

Will

Sheffield
S36 6PH

Telephone : 012

Fax : 012

Web site

10/9/99

1st Batch of New Tool 9w.

Handling CRACKS



VIAMED

15, Station Road, Crosshills,
Keighley, W.Yorks.
BD20 7DT Tel: (01535) 634542

ISO 9002 / BS 5750 Part 2
No. 0678

Whitby and Chandler Ltd.

RECEIVED
17 SEP 1999

Registered Office:

Green Road, Penistone, Sheffield S36 6PH

Telephone: 01226 370380 Fax: 01226 767138

Reg. No. 191878 England.

Rubber Products and Gasket Manufacturers

WCL

THE · SEAL · OF · QUALITY

E Mail at: whitby.chandler@btinternet.com

Our Web site is at <http://www.whitby-chandler.co.uk>

Named
15 Station Rd
Cross Hill
Keighley.
BD20 7DT

16/9/99.

For the attention of Steve Nixon.

Re Silicone Moulding VPA 006
VPA 005.

Dear Steve,

As promised please find enclosed
25 off each size that have been
Cyrogenic De Flashed.

Please phone your comments
on receipt.

Yours Sincerely
JH

NB. Any deviation from the sizes and materials offered must be advised in the event of an order.
Any variance in the order quantities resulting from this quotation may be subject to a price review.
The above prices are exclusive of VAT, carriage and packing.

Subject to terms and conditions overleaf



ISO 9002/BS 5750 Part 2 - Certificate No. 0618

1st BATCH
9. Cavity Tool
27/8/99



VIAMED

15, Station Road, Crosshills,
Keighley, W. Yorks.
BD20 7DT Tel: (01535) 634542

Whitby and Chandler Ltd.

Registered Office:
Green Road, Penistone, Sheffield S36 6PH
Telephone: 01226 370380 Fax: 01226 767138
E Mail at : whitby.chandler@btinternet.com
Our Web site is at <http://www.whitby-chandler.co.uk>

Rubber Products and Gasket Manufacturers

FAO. MR. JOHN LAMB

First off from production, sorry about the delay
Bulk Production will be cleaner & Trimmed

Best Regards
Ian Corbridge,
With Compliments



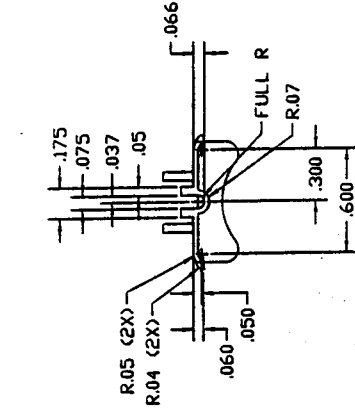
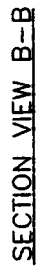
ISO 9002 / BS 5750 Part 2 - Certificate No. 0618


WOL

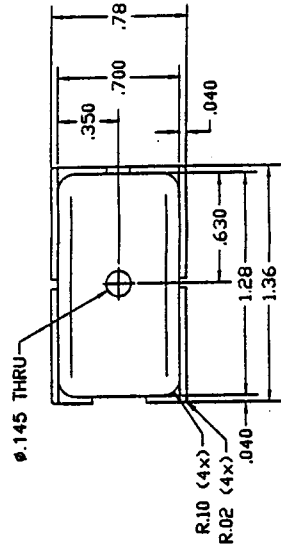
THE · SEAL · OF · QUALITY

Manufacturers of Gaskets, Seals and Rubber Mouldings

NOTES: UNLESS OTHERWISE SPECIFIED.
-- FINISH: REMOVE ALL FLASHES

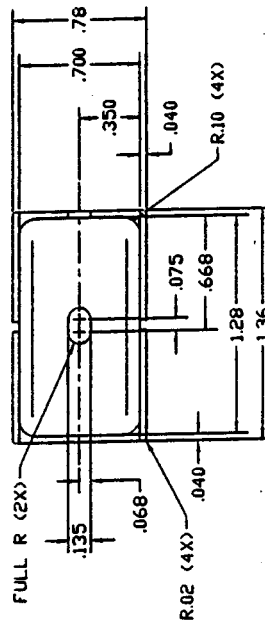


ITEM	QTY	PART NO.	DESCRIPTION
BILL OF MATERIAL			
DO NOT SCALE THIS		THIS DRAWING IS THE PROPERTY OF TELETYPE ANALYTICAL INSTRUMENTS AND CONTAINS CONFIDENTIAL INFORMATION. IT IS NOT TO BE COPIED, REPRODUCED OR USED WITHOUT WRITTEN PERMISSION.	
TOLERANCE UNLESS OTHERWISE SPECIFIED: ANGULAR $\pm .1$ LINEAR $\pm .002$ HOLE $\pm .005$		 Teletype Analytical Instruments A business unit of Teletype Electronic Technologies CITY OF INDUSTRY, CALIFORNIA 91748	
SIGNATURES		DATE	TITLE
1/1		12/20/86	EMITTER PAD (TOP), FINGER PROBE
2/1			SCALE
3/1			SM SK010797-3
4/1			SHEET 1 OF 1
5/1			REV
6/1			0
7/1			C-68026
8/1			LSR SHORE 40 A, MEDICAL GRADE, WHITE
9/1			DWG NO.
10/1			CAD ID C88026-9
REFERENCE			



- FINISH: REMOVE ALL FLASHES

REVISIONS				
REV	DESCRIPTION	DATE	APP.	REV. BY
0	Initial Release			M.V.



