Datex Original (OLD) 01/04/97 Date Туре Datex1.cmx Black & Shield Inner Shield Red 10 White REAR VIEW Inner White Red Black Shield Led Sensor L.e.d. Sensor

Signed

Drawn By:

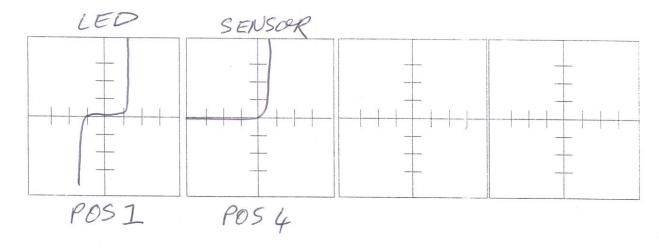
DATEX SOCKET M.

Connector 2 wiring

Pin 1		
Pin 2		
Pin 3		
Pin 4		
Pin 5		
Pin 6		
Pin 7		1
Pin 8		
Pin 9		

Test Instructions

Test using Test fixture curve tracer



DN200. SATALITE TRAN-MONITOR.

Drawn BY	T
Date	
Checked By	
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Revised By	
Revision Date	
Revision number	

Page2

04 February 1999

z:main\cables\assymaster

PHTEY P272 RA Yetton + outershield

Real VIEW

Steph O 3 60 Blacks canershield

Rice

Rice

Fine + crange are cut off

W/S Fine + crange are cut off

P 973610 EXTENSION	CABLES. (DATEX)	3.7 00
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mote	The second secon	grandished = Black -
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. 3	Simm had -	Blue
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1. 202

SHORT DATEX REPAIR

when reusing original cable with Viamed clip

Soldering iron set to 250 degrees, to prevent heat damage to components.

1/	Determine fault - check for poor pad alignment, intermittent or non-existent component
connect	ion, physical damage to clip, physical damage to cable, physical damage to connector, and
intermi	ttent circuitry at points of strain, such as the clip end strain relief and the connector end strain
relief. I	f there is no damage to the cable or connector, they can be reused. Any parts to be reused
should	be cleaned thoroughly with isopropyl alcohol or foam cleaner.

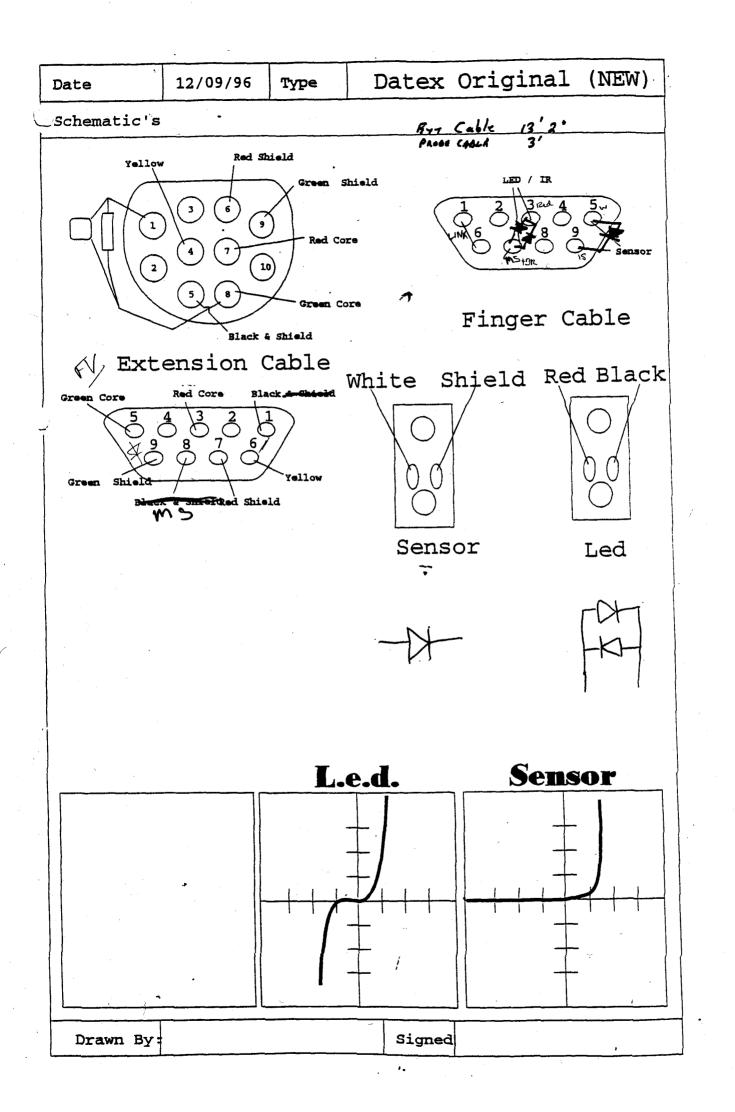
- 2/ Remove pads from shells.
- 3/ Remove components from pad housing.
- 4/ Clean excess silicone from components, ensuring that the contacts are as clean as possible.
- 5/ Desolder old wiring from components.
- Reposition components into the new pads, removing any obstacle rubber to allow comfortable fitting of components note that replacement pads must be the same colour as the original pads, so that components from a white pad must go into a white pad, and component s from a black pad must go into a black pad.
- Place a small amount of flowable non-corrosive silicone sealant onto the face of the components and place into pads, ensuring that both emitter and detector are central in pad windows. Note that the silicone on the outside of the pad must run to the contour of the pad to make a smooth window there should be no doming or sinking of the window. Any excess can be removed with a small screwdriver, also any deficit can be topped up with small amounts of silicone from a screwdriver tip however these steps should be taken within 2 minutes of the component being placed in the pad, before the silicone has had time to become tacky, so that it is still flowing enough to ensure that the window will return to a smooth flat surface. Leave pads to set for 24 hours
- 8/ Prepare new cable as follows:
 - a/ Attach strain relief "0010150," to cable, and glue in position.
 - b/ Strip back outer cable cover of exposed end flush to strain relief.
 - c/ Cut back interwoven shield.
- d/ Strip and tin red and black wires to required lengths approximately 2.5 cm from end of cable cover.

