Process verification to b) is effectively implemented and Managment maintained. Revision Document ID73324 Date Revision 26 Oct 2021 Reviewed 26 Oct 2021 Audit 21 Audit of Audit Revision Document ID77289 Date Revision 09 Dec 2021 Reviewed 09 Dec 2021 9.2.2 **Top Level Document: VOP 13** Process: 8019 The organization shall: Process Monitoring, System Audit 04 Accounts And Finance VST 14 Sep 2022 a) plan, establish, implement and Reviews, Audits, Management maintain an audit programme(s) Reviews Analysis Data PMS Post including the frequency, methods, Market responsibilities, planning Revision Document ID75461 requirements and reporting, which Date Revision 18 Nov 2021 shall take into consideration the Reviewed 18 Nov 2021 importance of the processes Audit 10 Documentation Control concerned, changes affecting the Revision Document ID63807 organization, and the results of Date Revision 30 Jun 2021 previous audits; Reviewed 30 Jun 2021 b) define the audit criteria and scope Audit 18 Management Review for each audit; Revision Document ID73320 c) select auditors and conduct audits Date Revision 26 Oct 2021 to ensure objectivity and the Reviewed 26 Oct 2021 impartiality of the audit process; Audit 21 Audit of Audit d) ensure that the results of the Revision Document ID77289 audits are reported to relevant Date Revision 09 Dec 2021 management; Reviewed 09 Dec 2021 e) take appropriate correction and corrective actions without undue delay; f) retain documented information as evidence of the implementation of the audit programme and the audit results. NOTE See ISO 19011 for guidance. 9.3 Management review 9.3.1 **Top Level Document: VOP 13** Top management shall review the Process Monitoring, System Reviews, Audits, Management organization�s quality **Reviews Analysis Data PMS Post** management system, at planned intervals, to Market Revision Document ID75461 ensure its continuing suitability, Date Revision 18 Nov 2021 adequacy, effectiveness and Reviewed 18 Nov 2021 alignment with the strategic **Audit 18 Management Review** direction of Revision Document ID73320 the organization. General Date Revision 26 Oct 2021 Reviewed 26 Oct 2021 9.3.2 Top Level Document: VOP 13 Process: 7831 9.3.2 Management review inputs Process Monitoring, System Intrastats Debtors And Creditor Figures 18 Sep 2017 Reviews, Audits, Management Process: 7830 The management review shall be planned and carried out taking into Reviews Analysis Data PMS Post Review Q.A. Failures Report 18 Sep 2017 consideration: Market Process: 7825 a) the status of actions from Revision Document ID75461 Responsibility Allocation: Order Picking 06 Sep 2017 previous management reviews; Date Revision 18 Nov 2021 Process: 7673 Reviewed 18 Nov 2021 b) changes in external and internal Check Expiry Dated Stock 09 Mar 2016 issues that are relevant to the quality Audit 18 Management Review Process: 7671 management system; Revision Document ID73320 Humanmed Non Conformances 09 Mar 2016 c) information on the performance Process: 7427

and effectiveness of the quality management system, including trends in:

1) customer satisfaction and feedback from relevant interested parties;

2) the extent to which quality objectives have been met:

3) process performance and conformity of products and services;

4) nonconformities and corrective actions:

5) monitoring and measurement results;

6) audit results;

7) the performance of external providers;

d) the adequacy of resources;

e) the effectiveness of actions taken to address risks and opportunities (see 6.1);

f) opportunities for improvement.

Management review inputs

Date Revision 26 Oct 2021 Reviewed 26 Oct 2021

Responsibility Allocation: VST Customer Complaints 09

Mar 2016 Process: 7391

Responsibility Allocation: VST Stock Meeting Customer Complaints Review \*\*Mandatory\*\* 09 Mar 2016

Process: 7389

Responsibility Allocation: VST Stock Meeting Returns

Overview - From Customers 09 Mar 2016

Process: 7843

Review VST Product Feedback Negative 23 Sep 2017

Process: 7841

Review VST Feedback - Customer Complaints 23 Sep

2017

Process: 7840

Review VST Feedback - Customer Feedback Negative 23

Sep 2017 Process: 7862

Review The Audit Calender Screen 04 Oct 2017

Process: 7834

Financial Review 20 Sep 2017

Process: 5877

Review Company Data 17 Feb 2016

Process: 7070

Management Review 09 Mar 2016

Process: 7713

Review Roles And Responsibilitys 17 Aug 2016

Process: 7846

ISO System Management Review Viamed 26 Sep 2017

Process: 7848

Review ISO Scopes 27 Sep 2017

Process: 7849

Review Product Failures New Codes 28 Sep 2017

Process: 7871

Review Exclusion From Viamed 13485:2016 And VST

9001:2015 15 Oct 2017

Process: 7876

Maintain Update Of ISO Route Maps 21 Oct 2017

Process: 7878

Review Possible Upcoming Regulation Changes 22 Oct

Process: 7125

Responsibility Allocation: Intrastats Urgent Problems 09

Mar 2016 Process: 28

Supplier Review 16 Feb 2016

Process: 5887

Review ISO/EN Documents 24 Feb 2016

Process: 7199

Non Conformities Review Viamed 09 Mar 2016

Process: 7743

Customer Complaints Paper File 26 Sep 2016

Process: 7827

Review The Quality Policy VST 16 Sep 2017

Process: 7833

Importance Of Effective Quality Management 20 Sep

2017

Process: 6829

Supplier Review - Outstanding orders 09 Mar 2016

Process: 6832

Supplier Review Future orders 09 Mar 2016

Process: 7753

Management Meeting Warehouse 22 Nov 2016

Process: 5881

Training Records Review 18 Feb 2016

Process: 6851

Review Accident Book 09 Mar 2016

Process: 7847

Health And Safety Review 26 Sep 2017

9.3.3

The outputs of the management review shall include decisions and

Audit 18 Management Review Revision Document ID73320 Date Revision 26 Oct 2021

actions related to:
a) opportunities for improvement;
b) any need for changes to the quality management system;
c) resource needs.
The organization shall retain

The organization shall retain documented information as evidence of the results of management reviews. Management review outputs

Reviewed 26 Oct 2021
Audit 20 Process verification to
Managment

Revision Document ID73324 Date Revision 26 Oct 2021 Reviewed 26 Oct 2021

# 1 Improvement

nonconformities exist, or could

1 improvement		
10 Improvement		Process: 7433 Responsibility Allocation: VST Board Directors Meeting 09 Mar 2016
The organization shall determine and select opportunities for improvement and implement any necessary actions to meet customer requirements and enhance customer satisfaction.  These shall include:  a) improving products and services to meet requirements as well as to address future needs and expectations; b) correcting, preventing or reducing undesired effects; c) improving the performance and effectiveness of the quality management system.  NOTE Examples of improvement can include correction, corrective action, continual improvement, breakthrough change, innovation	Top Level Document: VOP 10 Non Conformance, Corrective and Preventive Actions Revision Document ID90405 Date Revision 25 May 2022 Reviewed 25 May 2022 Audit 14 Complaints and Corrective Actions Revision Document ID76091 Date Revision 25 Nov 2021 Reviewed 25 Nov 2021 Chart 08 Correction and Prevention Revision Document ID8682 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 VM3COP27.09 Reduce goldmine Mailbox preventative maintenance Revision Document ID14907 Date Revision 02 Apr 2015	Process: 7825 Responsibility Allocation : Order Picking 06 Sep 2017 Process: 7822 Review Oxylink Stock 26 Jul 2017 Process: 7387 Responsibility Allocation : VST Stock Meeting Purchase Order Requirements 09 Mar 2016
and re-organization. General  10.2  Nonconformity and corrective action	Reviewed 02 Apr 2015  Top Level Document: VOP 10 Non Conformance, Corrective and Preventive Actions Revision Document ID90405 Date Revision 25 May 2022 Reviewed 25 May 2022 Audit 14 Complaints and Corrective Actions Revision Document ID76091 Date Revision 25 Nov 2021 Reviewed 25 Nov 2021	Process: 7671 Humanmed Non Conformances 09 Mar 2016
When a nonconformity occurs, including any arising from complaints, the organization shall: a) react to the nonconformity and, as applicable: 1) take action to control and correct it; 2) deal with the consequences; b) evaluate the need for action to eliminate the cause(s) of the nonconformity, in order that it does not recur or occur elsewhere, by: 1) reviewing and analysing the nonconformity; 2) determining the causes of the nonconformity; 3) determining if similar nonconformities exist, or could	Top Level Document: VOP 10 Non Conformance, Corrective and Preventive Actions Revision Document ID90405 Date Revision 25 May 2022 Reviewed 25 May 2022 Top Level Document: VOP 19 FeedBack Customer Complaints Vigilance and Notifications VST Ltd Revision Document ID75995 Date Revision 24 Nov 2021 Reviewed 24 Nov 2021 Reviewed 24 Nov 2021 Audit 10 Documentation Control Revision Document ID63807 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021 Audit 12 CE Files Revision Document ID63815 Date Revision 30 Jun 2021	Process: 7830 Review Q.A. Failures Report 18 Sep 2017 Process: 7748 Check Repair Orders 10 Oct 2016 Process: 7427 Responsibility Allocation: VST Customer Complaints 09 Mar 2016 Process: 7391 Responsibility Allocation: VST Stock Meeting Customer Complaints Review **Mandatory** 09 Mar 2016 Process: 7841 Review VST Feedback - Customer Complaints 23 Sep 2017

Date Revision 30 Jun 2021

potentially occur; c) implement any action needed; d) review the effectiveness of any corrective action taken; e) update risks and opportunities determined during planning, if necessary; f) make changes to the quality management system, if necessary. Corrective actions shall be appropriate to the effects of the nonconformities encountered.	Reviewed 30 Jun 2021  Audit 14 Complaints and  Corrective Actions  Revision Document ID76091  Date Revision 25 Nov 2021  Reviewed 25 Nov 2021	
The organization shall retain documented information as evidence of: a) the nature of the nonconformities and any subsequent actions taken; b) the results of any corrective action.	Top Level Document: VOP 19 Feedback Customer Complaints Vigilance and Notifications Viamed Ltd Revision Document ID75475 Date Revision 18 Nov 2021 Reviewed 18 Nov 2021 Top Level Document: VOP 19 FeedBack Customer Complaints Vigilance and Notifications VST Ltd Revision Document ID75995 Date Revision 24 Nov 2021 Reviewed 24 Nov 2021 Top Level Document: VOP 10 Non Conformance, Corrective and Preventive Actions Revision Document ID90405 Date Revision 25 May 2022 Reviewed 25 May 2022 Audit 10 Documentation Control Revision Document ID63807 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021	
The organization shall continually improve the suitability, adequacy and effectiveness of the quality management system.  The organization shall consider the results of analysis and evaluation, and the outputs from management review, to determine if there are needs or opportunities that shall be addressed as part of continual improvement. Continual improvement	Audit 10 Documentation Control Revision Document ID63807 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021 Audit 18 Management Review Revision Document ID73320 Date Revision 26 Oct 2021 Reviewed 26 Oct 2021	

Document ID	Sub Processes
ID24442	VST ISO 9001:2015 Scope Process: 7848 Review ISO Scopes 27 Sep 2017
ID22062	VM3COP00.00 VOP00.00 VST Quality Statement policy and objectives Process: 23 Company Objectives 16 Feb 2016 Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7833 Importance Of Effective Quality Management 20 Sep 2017
ID29373	VM3COP02.02 VST Company Responsibilitys organisation chart structure Process: 5877 Review Company Data 17 Feb 2016
ID99512	VOP 24 Needs, Risks and Expectations of External Parties Process: 8025 Check We Do Not Require A EU European Representatives 09 Mar 2023
ID73320	Audit 18 Management Review Process: 55 Business Continuity Plan 17 Feb 2016 Process: 23 Company Objectives 16 Feb 2016 Process: 6813 Management Meeting Turnover Report 09 Mar 2016 Process: 27 Management Reviews And Quality Audits 16 Feb 2016 Process: 22 Company Policys 16 Feb 2016