SECTION VIEW B-B

ITEM	QTY	PART NO.	DESCRIPTION
DO NOT SCALE DIMS TOLERANCE UNLESS OTHERWISE SPECIFIED: ANGULAR $\pm 1/2^\circ$ $\frac{A}{B}$ = $\frac{A \pm 1/2}{B \pm 1/2}$ UNLESS OTHERWISE SPECIFIED			BILL OF MATERIAL THIS DRAWING IS THE PROPERTY OF TELEDYNE ANALYTICAL INSTRUMENTS AND CONTAINS CONFIDENTIAL INFORMATION. IT IS NOT TO BE REPRODUCED IN ANY MANNER WITHOUT EXPRESS WRITTEN PERMISSION.
★ Teledyne Analytical Instruments A business unit of Teledyne Electronic Technologies CITY OF INDUSTRY, CALIFORNIA 91746			SCALE SIZE SK010797-1 SHEET 1 OF 1 REV.
TITLE DETECTOR PAD (BOTTOM), FINGER PROBE			Dwg NO. C-68025 0
DIMENSIONS DATE PART: B. CHONG 1/7/87 CHK. P/ APPR. INSP. S.D.			LSK, SHORE 75 A, MEDICAL GRADE, WHITE
REFERENCE QTY DET. C88025-0			

Whitby and Chandler Ltd.

Registered Office:

Green Road, Penistone, Sheffield S36 6PH

Telephone: 01226 370380 Fax: 01226 767138

Reg. No. 191878 England

E Mail at: whitby.chandler@btinternet.com

Our Web site is at <http://www.whitby-chandler.co.uk>

Rubber Products and Gasket Manufacturers

RECEIVED
13 SEP 1999



AS/KLP

10 September 1999

Viamed Ltd
15 Station Road
Cross Hills
Keighley
BD20 7DT

For the attention of Steve Nixon

Dear Steve,

Re our telephone conversation of today please find enclosed:-

Bag A) Product Post Cured
Bag B) Product without Post Cure
Bag C) Product from new tool. Early yield from 9 cavities.

We shall contact you early next week to discuss further.

Yours sincerely
WHITBY & CHANDLER LIMITED

A Streets
COMMERCIAL MANAGER

Encs



BS EN ISO 14001
Certificate No. EMS 40377



ISO 9002 / BS 5750 Part 2
Certificate No. 0618

Mr Alan Streets
Whitby & Chandler
Green Road
Penistone
Sheffield
S30 6BH

11 October 1999

Dear Alan

As requested, the following are our written comments regarding the samples that you supplied to Viamed during the week of the 20 September:

- a) The parts still have a strong smell, which will be queried by medical staff. The original parts do not have any noticeable smell.
- b) The parts are dirty, this is not only surface dirt, but is also ingrained into the silicone.
- c) The flashings are still present, this is more noticeable around the apertures in the pads.
- d) The silicone itself has more of a 'gloss' finish when compared to the originals, is it possible to have more of a 'satin' finish.

Can you please let me know your comments on the above and provide a definite date for producing more samples, and a provisional date for the first production run.

Yours sincerely

S Nixon

Whitby and Chandler Ltd.

Registered Office:
Green Road, Penistone, Sheffield S36 6PH
Telephone: 01226 370380 Fax: 01226 767138
Reg. No. 191878 England.

Rubber Products and Gasket Manufacturers

RECEIVED
17 SEP 1999



E Mail at: whitby.chandler@btinternet.com
Our Web site is at <http://www.whitby-chandler.co.uk>

Named
15 Station Rd
Cross Hill
Keighley.
BD20 7DT

16/9/99.

For the attention of Steve Nixon.

Re Silicone Moulding VPA006
VPA005.

Dear Steve,

As promised please find enclosed
25 off each size that have been
Cyrogenic De Flashed.

Please phone your comments
on receipt.

Yours Sincerely
JH

NB. Any deviation from the sizes and materials offered must be advised in the event of an order.
Any variance in the order quantities resulting from this quotation may be subject to a price review.
The above prices are exclusive of VAT, carriage and packing.

Subject to terms and conditions overleaf



ISO 9002/BS 5750 Part 2 - Certificate No. 0618

Whitby and Chandler Ltd.

Registered Office:
Green Road, Penistone, Sheffield S36 6PH
Telephone: 01226 370380 Fax: 01226 767138

No. 191878 England

E Mail at: whitby.chandler@btinternet.com
Our Web site is at <http://www.whitby-chandler.co.uk>

Rubber Products and Gasket Manufacturers



AS/KLP

20 November 1998

Viamed
15 Station Road
Cross Hills
Keighley
W Yorkshire
BD20 7DT

For the attention of John S Lamb

Dear Sir

Further to our telephone conversation earlier this week I am pleased to confirm the following. We are confident that we can offer a comparable silicone compound ie PR210/40, this having a shore hardness of 40. The compound would take us 2/3 weeks to obtain.

