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10. Inspect top and bottom shell, button, and spring for damage or cracks. Replace items if necessary. Attach spring and buttons to top and bottom shell.
11. Inspect support frames and replace if damaged. Attach the top pad to the top support frame with glue (item 24). Attach the bottom pad to the bottom support frame with glue. Snap and glue top and bottom pads into top and bottom shell respectively.
12. Test probe for SpO<sub>2</sub> measurement.
13. Send probe to Quality Control for testing

**Confidential and Proprietary Information**  
**Not to be used without Written Authorization**