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Process: 7750 Meeting With Management 14 Oct 2016
             Process: 7793 Team Review Meeting 16 Mar 2017
             Process: 7753 Management Meeting Warehouse 22 Nov 2016
             Process: 6861 Management Meeting Review Weekly Meeting 09 Mar 2016
             Process: 7833 Importance Of Effective Quality Management 20 Sep 2017
             Process: 7834 Financial Review 20 Sep 2017
             Process: 26 Company Resources 16 Feb 2016
             Process: 30 Responsibility Allocation: MHRA Licences And Notifications 16 Feb 2016
             Process: 31 Responsibility Allocation: Notified Body Notifications 16 Feb 2016
             Process: 32 MDALL Listings 16 Feb 2016
             Process: 7057 Responsibility Allocation: Complaints and Vigilance Notifications 09 Mar 2016
             Process: 7070 Management Review 09 Mar 2016
             Process: 29 Responsibility Allocation: CMDCAS Updates And Licences 16 Feb 2016
             Process: 5889 Responsibility Allocation: Audit And Task - Audit 24 Feb 2016
             Process: 7744 FDA Device Establishment Registration And Listing 28 Sep 2016
             Process: 7829
             Process: 6871 ISO14001 Environmental management systems 09 Mar 2016
             Process: 7874 Review For Latest Version Med Dev 2.12. 18 Oct 2017
             Process: 7877 Disaster Planning 21 Oct 2017
             Process: 7876 Maintain Update Of ISO Route Maps 21 Oct 2017
             Process: 7878 Review Possible Upcoming Regulation Changes 22 Oct 2017
             Process: 7886 Audit 18 Management Review Viamed 24 Oct 2017
             Process: 7887 Audit 18 Management Review VST 24 Oct 2017
             Process: 7890 New UPS Rates Needs Checking 24 Oct 2017
             Process: 7888 Review Processes Linked To VOPs And Audits 24 Oct 2017
             Process: 7895 FDA Device Establishment Registration 29 Oct 2017
             Process: 7912 Review The Personel Information We Collect Or Store 20 Sep 2018
             Process: 7913 Review Personnel Files 20 Sep 2018
             Process: 7918 Backup Jeans Local Folder 08 Nov 2018
             Process: 7964 Check Roles And Tasks For Incomplete Data 29 Oct 2020
             Process: 7980 Review Gov Website For Applicable Required Standards ISO9001 15 Nov 2021
             Process: 7972 ISO System Management Review Vst 26 Oct 2021
             Process: 7977 Review The Agenda For The Management Review / Board Meeting Prior To The Annual Meeting 11
             Process: 7978 Regulatory Requirements and Review of QC21 form template 11 Nov 2021
             Process: 7979 Review The Template Of The QC 21 Form To Ensure It Is Current And Valid 12 Nov 2021
             Process: 7981 Review Process Updates For Risk To Systems 18 Nov 2021
             Process: 8018 Wednesday Meeting 09 Aug 2022
             Process: 8026 Automotive Competitor Price Review 10 Mar 2023
             Process: 8025 Check We Do Not Require A EU European Representatives 09 Mar 2023
ID120321
             VOP 01 Documentation and Records, Control, Creation, Storage, Retrieval, Revision Control and Online
             Process: 5940 Thumb Nail Processor 07 Mar 2016
             Process: 7827 Review The Quality Policy VST 16 Sep 2017
             Process: 7828 Review The Quality Policy Viamed 16 Sep 2017
             Process: 5934 Responsibility Allocation: Staff Training 05 Mar 2016
             Process: 7032 Responsibility Allocation: Document Requirements 09 Mar 2016
             Process: 41 Responsibility Allocation: Documentation Control 16 Feb 2016
             Process: 59 Out Of Date Documents 17 Feb 2016
             Process: 5851 Duplicate Documents 17 Feb 2016
             Process: 5852 Responsibility Allocation: Retention Of Records 17 Feb 2016
             Process: 7130 Intrastats Information for Intrastats and L Drive 09 Mar 2016
             Process: 5890 Check Website ISO Documents 24 Feb 2016
             Process: 7200 Responsibility Allocation : ISO Issues 09 Mar 2016
             Process: 7744 FDA Device Establishment Registration And Listing 28 Sep 2016
             Process: 7941 Check Leaflets, Letterhead And Other Paperwork To See If The Correct BSI Logo Is In Use. Remove All
             Old If Found. 23 Sep 2019
             Process: 7987 Sync External Telephone Logs 07 Feb 2022
             Process: 7992 COSHH Datasheet Reminders 07 Feb 2022
             Process: 8001 Verification Stock Linked To Documents 08 Feb 2022
             Process: 8029 Send Intercompany Invoices To Jean 12 Apr 2023
ID73324
             Audit 20 Process verification to Managment
             Process: 7701 AWS Amazon Web Services 23 May 2016
             Process: 7723 Audit 10b Process Verification Viamed 24 Aug 2016
             Process: 7730 Audit 20 Process Verification To Managment Viamed 24 Aug 2016
             Process: 7827 Review The Quality Policy VST 16 Sep 2017
             Process: 7828 Review The Quality Policy Viamed 16 Sep 2017
             Process: 7771 Audit 10b Process Verification VST 08 Feb 2017
             Process: 7778 Audit 20 Process Verification To Managment VST 08 Feb 2017
            Process: 6866 Internal Process Verification Complete Systems Review 09 Mar 2016
            Process: 7755 Fast Hosts Invoice 08 Dec 2016
```

**Process: 7845** 7.1.4 Environment Of Operations 25 Sep 2017 Process: 7846 ISO System Management Review Viamed 26 Sep 2017 **Process: 7837** Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017 Process: 7832 Cleardown Emailed Invoices 20 Sep 2017 Process: 7848 Review ISO Scopes 27 Sep 2017 Process: 7851 Software Validation Scan Un-QA Product To Order 01 Oct 2017 Process: 7852 Software Validation Expired Stock 01 Oct 2017 Process: 7853 Software Validation Non Sell Able Shelf 01 Oct 2017 **Process: 7854** Software Validation In Production List 01 Oct 2017 Process: 7855 Software Validation - Production Lists 01 Oct 2017 Process: 7856 Software Validation Unchecked Orders 01 Oct 2017 **Process: 7857** Software Validation Stock Tracking Check 01 Oct 2017 **Process: 7858** Software Validation Attempt To QA Some Stock 01 Oct 2017 Process: 7861 Software Validation Of Training Documents Forced Reading 03 Oct 2017 Process: 7850 Software Validation Scan Incorrect Product 01 Oct 2017 Process: 7871 Review Exclusion From Viamed 13485:2016 And VST 9001:2015 15 Oct 2017 Process: 7865 Software Validation Conflicting Audits 07 Oct 2017 Process: 7870 Software Validation Non Conformance Product Risk Feedback Loop 15 Oct 2017 Process: 7879 Software Validation Scheduled Tasks And Audits 22 Oct 2017 Process: 7875 Software Validation Document Control 20 Oct 2017 Process: 7880 Software Validation Out Of Date Documents 22 Oct 2017 Process: 7881 Software Validation - Live Orders 22 Oct 2017 ID63807 **Audit 10 Documentation Control Process: 10** Distribution Of Emails 16 Feb 2016 **Process: 5939** Responsibility Allocation: Email ISP Routing 05 Mar 2016 Process: 5940 Thumb Nail Processor 07 Mar 2016 **Process: 11** Distribution Of Post 16 Feb 2016 Process: 6 Responsibility Allocation: Updating Contact Management System 16 Feb 2016 Process: 52 Software Verification Clear Down Backup Emails 16 Feb 2016 Process: 53 Emails 16 Feb 2016 Process: 7672 Off Site Backup 09 Mar 2016 Process: 7700 Domain Name Management 19 May 2016 **Process: 9** Distribution Of Faxes 16 Feb 2016 **Process: 15** Filing and Archiving 16 Feb 2016 Process: 7711 Import Bank CSV 01 Jul 2016 Process: 7722 Audit 10 Documentation Control Viamed 24 Aug 2016 **Process: 7693** Collect Repair Filing From Warehouse 22 Apr 2016 Process: 12 Responsibility Allocation: Sales And Technical Information Processing 16 Feb 2016 **Process: 16** Responsibility Allocation : Photocopying 16 Feb 2016 Process: 5901 Link Call Log Contacts To The CRM 02 Mar 2016 Process: 7699 Shred Sensitive Paperwork In JL Office 19 May 2016 **Process: 7705** Checking For Uploaded Files 08 Jun 2016 Process: 7754 Process: 7770 Audit 10 Documentation Control VST 08 Feb 2017 Process: 6938 Responsibility Allocation: Customer Database Updates 09 Mar 2016 Process: 6940 Responsibility Allocation: Customer Ongoing task List 09 Mar 2016 Process: 7090 Responsibility Allocation: Office Procedures 09 Mar 2016 Process: 7032 Responsibility Allocation : Document Requirements 09 Mar 2016 **Process: 41** Responsibility Allocation : Documentation Control 16 Feb 2016 Process: 59 Out Of Date Documents 17 Feb 2016 **Process: 5851** Duplicate Documents 17 Feb 2016 Process: 5852 Responsibility Allocation: Retention Of Records 17 Feb 2016 **Process: 7124** Responsibility Allocation: Intrastats 09 Mar 2016 Process: 7125 Responsibility Allocation: Intrastats Urgent Problems 09 Mar 2016 **Process: 7126** Intrastats Requested Page updates 09 Mar 2016 Process: 7127 Responsibility Allocation: Intrastats Unfinished in progress Processes 09 Mar 2016 Process: 7128 Responsibility Allocation: Intrastats Future Features needed 09 Mar 2016 **Process: 7129** Intrastats Cross Reference Database Tables Updates 09 Mar 2016 Process: 7130 Intrastats Information for Intrastats and L Drive 09 Mar 2016 **Process: 7131** Responsibility Allocation: Intrastats Opera 09 Mar 2016 Process: 7133 Responsibility Allocation: Intrastats Contact Manager 09 Mar 2016 **Process: 7739** Intrastats Amendment Log 12 Sep 2016 **Process: 5877** Review Company Data 17 Feb 2016 **Process: 44** Secure Socket Level Certificate 16 Feb 2016 Process: 5890 Check Website ISO Documents 24 Feb 2016 Process: 7863 Maintain Repair Codes List 05 Oct 2017 Process: 7922 Back Up Emily's Accounts Docs 04 Jan 2019 Process: 7987 Sync External Telephone Logs 07 Feb 2022 Process: 7992 COSHH Datasheet Reminders 07 Feb 2022 Process: 8001 Verification Stock Linked To Documents 08 Feb 2022 Process: 8029 Send Intercompany Invoices To Jean 12 Apr 2023

	Chart 27 Customer Complaints Chart 27 Process: 7743 Customer Complaints Paper File 26 Sep 2016
D70147	Audit 08 Training, Competence and Human Resources
1070147	Process: 7720 Audit 08 Training Viamed 24 Aug 2016
	<b>Process: 6839</b> Responsibility Allocation : Personnel Holidays and Time Adjustments 09 Mar 2016
	<b>Process: 5881</b> Training Records Review 18 Feb 2016
	Process: 5904 Taking On New Staff 02 Mar 2016
	Process: 5936 Wages Calculations 05 Mar 2016  Process: 6937 Percental Requirements and Training 00 Mar 2016
	Process: 6837 Personnel Requirements and Training 09 Mar 2016 Process: 6851 Review Accident Book 09 Mar 2016