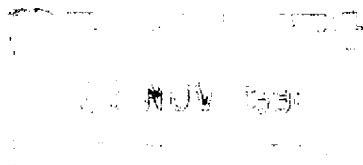
As you are aware we still have to receive new drawings showing the actual component you require. Once we have these our toolmakers will make every effort to produce the two relevant moulds within 3/4 weeks.

Please find a sample of your product that has actually been through the process of ice/blast trimming with our sub contract trimmers, we feel this has not damaged the component at all.

We look forward to your comments in due course.

Yours faithfully
WHITBY & CHANDLER LIMITED

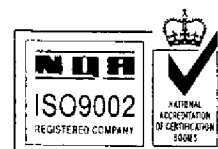
A Streets
COMMERCIAL MANAGER



*Common to Whitby
will send
new 24x10mm
for 24x10*



BS EN ISO 14001
Certificate No. EMS 40377



ISO 9002 / BS 5750 Part 2
Certificate No. 0618

Whitby and Chandler Ltd.

Registered Office:
Green Road, Penistone, Sheffield. S36 6PH
Telephone (01226) 370380 Fax (01226) 767138
Reg No. 191878 England

Rubber Products and Gasket Manufacturers



Facsimile Message

Co. Name: <i>Viamed Ltd.</i>	Date: <i>24/Nov 98</i>
Attention of: <i>J. S. Lamb.</i>	Page: <i>1 of 2</i>
Fax No:	Sender: <i>Alan Sheets.</i>
Your Ref:	Our Ref:
<p>Dialling from the Continent: Telephone +44 1226 370 380 Fax +44 1226 767 138</p>	<p>Our Web site is at http://www.whitby-chandler.co.uk E Mail me on : whitby.chandler@btinternet.com</p>

Message

Dear John,

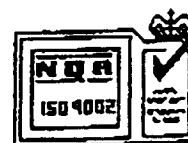
Re my letter sent in post,
Proforma shows both tools, our
letter omits second tool cost.

Sorry for any misunderstanding.

Alan.



Certificate No: EMS 40377



Certificate No 0618

CCJSL

Registered Office:
Green Road, Penistone, Sheffield. S36 6PH
Telephone (01226) 370380 Fax (01226) 767138
Reg No. 191578 England



Co. Name:	Viamed Ltd	Date:	22 December 1998
Attention of:	John S Lamb	Page:	1 1
Fax No:	01535 635582	Sender:	A Streets
Your Ref:		Our Ref:	
<i>Dialling from the Continent Telephone +44 1226 370 380 Fax +44 1226 767 138</i>		wcd on the web...wcd on the web...wcd on the web...wcd on the web...wcd on the web...wcd on the web...wcd on the web... Our Web site is at http://www.whitby-chandler.co.uk <i>E Mail me on : whitby.chandler@btinternet.com</i>	

Thank you for your Purchase Order GG/9890A for the Tooling for two items of Silicone Mouldings. We have informed our toolmakers to obtain the relevant material. However, as stated in our letter of 24/11/98 it is imperative that we receive the correct drawing details to enable our toolmaker to proceed with the tooling.



Certificate No: E485 40377



Certificate No. 02516

Whitby and Chandler Ltd.

Registered Office:
Green Road, Penistone, Sheffield S36 6PH
Telephone: 01226 370380 Fax: 01226 767138

No. 191878 England

E Mail at: whitby.chandler@btinternet.com
Our Web site is at <http://www.whitby-chandler.co.uk>



Rubber Products and Gasket Manufacturers

AS/KLP

24 November 1998

Viamed
15 Station Road
Cross Hills
Keighley
W Yorkshire
BD20 7DT

For the attention of John S Lamb

Dear Sir

With reference to our letter dated 20/11/98 and our earlier quotation PT.80836 we are very pleased to confirm our telephone conversation of 23 November.

We look forward to the receipt of your purchase order for 1,000 of each component and the two relevant moulds.

Enclosed is our Proforma No 98093 for these tools, we are in the process of opening up an account for you for the moulded components and any subsequent orders.

As intimated due to delivery being paramount we would appreciate the revised detailed drawing at your earliest convenience.

We would appreciate the allocation of individual Part Nos for these items for ease of identification.

The unit price is £0.70 each plus £2,100 Tool for the thicker of the two items and £0.65 each for the thinner with two fins.

We look forward to your further contact as soon as possible.

Yours faithfully
WHITBY & CHANDLER LIMITED

A Streets
COMMERCIAL MANAGER

Enc



BS EN ISO 14001
Certificate No. EMS 40377

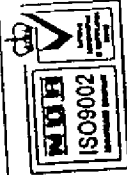


ISO 9002 : BS 5750 Part 2
Certificate No. 0618

W. J. by and Chandler Ltd.
Rubber Products and Gasket Manufacturers

DELIVER TO:

THE SEAL OF QUALITY
TEL: 01226 - 370380
FAX: 01226 - 767138



NUMBER TO FOLLOW

ORDER NO:

VERBAL FOLLOW

DATE: 24 Nov '98.