SHORT DATEX REPAIR

when reusing original cable with Viamed clip

inner c	e/ Cut inner white cable to 8.5 cm from end of outer cable cover, strip last centimetre of inner cable cover, strip and tin end of exposed green wire.		
	f/ Twist copper coloured shield around itself and tin end.		
9/	Resolder wires to components as per relevant diagram.		
10/	Reassemble the clip as follows:		
	a/.Glue white inner cable into channel in detector pad		
	b/ Fill around component with silicone.		
	c/ Glue pad support onto back of detector pad.		
	d/ Glue pad support on to back of emitter pad.		
	e/ Glue white inner cable into channel in emitter pad.		
	f/ Fill around component with silicone.		
	g/ Refit replacement springs "0010140," around pads.		
	h/ Push pads into position within clip, making sure that the pad support rim is securely eath the pad retaining lugs - there are four retaining lugs for each pad. If any lugs are not g the pad support securely, then add a drop of superglue to the relevant lug.		
	i/Glue strain relief into position in clip body.		
10/	Attach labels to probe as required.		

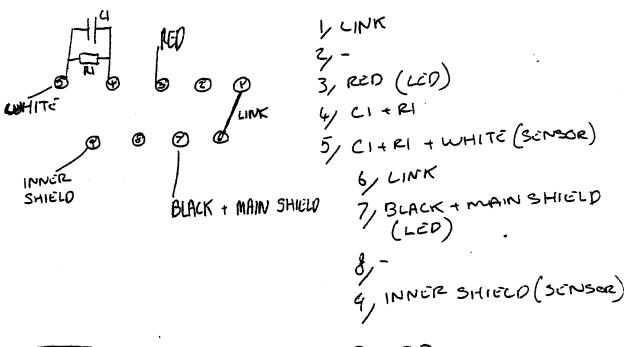
Strain relief 7.5- Ecm down 5/ Stop were + leave sheld at about lander end. Blue 25cm. tur end red orange and yellow some as p3773. Tur ands. Yellow RED CRANGE sensors on white left. Black right F Black 50 der 20k i to blue + shield. heatshank