	Process: 6877 Responsibility Allocation : Alarm Key Holders 09 Mar 2016
	<b>Process: 6906</b> Responsibility Allocation : Time Working Away 09 Mar 2016
	Process: 6928 Responsibility Allocation : Staff 09 Mar 2016
	Process: 7074
	Process: 7759 Health Declaration Sheet 23 Jan 2017
	Process: 7768 Audit 08 Training VST 08 Feb 2017 Process: 5934 Responsibility Allocation: Staff Training 05 Mar 2016
	Process: 38 Audits Up to Date and Confirm next years Audit schedule 16 Feb 2016
	Process: 6841 Responsibility Allocation : Grants 09 Mar 2016
	Process: 7070 Management Review 09 Mar 2016
	<b>Process: 7713</b> Review Roles And Responsibilitys 17 Aug 2016
	<b>Process: 7883</b> Appraisal 23 Oct 2017
	Process: 7884 Pay Review 23 Oct 2017
	Process: 7908 Private Information Data 27 Jul 2018
	Process: 7907 Annual Review Doc Management 27 Jul 2018
	Process: 7937 Diversity Impact Assessment 27 Jun 2019 Process: 7951 Server Review 05 Mar 2020
	Process: 7982 Check There Are No Changes To Employment Law 21 Nov 2021
	Process: 7983 To Check On Line And See If There Have Been Any Changes To Gdpr We Need To Be Aware Of. 21
	Nov 2021
D22684	VM3COP00.00 VOP00.00 Viamed Quality Statement policy and objectives
	Process: 23 Company Objectives 16 Feb 2016
	<b>Process: 22</b> Company Policys 16 Feb 2016
	Process: 7828 Review The Quality Policy Viamed 16 Sep 2017
	Process: 7833 Importance Of Effective Quality Management 20 Sep 2017
D27474	VM3COP02.02 Viamed Company Responsibilitys organisation chart structure Process: 5877 Review Company Data 17 Feb 2016
D93320	VOP 02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks
_,,,,,	Process: 39 Environmental Policy Document Review 16 Feb 2016
	<b>Process: 7741</b> Review Ethical Policy 14 Sep 2016
	<b>Process: 6839</b> Responsibility Allocation : Personnel Holidays and Time Adjustments 09 Mar 2016
	<b>Process: 5881</b> Training Records Review 18 Feb 2016
	Process: 5904 Taking On New Staff 02 Mar 2016
	<b>Process: 6837</b> Personnel Requirements and Training 09 Mar 2016
	Process: 6837 Personnel Requirements and Training 09 Mar 2016 Process: 6877 Responsibility Allocation : Alarm Key Holders 09 Mar 2016
	Process: 6837 Personnel Requirements and Training 09 Mar 2016 Process: 6877 Responsibility Allocation : Alarm Key Holders 09 Mar 2016 Process: 6906 Responsibility Allocation : Time Working Away 09 Mar 2016
	Process: 6837 Personnel Requirements and Training 09 Mar 2016 Process: 6877 Responsibility Allocation: Alarm Key Holders 09 Mar 2016 Process: 6906 Responsibility Allocation: Time Working Away 09 Mar 2016 Process: 6928 Responsibility Allocation: Staff 09 Mar 2016
	Process: 6837 Personnel Requirements and Training 09 Mar 2016 Process: 6877 Responsibility Allocation: Alarm Key Holders 09 Mar 2016 Process: 6906 Responsibility Allocation: Time Working Away 09 Mar 2016 Process: 6928 Responsibility Allocation: Staff 09 Mar 2016 Process: 7074
	Process: 6837 Personnel Requirements and Training 09 Mar 2016 Process: 6877 Responsibility Allocation: Alarm Key Holders 09 Mar 2016 Process: 6906 Responsibility Allocation: Time Working Away 09 Mar 2016 Process: 6928 Responsibility Allocation: Staff 09 Mar 2016 Process: 7074 Process: 7042 Responsibility Allocation: Work Environment 09 Mar 2016
	Process: 6837 Personnel Requirements and Training 09 Mar 2016 Process: 6877 Responsibility Allocation: Alarm Key Holders 09 Mar 2016 Process: 6906 Responsibility Allocation: Time Working Away 09 Mar 2016 Process: 6928 Responsibility Allocation: Staff 09 Mar 2016 Process: 7074 Process: 7042 Responsibility Allocation: Work Environment 09 Mar 2016 Process: 5934 Responsibility Allocation: Staff Training 05 Mar 2016 Process: 5874 Childcare Vouchers Edenred 17 Feb 2016
	Process: 6837 Personnel Requirements and Training 09 Mar 2016 Process: 6877 Responsibility Allocation: Alarm Key Holders 09 Mar 2016 Process: 6906 Responsibility Allocation: Time Working Away 09 Mar 2016 Process: 6928 Responsibility Allocation: Staff 09 Mar 2016 Process: 7074 Process: 7042 Responsibility Allocation: Work Environment 09 Mar 2016 Process: 5934 Responsibility Allocation: Staff Training 05 Mar 2016 Process: 5874 Childcare Vouchers Edenred 17 Feb 2016 Process: 7753 Management Meeting Warehouse 22 Nov 2016
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	Process: 6837 Personnel Requirements and Training 09 Mar 2016 Process: 6877 Responsibility Allocation: Alarm Key Holders 09 Mar 2016 Process: 6928 Responsibility Allocation: Time Working Away 09 Mar 2016 Process: 6928 Responsibility Allocation: Staff 09 Mar 2016 Process: 7074 Process: 7074 Process: 7042 Responsibility Allocation: Work Environment 09 Mar 2016 Process: 5934 Responsibility Allocation: Staff Training 05 Mar 2016 Process: 5874 Childcare Vouchers Edenred 17 Feb 2016 Process: 7753 Management Meeting Warehouse 22 Nov 2016 Process: 34 Responsibility Allocation: Insurance Is Upto Date 16 Feb 2016 Process: 5869 Responsibility Allocation: Grants 09 Mar 2016 Process: 6841 Responsibility Allocation: Grants 09 Mar 2016 Process: 6861 Management Meeting Review Weekly Meeting 09 Mar 2016 Process: 30 Responsibility Allocation: MHRA Licences And Notifications 16 Feb 2016 Process: 31 Responsibility Allocation: Notified Body Notifications 16 Feb 2016 Process: 7037 Responsibility Allocation: Management commitment to ISO 09 Mar 2016 Process: 7037 Responsibility Allocation: Complaints and Vigilance Notifications 09 Mar 2016 Process: 7057 Responsibility Allocation: Complaints and Vigilance Notifications 09 Mar 2016 Process: 7713 Review Roles And Responsibilitys 17 Aug 2016 Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017 Process: 29 Responsibility Allocation: CMDCAS Updates And Licences 16 Feb 2016

	Process: 7937 Diversity Impact Assessment 27 Jun 2019 Process: 7961 R D Room - Tidy, Empty Bins, Remove Cups. Caution Around Oxygen Supply 05 Oct 2020 Process: 7982 Check There Are No Changes To Employment Law 21 Nov 2021 Process: 7983 To Check On Line And See If There Have Been Any Changes To Gdpr We Need To Be Aware Of. 21
	Nov 2021
ID17423	VM3COP02 Organisation Responsibilities Viamed Process: 6967 Responsibility Allocation: VIAMED Stock Meeting Repairs Review - Pulse Oximetry Sensors 09 Ma 2016
	<b>Process: 7900</b> Royal Mail - Mail Retention Form 29 Mar 2018
ID21800	VM3COP19 Health and Safety Process: 6855 Risk Assessment HSE 09 Mar 2016
ID22429	Viamed Top Level Quality Objectives Process: 23 Company Objectives 16 Feb 2016
ID119029	VOP 18 Maintenance Building, Fabric and Infrastructure
	Process: 5856 Cleaning The Kitchen 17 Feb 2016 Process: 5853 Vacuuming Of The Office, Hall And Meeting Room 17 Feb 2016
	Process: 5900 Cleaning Of Office Windows 25 Feb 2016
	Process: 5878 Empty Office Bins 18 Feb 2016
	Process: 5912 Responsibility Allocation: Main Recycle Bins 03 Mar 2016
	Process: 5906 Empty Paper Bins 03 Mar 2016
	Process: 7805 Empty Kitchen Bins 22 May 2017
	Process: 5909 Empty Warehouse Bins 03 Mar 2016 Process: 7706 Update Virus Software And Scan For Viruses 10 Jun 2016
	Process: 7802 Clean Kitchen Sides 22 May 2017
	Process: 7803 Dishwashing 22 May 2017
	<b>Process: 7804</b> Sweep Kitchen Floor 22 May 2017
	<b>Process: 7806</b> Watering Plants 22 May 2017
	Process: 7807
	Process: 54 Responsibility Allocation: Gents Toilets 17 Feb 2016
	Process: 5907 Hoover Warehouse 03 Mar 2016 Process: 5908 Sweep Warehouse 03 Mar 2016
	Process: 5910 Clean Duckets 03 Mar 2016
	Process: 5911 Clear Cardboard 03 Mar 2016
	Process: 7698 Clean Toilets 17 May 2016
	<b>Process: 7131</b> Responsibility Allocation : Intrastats Opera 09 Mar 2016
	<b>Process: 7133</b> Responsibility Allocation: Intrastats Contact Manager 09 Mar 2016
	Process: 7132 Responsibility Allocation: Intrastats Goldmine 09 Mar 2016
	Process: 7896 Tree In Car Park 22 Dec 2017
ID69457	Audit 16 Sales and Marketing Process: 21 Office Sales Projects 16 Feb 2016
	Process: 17
	Process: 40 Responsibility Allocation: Calender 16 Feb 2016
	Process: 5870 Book Arab Health 17 Feb 2016
	Process: 19 Maintaining Leaflet Stocks 16 Feb 2016 Process: 20 Processing Of Mail Shots 16 Feb 2016
	Process: 5873 Distributor Contract Reviews 17 Feb 2016
	<b>Process: 5885</b> Responsibility Allocation: Monthly Reports 24 Feb 2016
	<b>Process: 5883</b> Responsibility Allocation : Monthly Sales Report 24 Feb 2016
	Process: 6888 Viamed Automotive UK 09 Mar 2016
	Process: 6898 GHX Web Pricing 09 Mar 2016
	Process: 5884 Responsibility Allocation: Monthly Report 24 Feb 2016
	Process: 5886 Responsibility Allocation: Monthly Report 24 Feb 2016
	Process: 6891 Responsibility Allocation: Exhibitions Co-ordinator 09 Mar 2016 Process: 7909 EAN GTIN Online Database 06 Aug 2018
	Process: 7920 Sales Warnings 20 Dec 2018
	<b>Process: 7927</b> Contract Pricing Review 14 Feb 2019
	<b>Process: 7926</b> Sales Forecasts Export 22 Jan 2019
	Process: 7921 VST Bags And Grey Sensor 03 Jan 2019
	Process: 7925 Providing Ebay Feedback 16 Jan 2019
	Process: 7916 Google Webmaster Tools 16 Oct 2018
	Process: 7931 Competitor Pricing 14 Mar 2019  Process: 7940 Salas Projects Sand To Salas Team 04 Mar 2020
	Process: 7949 Sales Projects Send To Sales Team 04 Mar 2020 Process: 7947 8010004 - JJ-CCR Oxygen Sensor Orders 04 Mar 2020
	<b>Process:</b> 7947 8010004 - JJ-CCR Oxygen Sensor Orders 04 Mar 2020 <b>Process:</b> 7948 8010006 - REVo Oxygen Sensor Orders 04 Mar 2020
	Process: 7950 Envitec Oxygen Sensor Parts Stock Check 05 Mar 2020
	Process: 7959 Audit 16 Sales And Marketing Viamed 28 Sep 2020
	Process: 7960 Audit 16 Sales And Marketing VST 28 Sep 2020
D69328	Audit 02 Contract Review and Sales Order Processing