FOR THE ATTENTION OF: J. S. LAMB

TEL NO: 01535 634542

FAX NO:

INVOICE TO:

VIAMED LTD.
15, STATION ROAD
CROSS HILLS
KEIGHLEY
WEST YORKSHIRE
BD 20 7DT.

PROFORMA
INVOICE

98093

DESCRIPTION

QUANTITY

1 OFF.

PRODUCTION MOULD 9 CAVITY
TO PRODUCE ITEM A.

£2100

PRICE

£ 2100

1 OFF

PRODUCTION MOULD 9 CAVITY
TO PRODUCE PRODUCT WITH TWO
RAISED FLANGES ITEM B

2560

£ 4660.00

815.50

VAT.

£ 5475.50

ALL AS PER QUOTATION 80836/A.

AS AGREED THIS ORDER WILL BE PROCESSED IMMEDIATELY UPON RECEIPT OF PAYMENT

AS/KLP

Co. Name: *Viamed Ltd.*

24 November 1998

Viamed
15 Station Road
Cross Hills
Keighley
W Yorkshire
BD20 7DT

For the attention of John S Lamb

Dear Sir

With reference to our letter dated 20/11/98 and our earlier quotation PT.80836 we are very pleased to confirm our telephone conversation of 23 November.

We look forward to the receipt of your purchase order for 1,000 of each component and the two relevant moulds.

Enclosed is our Proforma No 98093 for these tools, we are in the process of opening up an account for you for the moulded components and any subsequent orders.

As intimated due to delivery being paramount we would appreciate the revised detailed drawing at your earliest convenience.

We would appreciate the allocation of individual Part Nos for these items for ease of identification.

The unit price is £0.70 each plus £2,100 Tool for the thicker of the two items and £0.65 each for the thinner with two fins.

(Tool cost £2560)

We look forward to your further contact as soon as possible.

Yours faithfully
WHITBY & CHANDLER LIMITED

A Streets
COMMERCIAL MANAGER

Enc

CC SN

Whitby and Chandler Ltd.

Registered Office:

Green Road, Penistone, Sheffield S36 6PH

Telephone: 01226 370380 Fax: 01226 767138

Reg. No. 191878 England

E Mail at: whitby.chandler@btinternet.com

Our Web site is at <http://www.whitby-chandler.co.uk>



Rubber Products and Gasket Manufacturers

AS/KLP

28 June 1999

Viamed Electromedical Equipment
15 Station Road
Cross Hills
Keighley
West Yorkshire
BD20 7DT

JUN 15 1999

For the attention of Stephen Nixon

Dear Stephen,

We wish to confirm our telephone conversation relating to the two 9 cavity moulds we are producing against your Order GG/9890A. Due to these cavities now requiring polishing the additional cost will be £540 for each tool.

We look forward to your order coverage for this at your earliest convenience.

Yours sincerely
WHITBY & CHANDLER LIMITED

A Streets
COMMERCIAL MANAGER





SAMPLE APPROVAL FORM

Whitby and Chandler L

Green Road, Penistone, Sheffield. S30 6F
Tel (01226) 370380 Fax (01226) 767138

Your Order No. GG/9897A

Our Job No. 4185831 - 4185832

Date 26/5/99

Sample Approval form No. 441 A

F.A.O. JOHN LANE

VIAMED LTD.

15, STATION ROAD

CROSS HILLS

KEIGHLEY

BD20 7DT.

Dear Sirs

3+3

Please find enclosed sample(s) against the item detailed below.

CUSTOMER <u>VIAMED</u>		DESCRIPTION / PART NAME <u>VPA005 / R2</u> <u>SILICONE MOULDINGS VPA006 / REV 2</u>	
DRAWING No. <u>AS PART No BUT</u> <u>WITH RECENT MODS.</u>		Revision	PART No.
DIMENSION / SPECIFICATION	WCL RESULT	CUSTOMER VERIFICATION	
<u>3 SAMPLES OF</u>			
<u>EACH ITEM</u>			
<u>PRODUCED FROM</u>			
<u>SINGLE CAVITY PROTOTYPE</u>			
<u>TOOLING AS DISCUSSED</u>			
<u>NOTE TRIMMED BY HAND</u>			
<u>NOTE 5 FURTHER MODIFICATIONS</u>			
<u>DONE AND SURFACE POLISHED AS INSTRUCTED BY S. NIXON 20/4/99</u>			
<u>MATERIAL WHITE SILICONE</u>			
<u>50° Shore. PR810/50</u>			

We trust that these samples will prove suitable for your requirements and we await your comments, if possible, by return

Signed A. Streets (Name) A. STREETS for WCL

WE ARE PLEASED TO CONFIRM THE SAMPLE SUBMITTED AGAINST THE ABOVE ORDER ARE ACCEPTABLE
WE WISH YOU TO COMMENCE PRODUCTION AS INSTRUCTED ON OUR PURCHASE ORDER

Signed

Position

Date

For

Company

Re Visit 20/4/99 Steve Nixon. Sample to Viamed specification
New Mods to be done on tool plus outer surface polished.



Green Road, Penistone, Sheffield. S30 6P
Tel (01226) 370380 Fax (01226) 767138

Please find enclosed sample(s) against the item detailed below.

