

CRITICOM P877 RA

CONTINUED FROM PREVIOUS PAGEFINGER CLIP ASSEMBLY.

- STEP 1 - WHEN SILICONE HAS DRIED PULL STRAIN RELIEF UP FLUSH TO BACK OF TOP FINGURE PAD (MAKING SURE SQUARE SECTION IS AT THE INSIDE POSITION. THEN GLUE THE INNER CABLE INSIDE THE MOULDED GROOVE, AND REPEAT THE SAME ON THE BOTTOM PAD (GLUEING INNER CABLE).
- STEP 2 - PLACE AS MINIMAL AMOUNT OF GLUE ON BACK OF TOP PAD AND PLACE PAD MOUNTING ON (MAKING SURE ~~GREEN~~ RAIL IS SITTING INSIDE PAD & NO GLUE HAS GOT ONTO THE PAD) REPEAT THE SAME FOR BOTTOM PAD EXCEPT FOR SHORTER ENDS OF PAD MOUNTING ARE FACING EACH OTHER
- STEP 3 - ONCE THE ABOVE IS DONE YOU CAN NOW PLACE THE SPRING OVER THE 2 PADS 
- STEP 4 - PLACE A SMALL AMOUNT OF GLUE ON THE BACK OF THE SHELL TO BE PLACED ON THE TOP (PUT GLUE AROUND STRAIN RELIEF AREA), THEN PUSH OVER STRAIN RELIEF UNTIL IT CLICKS INTO PLACE MAKING SURE SHELL AND STRAIN RELIEF IS FLUSH AND SOLID.
- STEP 5 - TO PUT THE BOTTOM SHELL ON JUST PUSH UNTIL CLICKS, SAME AGAIN CHECK THAT EVERYTHING IS FLUSH AND IN PLACE. THEN PLACE A SMALL AMOUNT OF GLUE ~~ON THE~~ NEXT TO THE INSET HOLES ON ~~EACH~~ EITHER SIDE THEN PUT SECURING PINS IN & CHECK IT OPENS & CLOSES PROPERLY. THEN CLEAN UP.
- THEN TAKE TO Q.A.