**Process: 36** Emailing Of Invoices 16 Feb 2016 Process: 5892 Checking EBay And Amazon For Orders And Messages 25 Feb 2016 **Process: 5894** Checking Of Active List 25 Feb 2016 **Process:** 7 Responsibility Allocation : Checking Of Sales Orders 16 Feb 2016 Process: 5943 Check Cardea And Multiquote 08 Mar 2016 **Process: 5891** Processing Of Repair Quotes And Orders 25 Feb 2016 Process: 2 Answering Telephones 16 Feb 2016 Process: 37 West Yorkshire Ambulance Stock 16 Feb 2016 **Process: 5945** Responsibility Allocation : Sending Samples 08 Mar 2016 Process: 5946 Responsibility Allocation: Sending Sale Or Returns 08 Mar 2016 Process: 5948 Adding New Accounts To Opera 08 Mar 2016 **Process: 5949** Filling Credit Card Slips 08 Mar 2016 Process: 5895 Responsibility Allocation: Completing Office Job List 25 Feb 2016 **Process: 5875** Check Paypal For Orders 17 Feb 2016 Process: 7675 Responsibility Allocation: Ordering Demo Stock For Humanmed Reps 11 Mar 2016 Process: 5944 Responsibility Allocation: Chasing Lost Customers 08 Mar 2016 Process: 3 Responsibility Allocation: Meeting And Greeting Visitors To The Company 16 Feb 2016 Process: 4 Responsibility Allocation: Assisting With Refreshments For Visitors 16 Feb 2016 **Process: 7676** PDFing Of Invoices Viamed 17 Mar 2016 Process: 7696 Send VIAMED Delivery Notifications 28 Apr 2016 **Process: 5893** Answering Website Questions 25 Feb 2016 **Process: 7678** Check Catalog 360 Circle For Quotes And Orders 08 Apr 2016 Process: 5899 Proforma And Quote Chasing 25 Feb 2016 Process: 7710 Responsibility Allocation: Proforma And Quote Processing 29 Jun 2016 Process: 14 Fax Paper 16 Feb 2016 Process: 5882 Responsibility Allocation: Send Post To Humanmed 24 Feb 2016 **Process: 7715** Audit 02 Contract Review Viamed 24 Aug 2016 Process: 7734 Responsibility Allocation: Humanmed Order Processing 25 Aug 2016 Process: 7677 Process: 6954 Back Orders Review - By Customer 09 Mar 2016 Process: 8 Responsibility Allocation: Order And Status Liaison With Customers 16 Feb 2016 Process: 5896 Responsibility Allocation: Ensuring ORD's Are Taken To Goods Out And Invoices Are Retrieved 25 Feb 2016 **Process: 5897** Responsibility Allocation: Franking Mail 25 Feb 2016 Process: 5913 Check For Humanmed Orders In Logistics Mailbox 03 Mar 2016 Process: 5947 Responsibility Allocation: Search For Distributors 08 Mar 2016 Process: 6958 Responsibility Allocation: Shipped Order Queries 09 Mar 2016 Process: 7686 Thorough Checking Of Awaiting Action Tray - Priority 8s 21 Apr 2016 Process: 7709 Delivered not Invoiced 28 Jun 2016 Process: 7712 Review Inward Payments 01 Jul 2016 **Process: 7735** Ensure SOR's Are Followed Up 01 Sep 2016 Process: 7758 Check For GHX Orders 17 Jan 2017 Process: 7761 Send VST Delivery Notifications 01 Feb 2017 Process: 7783 PDF VST Invoices And Purchase Orders 10 Feb 2017 Process: 7795 Answering UK Web Questions 27 Apr 2017 Process: 7822 Review Oxylink Stock 26 Jul 2017 Process: 7791 Price List Check 10 Mar 2017 Process: 7763 Audit 02 Contract Review VST 08 Feb 2017 Process: 7808 Ensure All Invoice Correctly Tagged 02 Jun 2017 Process: 5872 Check Sale Or Returns Export 17 Feb 2016 Process: 5871 Check Sale Or Returns 17 Feb 2016 Process: 5876 E.Commerce Cardea And Multiquote 17 Feb 2016 Process: 7782 Remove Started But Not Used Order Numbers 08 Feb 2017 Process: 6956 Responsibility Allocation: Sales Order Issues 09 Mar 2016 Process: 6921 Responsibility Allocation: Customer pricing agreements 09 Mar 2016 Process: 6922 Process: 6959 Responsibility Allocation : Sales Forward Orders Review 09 Mar 2016 Process: 7801 VST Price Review 17 May 2017 **Process: 5905** Responsibility Allocation: Price Checking 02 Mar 2016 Process: 6950

**Process: 7697** Yearly Pricing Review 09 May 2016 **Process: 7670** Humanmed general Issues 09 Mar 2016

Process: 7872 Embargo Countries NOT Allowed To Sell To 16 Oct 2017

**Process: 7893** VST Price Lists 28 Oct 2017

**Process: 7894** VST Customer Agreements 28 Oct 2017

**Process: 7936** B2B Router / Peppol Responsibilitys 19 Jun 2019

**Process: 7941** Check Leaflets, Letterhead And Other Paperwork To See If The Correct BSI Logo Is In Use. Remove All Old If Found. 23 Sep 2019

Process: 7953 Vandagraph Delivery Notifications 26 May 2020Process: 7954 Vandagraph Email Of Invoices 26 May 2020Process: 7955 Vandagraph Shipper SignOff Collection 26 May 2020

**Process: 7970** Proforma And Quote Chasing Ryan 31 Aug 2021 **Process: 7971** Proforma And Quote Chasing Steve Hardaker 31 Aug 2021 Process: 8005 Verification Of SRS Information added 17 Feb 2022 Process: 7988 Verification Contact Details Internal CRM 07 Feb 2022 Process: 7989 Verification Contact Details Accounts 07 Feb 2022 Process: 8020 Checking Proformas And Quotes Vandagraph To The Bank 05 Dec 2022 Process: 8023 Vandagraph Check Shopify Order Delivery Notifications 17 Feb 2023 Process: 8027 Update Pricing For Viamed Shopify 11 Apr 2023 Process: 8028 Viamed Shopify Sales Report Export 11 Apr 2023 ID109281 Audit 01 Picking packing Process: 7714 Audit 01 Picking Packing Viamed 24 Aug 2016 Process: 7825 Responsibility Allocation: Order Picking 06 Sep 2017 **Process: 5859** Review Un-shipped Parcels 17 Feb 2016 Process: 6970 Process: 7691 Ship Sale Or Returns 21 Apr 2016 Process: 7762 Audit 01 Picking Packing VST 08 Feb 2017 Process: 7796 Review Franking Label Errors 08 May 2017 Process: 7797 Check Order Are Being Picked In Priority Order 10 May 2017 Process: 7798 Orders And Items Shipped Per Month 10 May 2017 Process: 7860 Goods Out Picking 03 Oct 2017 Process: 8027 Update Pricing For Viamed Shopify 11 Apr 2023 ID88809 VOP 07 Stock Control, Handling, Control of Labelling, Storage, Movement Process: 6973 Responsibility Allocation: Stock Transfers. (QC19) 09 Mar 2016 Process: 7675 Responsibility Allocation: Ordering Demo Stock For Humanmed Reps 11 Mar 2016 Process: 5872 Check Sale Or Returns Export 17 Feb 2016 Process: 5871 Check Sale Or Returns 17 Feb 2016 **Process: 5855** Purchase Order Requirements Teledyne 17 Feb 2016 Process: 5858 Opera Stock Adjustments 17 Feb 2016 **Process: 5868** Return Goods To Suppliers 17 Feb 2016 Process: 5935 Stock Allocations 05 Mar 2016 Process: 6829 Supplier Review - Outstanding orders 09 Mar 2016 Process: 6832 Supplier Review Future orders 09 Mar 2016 Process: 6840 Process: 6848 Process: 6850 Current Stock Levels 09 Mar 2016 **Process: 6945** Missing Stock or Adjustments 09 Mar 2016 **Process: 6955** Production Requirements 09 Mar 2016 Process: 7046 Responsibility Allocation: Stock Purchasing 09 Mar 2016 Process: 7051 Responsibility Allocation: Control of nonconforming product 09 Mar 2016 Process: 7673 Check Expiry Dated Stock 09 Mar 2016 Process: 7679 Check Stock Requirements Supplier Teledyne 18 Apr 2016 Process: 7680 Check Stock Requirements Supplier Envitec 18 Apr 2016 **Process: 7681** Check Stock Requirements Supplier Posey 18 Apr 2016 Process: 7682 Check Stock Requirements Supplier Bluepoint 18 Apr 2016 Process: 7687 Vandagraph Duckets 21 Apr 2016 Process: 7689 Move Stock From QA Shelf To Stock Shelf Monday 21 Apr 2016 Process: 7694 Move Stock From QA Shelf To Stock Shelf Tuesday 28 Apr 2016 **Process: 7695** Top Up Quick Shipping Shelves 28 Apr 2016 Process: 7708 Acorn 0014904 17 Jun 2016 Process: 7798 Orders And Items Shipped Per Month 10 May 2017 Process: 6961 Responsibility Allocation: VIAMED Stock Meeting Purchase Order Requirements 09 Mar 2016 Process: 7683 Check Stock For Proforma 18 Apr 2016 Process: 6968 Responsibility Allocation: VIAMED Stock Meeting Repairs Review - General 09 Mar 2016 Process: 6949 Responsibility Allocation: VIAMED Stock Meeting QA Processing 09 Mar 2016 Process: 6948 Responsibility Allocation: VIAMED Stock Meeting Stock Processing 09 Mar 2016 Process: 6947 Responsibility Allocation: VIAMED Stock Meeting Stock Queries 09 Mar 2016 **Process: 7830** Review Q.A. Failures Report 18 Sep 2017 Process: 7864 ESD Work Stations 07 Oct 2017 Process: 7873 On Site Environment Review 18 Oct 2017 Process: 7866 Oxygen Cylinder Check 13 Oct 2017 Process: 7897 Daily O2 Sensors Returns 04 Jan 2018 Process: 7909 EAN GTIN Online Database 06 Aug 2018 Process: 7943 Review Stocks Of 8000004 01 Oct 2019 Process: 7944 Sealant, Glues, Greases, Sprays, Gases And Tapes You Use In Production, Service And Repairs For Viamed And VST 09 Oct 2019 Process: 7962 VST Supplier QA Results 28 Oct 2020 Process: 7967 VST Stock Count For End April 01 Jul 2021 Process: 7969 Weee Waste Reporting 23 Aug 2021 Process: 8006 Verification Warehouse Unidentified Stock 17 Feb 2022 Process: 8008 Verification Warehouse Hand Sanitiser 21 Feb 2022

Process: 8009 Verification Stock Items And Locations 21 Feb 2022 Process: 8010 Verification Of Ebay Stock 21 Feb 2022 Process: 8011 Verification Of Demo Stock 21 Feb 2022 Process: 7996 Verification Repairs Older Repairs 07 Feb 2022 **Process: 8002** Verification Todays Goods In 17 Feb 2022 Process: 8004 Verification Of Non Conforming Products 17 Feb 2022 Process: 8024 Discontinue/Supersede Stock 01 Mar 2023 ID75475 VOP 19 Feedback Customer Complaints Vigilance and Notifications Viamed Ltd **Process: 7743** Customer Complaints Paper File 26 Sep 2016 Process: 7671 Humanmed Non Conformances 09 Mar 2016 Process: 6931 Customer Complaints 09 Mar 2016 Process: 7839 Review VIAMED Feedback - Customer Complaints 23 Sep 2017 Process: 7838 Review VIAMED Feedback - Customer Feedback Negative 23 Sep 2017 **Process: 7070** Management Review 09 Mar 2016 Process: 7840 Review VST Feedback - Customer Feedback Negative 23 Sep 2017 Process: 7841 Review VST Feedback - Customer Complaints 23 Sep 2017 Process: 7842 Review VIAMED Product Feedback Negative 23 Sep 2017 Process: 7843 Review VST Product Feedback Negative 23 Sep 2017 Process: 7174 Process: 7175 Process: 7179 Process: 7874 Review For Latest Version Med Dev 2.12. 18 Oct 2017 **Process: 7954** Vandagraph Email Of Invoices 26 May 2020 **Process: 7979** Review The Template Of The QC 21 Form To Ensure It Is Current And Valid 12 Nov 2021 ID103501 VM3COP20.01 Post In Distributing the Post **Process: 11** Distribution Of Post 16 Feb 2016 Process: 5882 Responsibility Allocation: Send Post To Humanmed 24 Feb 2016 VOP 03 Contract Review, Enquires, Office Processes ID77875 **Process: 5** Responsibility Allocation: Processing Of Sales Orders 16 Feb 2016 **Process: 10** Distribution Of Emails 16 Feb 2016 **Process: 36** Emailing Of Invoices 16 Feb 2016 Process: 5892 Checking EBay And Amazon For Orders And Messages 25 Feb 2016 Process: 5894 Checking Of Active List 25 Feb 2016 **Process:** 7 Responsibility Allocation: Checking Of Sales Orders 16 Feb 2016 Process: 5943 Check Cardea And Multiquote 08 Mar 2016 Process: 5891 Processing Of Repair Quotes And Orders 25 Feb 2016 **Process: 11** Distribution Of Post 16 Feb 2016 **Process: 2** Answering Telephones 16 Feb 2016 Process: 37 West Yorkshire Ambulance Stock 16 Feb 2016 Process: 5948 Adding New Accounts To Opera 08 Mar 2016 Process: 5949 Filling Credit Card Slips 08 Mar 2016 Process: 6 Responsibility Allocation: Updating Contact Management System 16 Feb 2016 Process: 5895 Responsibility Allocation: Completing Office Job List 25 Feb 2016 Process: 5875 Check Paypal For Orders 17 Feb 2016 Process: 5944 Responsibility Allocation: Chasing Lost Customers 08 Mar 2016 Process: 3 Responsibility Allocation: Meeting And Greeting Visitors To The Company 16 Feb 2016 Process: 4 Responsibility Allocation: Assisting With Refreshments For Visitors 16 Feb 2016 **Process: 7676** PDFing Of Invoices Viamed 17 Mar 2016 **Process: 9** Distribution Of Faxes 16 Feb 2016 Process: 7696 Send VIAMED Delivery Notifications 28 Apr 2016 Process: 5857 Customer Service Logs 17 Feb 2016 **Process: 5893** Answering Website Questions 25 Feb 2016 Process: 7678 Check Catalog 360 Circle For Quotes And Orders 08 Apr 2016 **Process: 15** Filing and Archiving 16 Feb 2016 Process: 5899 Proforma And Quote Chasing 25 Feb 2016 Process: 7710 Responsibility Allocation: Proforma And Quote Processing 29 Jun 2016 **Process: 7707** Send Purchase Orders To Suppliers 13 Jun 2016 **Process: 14** Fax Paper 16 Feb 2016 Process: 5882 Responsibility Allocation: Send Post To Humanmed 24 Feb 2016 Process: 7734 Responsibility Allocation: Humanmed Order Processing 25 Aug 2016 Process: 5850 Purchase Order Log 17 Feb 2016 Process: 7693 Collect Repair Filing From Warehouse 22 Apr 2016 Process: 7677 **Process: 21** Office Sales Projects 16 Feb 2016 Process: 8 Responsibility Allocation: Order And Status Liaison With Customers 16 Feb 2016 Process: 12 Responsibility Allocation: Sales And Technical Information Processing 16 Feb 2016 **Process: 16** Responsibility Allocation : Photocopying 16 Feb 2016 **Process: 20** Processing Of Mail Shots 16 Feb 2016 Process: 5896 Responsibility Allocation: Ensuring ORD's Are Taken To Goods Out And Invoices Are Retrieved 25

