

VIAMED



Part	Comments	Tool costs	Parts costs	Supplier
Finger clip (upper & lower)	1 impression.	£6,860.00	£0.17p	Hi-Tech Plastics
Pad seats	4 impression i.e. 2 x 2	£2,980.00	£0.04p each or £0.08p set of 2	Hi-Tech plastics
Strain relief	2 impression. For service only.	£2,680.00	£0.062p each	Hi-Tech Plastics
Clip buttons	3 impression i.e. blank, Viamed logo, Envitec logo	£1,600.00	approx £0.03p each.	Already made
Pads	2 x silicone, upper & lower	£2,560.00	£0.65p per set	Technician Mouldings
D male & female insert	2 x 2 impression	£3,480.00	£0.04p each or £0.08p per set.	Hi-Tech Plastics
D over mould	1 impression	£2,360.00	N/A	Hi-Tech Plastics
Spring		TBA	TBA	GSM Springs
Cable	6 core	N/A	£0.87p per metre PVC £1.07p per metre polyurethane	BICC
Red/IR emitter		Possible costs involved if whole range is required.	approx £1.50	Hamamatsu
Detector			approx £1.00	Hamamatsu

Typical component costs for say Nellcor DS100A equivalent: £8.00 (\$13.20).

4 September 1998