Sample Approval form No. 444

F.A.O. John Lane
VIAMED LTD
15, STATION ROAD
CROSS HILLS
KEIGHLEY
BD20 7DT

We trust that these samples will prove suitable for your requirements and we await your comments, if possible, by return.

Signed Adrian D. (Name) Adrian D. for WCL

WE ARE PLEASED TO CONFIRM THE SAMPLE SUBMITTED AGAINST THE ABOVE ORDER ARE ACCEPTABLE
WE WISH YOU TO COMMENCE PRODUCTION AS INSTRUCTED ON OUR PURCHASE ORDER

Signed.....

Position.....

Date.....

Name.....

Company.....

Whitby and Chandler Ltd.

Registered Office:

Green Road, Penistone, Sheffield S36 6PH

Telephone: 01226 370380 Fax: 01226 767138

Reg. No. 191878 England

E Mail at: whitby.chandler@btinternet.com

Our Web site is at <http://www.whitby-chandler.co.uk>



Rubber Products and Gasket Manufacturers

AS/KLP

8 September 1999

Viamed Ltd
15 Station Road
Cross Hills
Keighley
BD20 7DT

For the attention of Steve Nixon

Dear Steve,

Silicone Mouldings Pt No VPA006
Pt No VPA005

With reference to the above seals on your Order GG/9897A we wish to confirm our telephone conversation of today.

We have the full nine cavity tool in operation for Part No VPA005. Please find enclosed an example of a full charge ie 9 mouldings. Once bulk quantity has been produced these will go away to be Cryogenic flash trimmed. We are able to produce in the excess of 200 per day.

With respect to Part No VPA006 this full 9 cavity tool will be in our premises this Friday 10/9/99. We will concentrate effort on this and again send you the first of charge for your perusal.

We shall contact you on the 14 or 15 September to give you a full update.

It is our intention to have in the excess of 500 mouldings of each item with our trimmers for 17 September 1999.

Yours sincerely
WHITBY & CHANDLER LIMITED

A Streets
COMMERCIAL MANAGER

Enc



BS EN ISO 14001
Certificate No. EMS 40377



ISO 9002 : BS 5750 Part 2
Certificate No. 0618

Whitby and Chandler Ltd.

Registered Office:

Green Road, Penistone, Sheffield S36 6PH

Telephone: 01226 370380 Fax: 01226 767138

Reg. No. 191878 England

E Mail at: whitby.chandler@btinternet.com

Our Web site is at <http://www.whitby-chandler.co.uk>



Rubber Products and Gasket Manufacturers

AS/KLP

10 September 1999

Viamed Ltd
15 Station Road
Cross Hills
Keighley
BD20 7DT

For the attention of Steve Nixon

Dear Steve,

Re our telephone conversation of today please find enclosed:-

Bag A) Product Post Cured

Bag B) Product without Post Cure

Bag C) Product from new tool. Early yield from 9 cavities.

We shall contact you early next week to discuss further.

Yours sincerely

WHITBY & CHANDLER LIMITED

A Streets
COMMERCIAL MANAGER

Encs



BS EN ISO 14001
Certificate No. EMS 40377



ISO 9002 / BS 5750 Part 2
Certificate No. 0618

Sett End Road
Stadsworth Industrial Estate
Blackburn
Lancashire BB1 2PL

Telephone: 01254 581465
Facsimile: 01254 680285

HI-TECH *plastics*

3RD June 1999

F.A.O. JOHN LAMB
VIAMED

Dear John

Please find (to follow) a health and safety data sheet for our ABS HF6601 as requested. I have requested information on using this grade for medical applications, but it will take a couple of days before I receive a reply.

Regards.

Brian Walsh

Brian Walsh



Certificate No. 2658



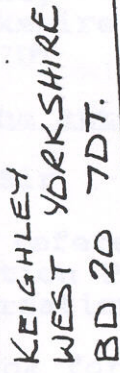
191878 England.

INVOICE TO:

VIAMEN LTD.

15 STATION ROAD

5771H 5508J



TEL NO: 01535 634542

23

100

3 7100

1

78

100%

2560

£ 4660.00

VAT. 815.50

1. AS PER QUOTATION 80836/A.

AS AGREED THIS ORDER WILL BE PROCESSED IMMEDIATELY UPON RECEIPT OF PAYMENT

Whitby and Chandler Ltd.

Registered Office:

Green Road, Penistone, Sheffield. S36 6PH

Telephone (01226) 370380 Fax (01226) 767138

Reg No. 191878 England

Rubber Products and Gasket Manufacturers

**Facsimile Message**

Co. Name: <i>Viamed Ltd.</i>	Date: <i>24/Nov 98</i>
Attention of: <i>J. S. Lamb.</i>	Page: <i>1 of 2</i>
Fax No:	Sender: <i>Alan Sheets.</i>
Your Ref:	Our Ref:
Dialling from the Continent: Telephone +44 1226 370 380 Fax +44 1226 767 138	
Our Web site is at http://www.whitby-chandler.co.uk E Mail me on : whitby.chandler@btinternet.com	

Message*Dear John,*

*Re my letter sent in post,
Proforma shows both tools, our
letter omits second tool cost.
Sorry for any misunderstanding.*

Alan.