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	Feb 2016 Process: 5897 Responsibility Allocation : Franking Mail 25 Feb 2016
	Process: 5901 Link Call Log Contacts To The CRM 02 Mar 2016
	Process: 5913 Check For Humanmed Orders In Logistics Mailbox 03 Mar 2016
	<b>Process: 5947</b> Responsibility Allocation : Search For Distributors 08 Mar 2016
	<b>Process: 6958</b> Responsibility Allocation : Shipped Order Queries 09 Mar 2016
	<b>Process: 7686</b> Thorough Checking Of Awaiting Action Tray - Priority 8s 21 Apr 2016
	<b>Process: 7699</b> Shred Sensitive Paperwork In JL Office 19 May 2016
	<b>Process: 7705</b> Checking For Uploaded Files 08 Jun 2016
	<b>Process: 7709</b> Delivered not Invoiced 28 Jun 2016
	Process: 7712 Review Inward Payments 01 Jul 2016
	Process: 7735 Ensure SOR's Are Followed Up 01 Sep 2016
	Process: 7751 VST Purchase Order Log 02 Nov 2016
	Process: 7758 Check For GHX Orders 17 Jan 2017
	Process: 7760 Send Service Offers 31 Jan 2017 Process: 7761 Send VST Delivery Notifications 01 Feb 2017
	Process: 7783 PDF VST Invoices And Purchase Orders 10 Feb 2017
	Process: 7792 Shipped Order Success Report 13 Mar 2017
	Process: 7795 Answering UK Web Questions 27 Apr 2017
	Process: 7822 Review Oxylink Stock 26 Jul 2017
	<b>Process: 5876</b> E.Commerce Cardea And Multiquote 17 Feb 2016
	<b>Process: 5873</b> Distributor Contract Reviews 17 Feb 2016
	<b>Process: 5885</b> Responsibility Allocation : Monthly Reports 24 Feb 2016
	<b>Process: 6938</b> Responsibility Allocation : Customer Database Updates 09 Mar 2016
	<b>Process: 6940</b> Responsibility Allocation : Customer Ongoing task List 09 Mar 2016
	<b>Process: 6956</b> Responsibility Allocation : Sales Order Issues 09 Mar 2016
	Process: 5866 UPS Shipping Fuel Surcharge 17 Feb 2016
	<b>Process: 6952</b> Responsibility Allocation: Lost in Shipping Claims 09 Mar 2016
	<b>Process: 6971</b> Responsibility Allocation : Freight Courier Cost Request 09 Mar 2016
	Process: 7692 Responsibility Allocation: Take Complete Repair Paperwork To Office 22 Apr 2016
	Process: 7796 Review Franking Label Errors 08 May 2017
	Process: 6916 Responsibility Allocation: Service exisiting 09 Mar 2016
	Process: 6917 Responsibility Allocation: Service extension 09 Mar 2016 Process: 7863 Maintain Repair Codes List 05 Oct 2017
	Process: 7872 Embargo Countries NOT Allowed To Sell To 16 Oct 2017
	Process: 7890 New UPS Rates Needs Checking 24 Oct 2017
	Process: 7893 VST Price Lists 28 Oct 2017
	Process: 7894 VST Customer Agreements 28 Oct 2017
	Process: 7901 UPS Exceptions Checkup 20 Apr 2018
	<b>Process: 7957</b> Warehouse Requests 29 May 2020
	<b>Process: 7959</b> Audit 16 Sales And Marketing Viamed 28 Sep 2020
	<b>Process: 7970</b> Proforma And Quote Chasing Ryan 31 Aug 2021
	<b>Process: 7971</b> Proforma And Quote Chasing Steve Hardaker 31 Aug 2021
	<b>Process: 7988</b> Verification Contact Details Internal CRM 07 Feb 2022
	Process: 7989 Verification Contact Details Accounts 07 Feb 2022
	Process: 7990 Verification Invoice Details Accounts 07 Feb 2022
	Process: 8020 Checking Proformas And Quotes Vandagraph To The Bank 05 Dec 2022
	Process: 8023 Vandagraph Check Shopify Order Delivery Notifications 17 Feb 2023 Process: 8026 Automotive Competitor Price Review 10 Mar 2023
VD 55000	^
ID77289	Audit 21 Audit of Audit  Process 7731 Audit 21 Audit Of Audit Vierned 24 Aug 2016
	Process: 7731 Audit 21 Audit Of Audit Viamed 24 Aug 2016 Process: 7779 Audit 21 Audit Of Audit VST 08 Feb 2017
	Process: 38 Audits Up to Date and Confirm next years Audit schedule 16 Feb 2016
	Process: 7093 BSI Audits Calander 09 Mar 2016
	Process: 7670 Humanmed general Issues 09 Mar 2016
	Process: 7862 Review The Audit Calender Screen 04 Oct 2017
ID21314	
11021314	Process: 6828
ID63815	
11003813	Audit 12 CE Files Process: 7725 Audit 12 CE Files Viamed 24 Aug 2016
	Process: 7773 Audit 12 CE Files Vlamed 24 Aug 2010
	Process: 24 Responsibility Allocation: Compliance ISO Standards 16 Feb 2016
	Process: 7172 Responsibility Allocation: CE Technical Files 09 Mar 2016
	Process: 7071 Post Market Surveillance 09 Mar 2016
ID75461	VOP 13 Process Monitoring, System Reviews, Audits, Management Reviews Analysis Data PMS Post Market
	Process: 55 Business Continuity Plan 17 Feb 2016
	Process: 23 Company Objectives 16 Feb 2016
	Process: 27 Management Reviews And Quality Audits 16 Feb 2016
	Process: 7714 Audit 01 Picking Packing Viamed 24 Aug 2016
	<b>Process: 7715</b> Audit 02 Contract Review Viamed 24 Aug 2016
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Process: 7716 Audit 03 Design Control Viamed 24 Aug 2016
Process: 7717 Audit 05 Purchasing Suppliers Viamed 24 Aug 2016
Process: 7718 Audit 06 Calibration Viamed 24 Aug 2016
Process: 7719 Audit 07 Handling And Storage Viamed 24 Aug 2016
Process: 7720 Audit 08 Training Viamed 24 Aug 2016
Process: 7721 Audit 09 Goods Inward And Product Identity Viamed 24 Aug 2016
Process: 7722 Audit 10 Documentation Control Viamed 24 Aug 2016
Process: 7723 Audit 10b Process Verification Viamed 24 Aug 2016
Process: 7724 Audit 11 Repairs And Service Viamed 24 Aug 2016
Process: 7725 Audit 12 CE Files Viamed 24 Aug 2016
Process: 7726 Audit 14 Complaints And Corrective Actions Viamed 24 Aug 2016
Process: 7727 Audit 15 Production Viamed 24 Aug 2016
Process: 7728 Audit 17 Internal Audits Viamed 24 Aug 2016
Process: 7729 Audit 19 Health And Saftey Viamed 24 Aug 2016
Process: 7730 Audit 20 Process Verification To Managment Viamed 24 Aug 2016
Process: 7731 Audit 21 Audit Of Audit Viamed 24 Aug 2016
Process: 7732 Audit 22 Post Market Survellance Viamed 24 Aug 2016
Process: 7733 Audit 23 Analysis Of Data Viamed 24 Aug 2016
Process: 6828
Process: 22 Company Policys 16 Feb 2016
Process: 7754
Process: 7762 Audit 01 Picking Packing VST 08 Feb 2017
Process: 7763 Audit 02 Contract Review VST 08 Feb 2017
Process: 7764 Audit 03 Design Control VST 08 Feb 2017
Process: 7765 Audit 05 Purchasing Suppliers VST 08 Feb 2017
Process: 7766 Audit 06 Calibration VST 08 Feb 2017
Process: 7767 Audit 07 Handling And Storage VST 08 Feb 2017
Process: 7768 Audit 08 Training VST 08 Feb 2017
Process: 7769 Audit 09 Goods Inward And Product Identity VST 08 Feb 2017
Process: 7770 Audit 10 Documentation Control VST 08 Feb 2017
Process: 7771 Audit 10b Process Verification VST 08 Feb 2017
Process: 7772 Audit 11 Repairs And Service VST 08 Feb 2017
Process: 7773 Audit 12 CE Files VST 08 Feb 2017
Process: 7774 Audit 14 Complaints And Corrective Actions VST 08 Feb 2017
Process: 7775 Audit 15 Production VST 08 Feb 2017
Process: 7776 Audit 17 Internal Audits VST 08 Feb 2017
Process: 7777 Audit 19 Health And Saftey VST 08 Feb 2017
Process: 7778 Audit 20 Process Verification To Managment VST 08 Feb 2017
Process: 7779 Audit 21 Audit Of Audit VST 08 Feb 2017
Process: 7780 Audit 22 Post Market Survellance VST 08 Feb 2017
Process: 7781 Audit 23 Analysis Of Data VST 08 Feb 2017
Process: 7808 Ensure All Invoice Correctly Tagged 02 Jun 2017
Process: 6886 Responsibility Allocation: VIAMED Sales And Marketing Sales Viamed Medical Export 09 Mar 2016
Process: 6887 Responsibility Allocation: VIAMED Sales And Marketing Sales Viamed Automotive Export 09 Mar
Process: 7204 Responsibility Allocation: VIAMED Board Directors Meeting Distributor Issues 09 Mar 2016
Process: 24 Responsibility Allocation: Compliance ISO Standards 16 Feb 2016
Process: 28 Supplier Review 16 Feb 2016
Process: 6865 Responsibility Allocation: Non Conformance Effectiveness 09 Mar 2016
Process: 6866 Internal Process Verification Complete Systems Review 09 Mar 2016
Process: 7172 Responsibility Allocation: CE Technical Files 09 Mar 2016
Process: 7782 Remove Started But Not Used Order Numbers 08 Feb 2017
Process: 7090 Responsibility Allocation : Office Procedures 09 Mar 2016
Process: 7138 Non Conformance Issues Any New QC21 Forms 09 Mar 2016
Process: 57 Temporary Stock Notices 17 Feb 2016
Process: 5854 Stock FAQ Admin List 17 Feb 2016
Process: 7043 Responsibility Allocation: Planning of product realization 09 Mar 2016
Process: 7045 Responsibility Allocation: Design and Development 09 Mar 2016
Process: 38 Audits Up to Date and Confirm next years Audit schedule 16 Feb 2016
Process: 5877 Review Company Data 17 Feb 2016
Process: 6904 Responsibility Allocation: Sales And Marketing Internal sales 09 Mar 2016
Process: 6944 Responsibility Allocation: Stock Meeting 09 Mar 2016
Process: 7846 ISO System Management Review Viamed 26 Sep 2017
Process: 7834 Financial Review 20 Sep 2017
Process: 26 Company Resources 16 Feb 2016
Process: 7070 Management Review 09 Mar 2016
Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017
Process: 5887 Review ISO/EN Documents 24 Feb 2016
Process: 5889 Responsibility Allocation: Audit And Task - Audit 24 Feb 2016
Process: 7071 Post Market Surveillance 09 Mar 2016
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Process: 7093 BSI Audits Calander 09 Mar 2016

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Process: 7829
             Process: 7670 Humanmed general Issues 09 Mar 2016
             Process: 6821 Responsibility Allocation: VIAMED Management Meeting Supplier Review 09 Mar 2016
