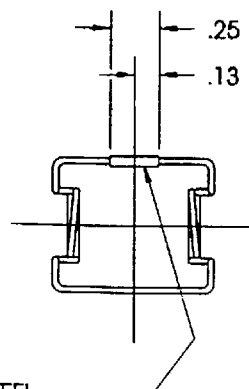
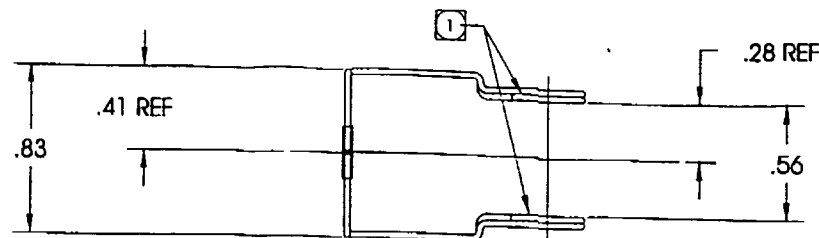


MODIFICATIONS

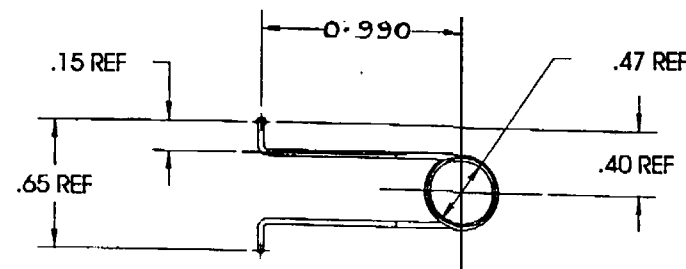
0.440 I.D. WAS 0.451

0.990 WAS 1.00

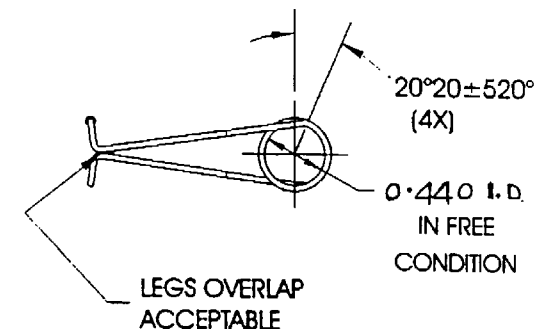
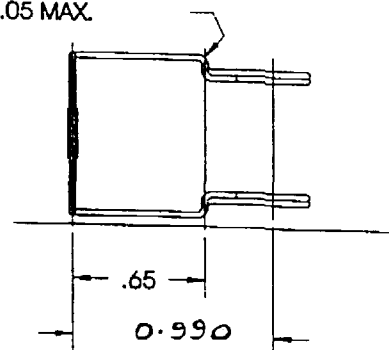
FINISH ADDED.



.05 O.D. STAINLESS STEEL
TUBE, CRIMPED TO BOTH
ENDS OF THE WIRE



ALL BEND RADII TO BE .05 MAX.



FREE CONDITION

1 APPROX. 1.4 COILS.

NOTES: UNLESS OTHERWISE SPECIFIED.

Form ENG023 (04/93)

FINISH

POLISHED

MATERIAL

φ 0.0315 STAINLESS STEEL 302S26

- A. REMOVE ALL BURRS
- B. MACHINE SURFACES .63
- C. BREAK ALL SHARP EDGES .010 MAX
- D. DIMENSIONS PER AMS Y14.5
- E. DIMENSIONS ARE IN INCHES
- F. DO NOT SCALE DRAWING

G. TOLERANCES ON

DECIMALS

.XX 2X TOLERANCE

.XXX 3X TOLERANCE

ANGLES

ANGLE TOLERANCE

VIAMED Ltd

TITLE WIRE SPRING

DWG NO. P103-1

REV
1

SCALE:

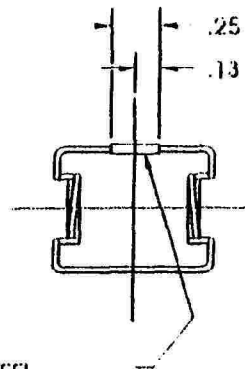
SIZE: B

SHEET SHEET OF C

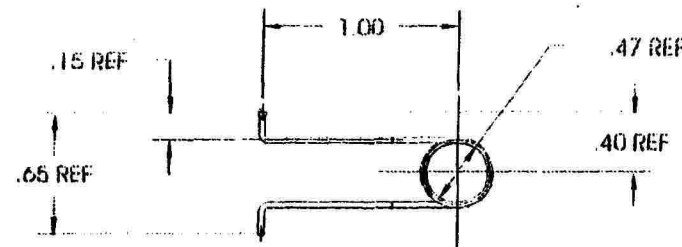
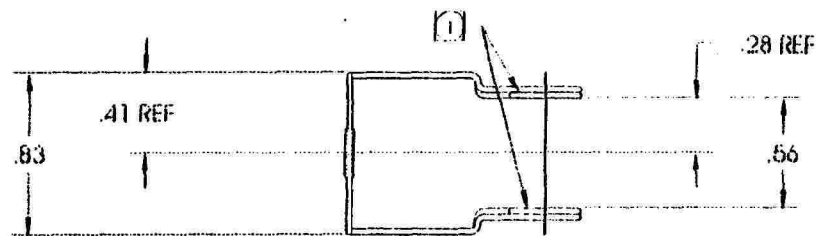
DOS FILE NAME: DOS FILE NAME

VIAMED
25 Station Road, Criss Hall,
Loughborough, Leicestershire
LE11 1AB
Tel: 0533 616161 Fax: 0533 616162
E: 0533 616163

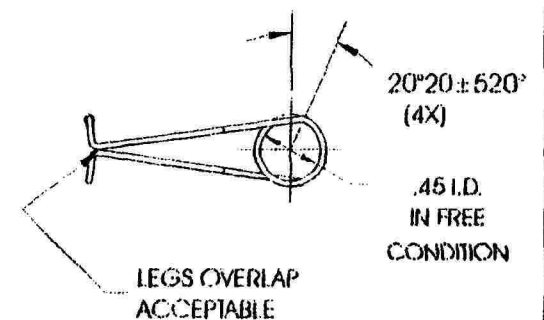
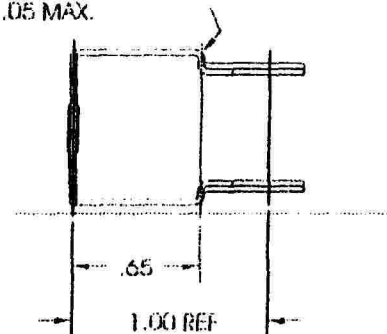
1997 1996



.05 O.D. STAINLESS STEEL
TUBE, CRIMPED TO BOTH
ENDS OF THE WIRE



ALL BEND RADII TO BE .05 MAX.



FREE CONDITION

① APPROX. 1.4 COILS.

NOTES: UNLESS OTHERWISE SPECIFIED.

Form ENG023 (04/93)

FINISH		VIAMED 15 Station Road, Cross Hills, Kegley, West Yorkshire Tel. Cross Hills (01535) 834542 (01535) 836757	
MATERIAL		TITLE WIRE OFFERING	
A REMOVE ALL BURRS B MATCHING SURFACES GO C BREAK ALL SHARP EDGES TO 0.00 MAX D TAKE DIMENSIONS FROM VERTICAL E DIMENSIONS ARE IN INCHES F EXCEPT AS NOTED		DWG NO. DRAWING NUMBER SCALE: SIZE: B SHEET SHEET OF OF DESIGNED BY: DATE:	
C. DIMENSIONAL TOLERANCES D. DIMENSIONAL TOLERANCES E. DIMENSIONAL TOLERANCES F. DIMENSIONAL TOLERANCES		REV. REVISION LETTER 03/25/98	