Certificate No: EMS 40377



Certificate No 0518

Whitby and Chandler Ltd.

RECEIVED
17 SEP 1999

Registered Office:

Green Road, Penistone, Sheffield S36 6PH

Telephone: 01226 370380 Fax: 01226 767138

Reg. No. 191878 England.

Rubber Products and Gasket Manufacturers

WCL
THE · SEAL · OF · QUALITY

E Mail at: whitby.chandler@btinternet.com

Our Web site is at <http://www.whitby-chandler.co.uk>

Named
15 Station Rd
Cross Hill
Keighley.
BD20 7DT

16/9/99.

For the attention of Steve Nixon.

Re Silicone Moulding VPA 006
VPA 005.

Dear Steve,

As promised please find enclosed
25 off each size that have been
Cyrogenic De Flashed.

Please phone your comments
on receipt.

Yours Sincerely
JH

NB. Any deviation from the sizes and materials offered must be advised in the event of an order.
Any variance in the order quantities resulting from this quotation may be subject to a price review.
The above prices are exclusive of VAT, carriage and packing.

Subject to terms and conditions overleaf



ISO 9002/BS 5750 Part 2 - Certificate No. 0618

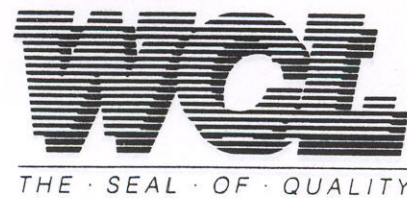
Whitby and Chandler Ltd.

Registered Office:
Green Road, Penistone, Sheffield S36 6PH
Telephone: 01226 370380 Fax: 01226 767138

No. 191878 England

E Mail at: whitby.chandler@btinternet.com
Our Web site is at <http://www.whitby-chandler.co.uk>

Rubber Products and Gasket Manufacturers



AS/KLP

20 November 1998

Viamed
15 Station Road
Cross Hills
Keighley
W Yorkshire
BD20 7DT

For the attention of John S Lamb

Dear Sir

Further to our telephone conversation earlier this week I am pleased to confirm the following. We are confident that we can offer a comparable silicone compound ie PR210/40, this having a shore hardness of 40. The compound would take us 2/3 weeks to obtain.

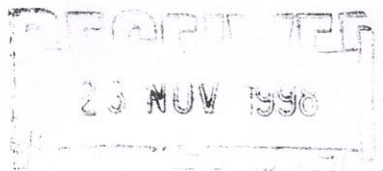
As you are aware we still have to receive new drawings showing the actual component you require. Once we have these our toolmakers will make every effort to produce the two relevant moulds within 3/4 weeks.

Please find a sample of your product that has actually been through the process of ice/blast trimming with our sub contract trimmers, we feel this has not damaged the component at all.

We look forward to your comments in due course.

Yours faithfully
WHITBY & CHANDLER LIMITED

A Streets
COMMERCIAL MANAGER



*German Growth
will send
new 24 x 1000
for 2400*



BS EN ISO 14001
Certificate No. EMS 40377



ISO 9002 / BS 5750 Part 2
Certificate No. 0618

Whitby and Chandler Ltd.

Registered Office:

Green Road, Penistone, Sheffield S36 6PH

Telephone: 01226 370380 Fax: 01226 767138

Reg. No. 191878 England

E Mail at: whitby.chandler@btinternet.com

Our Web site is at <http://www.whitby-chandler.co.uk>

Rubber Products and Gasket Manufacturers

RECEIVED
13 SEP 1999



THE SEAL OF QUALITY

AS/KLP

10 September 1999

Viamed Ltd
15 Station Road
Cross Hills
Keighley
BD20 7DT

For the attention of Steve Nixon

Dear Steve,

Re our telephone conversation of today please find enclosed:-

Bag A) Product Post Cured

Bag B) Product without Post Cure

Bag C) Product from new tool. Early yield from 9 cavities.

We shall contact you early next week to discuss further.

Yours sincerely

WHITBY & CHANDLER LIMITED

A Streets
COMMERCIAL MANAGER

Encs



BS EN ISO 14001
Certificate No. EMS 40377



ISO 9002 / BS 5750 Part 2
Certificate No. 0618

Whitby and Chandler Ltd.

Registered Office:

Green Road, Penistone, Sheffield S36 6PH

Telephone: 01226 370380 Fax: 01226 767138

Reg. No. 191878 England

E Mail at: whitby.chandler@btinternet.com

Our Web site is at <http://www.whitby-chandler.co.uk>



THE SEAL OF QUALITY

Rubber Products and Gasket Manufacturers

AS/KLP

8 September 1999

Viamed Ltd
15 Station Road
Cross Hills
Keighley
BD20 7DT

For the attention of Steve Nixon

Dear Steve,

Silicone Mouldings Pt No VPA006
Pt No VPA005

With reference to the above seals on your Order GG/9897A we wish to confirm our telephone conversation of today.