             Process: 6831 Responsibility Allocation: VIAMED Management Meeting Supplier Review - Min / Max - Re-Orders
             09 Mar 2016
             Process: 6833 Responsibility Allocation: VIAMED Management Meeting MDA Recalls 09 Mar 2016
             Process: 6834 Responsibility Allocation: VIAMED Management Meeting Additional Purchase Orders 09 Mar 2016
             Process: 6836 Responsibility Allocation: VIAMED Management Meeting Research and Development rnd 09 Mar
             2016
             Process: 6920 Responsibility Allocation: VIAMED Sales And Marketing Price Lists UK 09 Mar 2016
             Process: 6924 Responsibility Allocation: VIAMED Sales And Marketing Price Lists Export 09 Mar 2016
             Process: 6935 Responsibility Allocation: VIAMED Sales And Marketing Products to be Marketed 09 Mar 2016
             Process: 6936 Responsibility Allocation: VIAMED Sales And Marketing NHS Supplies Future Technology 09 Mar
             Process: 6941 Responsibility Allocation: VIAMED Sales And Marketing New Potential Products 09 Mar 2016
             Process: 7039 Responsibility Allocation: Provision of Resources 09 Mar 2016
             Process: 7187 Responsibility Allocation: VIAMED Board Directors Meeting Profiability 09 Mar 2016
             Process: 7196 Responsibility Allocation: VIAMED Board Directors Meeting Stock Levels 09 Mar 2016
             Process: 6871 ISO14001 Environmental management systems 09 Mar 2016
             Process: 7830 Review O.A. Failures Report 18 Sep 2017
             Process: 7848 Review ISO Scopes 27 Sep 2017
             Process: 7849 Review Product Failures New Codes 28 Sep 2017
             Process: 7862 Review The Audit Calender Screen 04 Oct 2017
             Process: 7877 Disaster Planning 21 Oct 2017
             Process: 7879 Software Validation Scheduled Tasks And Audits 22 Oct 2017
             Process: 7876 Maintain Update Of ISO Route Maps 21 Oct 2017
             Process: 7878 Review Possible Upcoming Regulation Changes 22 Oct 2017
             Process: 7885 Audit 04 Accounts and Finance Viamed 23 Oct 2017
             Process: 7886 Audit 18 Management Review Viamed 24 Oct 2017
             Process: 7887 Audit 18 Management Review VST 24 Oct 2017
             Process: 7889 Audit 24 Servicing Viamed 24 Oct 2017
             Process: 7888 Review Processes Linked To VOPs And Audits 24 Oct 2017
             Process: 7965 VST Feedback 29 Oct 2020
             Process: 7964 Check Roles And Tasks For Incomplete Data 29 Oct 2020
             Process: 7980 Review Gov Website For Applicable Required Standards ISO9001 15 Nov 2021
             Process: 7972 ISO System Management Review Vst 26 Oct 2021
             Process: 7973 VST Product Performance - Customers 27 Oct 2021
             Process: 7974 VST Product Performance - Suppliers 27 Oct 2021
             Process: 7977 Review The Agenda For The Management Review / Board Meeting Prior To The Annual Meeting 11
             Process: 7978 Regulatory Requirements and Review of QC21 form template 11 Nov 2021
             Process: 7981 Review Process Updates For Risk To Systems 18 Nov 2021
             Process: 8012 VAT Return Viamed Properties 06 Apr 2022
             Process: 8014 Review VIAMED Product Feedback Positive 25 Jul 2022
             Process: 8015 Review VST Product Feedback Positive 25 Jul 2022
             Process: 8016 Review VIAMED Customer Feedback Positive 25 Jul 2022
             Process: 8017 Review VST Customer Feedback Positive 25 Jul 2022
             Process: 8018 Wednesday Meeting 09 Aug 2022
             Process: 8019 Audit 04 Accounts And Finance VST 14 Sep 2022
ID31024
             VOP 12 Training
             Process: 7750 Meeting With Management 14 Oct 2016
             Process: 7793 Team Review Meeting 16 Mar 2017
             Process: 5934 Responsibility Allocation: Staff Training 05 Mar 2016
             Process: 7833 Importance Of Effective Quality Management 20 Sep 2017
             Process: 7845 7.1.4 Environment Of Operations 25 Sep 2017
             Process: 7883 Appraisal 23 Oct 2017
ID31008
             VOP 11 Equipment Control, Office, Warehouse, Pcs and Equipment
             Process: 5939 Responsibility Allocation: Email ISP Routing 05 Mar 2016
             Process: 5941 Responsibility Allocation: Replace Main Server 07 Mar 2016
             Process: 45 Responsibility Allocation : Main Server Status 16 Feb 2016
             Process: 46 Responsibility Allocation: Backup Server Status 16 Feb 2016
             Process: 52 Software Verification Clear Down Backup Emails 16 Feb 2016
             Process: 53 Emails 16 Feb 2016
             Process: 7672 Off Site Backup 09 Mar 2016
             Process: 6813 Management Meeting Turnover Report 09 Mar 2016
             Process: 7700 Domain Name Management 19 May 2016
             Process: 7701 AWS Amazon Web Services 23 May 2016
             Process: 7704 Responsibility Allocation: Computer Failure Diagnostics 24 May 2016
             Process: 48 Responsibility Allocation : Internet 16 Feb 2016
            Process: 49 Responsibility Allocation: Wifi 16 Feb 2016
            Process: 50 Responsibility Allocation : Guest Access Wifi 16 Feb 2016
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**Process: 51** Responsibility Allocation : Printers 16 Feb 2016 **Process: 5903** Responsibility Allocation: Weather Station 02 Mar 2016 **Process: 6838** Opera Negative Stock 09 Mar 2016 **Process: 7121** Responsibility Allocation : General Computer Maintenance 09 Mar 2016 Process: 7124 Responsibility Allocation: Intrastats 09 Mar 2016 Process: 7125 Responsibility Allocation: Intrastats Urgent Problems 09 Mar 2016 Process: 7126 Intrastats Requested Page updates 09 Mar 2016 Process: 7127 Responsibility Allocation: Intrastats Unfinished in progress Processes 09 Mar 2016 Process: 7128 Responsibility Allocation: Intrastats Future Features needed 09 Mar 2016 **Process: 7129** Intrastats Cross Reference Database Tables Updates 09 Mar 2016 **Process: 7178** Responsibility Allocation: Systems Innovation 09 Mar 2016 **Process: 7739** Intrastats Amendment Log 12 Sep 2016 Process: 7755 Fast Hosts Invoice 08 Dec 2016 **Process: 44** Secure Socket Level Certificate 16 Feb 2016 Process: 7668 Responsibility Allocation: Upgrading Intrastats ISO Quality system 09 Mar 2016 Process: 7832 Cleardown Emailed Invoices 20 Sep 2017 Process: 7823 Saftey Tester Data 02 Aug 2017 ID14696 Process: 6972 UPS Shipping Fuel Surcharge 09 Mar 2016 ID17155 VM3COP03.05 Procedures for customer returning goods on our UPS account number Process: 5879 Responsibility Allocation: Customer Returning Goods On Our UPS Account 18 Feb 2016 ID119452 **Audit 15 Production Process: 7727** Audit 15 Production Viamed 24 Aug 2016 Process: 7736 Production Start Job List 03 Sep 2016 Process: 7737 Production In Production List 03 Sep 2016 **Process: 7738** Production Statistics 03 Sep 2016 **Process: 7775** Audit 15 Production VST 08 Feb 2017 **Process: 6845** Responsibility Allocation: Ouarantine Production 09 Mar 2016 **Process: 6955** Production Requirements 09 Mar 2016 **Process: 7169** Responsibility Allocation: Production 09 Mar 2016 Process: 7170 Responsibility Allocation: Production Production Schedule 09 Mar 2016 Process: 7171 Responsibility Allocation: Production Production Problems 09 Mar 2016 **Process: 7072** Responsibility Allocation: Manufacturing Processes 09 Mar 2016 **Process: 8000** Verification Production Paperwork 08 Feb 2022 ID68045 Audit 19 Health and Safety, Working Conditions and Building Fabric Issues **Process: 5941** Responsibility Allocation : Replace Main Server 07 Mar 2016 Process: 45 Responsibility Allocation: Main Server Status 16 Feb 2016 Process: 46 Responsibility Allocation: Backup Server Status 16 Feb 2016 **Process: 7704** Responsibility Allocation: Computer Failure Diagnostics 24 May 2016 **Process: 5856** Cleaning The Kitchen 17 Feb 2016 Process: 7729 Audit 19 Health And Saftey Viamed 24 Aug 2016 **Process: 5853** Vacuuming Of The Office, Hall And Meeting Room 17 Feb 2016 **Process: 5900** Cleaning Of Office Windows 25 Feb 2016 **Process: 39** Environmental Policy Document Review 16 Feb 2016 **Process: 7741** Review Ethical Policy 14 Sep 2016 **Process: 5878** Empty Office Bins 18 Feb 2016 Process: 5912 Responsibility Allocation: Main Recycle Bins 03 Mar 2016 **Process: 7821** Controlled Waste Description And Transfer 15 Jun 2017 Process: 7820 North Yorkshire Council Waste Tranfer 15 Jun 2017 **Process: 5906** Empty Paper Bins 03 Mar 2016 Process: 7805 Empty Kitchen Bins 22 May 2017 Process: 5909 Empty Warehouse Bins 03 Mar 2016 **Process: 7042** Responsibility Allocation: Work Environment 09 Mar 2016 **Process: 7706** Update Virus Software And Scan For Viruses 10 Jun 2016 Process: 7802 Clean Kitchen Sides 22 May 2017 Process: 7803 Dishwashing 22 May 2017 **Process: 7804** Sweep Kitchen Floor 22 May 2017 Process: 7806 Watering Plants 22 May 2017 Process: 7807 Process: 7777 Audit 19 Health And Saftey VST 08 Feb 2017 **Process: 54** Responsibility Allocation : Gents Toilets 17 Feb 2016 **Process: 5907** Hoover Warehouse 03 Mar 2016 **Process: 5908** Sweep Warehouse 03 Mar 2016 Process: 5910 Clean Duckets 03 Mar 2016 Process: 5911 Clear Cardboard 03 Mar 2016 Process: 7687 Vandagraph Duckets 21 Apr 2016 Process: 7698 Clean Toilets 17 May 2016 Process: 6849 First Aid 09 Mar 2016 Process: 6855 Risk Assessment HSE 09 Mar 2016 Process: 6856 Fire Alarms 09 Mar 2016

