

Procedures for Converting the TEK-OX into the Argonaught

Please make sure that the TEK-OX analysers have already been programmed with the Weld Wide software, if not Derek can programme them.

- 1) Add a piece of insulation tape on the bottom (the knurled part of the nut is considered to be the top) of the camera mounting nut and glue into position at the back of the TEK-OX with Araldite, tape side down.
- 2) Clean off excess glue using a kitchen towel dampened with Isoclene.
- 3) Once the glue is dry, remove the R-17VAN sticker from the inside and the 3 labels from the outside of the TEK-OX.
- 4) Replace the outside labels with either the Sumner or Weld Wide labels.
- 5) Add the WGA-02 sensor and batteries and fit the bottom cover.
- 6) Turn on the monitor and make sure that the display is the opposite way round to the standard TEK-OX and displays "WELD GAS" / "ANALYSER".
- 7) The TEK-OX is then packed in a standard re-sealable bag. A small key ring and lanyard screw must be provided for each analyser, these can be packaged separately.

Please note that you must record the original serial numbers of the TEK-OX, new serial numbers and the serial numbers of the sensors used.

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