We have the full nine cavity tool in operation for Part No VPA005. Please find enclosed an example of a full charge ie 9 mouldings. Once bulk quantity has been produced these will go away to be Cryogenic flash trimmed. We are able to produce in the excess of 200 per day.

With respect to Part No VPA006 this full 9 cavity tool will be in our premises this Friday 10/9/99. We will concentrate effort on this and again send you the first of charge for your perusal.

We shall contact you on the 14 or 15 September to give you a full update.

It is our intention to have in the excess of 500 mouldings of each item with our trimmers for 17 September 1999.

Yours sincerely
WHITBY & CHANDLER LIMITED

A Streets
COMMERCIAL MANAGER

Enc



BS EN ISO 14001
Certificate No. EMS 40377



ISO 9002 / BS 5750 Part 2
Certificate No. 0618



SAMPLE APPROVAL FORM

Whitby and Chandler L

Green Road, Penistone, Sheffield. S30 6F
Tel (01226) 370380 Fax (01226) 767138

Your Order No. GG/9897A

Our Job No. 4185831 - 4185832

Date 31.3.99

Dear Sirs

3+3

Please find enclosed sample(s) against the item detailed below.

Sample Approval form No. 441

F.A.O. JOHN LAMB

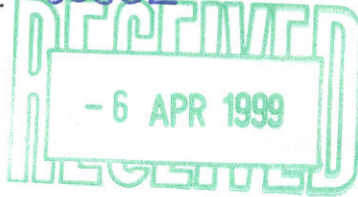
VIAMED LTD.

15, STATION ROAD

CROSS HILLS

KEIGHLEY

BD20 7DT.



CUSTOMER <u>VIAMED</u>		DESCRIPTION / PART NAME <u>VPA005/REV2</u> <u>SILICONE MOULDINGS VPA006/REV2</u>	
DRAWING No. <u>AS PART No BUT</u> <u>WITH RECENT MODS.</u>		Revision	PART No.
DIMENSION / SPECIFICATION	WCL RESULT	CUSTOMER VERIFICATION	
<u>3 SAMPLES OF</u>			
<u>EACH ITEM</u>			
<u>PRODUCED FROM</u>			
<u>SINGLE CAVITY PROTOTYPE</u>			
<u>TOOLING AS DISCUSSED</u>			
<u>NOTE TRIMMED BY HAND</u>			
<u>MATERIAL WHITE SILICONE</u>			
<u>50°SHR. PR210/50</u>			

We trust that these samples will prove suitable for your requirements and we await your comments, if possible, by return.

Signed [Signature] (Name) A. STREETS for WCL

WE ARE PLEASED TO CONFIRM THE SAMPLE SUBMITTED AGAINST THE ABOVE ORDER ARE ACCEPTABLE
WE WISH YOU TO COMMENCE PRODUCTION AS INSTRUCTED ON OUR PURCHASE ORDER

Signed.....

Position.....

Date.....

Name.....

Company.....

CC SN

Whitby and Chandler Ltd.

Registered Office:
Green Road, Penistone, Sheffield S36 6PH
Telephone: 01226 370380 Fax: 01226 767138
Reg. No. 191878 England

E Mail at: whitby.chandler@btinternet.com
Our Web site is at <http://www.whitby-chandler.co.uk>

Rubber Products and Gasket Manufacturers



AS/KLP

28 June 1999

Viamed Electromedical Equipment
15 Station Road
Cross Hills
Keighley
West Yorkshire
BD20 7DT

For the attention of Stephen Nixon

Dear Stephen,

We wish to confirm our telephone conversation relating to the two 9 cavity moulds we are producing against your Order GG/9890A. Due to these cavities now requiring polishing the additional cost will be £540 for each tool.

We look forward to your order coverage for this at your earliest convenience.

Yours sincerely
WHITBY & CHANDLER LIMITED


A Streets
COMMERCIAL MANAGER





SAMPLE APPROVAL FORM



Whitby and Chandler L

Green Road, Penistone, Sheffield. S30 6F
Tel (01226) 370380 Fax (01226) 767138Your Order No. GG/9897A.
Our Job No. 4185831 - 4185832
Date 26/5/99Sample Approval form No. 441 AF.A.O. JOHN LAMB
VIAMED LTD.
15, STATION ROAD
CROSS HILLS
KEIGHLEY
BD20 7DT.

Dear Sirs

3+3

Please find enclosed sample(s) against the item detailed below.

CUSTOMER <u>VIAMED</u>		DESCRIPTION / PART NAME <u>VPA005 / RAZ</u> <u>SILICONE MOULDINGS VPA006 / REV 2</u>	
DRAWING No. <u>AS PART No BUT</u> <u>WITH RECENT MODS.</u>		Revision	PART No.
DIMENSION / SPECIFICATION	WCL RESULT	CUSTOMER VERIFICATION	
<u>3 SAMPLES OF</u>			
<u>EACH ITEM</u>			
<u>PRODUCED FROM</u>			
<u>SINGLE CAVITY PROTOTYPE</u>			
<u>TOOLING AS DISCUSSED</u>			
<u>NOTE TRIMMED BY HAND</u>			
<u>NOTE 5 FURTHER MODIFICATIONS</u>			
<u>DONE AND SURFACE POLISHED AS INSTRUCTED BY S.NIXON 20/4/99</u>			
<u>MATERIAL WHITE SILICONE</u>			
<u>50° SHRE. PR210/50</u>			

We trust that these samples will prove suitable for your requirements and we await your comments, if possible, by return

Signed A. Streets (Name) A. STREETS for WCLWE ARE PLEASED TO CONFIRM THE SAMPLE SUBMITTED AGAINST THE ABOVE ORDER ARE ACCEPTABLE
WE WISH YOU TO COMMENCE PRODUCTION AS INSTRUCTED ON OUR PURCHASE ORDER

Signed

Position

Date

Name

Company

Re Visit 20/4/99 Steve Nixon. Sample to Viamed specification
New Mods to be done on tool plus outer surface polished.