Process: 7092 **Process: 56** Warehouse Outside Heating Guard 17 Feb 2016 Process: 5919 Check Out Side Drain 05 Mar 2016 **Process: 5921** Clearing Water Downstairs 05 Mar 2016 Process: 7120 General Maintenance Requirements 09 Mar 2016 Process: 7742 Boiler Check 26 Sep 2016 Process: 7756 Carbon Monoxide Alarm 05 Jan 2017 **Process: 48** Responsibility Allocation: Internet 16 Feb 2016 **Process: 49** Responsibility Allocation: Wifi 16 Feb 2016 Process: 50 Responsibility Allocation: Guest Access Wifi 16 Feb 2016 **Process: 51** Responsibility Allocation : Printers 16 Feb 2016 **Process: 5903** Responsibility Allocation: Weather Station 02 Mar 2016 Process: 7121 Responsibility Allocation: General Computer Maintenance 09 Mar 2016 **Process: 7178** Responsibility Allocation: Systems Innovation 09 Mar 2016 Process: 6843 Process: 7835 Electrics Need Checking 20 Sep 2017 **Process: 7836** Central Heating For Winter 20 Sep 2017 **Process: 7847** Health And Safety Review 26 Sep 2017 Process: 7864 ESD Work Stations 07 Oct 2017 Process: 7867 Bandsaw Checklist 13 Oct 2017 Process: 7868 Pillar Drill Checklist 13 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017 Process: 7891 Fire Alarm Evacuation Drill 25 Oct 2017 Process: 7896 Tree In Car Park 22 Dec 2017 Process: 7910 Review CCTV Warning Signs 20 Sep 2018 **Process: 7928** Fire Test Points Checking 21 Feb 2019 Process: 7929 Emergency Lighting And Fire Extinguishers 21 Feb 2019 **Process: 7911** Review Security Of The Special Category Personal Data 20 Sep 2018 Process: 7961 R D Room - Tidy, Empty Bins, Remove Cups. Caution Around Oxygen Supply 05 Oct 2020 Process: 7982 Check There Are No Changes To Employment Law 21 Nov 2021 **Process: 7999** Building Risk Assesments 08 Feb 2022 VOP 06 Measurement Control Viamed VST, Calibration, OA Stock ID53615 **Process: 7718** Audit 06 Calibration Viamed 24 Aug 2016 Process: 7091 Calibration Index 09 Mar 2016 Process: 7998 Verification Calibrated Equipment 08 Feb 2022 ID95652 Fire risk assessment 15/17 Station Road Process: 6855 Risk Assessment HSE 09 Mar 2016 ID31032 VOP 16 Health and Safety, Company Personnel Manual Process: 7821 Controlled Waste Description And Transfer 15 Jun 2017 Process: 7820 North Yorkshire Council Waste Tranfer 15 Jun 2017 Process: 6851 Review Accident Book 09 Mar 2016 Process: 7759 Health Declaration Sheet 23 Jan 2017 **Process: 6849** First Aid 09 Mar 2016 Process: 6855 Risk Assessment HSE 09 Mar 2016 Process: 6856 Fire Alarms 09 Mar 2016 Process: 7092 **Process: 56** Warehouse Outside Heating Guard 17 Feb 2016 Process: 5919 Check Out Side Drain 05 Mar 2016 **Process: 5921** Clearing Water Downstairs 05 Mar 2016 **Process: 7120** General Maintenance Requirements 09 Mar 2016 Process: 7742 Boiler Check 26 Sep 2016 Process: 7756 Carbon Monoxide Alarm 05 Jan 2017 Process: 7835 Electrics Need Checking 20 Sep 2017 **Process: 7836** Central Heating For Winter 20 Sep 2017 Process: 7847 Health And Safety Review 26 Sep 2017 Process: 7867 Bandsaw Checklist 13 Oct 2017 Process: 7868 Pillar Drill Checklist 13 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017 **Process: 7928** Fire Test Points Checking 21 Feb 2019 Process: 7999 Building Risk Assesments 08 Feb 2022 ID120355 Audit 07 Handling and Storage Process: 6973 Responsibility Allocation: Stock Transfers. (QC19) 09 Mar 2016 Process: 7719 Audit 07 Handling And Storage Viamed 24 Aug 2016 Process: 7767 Audit 07 Handling And Storage VST 08 Feb 2017 Process: 5858 Opera Stock Adjustments 17 Feb 2016 Process: 5935 Stock Allocations 05 Mar 2016 Process: 6840 Process: 6850 Current Stock Levels 09 Mar 2016 Process: 6945 Missing Stock or Adjustments 09 Mar 2016 Process: 7046 Responsibility Allocation: Stock Purchasing 09 Mar 2016

	<b>Process: 7051</b> Responsibility Allocation : Control of nonconforming product 09 Mar 2016
	<b>Process: 7673</b> Check Expiry Dated Stock 09 Mar 2016
	Process: 7688
	<b>Process: 7689</b> Move Stock From QA Shelf To Stock Shelf Monday 21 Apr 2016
	Process: 7694 Move Stock From QA Shelf To Stock Shelf Tuesday 28 Apr 2016
	Process: 7695 Top Up Quick Shipping Shelves 28 Apr 2016
	Process: 7873 On Site Environment Review 18 Oct 2017
	Process: 7866 Oxygen Cylinder Check 13 Oct 2017
	Process: 7903 Empty Warehouse Depleted Sensor Bin 17 Jul 2018 Process: 7904 Check Weeee Waste Pallet And Sensor Bin 17 Jul 2018
	Process: 7902 Empty Depleted Sensor Bin From The Offic 17 Jul 2018
	Process: 7942 Do We Have Service Manual / QA For All Our Stock Coming In. 23 Sep 2019
	Process: 7940 Review The Tom Thumb Grease Date 18 Sep 2019
	<b>Process: 7944</b> Sealant, Glues, Greases, Sprays, Gases And Tapes You Use In Production, Service And Repairs For
	Viamed And VST 09 Oct 2019
	<b>Process: 8008</b> Verification Warehouse Hand Sanitiser 21 Feb 2022
	<b>Process: 8002</b> Verification Todays Goods In 17 Feb 2022
	Process: 8004 Verification Of Non Conforming Products 17 Feb 2022
	Process: 8024 Discontinue/Supersede Stock 01 Mar 2023
ID63048	Audit 06 Calibration
1003046	
	Process: 7718 Audit 06 Calibration Viamed 24 Aug 2016 Process: 7766 Audit 06 Calibration VST 08 Feb 2017
	Process: 7048 Control of monitoring and measuring devices 09 Mar 2016
	Process: 7091 Calibration Index 09 Mar 2016
	<b>Process: 7998</b> Verification Calibrated Equipment 08 Feb 2022
ID16995	VM3COP27.17 Complete Auto_calender Issues
	Process: 27 Management Reviews And Quality Audits 16 Feb 2016
ID67997	Audit 23 Analysis of Data
100/99/	Process: 27 Management Reviews And Quality Audits 16 Feb 2016
	Process: 7733 Audit 23 Analysis Of Data Viamed 24 Aug 2016
	Process: 7781 Audit 23 Analysis Of Data VST 08 Feb 2017
	Process: 5877 Review Company Data 17 Feb 2016
	Process: 6931 Customer Complaints 09 Mar 2016
	Process: 7839 Review VIAMED Feedback - Customer Complaints 23 Sep 2017
	<b>Process: 7838</b> Review VIAMED Feedback - Customer Feedback Negative 23 Sep 2017
	<b>Process: 26</b> Company Resources 16 Feb 2016
	Process: 7070 Management Review 09 Mar 2016
	Process: 7713 Review Roles And Responsibilitys 17 Aug 2016
	Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017
	<b>Process: 7840</b> Review VST Feedback - Customer Feedback Negative 23 Sep 2017
	<b>Process: 7841</b> Review VST Feedback - Customer Complaints 23 Sep 2017
	<b>Process: 7842</b> Review VIAMED Product Feedback Negative 23 Sep 2017
	<b>Process: 7843</b> Review VST Product Feedback Negative 23 Sep 2017
	Process: 7071 Post Market Surveillance 09 Mar 2016
	Process: 7830 Review Q.A. Failures Report 18 Sep 2017
	Process: 7849 Review Product Failures New Codes 28 Sep 2017
	Process: 7862 Review The Audit Calender Screen 04 Oct 2017
	Process: 7930 Review Flow Of Data 12 Mar 2019
	Process: 7969 Weee Waste Reporting 23 Aug 2021
ID90405	VOP 10 Non Conformance, Corrective and Preventive Actions
	<b>Process: 7199</b> Non Conformities Review Viamed 09 Mar 2016
	<b>Process: 7069</b> Responsibility Allocation : Corrective Actions 09 Mar 2016
	<b>Process: 7849</b> Review Product Failures New Codes 28 Sep 2017
	<b>Process: 7874</b> Review For Latest Version Med Dev 2.12. 18 Oct 2017
	<b>Process: 7264</b> Responsibility Allocation: VST Management Meeting Non Conformance Issues 09 Mar 2016
YD 21052	
ID31072	VOP 08 Production, Reworks, New Production
	Process: 7736 Production Start Job List 03 Sep 2016
	<b>Process: 7737</b> Production In Production List 03 Sep 2016
	<b>Process: 7738</b> Production Statistics 03 Sep 2016
	<b>Process: 6845</b> Responsibility Allocation : Quarantine Production 09 Mar 2016
	<b>Process: 7169</b> Responsibility Allocation : Production 09 Mar 2016
	<b>Process: 7170</b> Responsibility Allocation : Production Production Schedule 09 Mar 2016
	<b>Process: 7171</b> Responsibility Allocation: Production Problems 09 Mar 2016
	<b>Process: 7072</b> Responsibility Allocation : Manufacturing Processes 09 Mar 2016
	<b>Process: 6962</b> Responsibility Allocation: VIAMED Stock Meeting Returns Overview 09 Mar 2016
	Process: 8000 Verification Production Paperwork 08 Feb 2022
ID111217	
ID111315	Audit 03 Design Control
	Process: 7716 Audit 03 Design Control Viamed 24 Aug 2016
	<b>Process: 42</b> Responsibility Allocation : Design Documentation 16 Feb 2016

Process: 7764 Audit 03 Design Control VST 08 Feb 2017 Process: 7043 Responsibility Allocation: Planning of product realization 09 Mar 2016 Process: 7045 Responsibility Allocation: Design and Development 09 Mar 2016 **Process: 7047** Responsibility Allocation: Production and service provision 09 Mar 2016 **Process: 6942** Responsibility Allocation : Co ordination of Implementation 09 Mar 2016 Process: 7173 Responsibility Allocation: Material Generation 09 Mar 2016 Process: 5887 Review ISO/EN Documents 24 Feb 2016 Process: 7919 Send Debtors Overview To Derek 06 Dec 2018 Audit 22 Post Market Survellance ID120397 Process: 7732 Audit 22 Post Market Survellance Viamed 24 Aug 2016 Process: 43 Responsibility Allocation: Product Post Market Survelance 16 Feb 2016 Process: 7780 Audit 22 Post Market Survellance VST 08 Feb 2017 **Process: 6889** Responsibility Allocation: Post Market Surveilance 09 Mar 2016 **Process: 7809** Pro-Active Marketing 06 Jun 2017 Process: 7810 Research Activities 06 Jun 2017 Process: 5863 Responsibility Allocation: Sales Meetings UK 17 Feb 2016 Process: 5864 Responsibility Allocation: Sales Meeting EX 17 Feb 2016 Process: 7973 VST Product Performance - Customers 27 Oct 2021 Process: 7974 VST Product Performance - Suppliers 27 Oct 2021 Process: 8014 Review VIAMED Product Feedback Positive 25 Jul 2022 Process: 8015 Review VST Product Feedback Positive 25 Jul 2022 Process: 8016 Review VIAMED Customer Feedback Positive 25 Jul 2022 Process: 8017 Review VST Customer Feedback Positive 25 Jul 2022 ID64142 Audit 11 Repairs, Servicing and Returns **Process: 5898** Processing Depleted Sensors 25 Feb 2016 Process: 5879 Responsibility Allocation: Customer Returning Goods On Our UPS Account 18 Feb 2016 Process: 5857 Customer Service Logs 17 Feb 2016 Process: 7724 Audit 11 Repairs And Service Viamed 24 Aug 2016 Process: 7684 Repairs Ready For Quote 18 Apr 2016 Process: 7685 Repairs Ready For Invoice 18 Apr 2016 Process: 7690 Ship Repairs 21 Apr 2016 Process: 7748 Check Repair Orders 10 Oct 2016 **Process: 7749** Check Repair Quotes 10 Oct 2016 Process: 7752 SRS Folder 22 Nov 2016 Process: 7760 Send Service Offers 31 Jan 2017 Process: 7772 Audit 11 Repairs And Service VST 08 Feb 2017 **Process: 6847** Responsibility Allocation: Quarantine Repairs 09 Mar 2016 Process: 6862 Current Repairs 09 Mar 2016 Process: 7138 Non Conformance Issues Any New QC21 Forms 09 Mar 2016 Process: 7674 Check Repairs Ready For Invoice List 10 Mar 2016 Process: 7692 Responsibility Allocation: Take Complete Repair Paperwork To Office 22 Apr 2016 Process: 6916 Responsibility Allocation: Service exisiting 09 Mar 2016 Process: 6917 Responsibility Allocation: Service extension 09 Mar 2016 Process: 7823 Saftey Tester Data 02 Aug 2017 Process: 7905 Generate RMA Box, Link Items And Add Faults 17 Jul 2018 **Process: 7906** Request RMA Based On The RMA Boxes 17 Jul 2018 **Process: 7993** Verification Warranty Repairs Customer Approval 07 Feb 2022 Process: 7994 Verification Repairs Paperwork Completed 07 Feb 2022 Process: 7995 Verification Visual Check Repair Shelf 07 Feb 2022 Process: 7996 Verification Repairs Older Repairs 07 Feb 2022 Process: 7997 Verification Repair Qa Reports 07 Feb 2022 Process: 8022 Vandagraph Repair Review 06 Feb 2023 ID75927 **VOP 09 Repairs and Servicing Process: 7684** Repairs Ready For Quote 18 Apr 2016 **Process: 7685** Repairs Ready For Invoice 18 Apr 2016 Process: 7690 Ship Repairs 21 Apr 2016 Process: 7752 SRS Folder 22 Nov 2016 Process: 6847 Responsibility Allocation: Quarantine Repairs 09 Mar 2016 Process: 6862 Current Repairs 09 Mar 2016 Process: 7048 Control of monitoring and measuring devices 09 Mar 2016 Process: 7674 Check Repairs Ready For Invoice List 10 Mar 2016 Process: 7814 Responsibility Allocation: Viamed Repairs 06 Jun 2017 Process: 7811 Responsibility Allocation: General Area 06 Jun 2017 Process: 7812 Responsibility Allocation: Vandagraph Repairs 06 Jun 2017 Process: 7813 Responsibility Allocation: VST Repairs 06 Jun 2017 Process: 7815 Responsibility Allocation: Product Types To Relevant Person 06 Jun 2017 Process: 7942 Do We Have Service Manual / QA For All Our Stock Coming In. 23 Sep 2019 **Process: 7940** Review The Tom Thumb Grease Date 18 Sep 2019 **Process: 7985** OverDue Servicing 03 Feb 2022 **Process: 7993** Verification Warranty Repairs Customer Approval 07 Feb 2022

