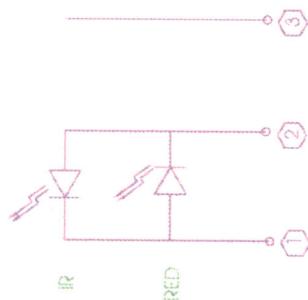




SCHEMATIC DIAGRAM

NOTES: UNLESS OTHERWISE SPECIFIED,

Form ENG023 (04/93)

FINISH	MATERIAL		G. TOLERANCES ON DECIMALS XX 2X TOLERANCE XXX 3X TOLERANCE	ANGLES 	A. REMOVE ALL BURRS B. MACHINE SURFACES AS C. BREAK ALL SHARP EDGES 0.010 MAX D. DIMENSIONS PER ANG 11 & 5 E. DIMENSIONS ARE IN INCHES F. DO NOT SCALE DRAWING	 1540 LUDLOW AVENUE COSTA MESA, CA 92626		TITLE	LED ASSEMBLY	DWG NO.	DRAWING NUMBER	REV	REVISION LETTER
						SCALE:	SIZE: B	SHEET	OF OF				

Probe P861 RA 03/25/98

COMPANY OPERATING PROCEDURES

0019564-01 NELLCOR P956E4

VM3/COP/33.06

Date: 17-Dec-01

Revision date: 17-May-02

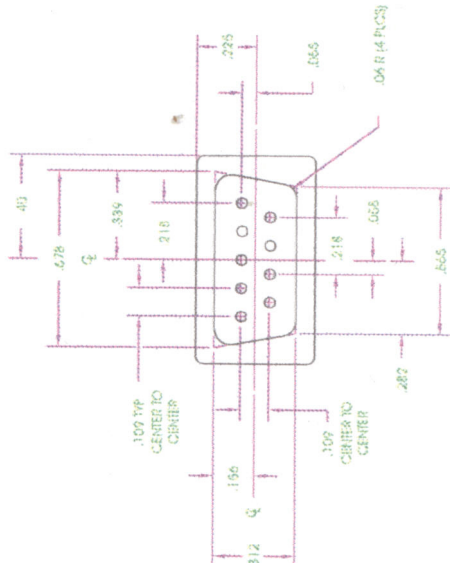
Issue: 3

Packaging

1. Visually check all labels are attached properly
2. Using a twist tie (bunny clip) wrap the cable and place in a small blue Viamed plastic box, ensuring the cable is inserted in a neat and tidy presentable manor.
3. Place a serial number sticker (supplied with the batch) on the front face of the box.
4. Place a packed and tested sticker (also containing initials of the individual who is packing) on the right hand side top left corner of the box. Do not close box.

Final QA

1. Final inspection. Visually ensure cable sit neatly within the box and is in a presentable state.
2. Boxes are ready to stock in stores.

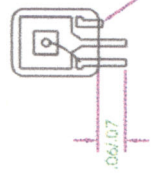
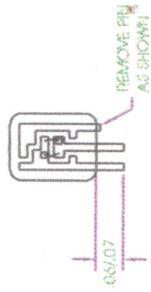


NOTES: UNLESS OTHERWISE SPECIFIED:

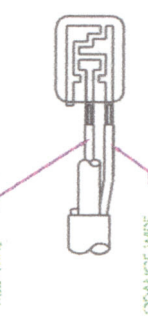
Form ENG023 (04/93)

EMITTER

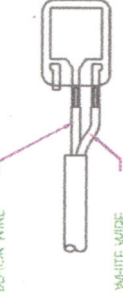
DETECTOR



RED WIRE

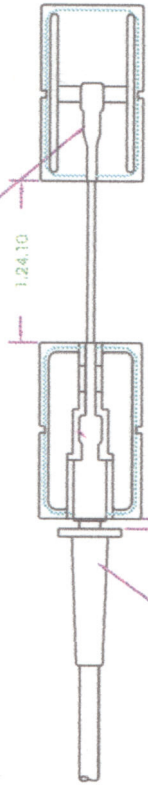
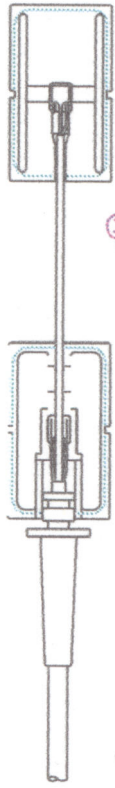
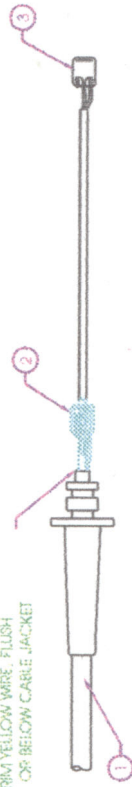


