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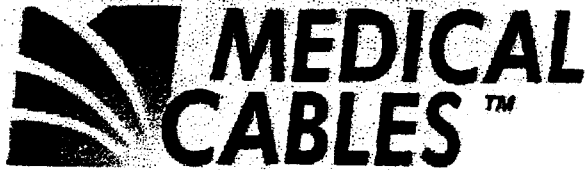
Pulse Oximeter Finger Probe Repair Procedure

Model: P872RA

1.1 P872RA Parts List

Item No.	Description	Quantity	Manufacture	Part Number
	Complete Clip Assembly	1	MCI	MC-P100A
1	Top Shell	1	MCI	MC-P101
2	Bottom Shell	1	MCI	MC-P102
3	Wire Spring	1	MCI	MC-P103
4	Buttons	2	MCI	MC-P104
5	Soft Finger Pad (LED)	1	MCI	MC-P105
6	Hard Finger Pad (Detector)	1	MCI	MC-P106
7	Top Pad Support Frame	1	MCI	MC-P107
8	Bottom Pad Support Frame	1	MCI	MC-P108
9	LED assembly	1	MCI	MC-P872-LED
10	Detector	1	MCI	MC-P872-DET
	Cable Assembly Kit		MCI	MC-P872-CAB
11	Cable	1	MCI	MC-P872-111
12	Connector Strain Relief Housing	1	MCI	MC-P872-112
13	Plastic Ring	1	MCI	MC-P872-113
14	Cord grip	1	MCI	MC-P872-114
15	Screws	2	MCI	MC-P872-115
16	Split mid-piece	1	MCI	MC-P872-116
17	Insert	1	MCI	MC-P872-117
18	Pins	7	MCI	MC-P872-118
19	16k Ω resistor	1	MCI	MC-P872-119
20	151 kmf capacitor	1	MCI	MC-P872-120
21	Outer Ring	1	MCI	MC-P872-121
22	Probe Strain Relief	1	MCI	MC-P872-122
23	Silicone (RTV)			
24	Glue			

Confidential and Proprietary Information
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1.2 P872RA Repair Procedure

1.2.1 Probe Disassembly:

1. Inspect cable, shell, pads and connector for damage or cracks. Note any damage and list part that need to be replaced.
2. Cut and discard cable (item 11) at the probe strain relief (item 22) to remove from the finger probe clip assembly.
3. Remove top pad support frame (item 7) with soft finger pad (item 5) from top shell. Remove soft finger pad from support frame. Remove bottom pad support frame (item 8) with hard finger pad (item 6) from bottom shell (item 2). Remove hard finger pad from support frame.
4. Separate shells (items 1 & 2) and remove spring (item 3) and buttons (item 4) to disassemble finger probe.

1.2.2 Probe Testing:

5. Remove LED assembly (item 9) from top pad. Inspect for physical damage. Test the individual RED and IR LEDs. The test specifications for the LEDs are listed in Table 1 below.
If item 9 is within test specifications then reuse LED assembly. Replace assembly if Red or IR LED failed to meet test specifications.
6. Remove Detector (item 10) from bottom pad. Inspect detector for physical damage and test the Detector. The test specifications for the LEDs are listed in Table 1 below.
If item 10 is within test specifications then reuse detector. Replace item 10 if detector failed to meet test specifications.

Table 1 LED and Detector Test Specifications

	Test		Typ.	Max.	Range	Units	Test Conditions
Red LED	Forward Voltage	V_F	1.8	2.4	± 0.6	volts	$I_F = 20 \text{ mA}$
IR LED	Forward Voltage	V_F				volts	
Detector	Forward Voltage	V_F				volts	

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