	Process: 7994 Verification Repairs Paperwork Completed 07 Feb 2022 Process: 7995 Verification Visual Check Repair Shelf 07 Feb 2022 Process: 7996 Verification Repairs Older Repairs 07 Feb 2022
	Process: 7997 Verification Repair Qa Reports 07 Feb 2022 Process: 8005 Verification Of SRS Information added 17 Feb 2022 Process: 8022 Vandagraph Repair Review 06 Feb 2023
ID75995	VOP 19 FeedBack Customer Complaints Vigilance and Notifications VST Ltd Process: 7743 Customer Complaints Paper File 26 Sep 2016 Process: 6931 Customer Complaints 09 Mar 2016 Process: 7070 Management Review 09 Mar 2016
	Process: 7954 Vandagraph Email Of Invoices 26 May 2020 Process: 7965 VST Feedback 29 Oct 2020
ID25632	VOP 17 Design Research and Development Process: 42 Responsibility Allocation: Design Documentation 16 Feb 2016
	<b>Process: 43</b> Responsibility Allocation : Product Post Market Survelance 16 Feb 2016
	Process: 6975 Responsibility Allocation : Projects 09 Mar 2016 Process: 7045 Responsibility Allocation : Design and Development 09 Mar 2016
ID69314	Audit 05 Purchasing suppliers
	Process: 7707 Send Purchase Orders To Suppliers 13 Jun 2016 Process: 6972 UPS Shipping Fuel Surcharge 09 Mar 2016
	<b>Process: 7717</b> Audit 05 Purchasing Suppliers Viamed 24 Aug 2016
	Process: 5850 Purchase Order Log 17 Feb 2016 Process: 7751 VST Purchase Order Log 02 Nov 2016
	Process: 7765 Audit 05 Purchasing Suppliers VST 08 Feb 2017
	Process: 7794 V1000 Commissions Review 30 Mar 2017
	Process: 7745 UPS Invoices Viamed 06 Oct 2016 Process: 7746 UPS Invoices VST 06 Oct 2016
	Process: 7747 UPS Invoices Vandagraph 06 Oct 2016
	Process: 7790 Humanmed Invoice them For Previous Month 10 Mar 2017
	Process: 28 Supplier Review 16 Feb 2016 Process: 6960
	<b>Process: 5855</b> Purchase Order Requirements Teledyne 17 Feb 2016
	Process: 5866 UPS Shipping Fuel Surcharge 17 Feb 2016
	Process: 5868 Return Goods To Suppliers 17 Feb 2016 Process: 6829 Supplier Review - Outstanding orders 09 Mar 2016
	<b>Process: 6832</b> Supplier Review Future orders 09 Mar 2016
	Process: 6848 Process: 6952 Responsibility Allocation : Lost in Shipping Claims 09 Mar 2016
	Process: 6971 Responsibility Allocation: Freight Courier Cost Request 09 Mar 2016
	Process: 7679 Check Stock Requirements Supplier Teledyne 18 Apr 2016
	Process: 7680 Check Stock Requirements Supplier Envitec 18 Apr 2016 Process: 7681 Check Stock Requirements Supplier Posey 18 Apr 2016
	Process: 7682 Check Stock Requirements Supplier Bluepoint 18 Apr 2016
	Process: 7784 Check Returns Supplier Envitec 15 Feb 2017
	Process: 7785 Check Returns Supplier Teledyne 15 Feb 2017 Process: 7786 Check Returns Supplier Maxtec 15 Feb 2017
	Process: 7787 Check Returns All Supplier 15 Feb 2017
	Process: 34 Responsibility Allocation: Insurance Is Upto Date 16 Feb 2016
	Process: 7683 Check Stock For Proforma 18 Apr 2016 Process: 7882 Purchase Payments 23 Oct 2017
	<b>Process: 7956</b> Teledyne Stock For Vandagraph 27 May 2020
	Process: 7975 Arrange Teledyne Returns 03 Nov 2021 Process: 7984 Check For Viking Invoices 19 Jan 2022
	Process: 7991 Verification Purchasing Documentation 07 Feb 2022
	Process: 8003 Verification Supplier Delivery Notes 17 Feb 2022
ID75847	VOP 05 Supplier Control, Supplier Review, Purchase Orders, Supplier Returns and Rejection Process: 6972 UPS Shipping Fuel Surcharge 09 Mar 2016
	Process: 28 Supplier Review 16 Feb 2016
	Process: 6960
	Process: 7784 Check Returns Supplier Envitec 15 Feb 2017 Process: 7785 Check Returns Supplier Teledyne 15 Feb 2017
	Process: 7786 Check Returns Supplier Maxtec 15 Feb 2017
	Process: 7787 Check Returns All Supplier 15 Feb 2017
	Process: 7975 Arrange Teledyne Returns 03 Nov 2021 Process: 7984 Check For Viking Invoices 19 Jan 2022
	Process: 8009 Verification Stock Items And Locations 21 Feb 2022
	Process: 7991 Verification Purchasing Documentation 07 Feb 2022
	Process: 8002 Verification Todays Goods In 17 Feb 2022 Process: 8003 Verification Supplier Delivery Notes 17 Feb 2022

ID68263	Audit 24 Service Logs	
	Process: 5857 Customer Service Logs 17 Feb 2016	
	<b>Process: 7760</b> Send Service Offers 31 Jan 2017	
	Process: 7889 Audit 24 Servicing Viamed 24 Oct 2017	
	Process: 7985 OverDue Servicing 03 Feb 2022	
ID55437	Audit 09 Goods Inward and Product Identity	
	Process: 5938 Responsibility Allocation: Receive Goods 05 Mar 2016	
	Process: 7721 Audit 09 Goods Inward And Product Identity Viamed 24 Aug 2016	
	Process: 7826 Goods In Processes 06 Sep 2017	
	Process: 7792 Shipped Order Success Report 13 Mar 2017	
	<b>Process: 7769</b> Audit 09 Goods Inward And Product Identity VST 08 Feb 2017	
	Process: 6969 Responsibility Allocation: VIAMED Stock Meeting 'Goods In' Review 09 Mar 2016	
	Process: 57 Temporary Stock Notices 17 Feb 2016	
	Process: 5854 Stock FAQ Admin List 17 Feb 2016	
	<b>Process: 7181</b> Responsibility Allocation : Product Catagories 09 Mar 2016	
	<b>Process: 6894</b> Product Cross References 09 Mar 2016	
	Process: 6838 Opera Negative Stock 09 Mar 2016	
	Process: 7830 Review Q.A. Failures Report 18 Sep 2017	
	<b>Process: 7859</b> Check POR Files For Items Delivered But Not Removed From File 02 Oct 2017	
	<b>Process: 7897</b> Daily O2 Sensors Returns 04 Jan 2018	
	Process: 7898 Stamp Deliveries 30 Jan 2018	
	Process: 7903 Empty Warehouse Depleted Sensor Bin 17 Jul 2018	
	Process: 7914 Proofs of Delivery 02 Oct 2018	
	Process: 7915 Reserve Stock Review 02 Oct 2018	
	Process: 7917 Human Med Purchase Order 18 Oct 2018	
	<b>Process: 7923</b> Review Of Credits Received From Suppliers 08 Jan 2019	
	<b>Process: 7943</b> Review Stocks Of 8000004 01 Oct 2019	
	<b>Process: 7957</b> Warehouse Requests 29 May 2020	
	Process: 7962 VST Supplier QA Results 28 Oct 2020	
	Process: 7967 VST Stock Count For End April 01 Jul 2021	
	<b>Process: 7976</b> Decontamination Of Incoming Products And Repairs 08 Nov 2021	
	<b>Process: 8006</b> Verification Warehouse Unidentified Stock 17 Feb 2022	
	<b>Process: 8009</b> Verification Stock Items And Locations 21 Feb 2022	
	Process: 8010 Verification Of Ebay Stock 21 Feb 2022	
	Process: 8011 Verification Of Demo Stock 21 Feb 2022	
	110ccss. 6011 verification of Beine Stock 211 co 2022	
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ID31048	VOP 22 Picking and Packing Dispatch and Goods Out	
ID31048	<b>Process: 5945</b> Responsibility Allocation : Sending Samples 08 Mar 2016	
ID31048	Process: 5945 Responsibility Allocation : Sending Samples 08 Mar 2016 Process: 5946 Responsibility Allocation : Sending Sale Or Returns 08 Mar 2016	
ID31048	Process: 5945 Responsibility Allocation: Sending Samples 08 Mar 2016 Process: 5946 Responsibility Allocation: Sending Sale Or Returns 08 Mar 2016 Process: 7825 Responsibility Allocation: Order Picking 06 Sep 2017	
ID31048	Process: 5945 Responsibility Allocation: Sending Samples 08 Mar 2016 Process: 5946 Responsibility Allocation: Sending Sale Or Returns 08 Mar 2016 Process: 7825 Responsibility Allocation: Order Picking 06 Sep 2017 Process: 5859 Review Un-shipped Parcels 17 Feb 2016	
ID31048	Process: 5945 Responsibility Allocation: Sending Samples 08 Mar 2016 Process: 5946 Responsibility Allocation: Sending Sale Or Returns 08 Mar 2016 Process: 7825 Responsibility Allocation: Order Picking 06 Sep 2017	
ID31048	Process: 5945 Responsibility Allocation: Sending Samples 08 Mar 2016 Process: 5946 Responsibility Allocation: Sending Sale Or Returns 08 Mar 2016 Process: 7825 Responsibility Allocation: Order Picking 06 Sep 2017 Process: 5859 Review Un-shipped Parcels 17 Feb 2016	
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ID75943	VOP 20 Goods in Purchases, Returns, Repairs, Inspection / Rejection
	<b>Process: 5938</b> Responsibility Allocation : Receive Goods 05 Mar 2016
	<b>Process: 5898</b> Processing Depleted Sensors 25 Feb 2016
	<b>Process: 5879</b> Responsibility Allocation: Customer Returning Goods On Our UPS Account 18 Feb 2016
	Process: 7826 Goods In Processes 06 Sep 2017
	<b>Process: 7859</b> Check POR Files For Items Delivered But Not Removed From File 02 Oct 2017
	<b>Process: 7976</b> Decontamination Of Incoming Products And Repairs 08 Nov 2021
ID76091	Audit 14 Complaints and Corrective Actions
	<b>Process: 7726</b> Audit 14 Complaints And Corrective Actions Viamed 24 Aug 2016
	Process: 6828
	<b>Process: 7743</b> Customer Complaints Paper File 26 Sep 2016
	<b>Process: 7774</b> Audit 14 Complaints And Corrective Actions VST 08 Feb 2017
	<b>Process: 6865</b> Responsibility Allocation: Non Conformance Effectiveness 09 Mar 2016
	<b>Process: 7199</b> Non Conformities Review Viamed 09 Mar 2016
	Process: 7671 Humanmed Non Conformances 09 Mar 2016
	Process: 6931 Customer Complaints 09 Mar 2016
	Process: 7839 Review VIAMED Feedback - Customer Complaints 23 Sep 2017
	Process: 7838 Review VIAMED Feedback - Customer Feedback Negative 23 Sep 2017
	Process: 7840 Review VST Feedback - Customer Feedback Negative 23 Sep 2017
	Process: 7841 Review VST Feedback - Customer Complaints 23 Sep 2017
	Process: 7842 Review VIAMED Product Feedback Negative 23 Sep 2017
	Process: 7843 Review VST Product Feedback Negative 23 Sep 2017
	<b>Process: 7849</b> Review Product Failures New Codes 28 Sep 2017
	Process: 7934 Test Website Questions 02 May 2019
	Process: 7965 VST Feedback 29 Oct 2020
	<b>Process: 7264</b> Responsibility Allocation: VST Management Meeting Non Conformance Issues 09 Mar 2016
ID77209	Audit 17 Internal Audits
	Process: 7728 Audit 17 Internal Audits Viamed 24 Aug 2016
	Process: 7776 Audit 17 Internal Audits VST 08 Feb 2017
	Process: 7972 ISO System Management Review Vst 26 Oct 2021