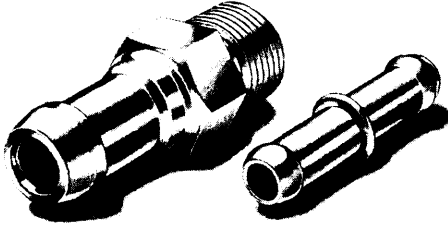


Assembly

For the assembly of Oetiker Ear Clamps the following suggestions should be considered:

- The hose should be close fitting to the nipple or connecting tube.



Recommended Hose Stem

- The hose clamp must be selected according to the hose type, for extra soft or hard material, the pull-off load and the pressure. The size of the clamp should be chosen in order that the outer diameter of the hose after being pushed onto the stem should be in the middle of the tolerance range of the clamp, in this area the clamping action of the hose clamp is the most efficient.

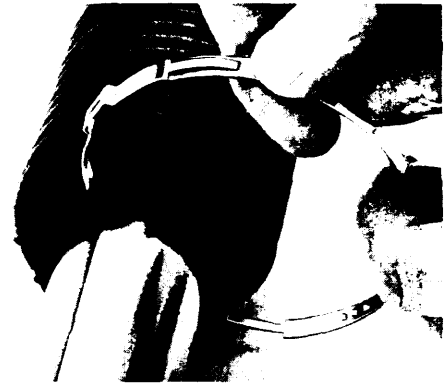
- The hose clamps should only be used with the correct Oetiker Crimping Tool.



correct fitting



insufficient closing



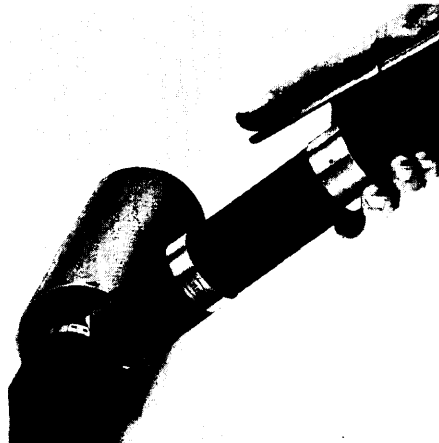
Oetiker Gaiter Clamps as well as Oetiker Stepless 1-Ear-Clamps and Screw Type Stepless Clamps above 18.5 mm diameter can be installed both axially and radially. This also allows fitting of clamps on already installed parts, i.e. repairs.



If it is not possible to close with the normal pincer we suggest using Pincer 1099 i with side closing jaws or NARROW WIDTH PINCER 1097 i.



Place clamp over the hose and crimp the ear fully with Oetiker Clamp Pincer.



Oetiker Pneumatic Pincers can help to save time when used for high volume assembly.

To remove the clamp place the pincer jaws sideways to the ear and cut through.

Oetiker UK Ltd.

Hose Clamps, Couplings and Accessories

®

Foundry Close
Horsham
Sussex, RH13 5PX
Great Britain

Telephone
Horsham (01403) 260478
Fax
Horsham (01403) 240690

Viamed Ltd
15 Station Road
Cross Hills
Keighley
West Yorkshire
BD20 7DT

For The Attention of Mr. S. Nixon

Your ref.

Our ref. dl/3905

Date 18 Feb 1999

Dear Mr. Nixon,

Further to your telephone enquiry yesterday please find enclosed the requested Samples, which we hope are suitable for your application.

<u>Part no:</u>	<u>Description:</u>	<u>Quantity:</u>
0041	2-Ear Clamp	6
0041R	SS 2-Ear Clamp	4
14100085	Medical Pincer 998mm	1*

Please note that the item marked * is issued on a sale and return basis. Please advise us by 19th March 1999 as to your decision.

I have also enclosed an Application for opening an account, a copy of our Terms and Conditions, copies of our Product Range Catalogues and our current Price List

Should you require any further information please do not hesitate to contact us.

Yours sincerely,



David Lusted.
Sales Administrator.