BLACK WIRE



SOLDER WIRE TO BACK SIDE OF PIN (TYP)

TRIM YELLOW WIRE, FLUSH
OR BELOW CABLE JACKET



STRAIN-RELIEF OF CABLE
MUST BE POSITIONED AS SHOWN
PRIOR OVER-MOLDING

CABLE ASSEMBLY TO POUCH

CERAMIC ASSEMBLY (LED/DET) TO CABLE

FINISH

MATERIAL

- A. REMOVE ALL BURRS
- B. MACHINE SURFACES AS
- C. BREAK ALL SHARP
- D. DIMENSIONS PER ANSI Y14.5
- E. DIMENSIONS ARE IN INCHES
- F. DO NOT SCALE DRAWING

G. TOLERANCES ON
DECIMALS

XX 2X TOLERANCE

XXX 3X TOLERANCE

ANGLES

ANGLE TOLERANCE

TITLE

FINAL ASSEMBLY

DWG NO.

DRAWING NUMBER

SCALE:

SIZE: B

SHEET

OF

OF

REVISION LETTER

REV

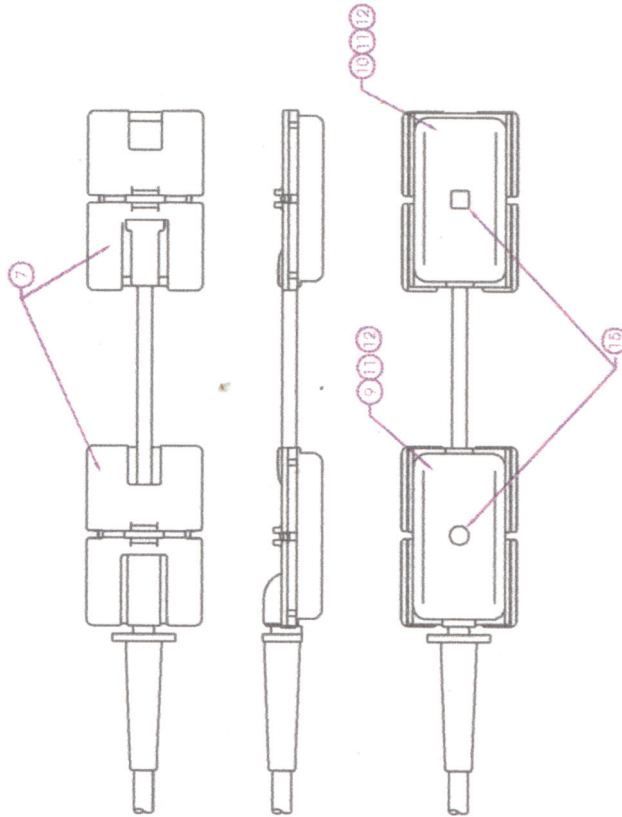


1849 LOGAN AVENUE, COSTA MESA, CA 92626

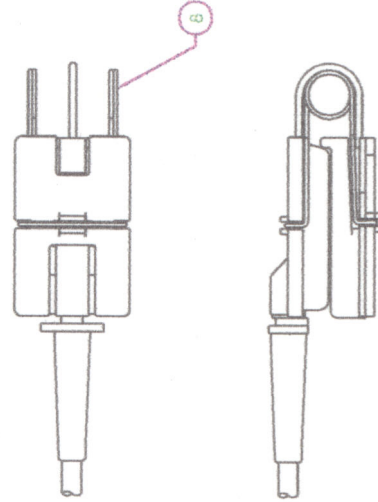
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NOTES: UNLESS OTHERWISE SPECIFIED.



FRAME TO POUCH/CABLE ASSEMBLY



SPRING TO POUCH ASSEMBLY

NOTES: UNLESS OTHERWISE SPECIFIED.

 3905 JORDAN AVENUE, COVINGTON, MISSISSIPPI 39426		FINAL ASSEMBLY	
FINISH		TITLE	
MATERIAL		DWG NO.	
A. REMOVE ALL BURRS B. MACHINE SURFACES .003 C. BREAK ALL SHARP EDGES .010 MAX D. DIMENSIONS PER ANSI Y14.5 E. DIMENSIONS ARE IN INCHES F. DO NOT SCALE DRAWING		SCALE:	
G. TOLERANCES ON DECIMALS XX .2X TOLERANCE XXX .3X TOLERANCE		SIZE:	
ANGLES 		REVISION LETTER	
REV		SHEET	
OF		OF	

Form ENG023 (04/93)