Date

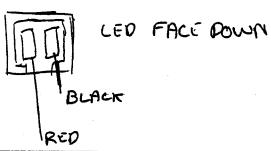
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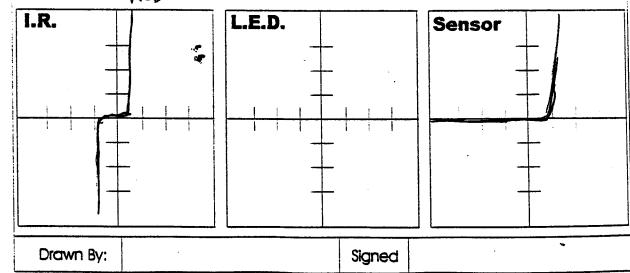
DATEX SHORT PROBE

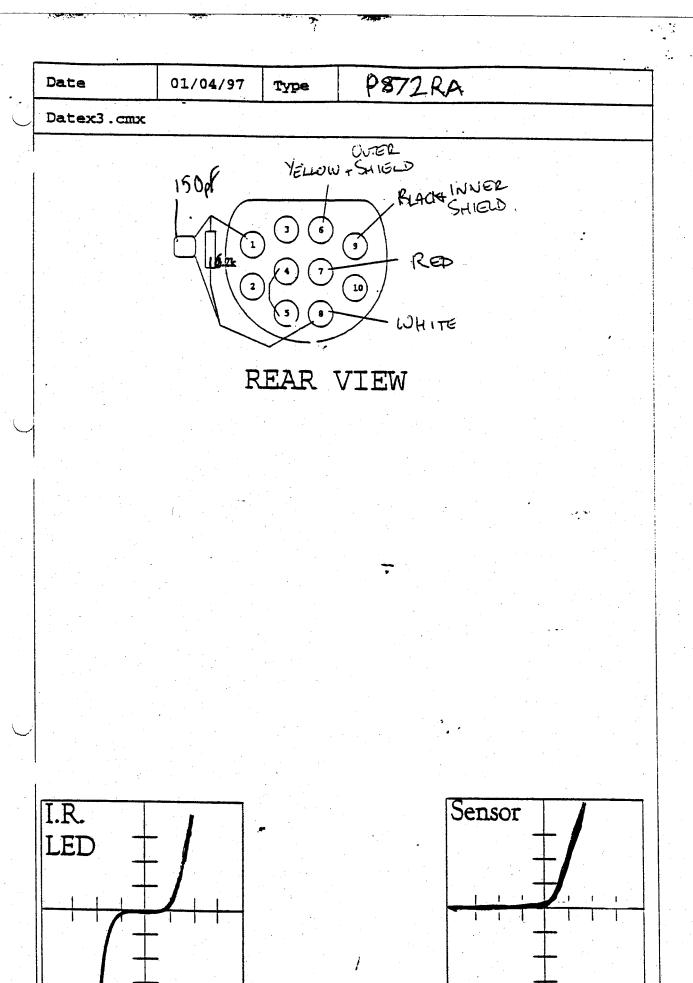




C1 = 150 pF







Signed

Drawn By

DATEY PE72 PA Yetton + enctorshield

Blue + crange are cut of

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86		Ovignal	(able	Viained Cable
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Short	n a	2 Green		Bacch
Dite	12	3 Red	<u> </u>	Red
•	Christer fue down	4 Black	4	Yellen
	3 4			
	3 4 9 9			
			Original	Calle Vianed Cable
		<u> </u>	1 link to 6	1 link to 6
	UT 04 03 02	/	2 n/c	2 n/c
	098306	/	3 Red	3 Red
			4 1/4	4 nlc
· · · · · · · · · · · · · · · · · · ·			5 White	5 White
			6 link to 1	Clink to 1
			7 Black	7 Yellow
			8 laner Shi	eld & Innershield
			9 Green	9 Black
	€.		•	

Delu USING Viamed isplacement cable and per Short produ original 11-1-00 probe PS)3 2 NC 3 Yellow (LED) 4 C1 + R1 5 CI + RI + White (sensor) 6 Link 7 Red + main shield (LED) 8 2/0 9 Inner shield + black NB. This is also the wiring of a bakh of 10 MC-P873-CAS apriliabilit service ably, made on Z-2-00. Bis 1043

Sensel