CCJSL

Whitby and Chandler Ltd.

Registered Office:
Green Road, Penistone, Sheffield. S36 6PH
Telephone (01226) 370380 Fax (01226) 767138
Reg No. 191578 England

Rubber Products and Gasket Manufacturers



Facsimile Message

Co. Name: Viamed Ltd	Date: 22 December 1998
Attention of: John S Lamb	Page: 1 1
Fax No: 01535 635582	Sender: A Streets
Your Ref:	Our Ref:
Dialling from the Continent: Telephone +44 1226 370 380 Fax +44 1226 767 138	and on the web... and on the web... and on the web... and on the web... and on the web... and on the web... Our Web site is at http://www.whitby-chandler.co.uk E Mail me on : whitby.chandler@btinternet.com

Message

John

Thank you for your Purchase Order GG/9890A for the Tooling for two items of Silicone Mouldings. We have informed our toolmakers to obtain the relevant material. However, as stated in our letter of 24/11/98 it is imperative that we receive the correct drawing details to enable our toolmaker to proceed with the tooling.



Certificate No: EMS 40377



Certificate No. 0518

Whitby and Chandler Ltd.



THE SEAL OF QUALITY

Registered Office:
Green Road, Penistone, Sheffield S36 6PH
Telephone: 01226 370380 Fax: 01226 767138

No. 191878 England

E Mail at: whitby.chandler@btinternet.com
Our Web site is at <http://www.whitby-chandler.co.uk>

Rubber Products and Gasket Manufacturers

AS/KLP

24 November 1998

Viamed
15 Station Road
Cross Hills
Keighley
W Yorkshire
BD20 7DT

For the attention of John S Lamb

Dear Sir

With reference to our letter dated 20/11/98 and our earlier quotation PT.80836 we are very pleased to confirm our telephone conversation of 23 November.

We look forward to the receipt of your purchase order for 1,000 of each component and the two relevant moulds.

Enclosed is our Proforma No 98093 for these tools, we are in the process of opening up an account for you for the moulded components and any subsequent orders.

As intimated due to delivery being paramount we would appreciate the revised detailed drawing at your earliest convenience.

We would appreciate the allocation of individual Part Nos for these items for ease of identification.

The unit price is £0.70 each plus £2,100 Tool for the thicker of the two items and £0.65 each for the thinner with two fins.

We look forward to your further contact as soon as possible.

Yours faithfully
WHITBY & CHANDLER LIMITED

A Streets
COMMERCIAL MANAGER

Enc



BS EN ISO 14001
Certificate No. EMS 40377



ISO 9002 / BS 5750 Part 2
Certificate No. 0618

AS/KLP

CC Name:

Viamed Ltd.

24 November 1998

Viamed
15 Station Road
Cross Hills
Keighley
W Yorkshire
BD20 7DT

For the attention of John S Lamb

Dear Sir

With reference to our letter dated 20/11/98 and our earlier quotation PT.80836 we are very pleased to confirm our telephone conversation of 23 November.

We look forward to the receipt of your purchase order for 1,000 of each component and the two relevant moulds.

Enclosed is our Proforma No 98093 for these tools, we are in the process of opening up an account for you for the moulded components and any subsequent orders.

As intimated due to delivery being paramount we would appreciate the revised detailed drawing at your earliest convenience.

We would appreciate the allocation of individual Part Nos for these items for ease of identification.

The unit price is £0.70 each plus £2,100 Tool for the thicker of the two items and £0.65 each for the thinner with two fins.

(Tool cost £2560)

We look forward to your further contact as soon as possible.

Yours faithfully
WHITBY & CHANDLER LIMITED

A Streets
COMMERCIAL MANAGER

Enc

Mr Alan Streets
Whitby & Chandler
Green Road
Penistone
Sheffield
S30 6BH

11 October 1999

Dear Alan

As requested, the following are our written comments regarding the samples that you supplied to Viamed during the week of the 20 September:

- a) The parts still have a strong smell, which will be queried by medical staff. The original parts do not have any noticeable smell.
- b) The parts are dirty, this is not only surface dirt, but is also ingrained into the silicone.
- c) The flashings are still present, this is more noticeable around the apertures in the pads.
- d) The silicone itself has more of a 'gloss' finish when compared to the originals, is it possible to have more of a 'satin' finish.

Can you please let me know your comments on the above and provide a definite date for producing more samples, and a provisional date for the first production run.

Yours sincerely

S Nixon